



# SoLID Slow Controls

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# Summary

- Think about and document slow control needs
  - Feed your requirements/design specs to <[brads@jlab.org](mailto:brads@jlab.org)>
    - I'm happy to support research and answer questions
  - Design deadlines (end of 2016?) will arrive quickly. The devil is in the details.
- Standardize, standardize, standardize
  - Avoid investing time in 'quick' solutions for local implementation. Stick with the standards – steeper learning curve, but it'll save time in the long run (build trained people as well as software).
  - Hacks and workarounds tend to become 'permanent' and unintended dependencies get baked in – good to avoid these.
  - Proper hardware selection will minimize custom IOC/PLC development.
- EPICS should be our common API/Protocol
- Frontend GUIs/software take time to develop
  - Can be good student projects, but needs sufficient lead time.

- HV / LV controls, Temperature, Pressure GUIs with **EPICS compatible logging**
  - Go with a standard as described and this will be 'easy'. Recommended systems have control, monitoring and alarm loops already implemented, no IOC/PLC development needed.
- “Flow-through” / open-loop gas systems (GEM, LGC)
  - Solved problem with pre-existing GUIs. Go with a standard MFC, etc.
- **Recirculating / variable pressure / distillation gas systems will be expensive and will require significant dedicated designer time.**  
**(HGC, MRPC)**
  - *Design must come first*, then we can talk about slow controls (but keep the general 'standards' principles in mind!)
- LED Gain monitoring (“on/off”) remote controls are straight forward
- Automated motion / positioning systems are more complicated
  - custom IOC/PLC development, fail-safe design and interlocks, etc.
- Fast interlocks (msec level) that cross system boundaries need to be identified at design stage.

# Detectors – Heavy Gas Cherenkov

- HV / LV power (previous slide)
- LED/Gain monitoring
- Gas flow/purity monitoring?
- Gas Temperature/Pressure regulation?
- **Gas purification/recirculation (ie. Hall B)**
  - **gets complicated/expensive quickly (\$200k + \$people)**
    - Initial gas inventory ~ \$400k for fill + 600 days operation
  - **pressure systems / code requirements mean professional engineering/designer support is mandatory**
    - **custom PLC/IOC design needed**
  - **C<sub>4</sub>F<sub>10</sub> seems viable for now (single supplier only?), long term options unclear...**
    - **Gas expensive enough to need purification/distillation system on this scale**
    - **Need to watch environmental regulations for these gases too...**
      - (Hall B can take advantage of grandfathering, SoLID can't)

**Any updates?**

- HV / LV power (previous slide)
- Fast interlocks / shutdowns?
- Gas system
  - 5% SF6 + 95% R134 + 5% Isobutane
    - Initial gas inventory + operating cost: ???
  - Will likely need capture/recirculation system
    - *Almost certainly subject to formal Design Code regulations*
  - Phenix HBD / STAR MRPC gas system suggested as a model (need some/any details)
- ALICE MRPC used a water cooling system to avoid heat buildup (gain drifts, etc) in the preamp card region — does that apply here?

