

Update on GEM R&D at UVa

Kondo GNANVO
University of Virginia

Outline

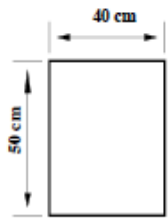
- Update on Construction of SBS GEM prototype
- New Design for the SBS GEM
- Toward the Large Area GEM for SoLID

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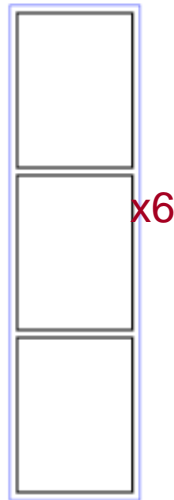
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Jefferson Lab SBS Trackers – Front Tracker

18 modules
In Italy

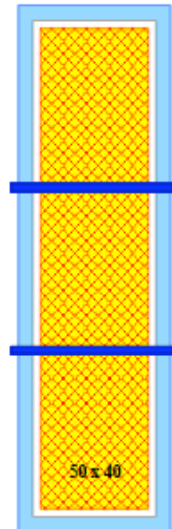


GEM



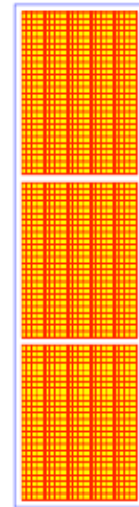
Chamber frame

x6



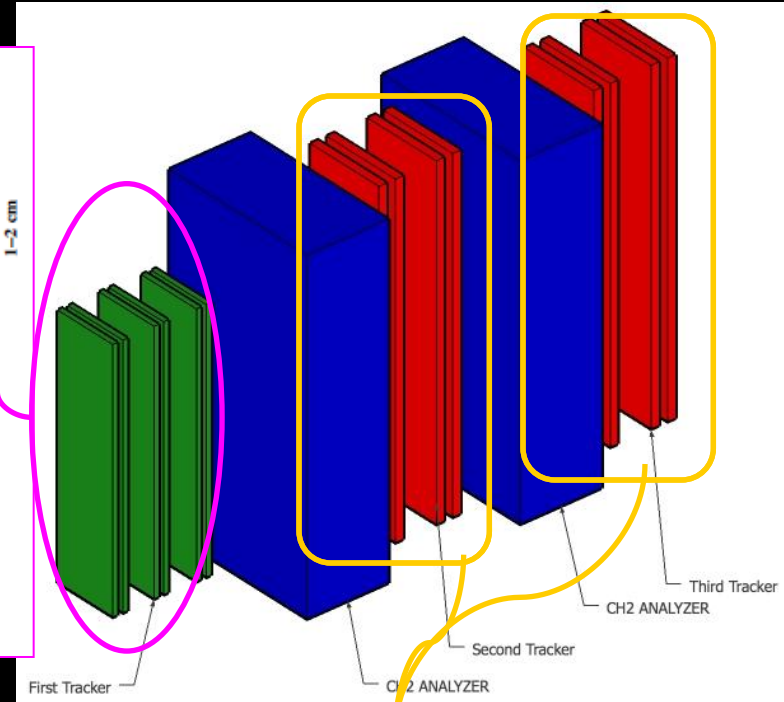
ROB U/V

50 x 40



ROB X/Y

1-2 cm

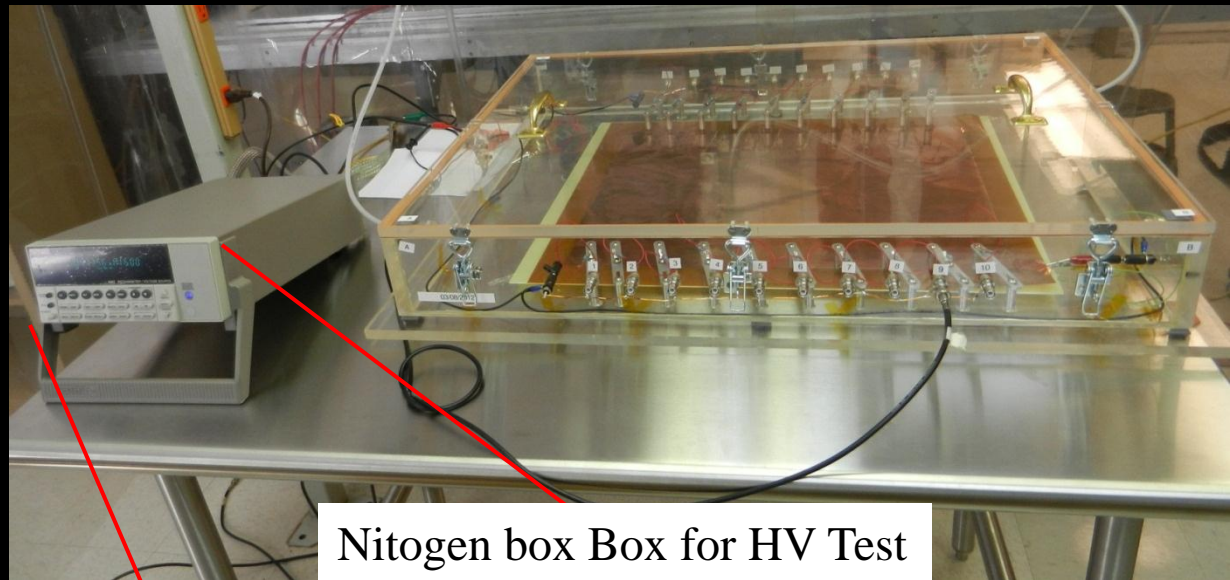


76 modules
In Virginia

- 50 cm x 40 cm Modules are assembled to form larger chambers with different sizes
- Front tracker: Six 40 cm x 150 cm GEM layers
 - INFN Funding: to be built in Italy
- Polarimeter trackers: Eight 50 cm x 200 cm GEM layers
 - to be built in Virginia

HV Test of the GEM foils

- Nitrogen Box with 20 connectors for the HV sectors on the GEM foil
- Keithley Picoammeter 6487
 - Voltage Source 505 V → Ohmmeter
- Criteria for good HV sector on the foil
 - < 5 nA leakage current @ 500 V in Nitrogen



Leakage current 0.7 nA



HV

Keithley 6457

The Stretcher device for the SBS GEM foils



- UVa Stretcher device upgraded from [Benciveni](#) (LNF, Italy) and [Cisbani](#) (Roma, Italy)
- Improvement → Easy to handle and fast → a foil is stretched in less than 30 min
- 7 Load cells (max 23 kg over 13 cm, → max 1.78kg/cm)
 - Test foils stretched at 0.25kg/cm, 0.35kg/cm, 0.75kg/cm
- Monitoring displays of the measured tension

Gluing GEM foil to its frame

- Stretched foil glue to the spacer frame
- Glue Epoxy: Araldite 103-1 + Hardener HY 991 (100:40 ratio in weight)
- Recommended by RD51 and used for COMPASS, TOTEM GEMs ...
- Main deformation of the frame after gluing in vertical direction
 - agreement with simulations
- We are working to prevent this effect

Dry test on a mylar foil stretched at 0.34kg/cm and glued to a frame



Preparing the frame before gluing ...

