

STATUS of the POLARIZED TARGET

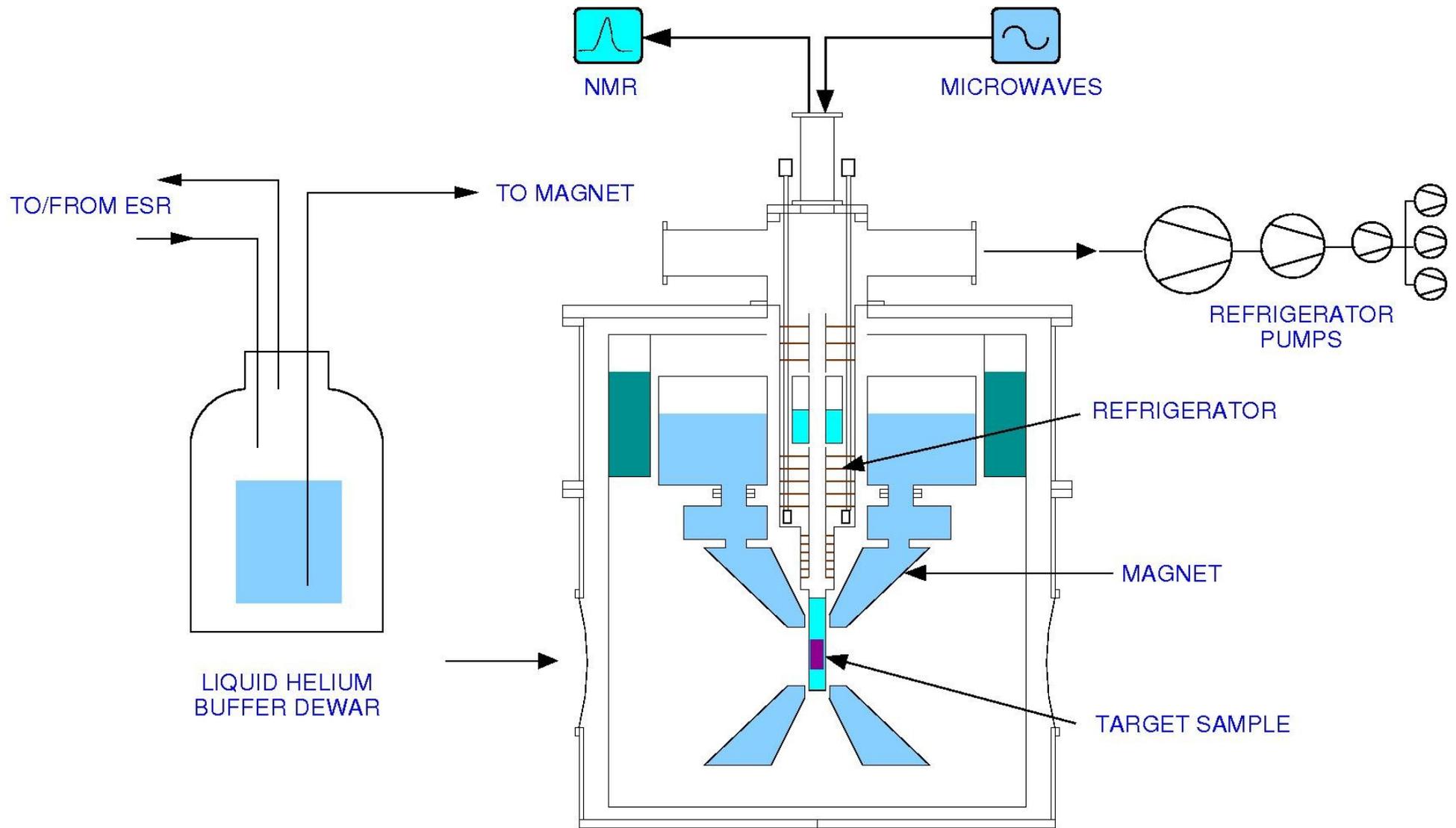
Chris Keith
JLab Target Group

g2p/GEP Readiness Review
May 6, 2011

TALK OUTLINE

- ❖ Overview of the Target System
- ❖ Target history and status prior to g2p/GEP
- ❖ Modifications necessary for g2p/GEP
- ❖ Current status of subsystems
- ❖ Schedule