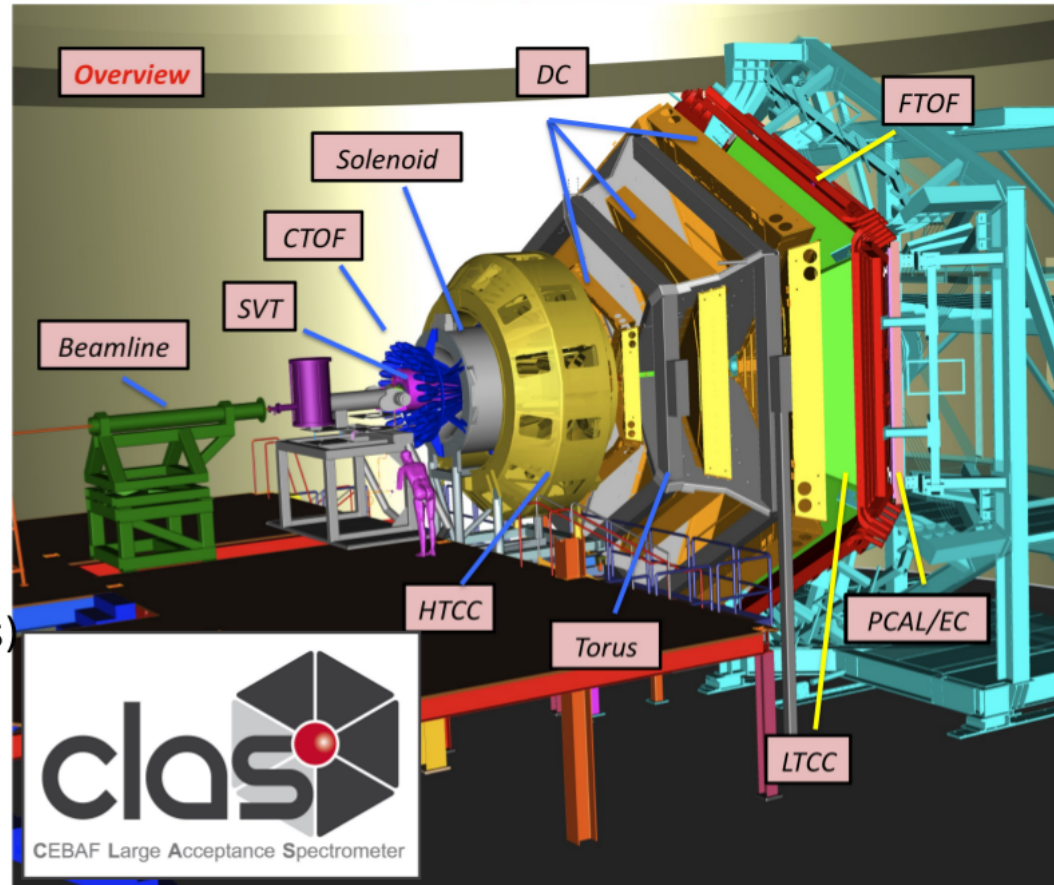
# Hall B at JLab

Slow controls supports beamline, detectors, and experiments

>50 apps/drivers, >65 IOCs

Diverse subsystem support:

- Cryogenics (mostly PLC-based)
- Detectors, targets
- Magnets
- Vacuum
- Motors (collimators, harps, targets)
- Scalers
- Gas (He, N, etc)
- High/Low voltage
- Chillers



Slow Controls Team:

Wesley Moore, Nathan Baltzell (JLab)

Ken Livingston, Bryan McKinnon (Glasgow)

PLC Programming:

Nicholas Sandoval, Pablo Campero (JLab)



**PR**oton  
radius

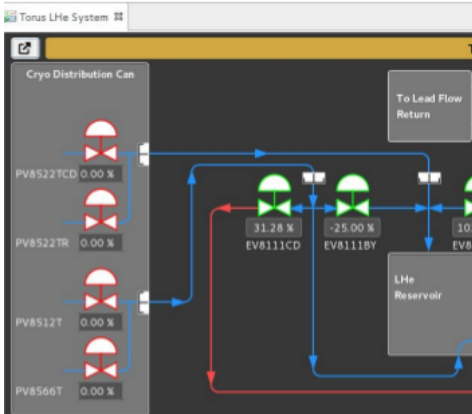
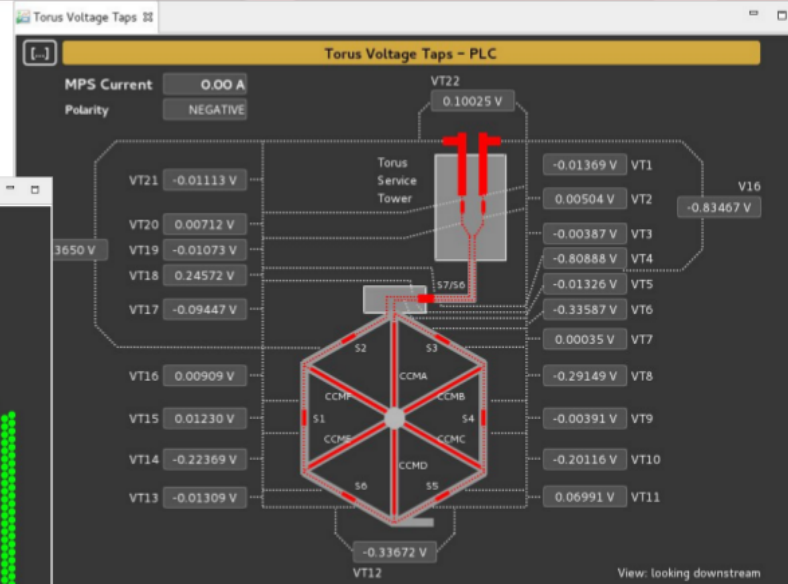
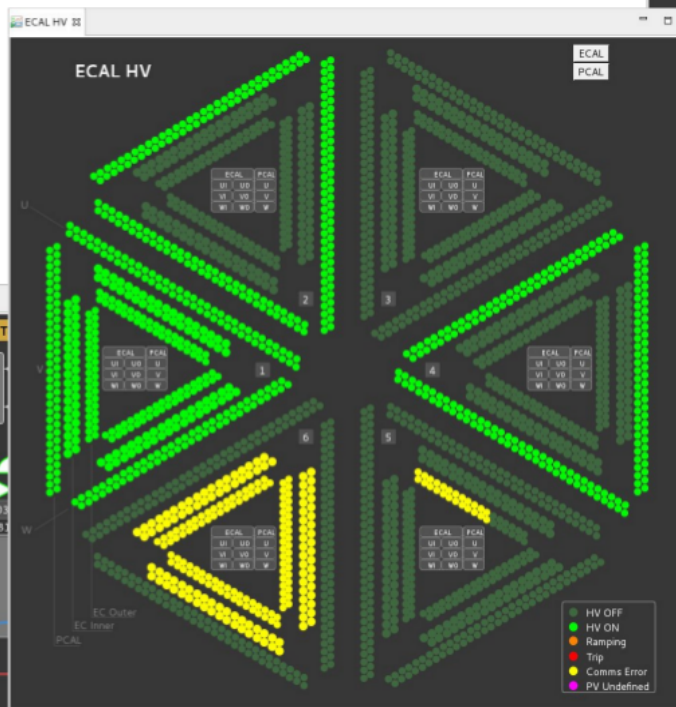
## CSS launcher scripts