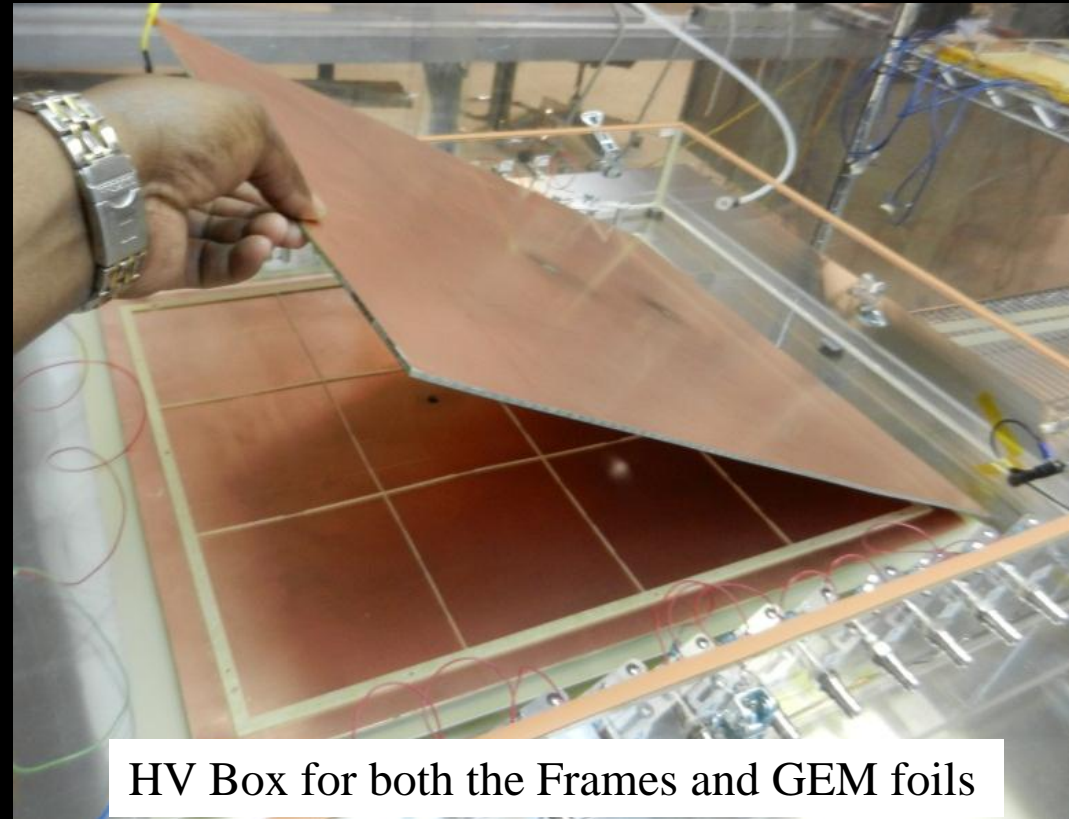
- **Step 1:** Polishing of the frame and the inner spacer
- **Step 2:** Cleaning in Ultra Sonic Bath (USB)
- **Step 3:** Drying the frame in a storage cabinet with Nitrogen flowing inside



Nitrogen Cabinet for drying and storage

Preparing the frame before gluing ...

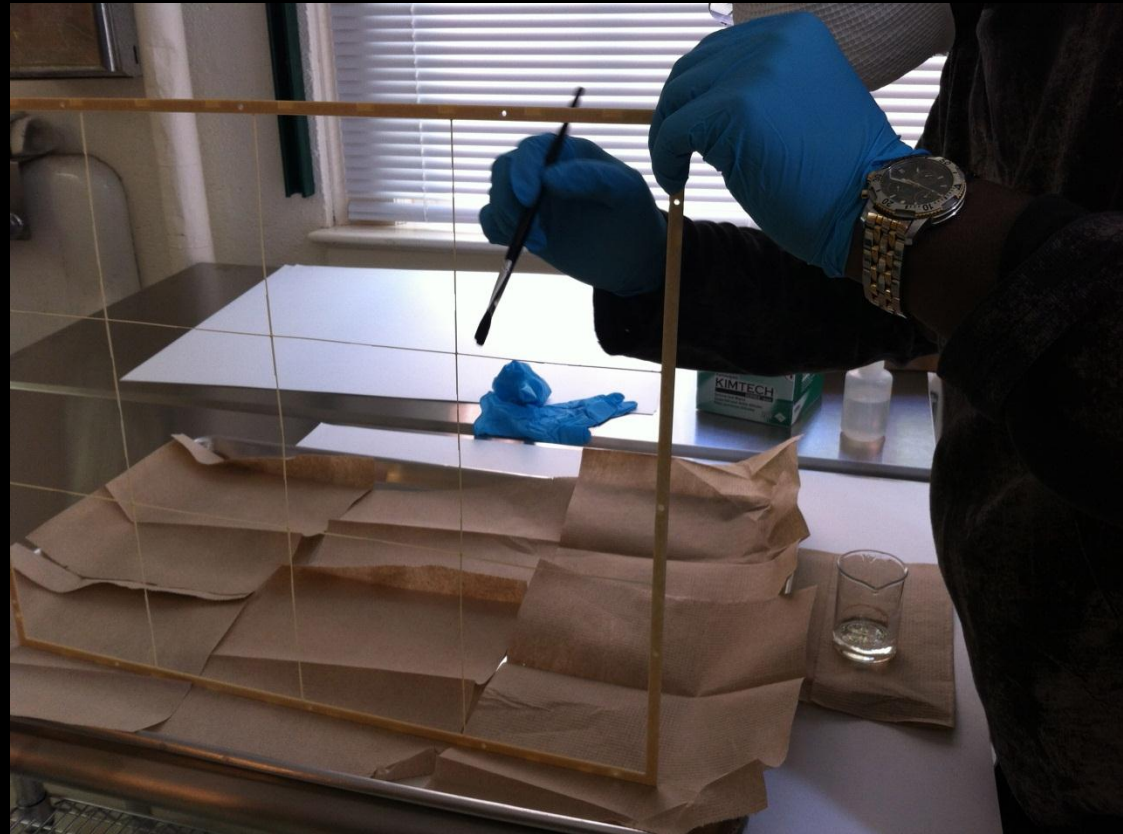
- **Step 4:** HV test of the dry frame at 4kV
- 12 frames tested → 2 two of them spark → not properly dry