POLARIZED TARGET: OVERVIEW

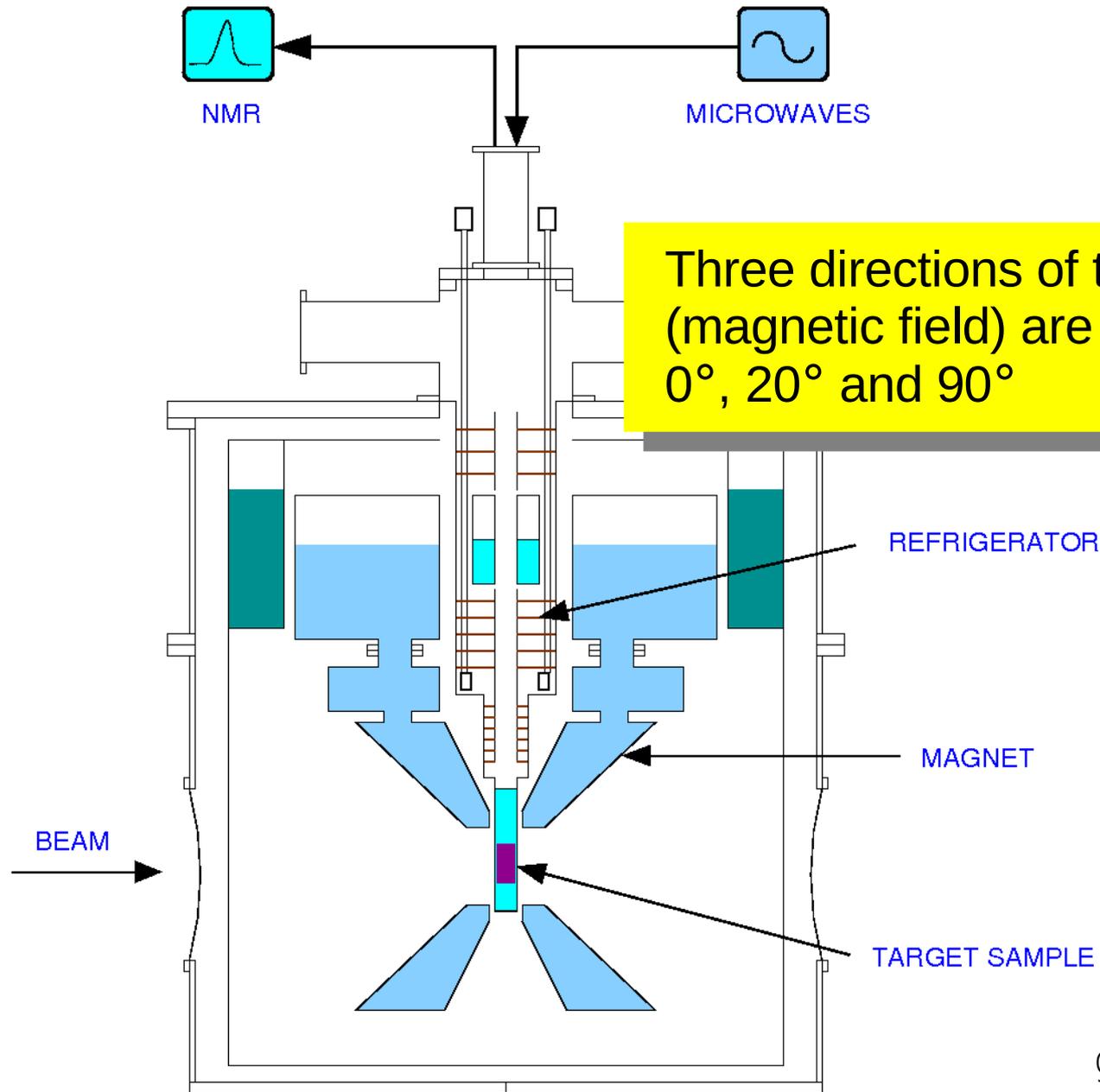


POLARIZED TARGET: HISTORY

- ❖ The target system has been used at SLAC on 3 occasions
 - E143 (1993)
 - E155 (1997)
 - E155X (1999)
- ❖ and at JLab on 3 occasions
 - Gen (1998)
 - Gen + RSS (2000)
 - SANE (2008)
- ❖ Performance during SANE was compromised by failures of:
 - Superconducting magnet
 - 1K refrigerator
 - Pumping system
 - Target motion mechanism

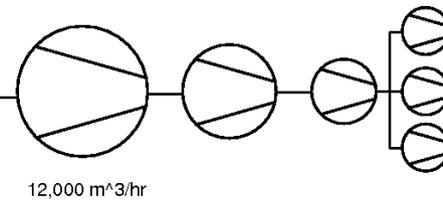
These (and other) subsystems require substantial repair, modification, or refurbishment for use in Hall A

POLARIZED TARGET: ROTATION



POLARIZED TARGET: ROTATION (old)

