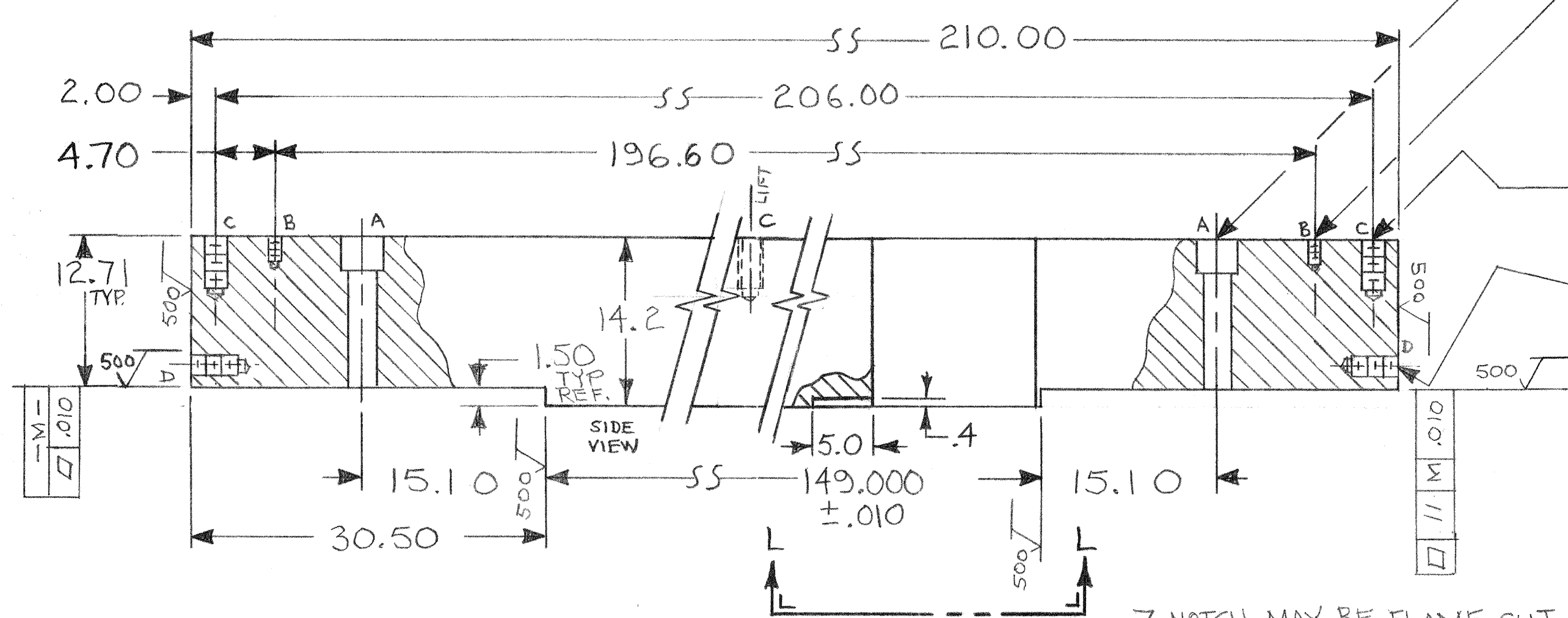
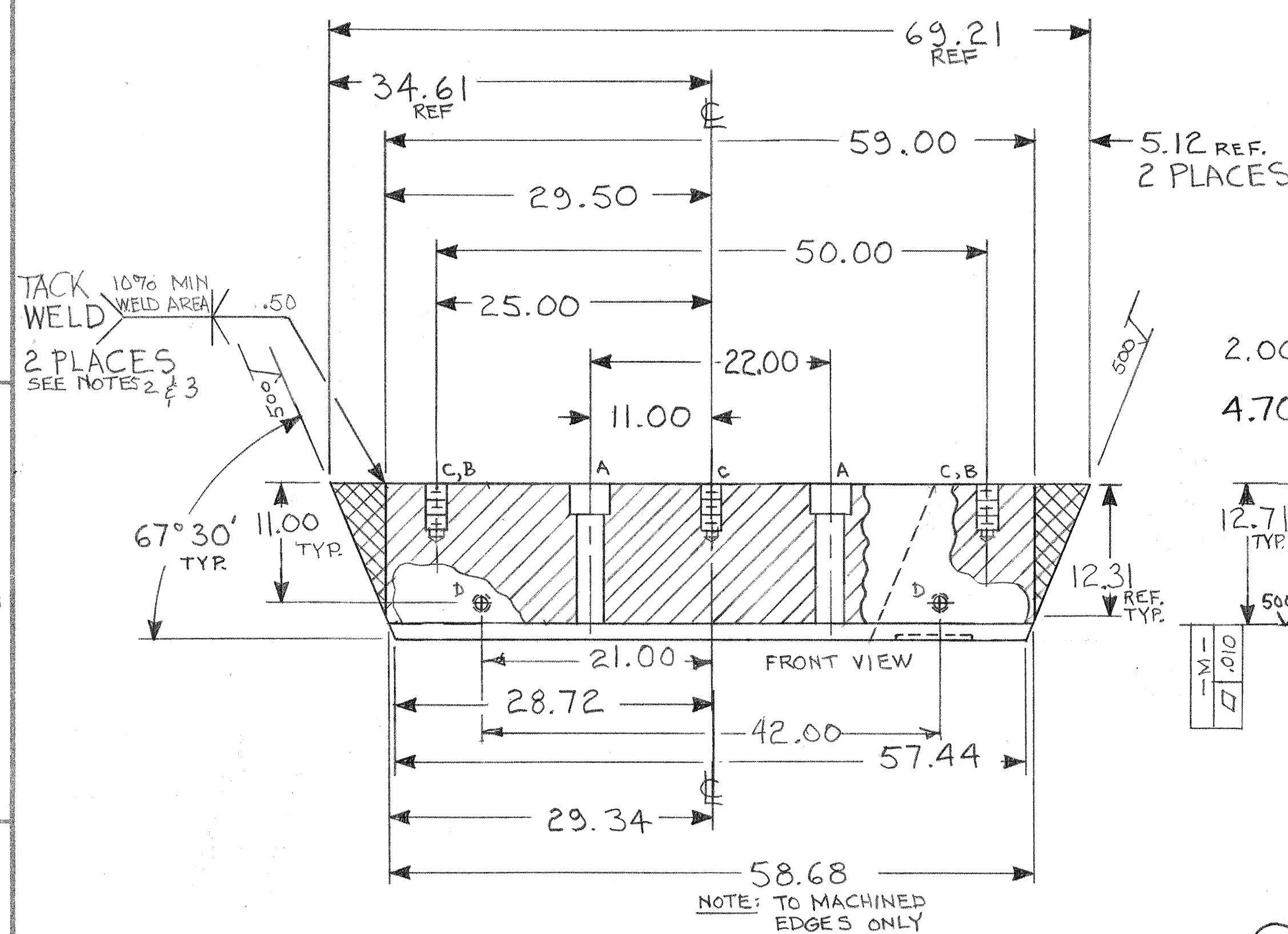
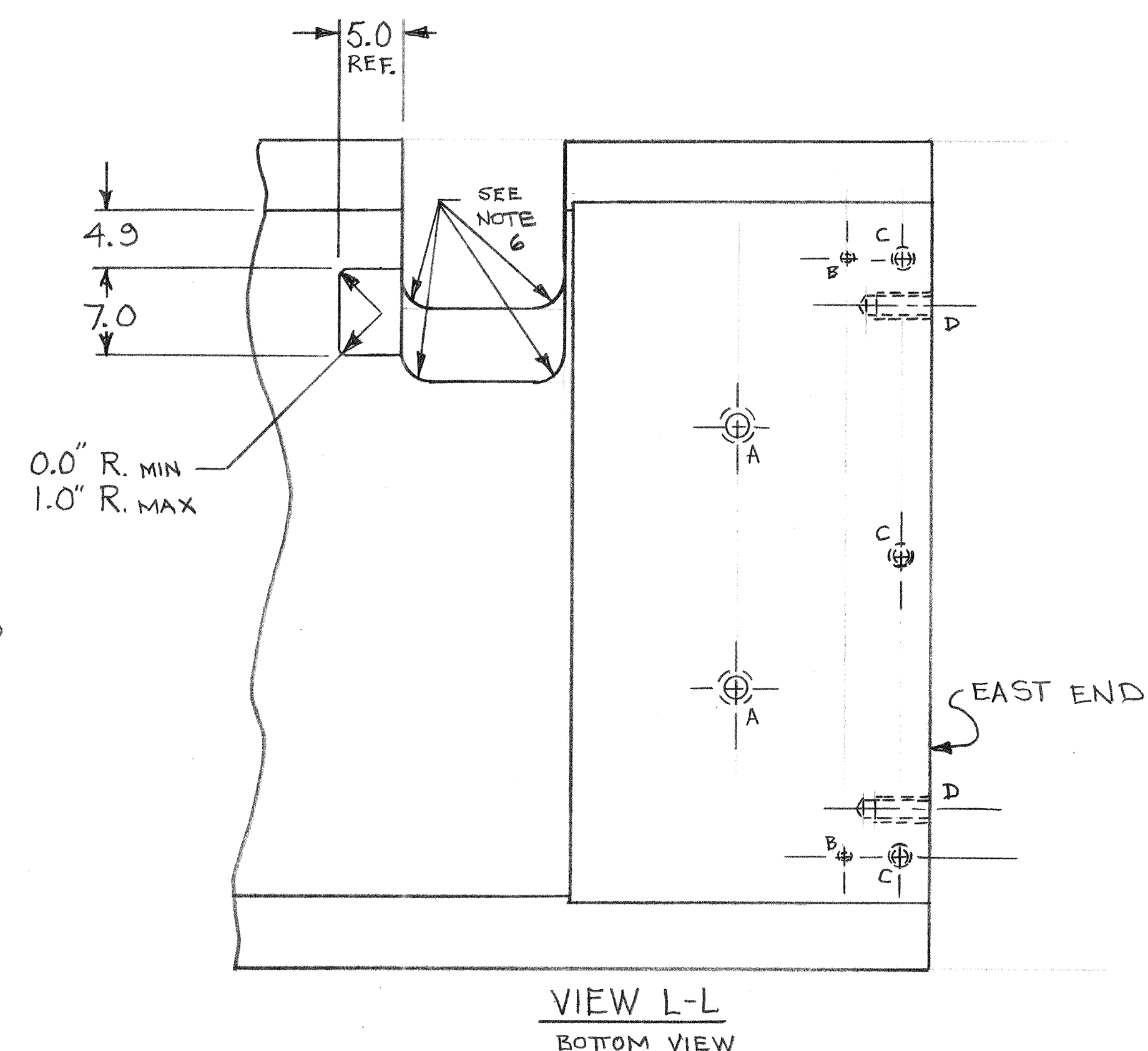
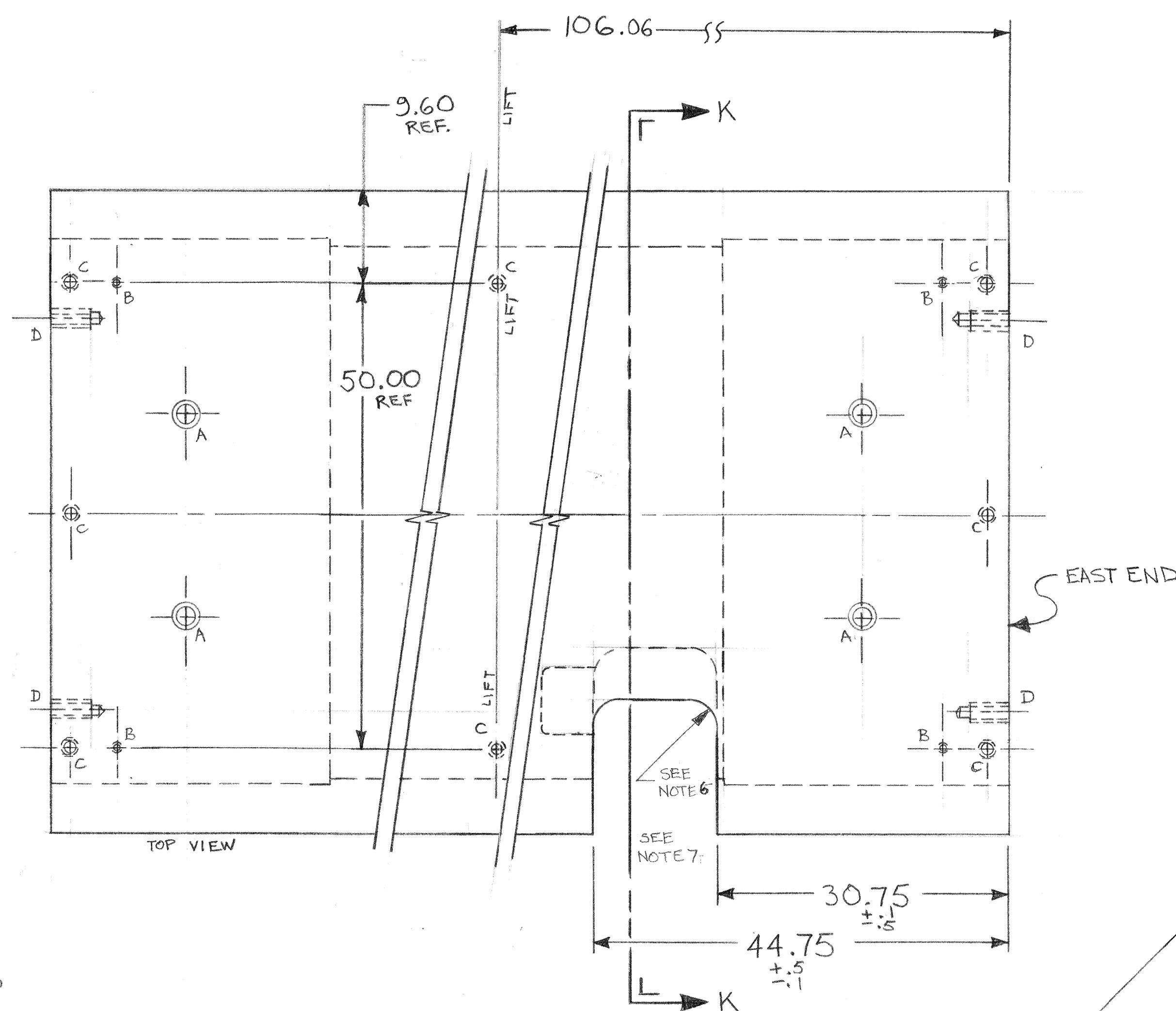
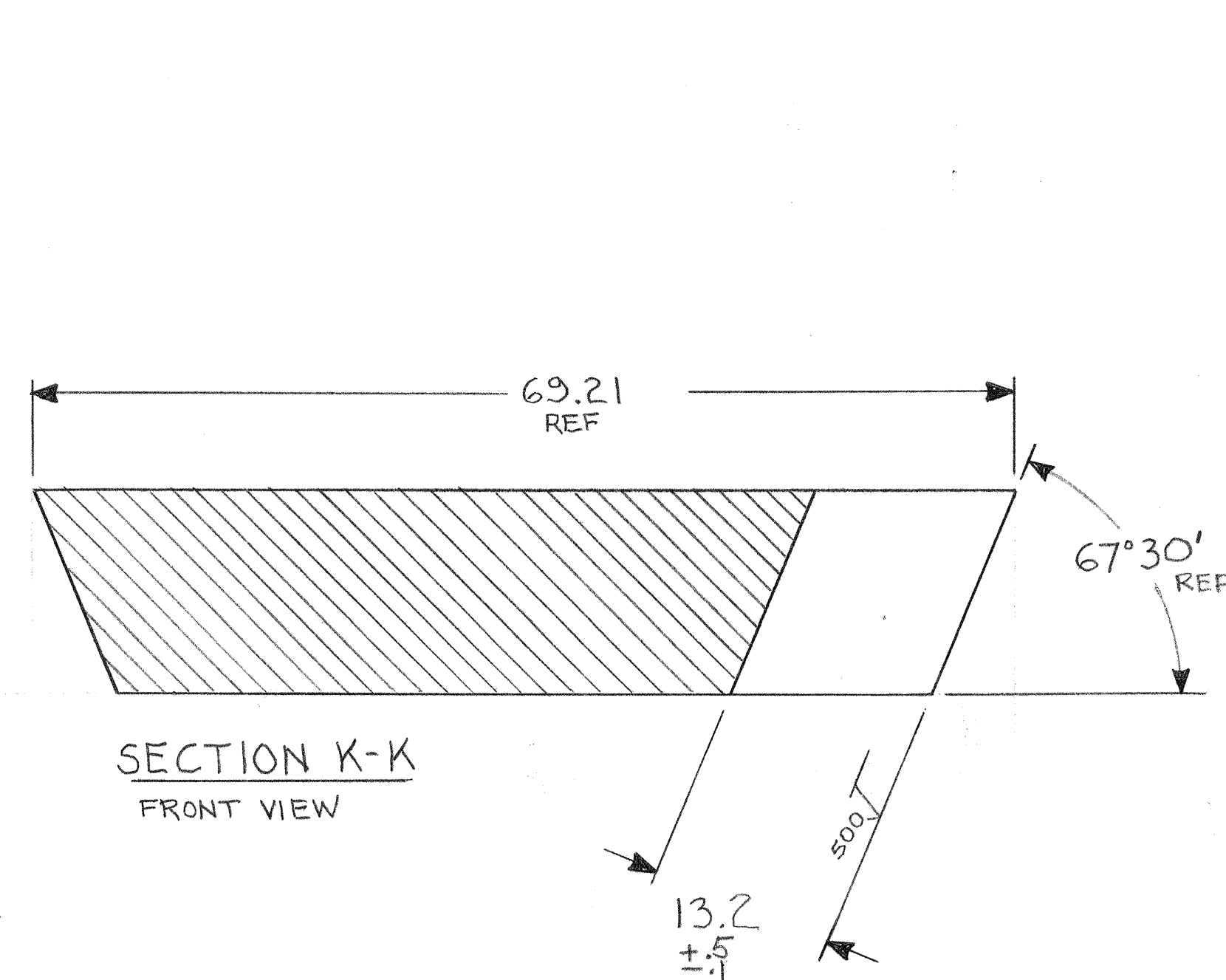


REVISIONS			
SYN	DATE	DESCRIPTION	BY
A	5/7/86	GENERAL REVISIONS	TMK