1. clascss , opens CSS with MEDM-style.
2. clascss-alarm, opens CSS in alarm perspective with menu to the left.

Both generate **temporary** Workspaces, provides consistent behavior and user experience.

GUIs a combination of:

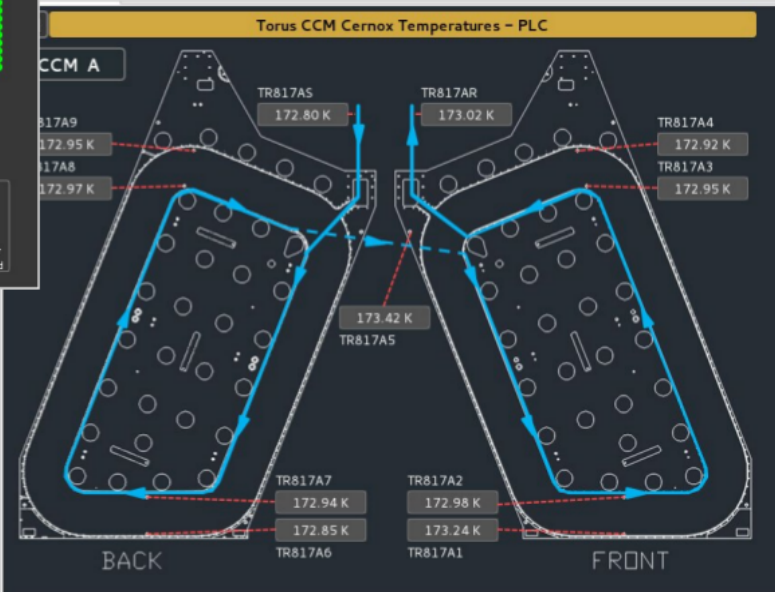
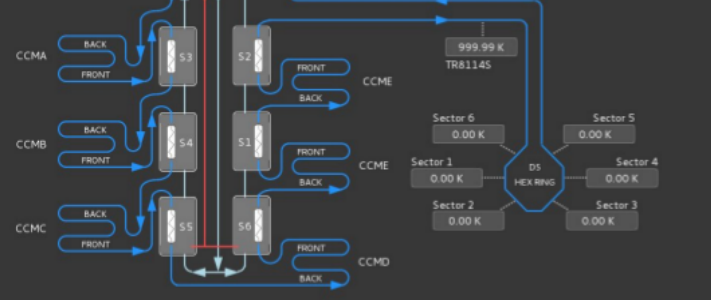
- Script generation, internal and external to CSS
- Image overlays
- Hand drawn



CCM Cernox Temperatures (click for details)