Pivot Point: Loosen flange for rotation

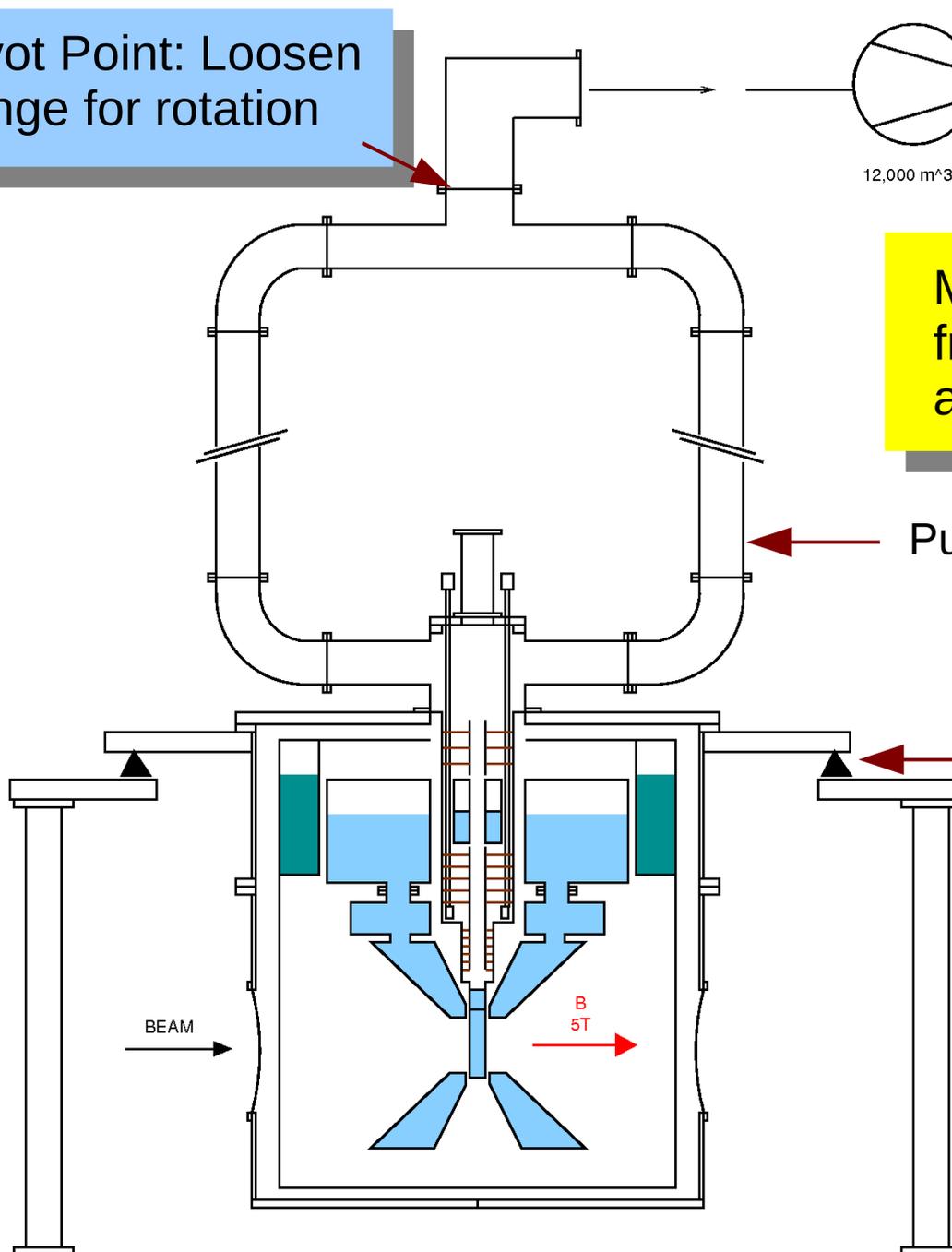


Magnet, scattering chamber, fridge, target insert & donut all rotate as a single entity.

Pumping "donut"

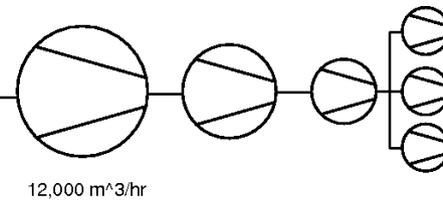
Rotating platform

There is no room for the pumping donut in Hall A!
Need another way to accomplish magnet rotation.



POLARIZED TARGET: ROTATION (old)

