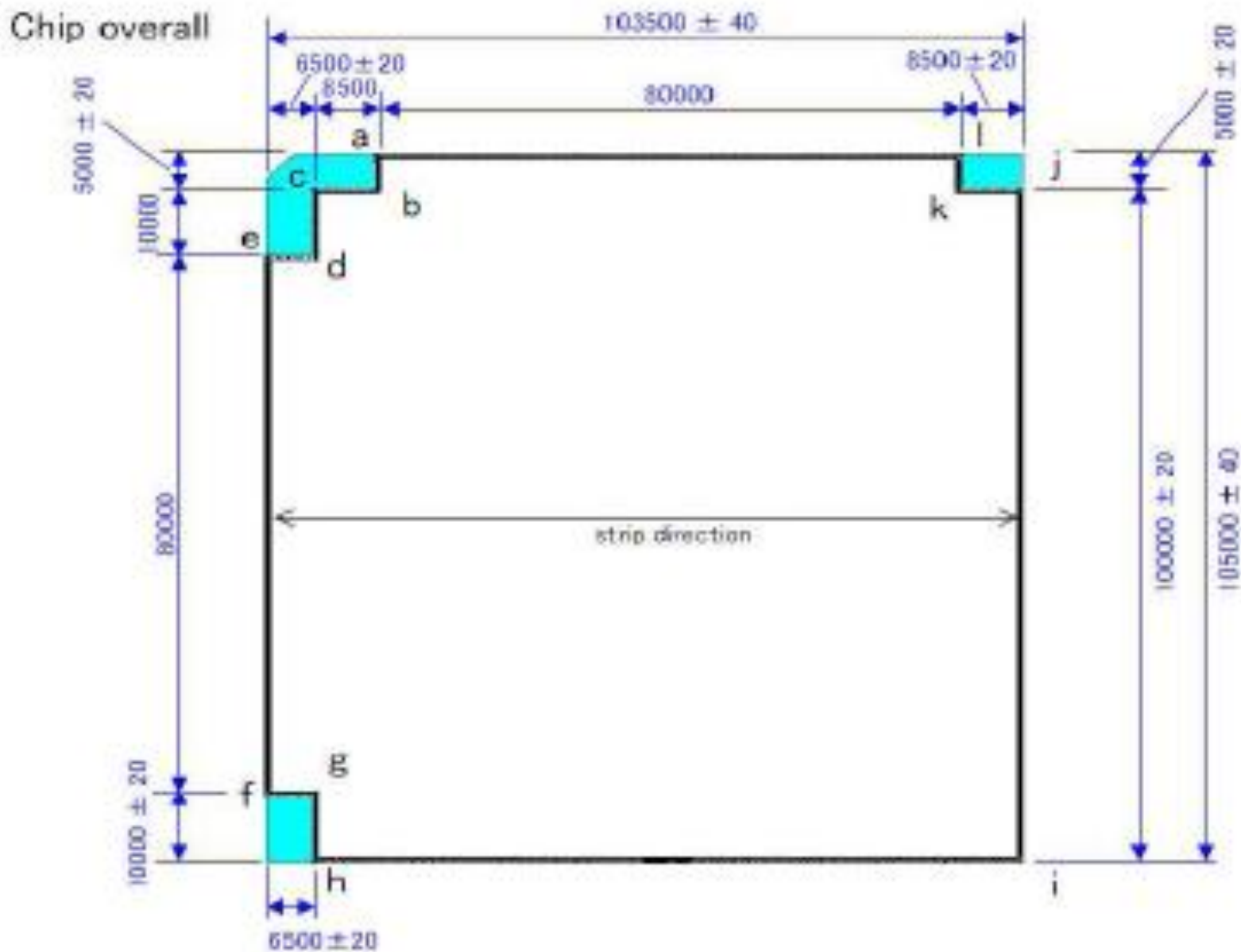


INFN, silicon tracker status

F. De Persio, F. Meddi, G.M. Urciuoli, F. Noto

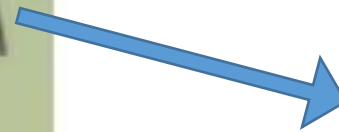
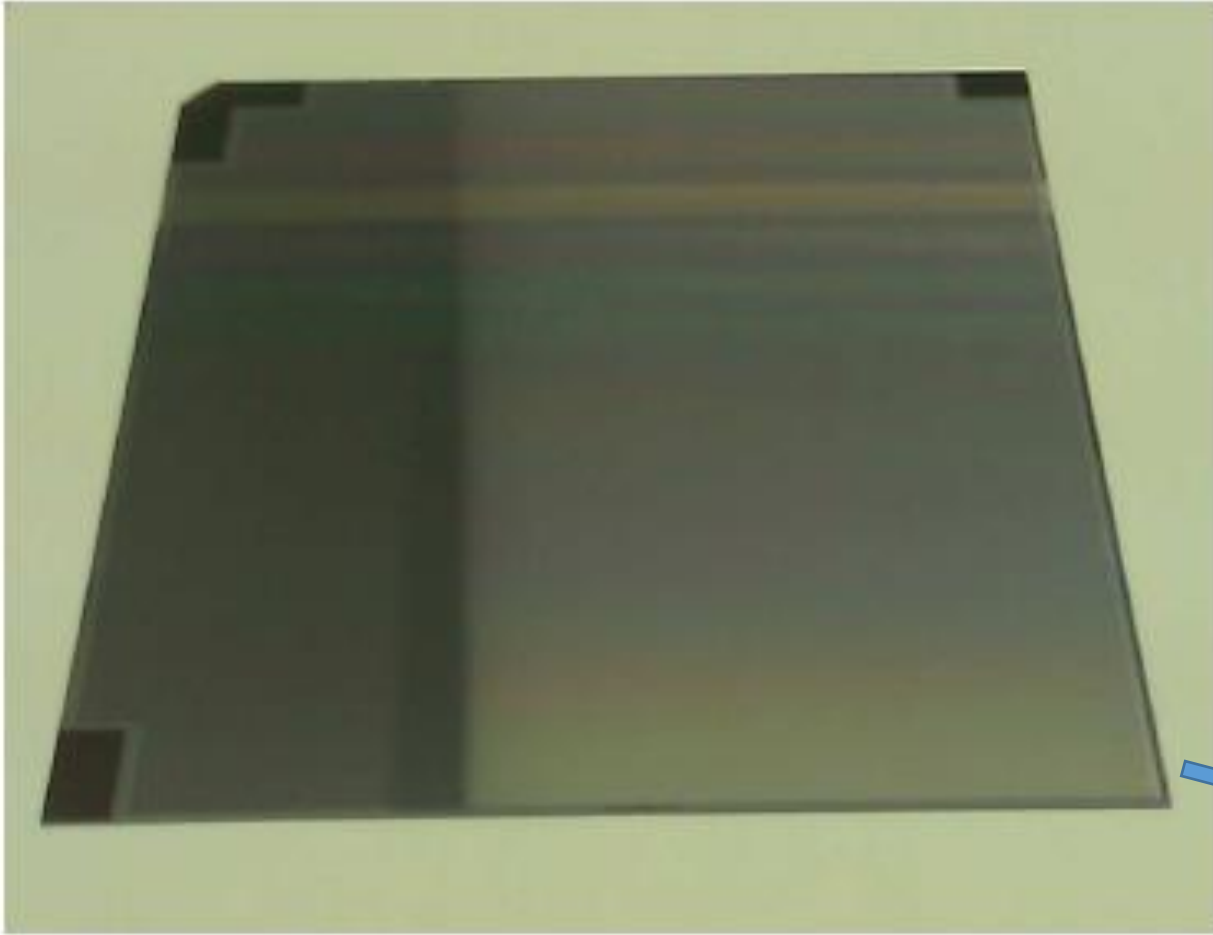
(INFN)