HV Box for both the Frames and GEM foils

Preparing the frame before gluing ...

- **Step 5:** Coating of the inner part of the frames
- **Varnish:** Nurovern LW + hardener
- **Supplier:** Walter Mader (Switzerland)



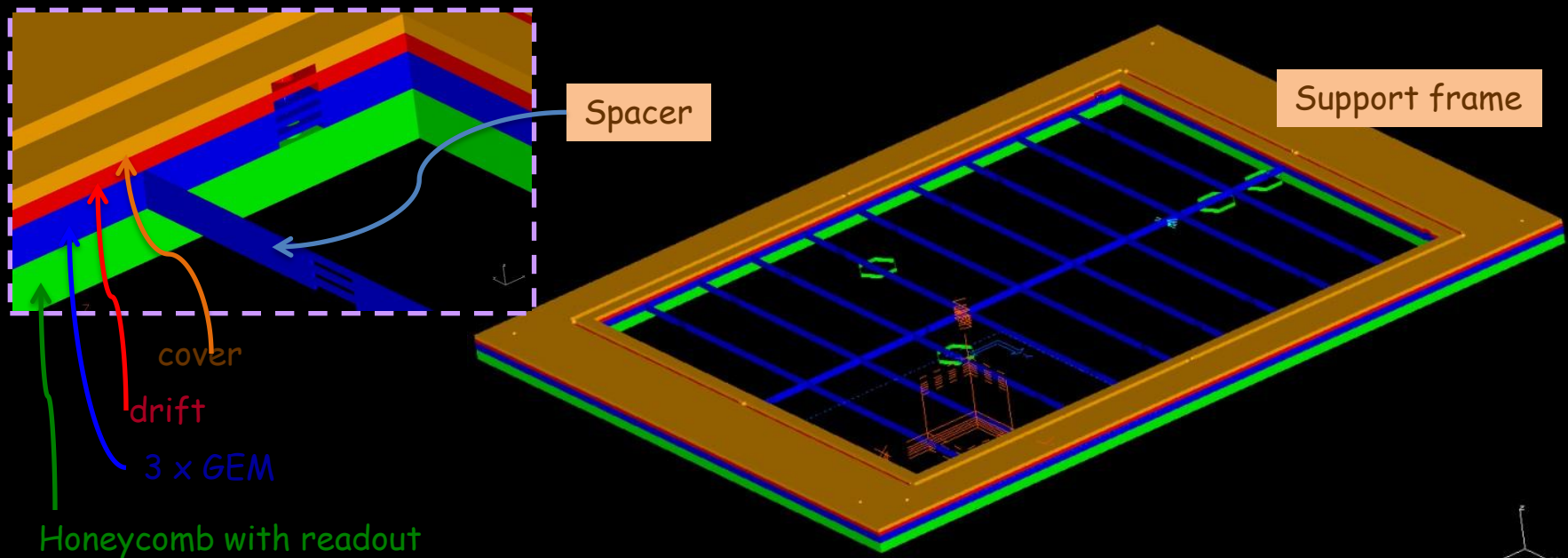
Next step: Full assembly of the SBS GEM

- The stretcher for the GEM foils produced and tested
- The full procedure for testing the GEM foil is in place and validated
- We went to all the steps to prepare the spacer frames for the gluing
- Next delicate step: Solder the protection resistors on the foil
- We are just waiting for **the readout boards from CERN**
 - (At last check it was supposed to be delivered end March ...)
- As soon as we get them, we are ready to fully assemble the first SBS prototype