Pivot Point: Loosen flange for rotation

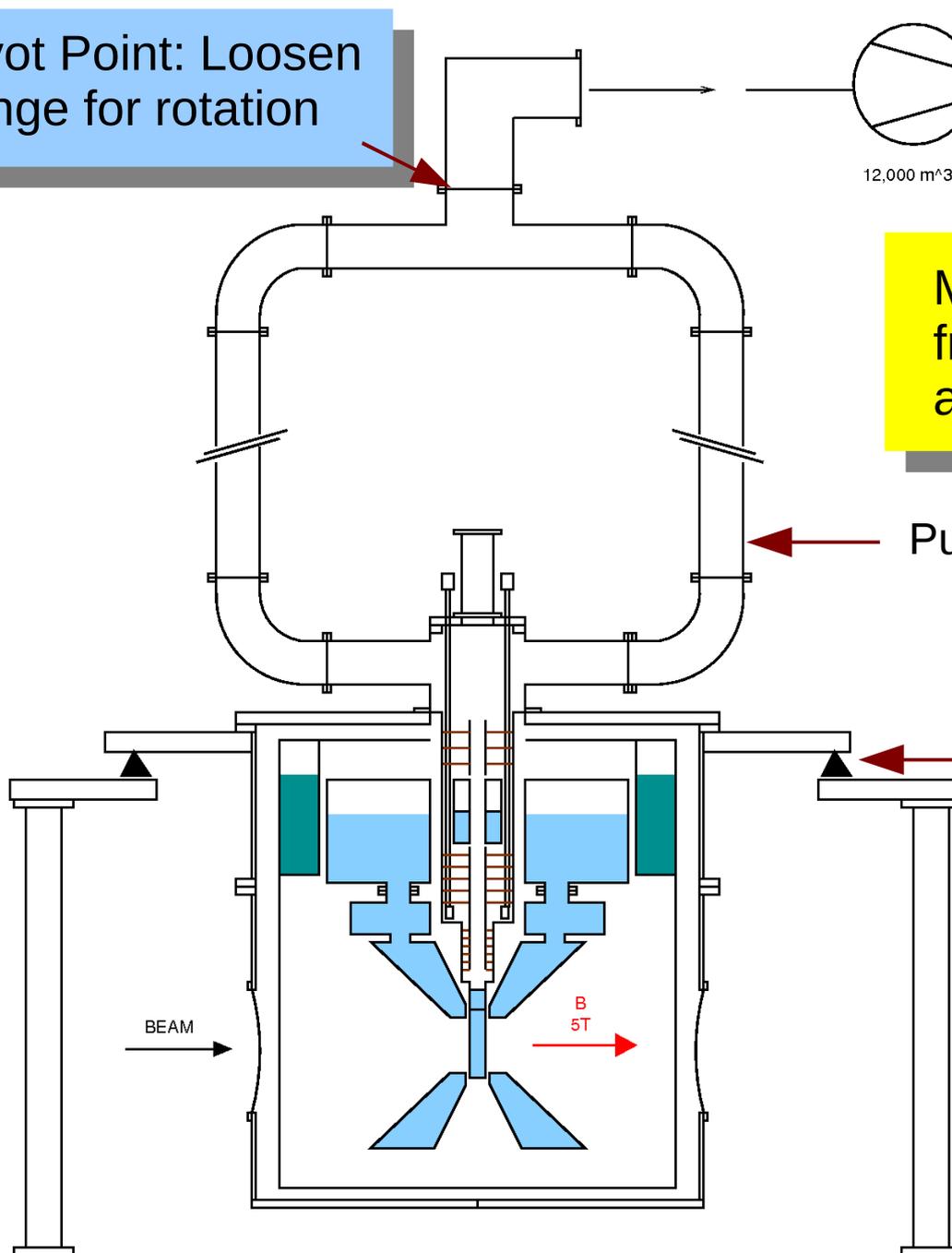


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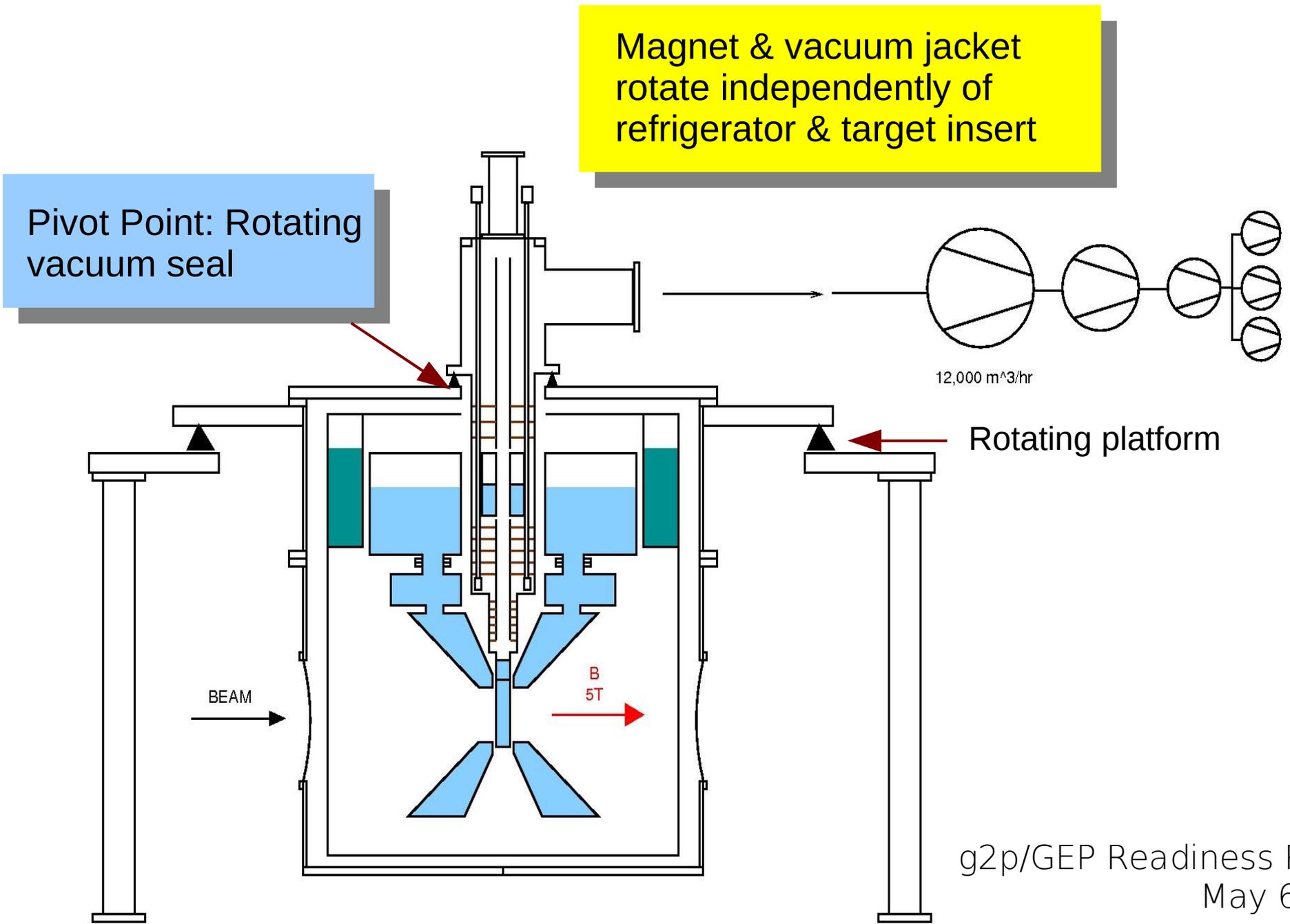
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Need another way to accomplish magnet rotation.