Silicon microstrip detector design

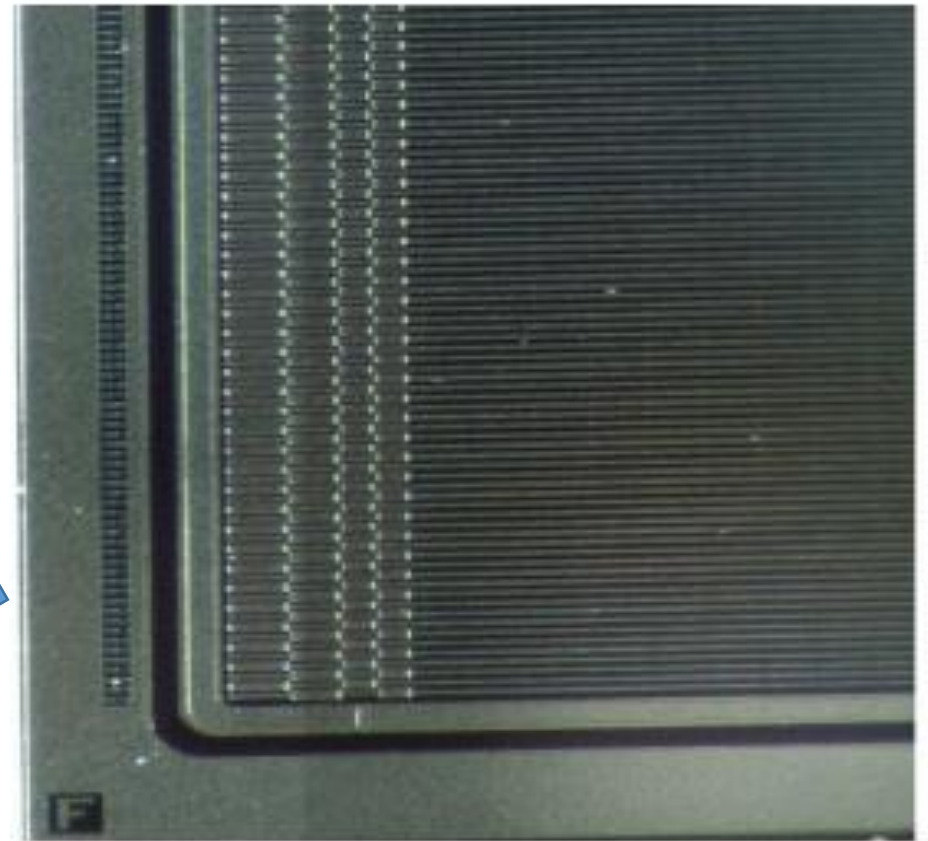


number of strips : 2070
strip length : 78500 (No. 1-100)
strip length : 95500 (No. 101-300)
(No. 1871-2070)
strip length : 102000 (No. 301-1870)