CCM_A	CCM_B	CCM_C
SLP: 0.00 K	SLP: 0.00 K	SLP: 0.00 K
RET: 0.00 K	RET: 0.00 K	RET: 0.00 K
MIN: 0.00 K	MIN: 0.00 K	MIN: 0.00 K
MAX: 0.00 K	MAX: 0.00 K	MAX: 0.00 K
Δ: 0.00 K	Δ: 0.00 K	Δ: 0.00 K

CCM_D	CCM_E	CCM_F
SLP: 0.00 K	SLP: 0.00 K	SLP: 0.00 K
RET: 0.00 K	RET: 0.00 K	RET: 0.00 K
MIN: 0.00 K	MIN: 0.00 K	MIN: 0.00 K
MAX: 0.00 K	MAX: 0.00 K	MAX: 0.00 K
Δ: 0.00 K	Δ: 0.00 K	Δ: 0.00 K





## Before...

### EPICS R3.13.4

- VME-centric (VxWorks)

### MEDM 3.1.9

### ALH

### No web interfaces

### CVS for ***most*** code

- Some with no version control

## <2yr migration

## After...

### EPICS R3.14.12.5

- softIOC-centric (RHEL7 64-bit)

### CS-Studio 4.1.1

- Wrapper script generates tmp workspace
- Open MEDM-style Menu or Alarm Perspective

### BEAST/Notifier

- Some script generated configs

### WebOPI

- Read-only gateway access
- Used for Management Staff and basic monitoring

### Git for ***all*** code

- Branching (master, develop, hotfix)

Archiving done with JLab's Mya Archiver/Viewer



# What are Slow Controls

- “Infrastructure support” systems and logging
  - Status monitoring of power, vacuum, temperatures, etc
    - Includes logging and alarms/notification services
    - Safety interlocks between systems
      - fast valve closure on vacuum problems
      - disable power on temperature/cooling failure, etc.
  - Remote control of motors, pumps, actuators, stepper motors, etc...
  - Typical meas./response time scale on the order of 1 Hz
- Examples include
  - High voltage / Low voltage power controls (R/W)
  - 'Read-only' logging of temperatures, pressures, B-field, flow rates, ...
  - Magnet/Target control systems
    - Complex control process loops: vacuum, temperature, power
  - Gas systems
    - simple “set and forget” open loop STP systems *without* recapture
    - complicated control systems running a distillation/purification system
  - Etc...

# Frontend GUIs

- EDM (MEDM) / JTABS

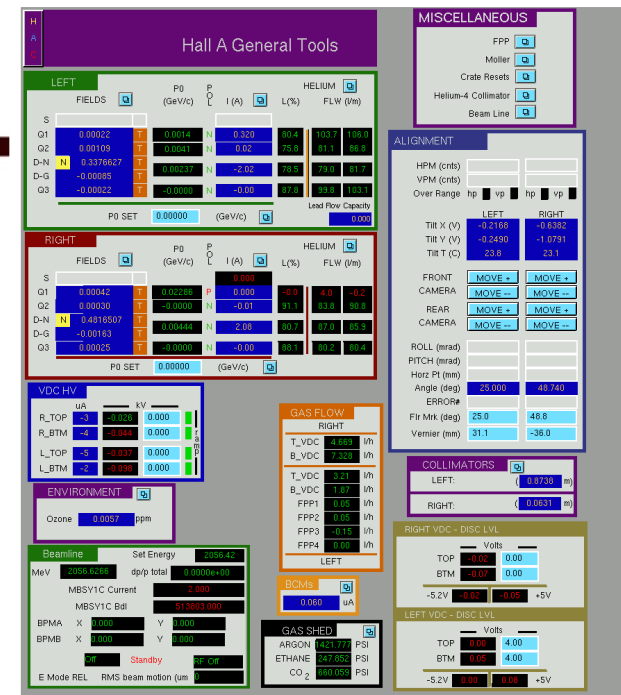
- Forward-port of JLab's 6 GeV EPICS screens
- Still developed, but dated

- **Control Systems Studio**

- <http://controlsystemstudio.org/>
- Eclipse-based toolkit designed for systems like ours
  - SNS, BNL, FRIB, DESY using this system
  - JLab: Hall D (in use), Hall B (evaluating), Hall C (evaluating)

- Let's settle on some standards

- **Avoid LabView**
- Avoid custom/proprietary code as much as possible
  - if not possible, provide EPICS interface for integration



# Hall D CSS example

The screenshot displays the TAG5C Magnet PS GUI. The main window is titled "TAG5C Power Supply" and is divided into three main sections: "Power Supply Control", "Readbacks", and "Status".