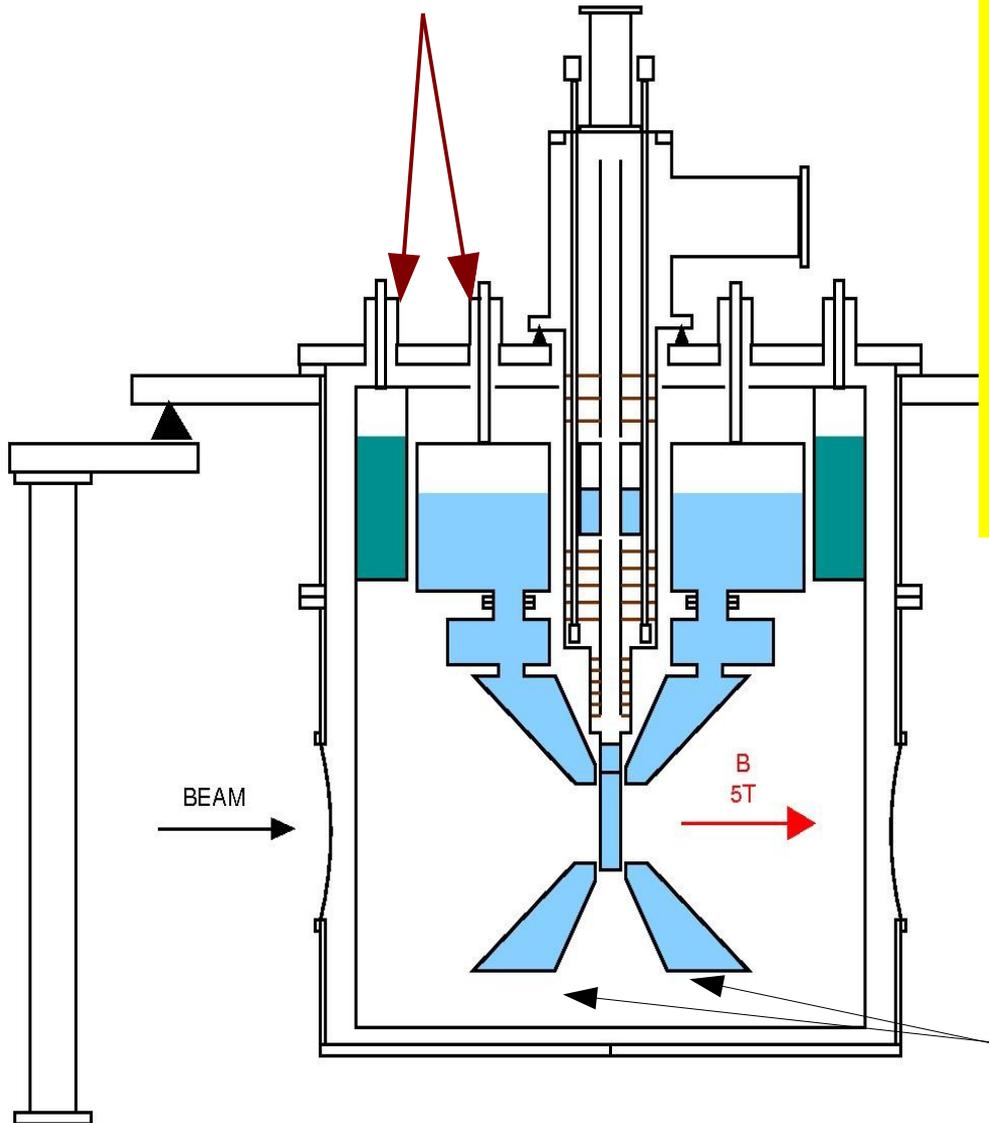


POLARIZED TARGET: ROTATION (new)