Silicon microstrip detector

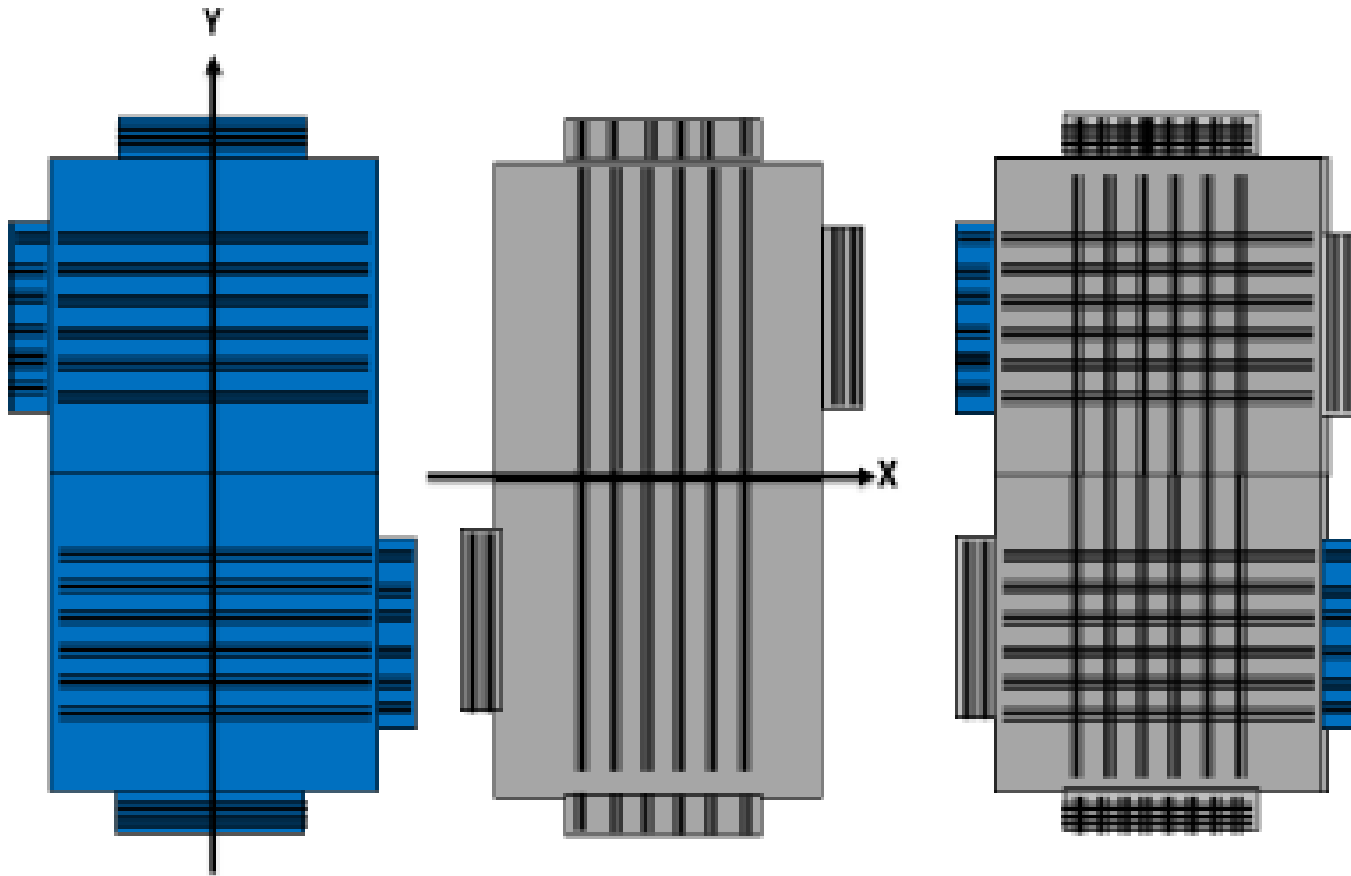


Zoom

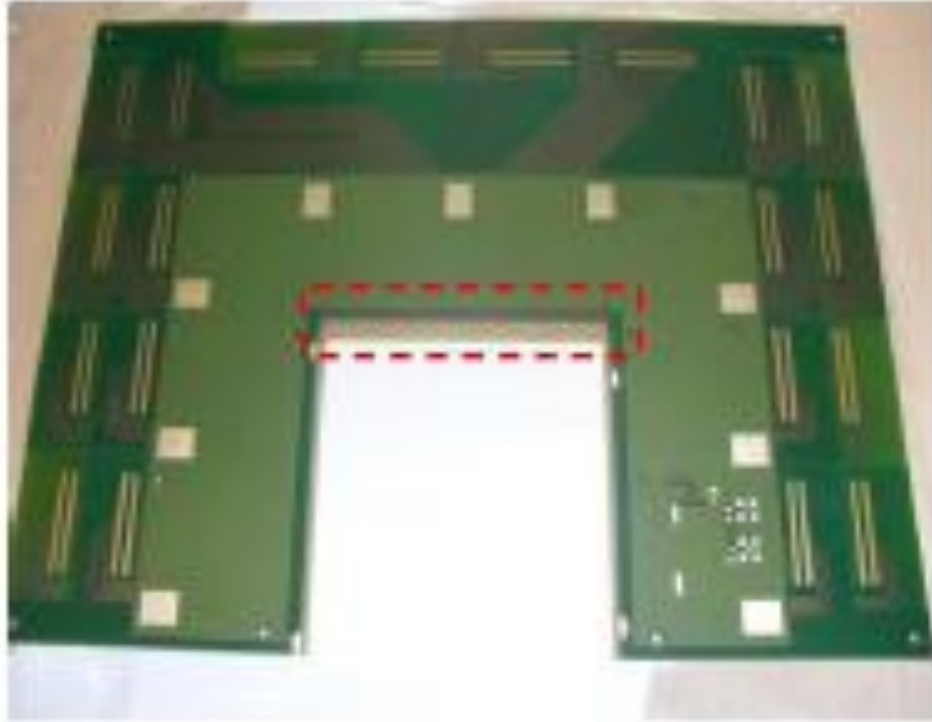


The SBS silicon tracker X and Y planes

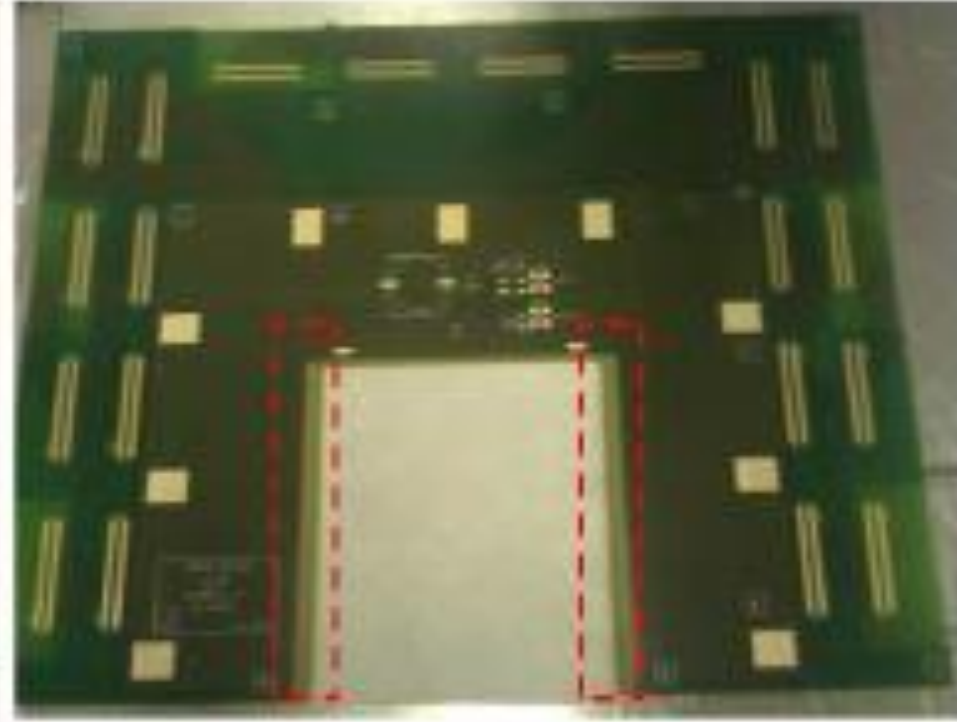
Four identical silicon microstrip detectors build up the SBS silicon tracker X and Y planes. Each plane is build up by two silicon microstrip detectors properly rotated and constituting each half a plane.