B	7/17/86	LOCATION AND TAP SIZE OF D HOLES CHANGED	TMK
C	10/30/86	4.70" WAS 5.00" 196.60" WAS 196.00" ADDED 2 "C" LIFT HOLES	TMK
D	12/3/86	ADDED 7.0" x 5.0" x .4" DP SLOT SEE VIEW L-L	TMK



- 2.62" DIA. THRU
C' BORE 3.87" DIA. x
2.62" DP.
4 PLACES AT A
- 1"-8 UNC TAP x 2.25" DP.
4 PLACES AT B
- 2"-4 1/2 UNC x 4.00" DP.
8 PLACES AT C
- 2"-12 UNF x 4.00" DP.
4 PLACES AT D

⑤ RETURN YOKE STEEL (TOP)
SCALE: 1:10 WT: 51,200 lbs
MAT'L: LOW CARBON STEEL - CORNELL SUPPLIED
MATERIAL AND NEW MATERIAL (CROSSHATCHED)
PURCHASED BY VENDOR
QTY: 1 REQ'D

7. NOTCH MAY BE FLAME CUT, OR SAWED
 6. RADIUS = 0.0" MIN. TO 3.00" MAX (PREFERABLE)
 5. ADDITIONAL TAPPED HOLES IN ENDS OF SLABS ONLY MAY BE MACHINED AND LEFT REMAINING BY THE FABRICATOR FOR CONVENIENCE IN HANDLING.
 4. ALL TAPPED HOLES TO BE CLASS 2B OR BETTER
 3. GAP BETWEEN PICES NOT TO EXCEED .06"
 2. GRIND EXCESS WELD MATERIAL FLUSH ±.06"
 1. BREAK ALL SHARP EDGES 45° x .03"
- NOTES:

ITEM		QTY	DESCRIPTION	REMARKS	REV.
CORNELL UNIVERSITY, ITHACA, NY LABORATORY OF NUCLEAR STUDIES					
CLEO II - MAGNET YOKE, MK 4					
TOP SLAB (RETURN)					
DRAWN BY		DATE		SCALE	
TMK		1/21/86		1:10	
D 6052-303		D 6052-303		D 6052-303	