POLARIZED TARGET: ROTATION (new)

Refrigerator has to rise 15" in order to clear LHe and LN2 penetrations

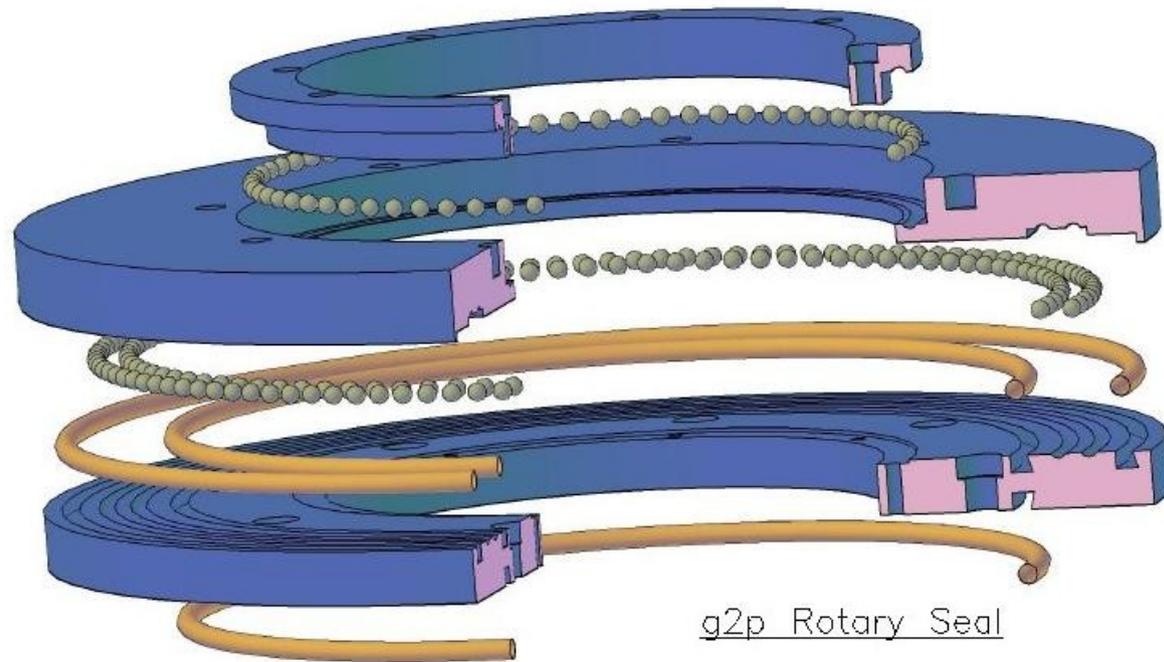


REQUIRES

- New rotating seal
→ Designed, fabricated, tested
- New pumping TEE
→ Design ~~ongoing~~ completed
- New, longer fridge
→ Design ~~ongoing~~ completed
- New, longer target insert
→ Design ~~ongoing~~ completed

POLARIZED TARGET: Rotating Seal

- ❖ Differentially pumped, rotating vacuum seal has been designed, fabricated and successfully tested.
- ❖ Completion date: Jan 2011.