Two different kind of PCBs for the X and Y half planes respectively.



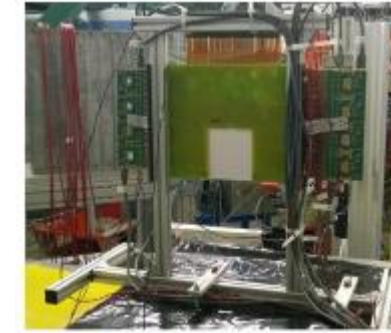
Half X Plane PCB



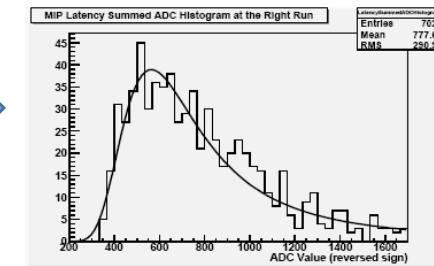
Half Y Plane PCB

UP to the end of 2017

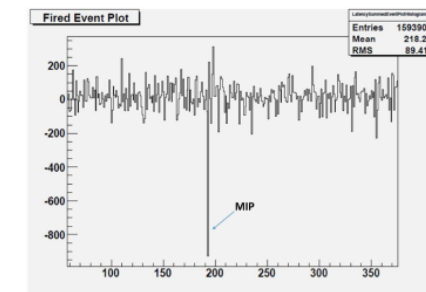
- Production and test of a **prototype** of half a plane X.



- **Software analysis strategy developed:** all the **6** values related to the **latencies** corresponding to the great part of the silicon microstrip detector signal generated by a MIP are summed up: MPDs can read values corresponding to not more than 6 contiguous latencies).



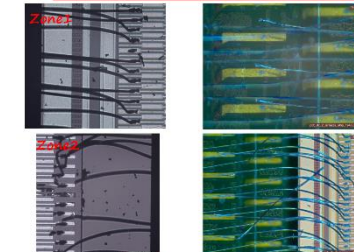
- **Satisfactory results** from the point of view of the prototype signal generation and collection and of the Signal to Noise Ratio



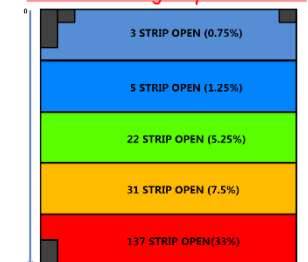
- **Mayor problem experienced:** excessive wire-bonding breakings after transportation for relatively short distances.