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- **New Design for the SBS GEM**
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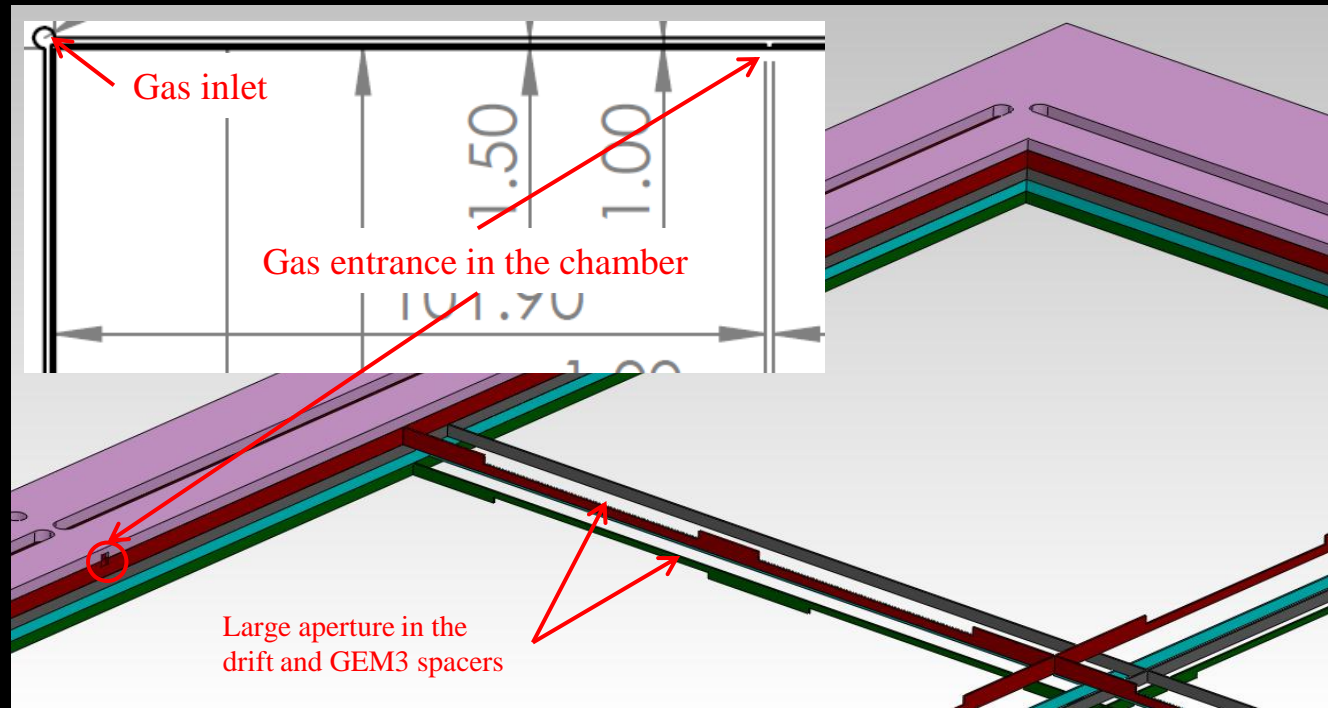
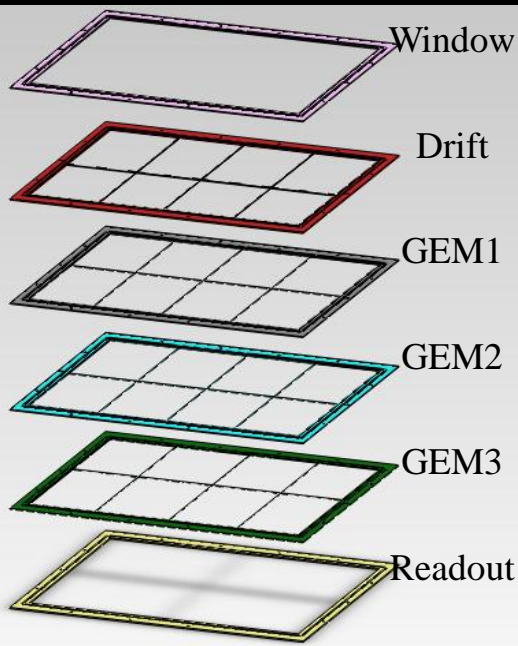
Current frame design with the gas distribution