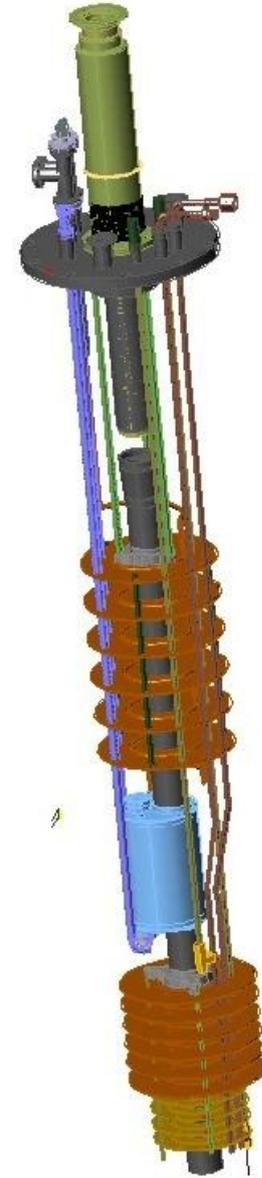
g2p Rotary Seal

11/16/2010
Dwn: JBR0CK
Material: 316SS
Pages: 1 of 5

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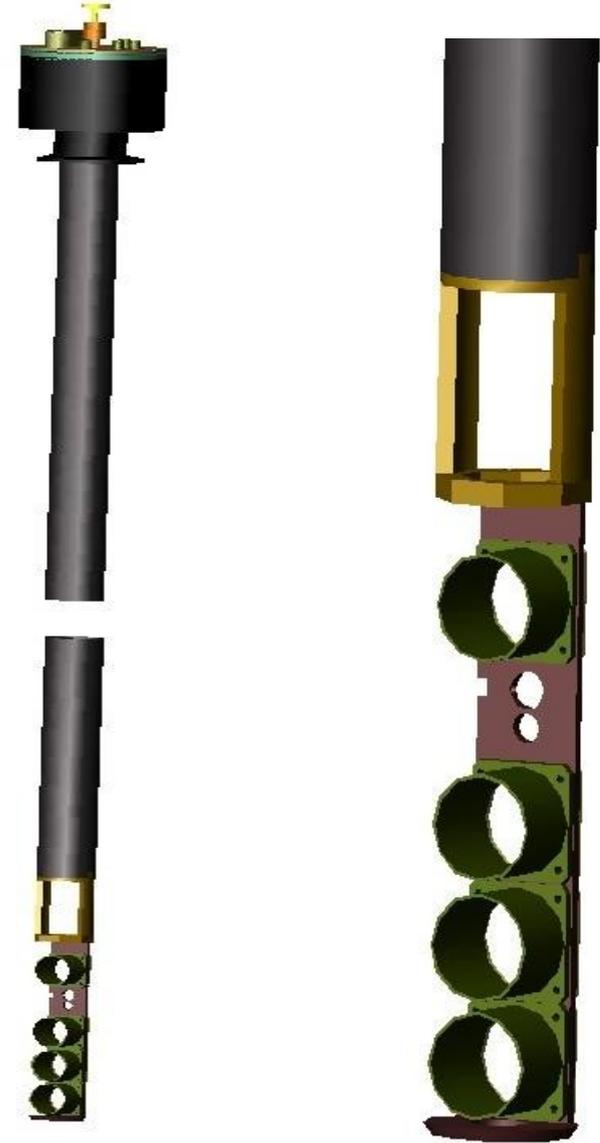
POLARIZED TARGET: 1K Refrigerator

- ❖ New 1K refrigerator must be constructed because SANE fridge is dead, and UVa fridge is too short for new rotation scheme.
- ❖ Design complete.
Fabrication to begin in 1-2 weeks.
- ❖ Completion date: July 31



POLARIZED TARGET: Sample Insert

- ❖ Longer insert necessary to match new rotation scheme.
- ❖ Carbon fiber insert is more rigid and pinned at the top of the fridge, not at the bottom.
- ❖ Design complete.
Fabrication underway.
Completion date: May 31



POLARIZED TARGET: Cryostat

- ❖ LHe penetrations on top of cryostat have a history of leaks.
- ❖ All three have been refurbished and tested. Replaced rubber o-rings with CF metal seals.
- ❖ Installation of magnet leads, wiring, level probes, etc is currently underway.
- ❖ Completion date: May 20



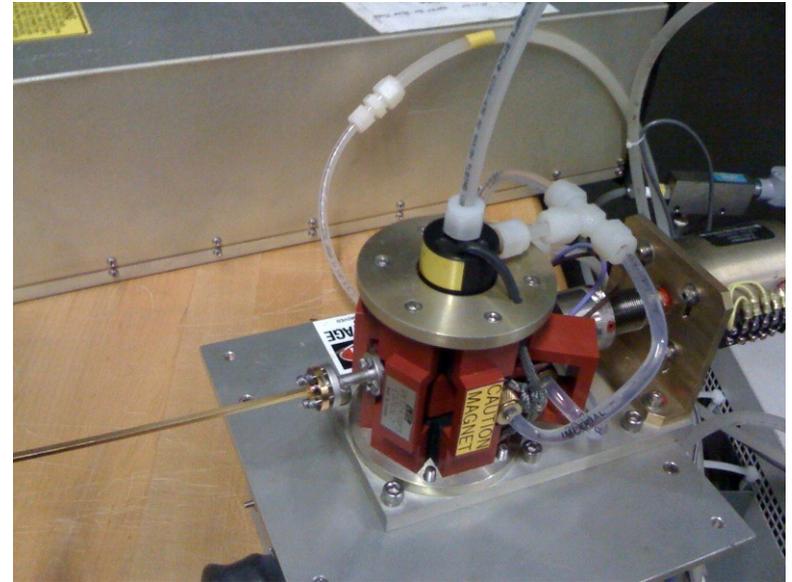
POLARIZED TARGET: Pump System

- ❖ Three Alcatel 2060H rotary vane pumps were damaged during SANE. Subsequently rebuilt at JLab.
- ❖ Replaced with Pfeiffer DUO65 magnetically-coupled rotary vane pumps.
- ❖ Pump controls to be refurbished in manner of Hall B polarized target.
- ❖ Completion date: June 1



POLARIZED TARGET: Microwaves & NMR

- ❖ UVa and JLab Target Groups have multiple EIO tubes and power supplies and various microwave components for 5T operation (140 GHz).
- ❖ JLab & UVa Target Groups have multiple Liverpool Q-meters and other NMR electronics for 5T operation (213 MHz).
- ❖ For operation at 2.5 Tesla, we will need microwave tube, power supply and other components for 70 GHz. Existing NMR components can be modified to operate at 107 MHz.
- ❖ All other electronics are currently in house.
- ❖ Software (LabView and EPICS) will be updated clones of SANE software.