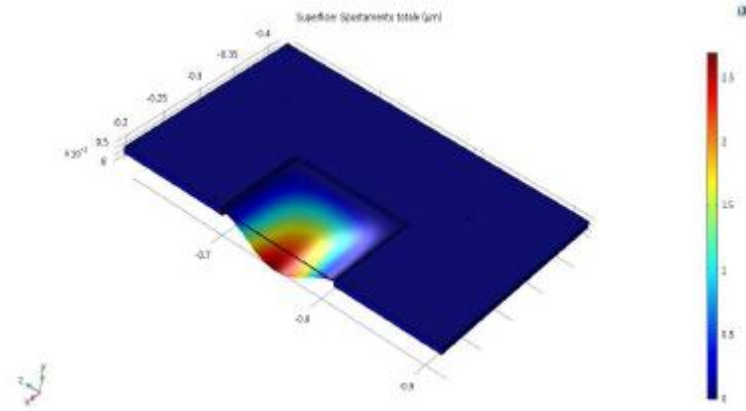
Broken Wires on SiD side and PCB side



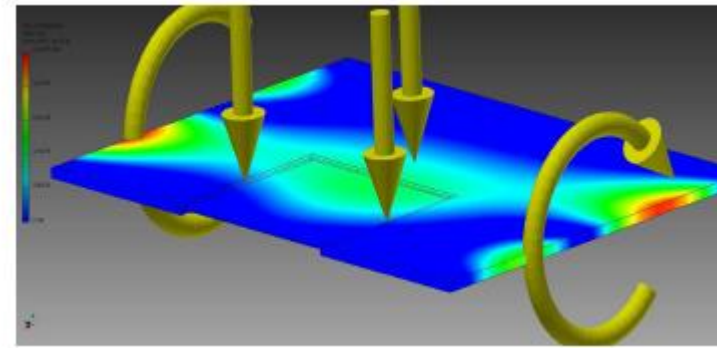
Broken Bonding Map SID & PCB



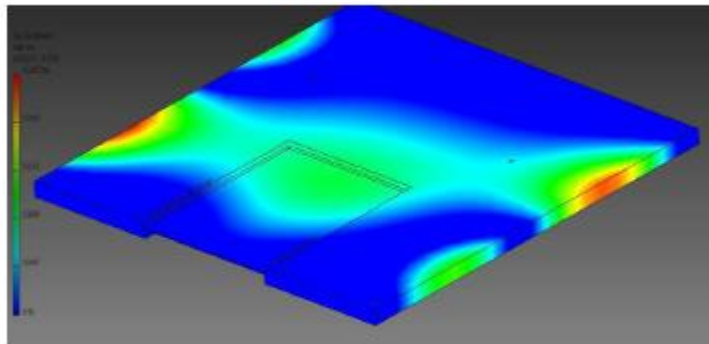
Investigation about the causes of wirebonding breakings



Computer simulations of **detector + PCB assembly deformations during wirebondings**



Computer simulations of **detector + PCB assembly deformations caused by handlings**.

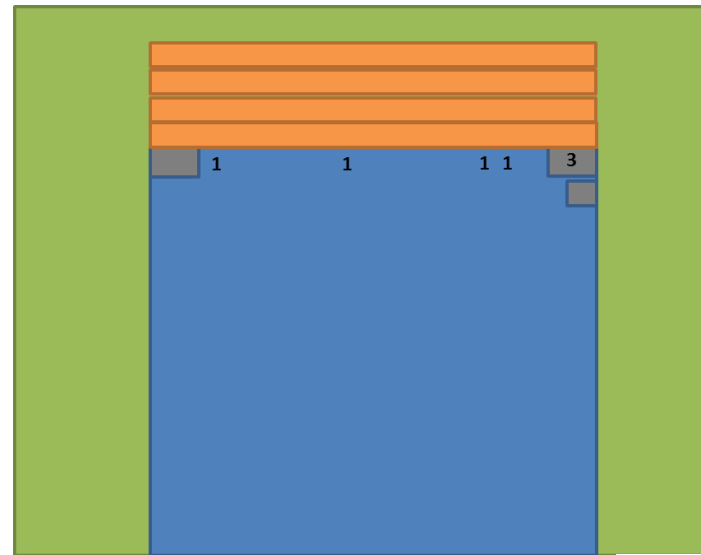
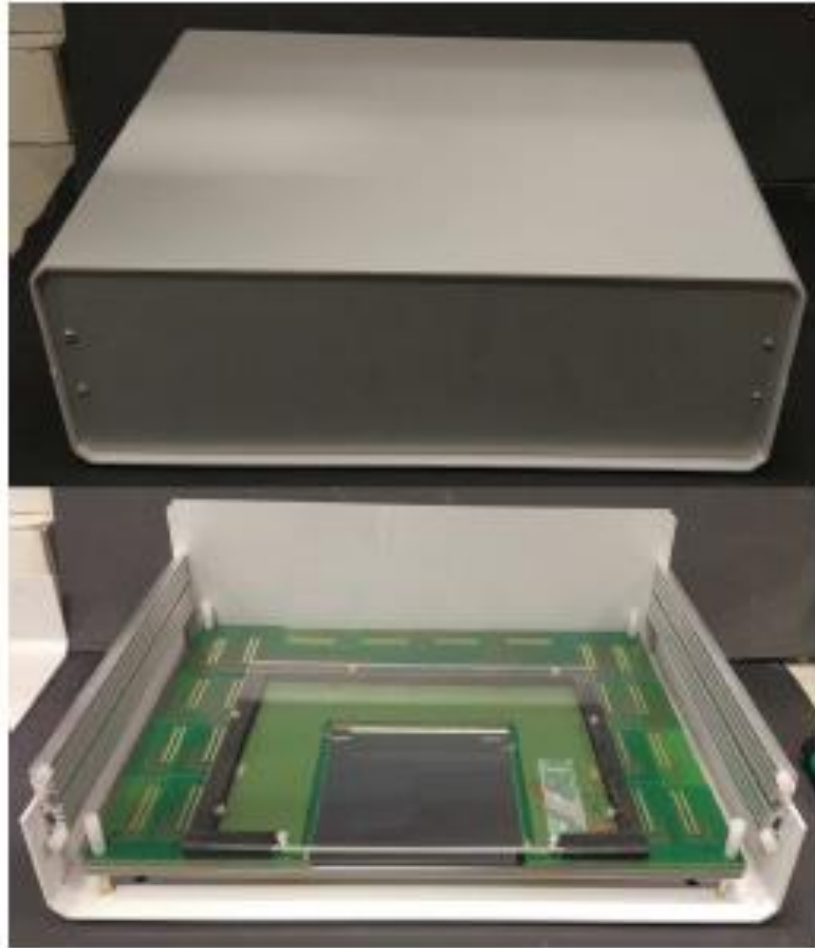


Cumulative effects of wirebondings and handlings.