- Power Supply Control:** Features a large green "TURN POWER ON" button. Below it, the "Current" section shows a "Current Setpoint" of 0.000 Amps and a "Current Readback" of 0.000 Amps. The "Power Supply ADC" section shows "Setpoint Readback" at 0.000 Amps, "Output Voltage" at 0.00 Volts, and various supply voltages (+15v, -15v, +5v, Pass Bank Vce) all at 0.00 Volts. The "Water Flow" is 0 L/min. The "Hysteresis / Tracking" section includes "Keep On Loop" (TURN OFF), "HMAX" (275.000), "HMIN" (4.000), "Cycle Time" (120.000), "Scan Rate" (0.452), "Tolerance" (0.300), and "Hyst Type" (1).
- Readbacks:** Shows "Setpoint Out" at 0.000 Amps, "Ramp Rate" at 0.00 A/sec, and "Resistance" at 0.000 Ohms.
- Status:** A list of indicators with green circles, including IOC Heartbeat, Box Heartbeat, STANDBY, NOT READY, LOCAL MODE, Fan fault, NO RESPONSE, Rx data overflow, Unexpected address, Bad rx termination, Tx command error, Setpoint error, Polarity stuck, Polarity change, External interlock, POWER OFF, Sum interlock, DC overcurrent, DC overvoltage, Regulation module, Max current set, Phase / unbalance, Waterflow fail, Earth leakage, Thermal breaker, Overtemperature, and Panic button / doors.

Annotations on the image include:

- A red circle around the "Main GUI Selector" icon in the top toolbar, with an arrow pointing to it labeled "Top GUI Selector".
- A red arrow pointing to the "STANDARDIZING OFF HYSTERESIS" text in the graph area, labeled "Main Action Bar".

Below the main window, a smaller window titled "START COUNTER CHANNELS" is visible, showing a circular "Bias Channels" diagram with 30 numbered slots (1-30) and buttons for "Turn OFF ALL", "Bias", "LV", "ALL LV", "SAVE/RESTORE", "ALL Bias", "Chassis Channels", "Preamplifier Channels", "LV Voltages", "LV Currents", "Bias Channels Voltages", and "Bias Channels Currents".



# Detectors / Crates

- We want remote access to:
  - crate status: temperatures, fans, remote resets
- Standardize on a crate model:
  - among other advantages, allows for consolidation of spares
  - all crates should have (at minimum) an ethernet interface on their controller
    - typically have SNMP support, etc, for monitoring/controls
  - select common (high-power spec'd) power supply module
- Wiener 60xx series in common use at JLab  
(VME/VXS standard)

# Detectors / High Voltage

- High Voltage hardware should be standardized
  - CAEN SYx527 system
    - Hall B / Hall D / Hall C
    - Built-in EPICS support, supplied controls GUI (java), other GUIs available on-site (Hall C)
    - A7030 is new high density board (48 ch for significantly lower \$/channel)
      - NOTE: 1 mA max. current/chan – check your device first!
  - Wiener MPOD system (Option 'B')
    - Hall D, Hall B SVT HV/LV
      - Hall B had some difficulty getting dedicated CAEN boards to work well with SVT (cooling, power, vacuum interlock related challenges)
    - SNMP-based EPICS interface exists
  - *NOTE: Existing/“legacy” Lecroy HV will **NOT** be used*
- Low Voltage
  - ??

