The new holes are drilled on a grid of locations halfway in between some old holes.

Not every grid location needs a hole, only the ones shown.

Also there is a perimeter of new holes that extends outside the old border.

Precise location of the holes relative to the old holes is very important.

All dimensions inches

The dimensions assumes the dimensions on drawing 65660–D–39005–7

(Sorry my drawing software is cumbersome, so some dimensions are not accurately drawn.)