No effects of bad handling and/or wirebonding stresses on our PCB + detector assemblies resulted by computer simulations.

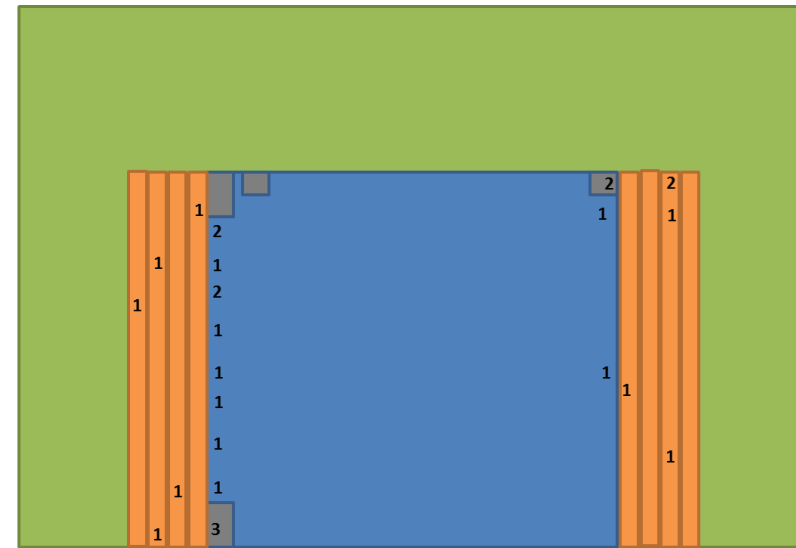
... Only the transport system to be blamed for that.

New Transport system successfully tested for transportation from Bari to Rome (≈ 430 km)



Broken wirebondings: (out of 5500)
patch = 3
Silicon = 4
PCB = 0

X Plane Detector

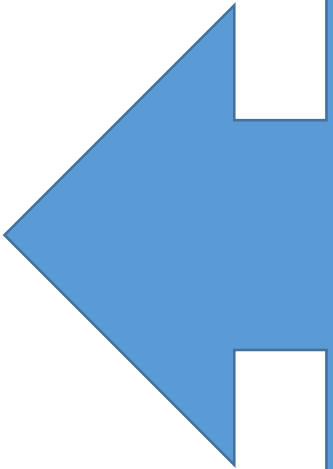


Broken wirebondings: (out of 5500)
patch = 3
Silicon = 4
PCB = 0

Y Plane Detector

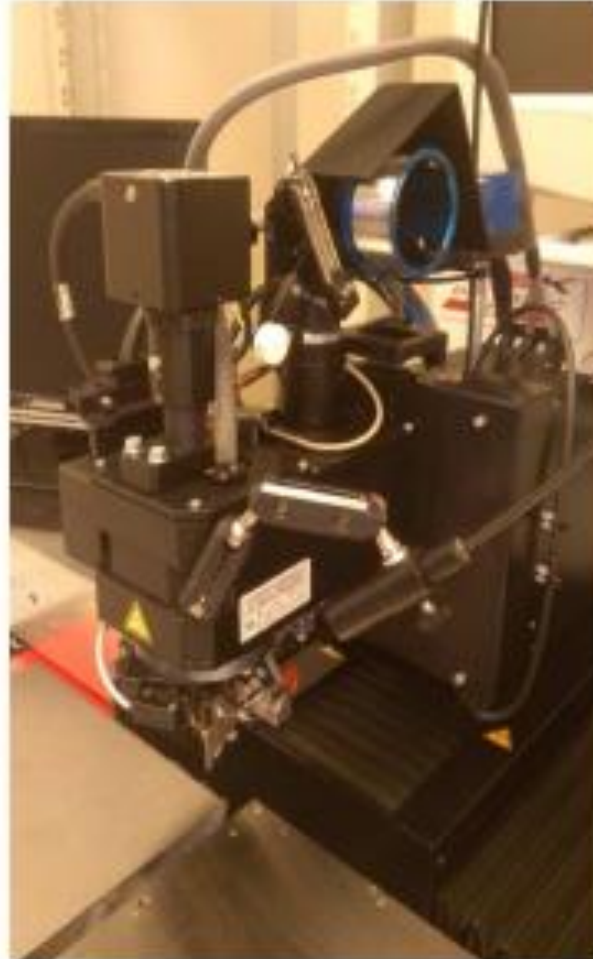


Test Robustness of Packing and Shipping
of one wire bonded dummy silicon detector
sent to JLAB and returned to Rome, **via airplane**