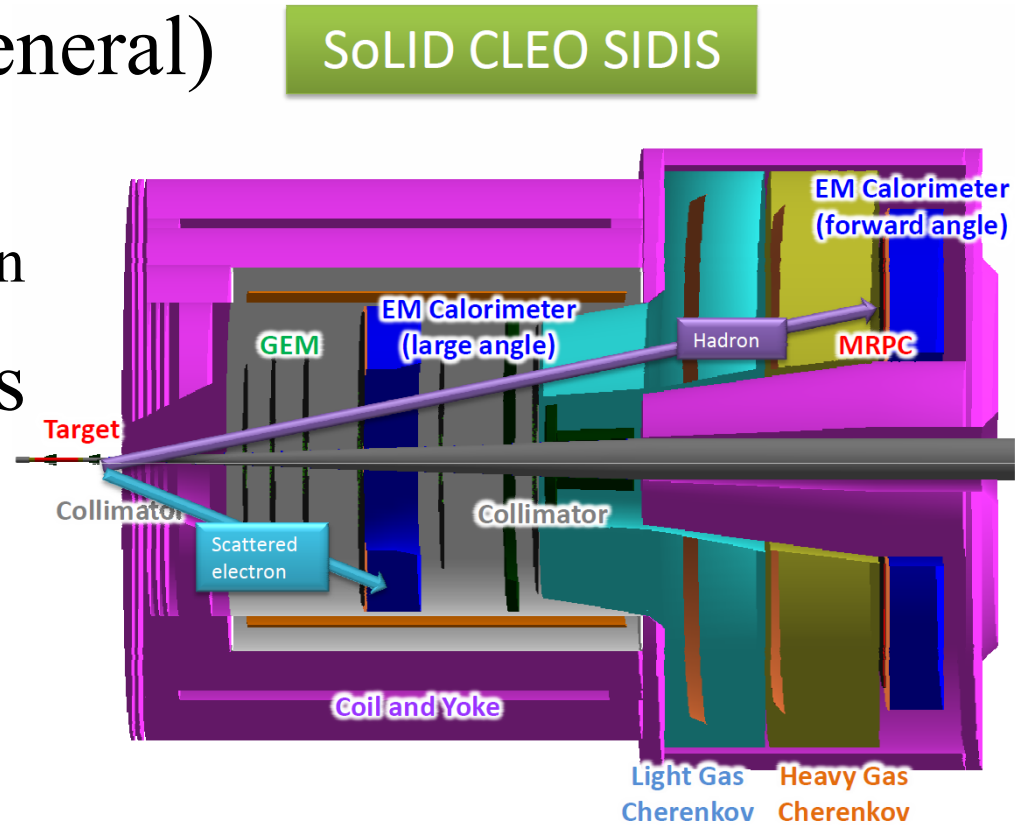
# EPICS

- Experimental Physics and Industrial Control System
  - <http://www.aps.anl.gov/epics/>
    - Open source, actively developed, lots of users
    - Based on C; APIs available for Java, Python, LabView, etc...
  - Covers both input/output controllers (IOCs) that do the real work
    - *ie.* poll for and respond to data in real time
    - publish data for other systems to consume
    - IOCs can be single board computers running vxWorks, embedded devices that support the EPICS protocols, or 'softIOCs' which are applications that can run under conventional OSes (linux, etc)
- Main slow controls 'backend' used at JLab
  - A lot of expertise in Accel Div. that we can leverage
    - However, we need to schedule (and budget for) the developer time well in advance!
  - Archiving of slow controls data can be integrated with existing (Accel) MYA Archiver



# SoLID Subsystems

- Magnet
- DAQ / Detectors (general)
  - Power (HV, LV)
  - Crate / Chassis selection
- Detector Subsystems
  - Ecal
  - LA/FASPD
  - Cherenkov
  - GEMs
  - MRPC



# Detectors – GEM

- HV / LV power (previous slide)
  - Wiener-Iseg SHQ 126L (6 kV, 1 mA) used at UVa
    - Has RS232/CAN interface
- Fast interlocks / shutdowns
  - Trip HV if gas flow is interrupted
- Gas system
  - 75% CO<sub>2</sub> / 25% Ar gas mix (simple flow through)
  - Remote monitoring / control required

# Detectors – Light Gas Cherenkov

- HV / LV power (previous slide)
- LED/Gain monitoring
- Gas system:
  - CO<sub>2</sub> (SIDIS) can just flow (cheap, easy)

- Gas flow/purity monitoring?
- Gas purification/recirculation system?
  - CO<sub>2</sub> (SIDIS) can just flow (cheap, easy)
  - CO<sub>2</sub> + C<sub>4</sub>F<sub>8</sub>O (PVDIS) mixing + purification system
    - mixing is easy, purification/reuse is complicated...
  - Integration with HGC gas system likely important, but distillation of a CO<sub>2</sub> mix may require significant modifications of a “Hall B” system

**Not Needed**

# Detectors – LA/FASPD

- HV / LV power (previous slide)
- Fast interlocks / shutdowns?
- LED / Gain monitoring?
- Temperatures?

# Magnet

- Complicated, lots of fast interlocks, high-risk, needs to be expert driven
  - Expert will pick what works best for them, hard to impose outside constraints...
  - One request:
    - Please allow for EPICS interface for easier integration into logging and DAQ systems