POLARIZED TARGET: Magnet

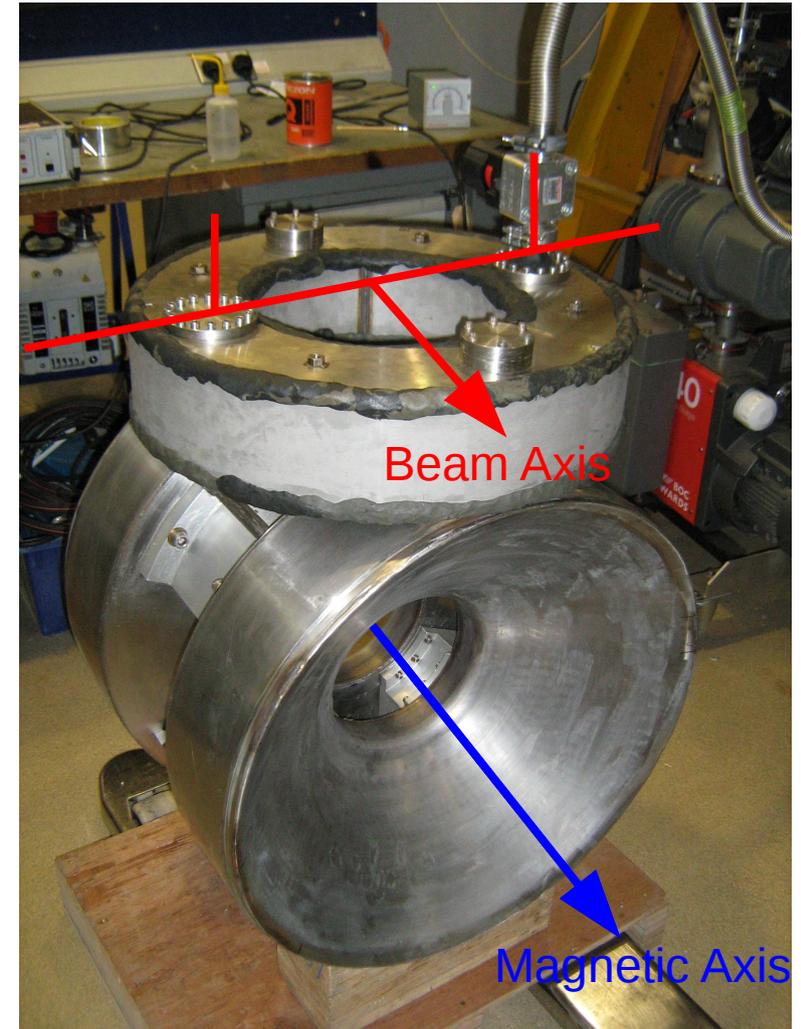
- ❖ Oxford has completed repairs to 5T magnet.
- ❖ Arrived at JLab April 25.
- ❖ These tubes were cut to length and welded at JLab with assistance from the Survey & Alignment Group...



Room temperature leak check
Oxford, 4-4-11

POLARIZED TARGET: Magnet

- ❖ Oxford has completed repairs to 5T magnet.
- ❖ Arrived at JLab April 25.
- ❖ These tubes were cut to length and welded at JLab with assistance from the Survey & Alignment Group...
- ❖ Align “beam” axis with “magnetic” axis, and correct for roll and yaw.
- ❖ Final welding completed May 4, leak check now in progress.
- ❖ Final survey scheduled for May 10.



POLARIZED TARGET: Buffer Dewar System

- ❖ Will utilize the same 500 liter LHe dewar as SANE. No modifications required.
- ❖ Dewar will be filled from ESR via distribution can normally used by Hall A cryotarget. Boil-off returned at 5 – 6 K.
- ❖ This requires construction of two 30' transfer lines with integrated JT valves. Currently under construction. Completion date May 31.
- ❖ Cryo Group has requested construction of a short jumper necessary to provide 4K to cryotarget distribution can. Currently under design by Cryo. Completion date: June 15.



POLARIZED TARGET: Schedule

May 6 Magnet alignment and welding complete

May 23 Cool and test magnet in EEL (3 days)

July 27 Final alignment of refrigerator/magnet/cryostat (2 days)

➔ Aug 15 Cool down and polarization test in EEL (5 days)

➔ Sep 1 Begin target installation (45 days)

Sep 23 Align target in Hall A (2 days)

Nov 1 Cool and fill buffer dewar (2 days)

➔ Nov 7 Cool target, begin NMR calibrations (3 days)

Nov 14 Polarize target, ready for beam