- In the current design, the gas flows laterally in each region of the chamber
- 3 gas inlets and 3 outlets on each frames to allow a uniform distribution (same design for all the frames)
- Aperture in the spacers on each frame to allow the lateral flow
- Concern about the uniform gas distribution in the GEM holes level at high rate

New frame design with gas distribution

- In the new design, the gas flows laterally in drift region and vertically in the GEM transfer regions through the GEM holes (5 different frame designs)
- 1 gas inlet in the window frame and 1 outlet in the readout frame at the opposite corner
- Large aperture in the spacers only in the drift frame and the last GEM3 frame
- We are also making modification to be able to mount the chambers on the external support frames



New design of the GEM foil

- Redesign the HV sectors → No resistors soldered directly on the foils
 - Allow testing the GEM HV sector after frame is glued
 - Allow replacement or disabling of a bad HV sector after assembly
 - Avoid soldering in the clean room
- The new foil will have 20 electrodes strips for the HV sectors coming out of the frames on the smaller side of the chamber
- External PCB with the HV divider and the protection resistors

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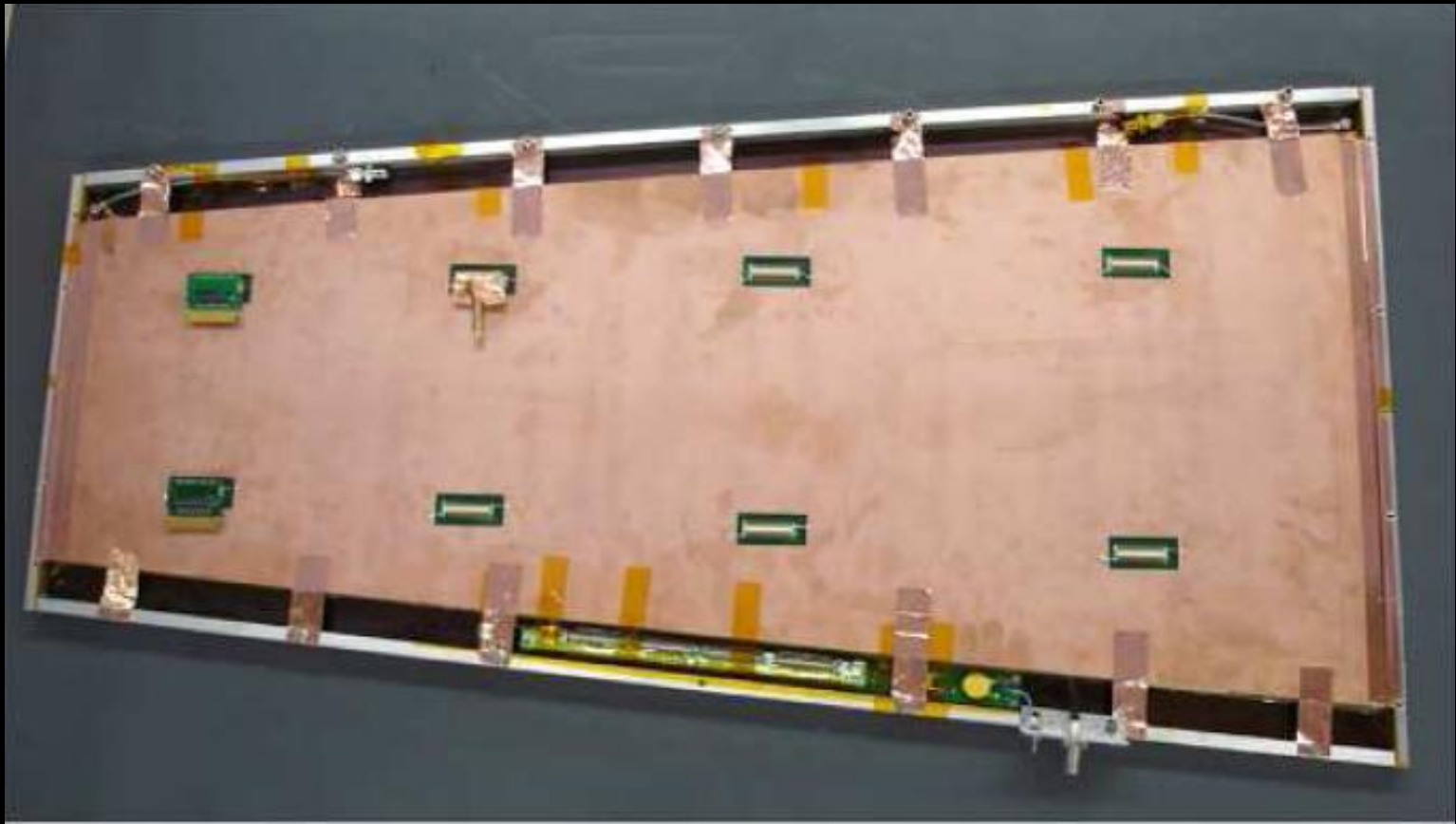
Large Area GEM R&D at UVa

- We are involved in 3 R&D efforts for large area GEM chambers
 - CMS High Eta Muon Chamber Upgrade
 - EIC Forward Tracker
 - SoLID Large GEM Tracker
- All 3 chambers will have similar size GEM foil ($\sim 100 \text{ cm} \times 50 \text{ cm}$) and trapezoidal shape chambers
- The readout board is the only major difference between the 3 at this step of prototyping stage
- We expect to be able to build on such large prototype by the end of this

Common development for the 3 Chambers

- Build a larger stretcher for $1 \times 0.5 \text{ m}^2$ This is an extension of the SBS stretcher
- Build for the HV test Nitrogen box
- Setup for gain uniformity measurement of large GEM foil
- Setup with IR lamp structure for heating and preparing large spacer frames →
replacement of the Nitrogen Cabinet

Common development for the 3 Chambers



Large prototype GEM module for
CMS: 99 cm x (22 - 45.5) cm

Specific Readout and Electronics for SoLID

- Readout board for SoLID
- Need to start the design of the readout
- Establish the contact with Tech Etch to study the single layer 2D readout
- Beyond APV25 electronics, looking at other SRS alternatives
- BNL chip VMM1 for ATLAS Muon Chamber Upgrade might be a good

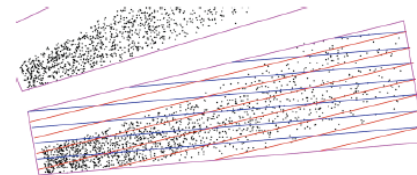
PVDIS GEM configuration

•Suggested readout scheme:

- a 2D readout optimized to get high accuracy in the ϕ coordinate, lower but sufficient resolution in the r coordinate.
- each set of stripes parallel to one of the radial sides of the module: i.e. stripes at a 10-deg stereo angle to each other.
- strip pitch is 0.6 mm for locations 7 and 8;
- 0.4 mm for locations 4, 5 and 6.

• Issues:

- A full tracking simulation needs to determine that this readout scheme gives the required tracking resolution.
- How well will the 10-deg stereo angle separated strip layers work? - need to test with prototypes.



Personnel at UVa

- **Senior Research Scientist:**
 - Prof. Nilanga Liyanage
 - Vladimir Nelyubin
- **Research Scientist:**
 - Kondo Gnanvo
- **Graduate Students:**
 - Kiadtisak Saenboonruang (small GEM tracker, analysis)
- **Undergraduate Student**
 - Taylor Sholz (drawngs for the stretcher and new GEM design)
 - Seth Saher (Test and assembly of SBS GEM)