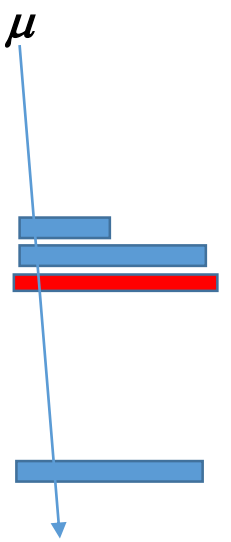
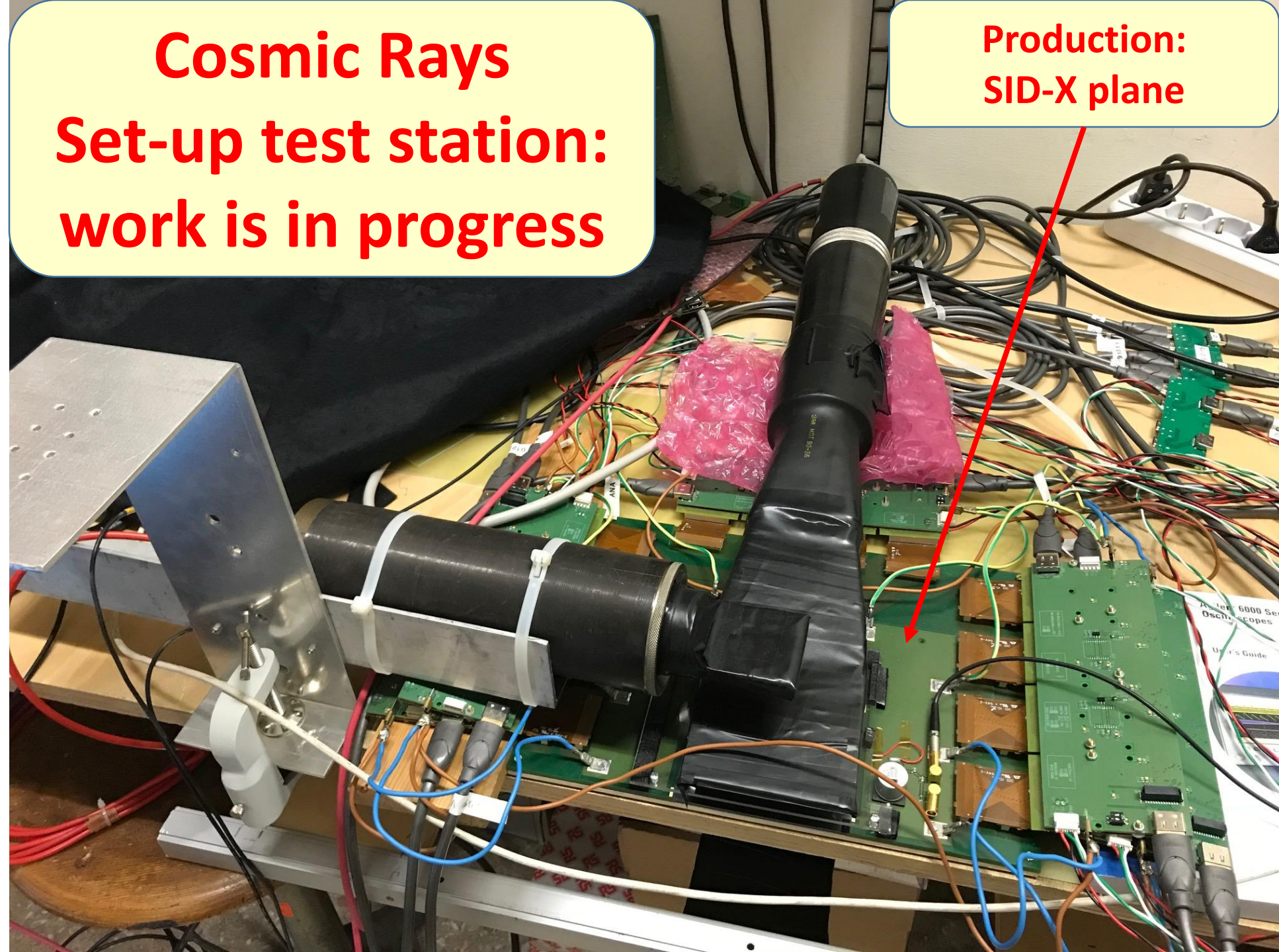
**Just
arrived!!
To be
checked
soon by
Probe
Station
visual
inspection**

Silicon microstrip detector production started at INFN-Bari with an **automatic bonding machine** Devoltec 6400, G4 type: **one** half plane **X** with a standard PCB design, and **one** half plane **Y** with a reduced GND plane PCB **already produced**



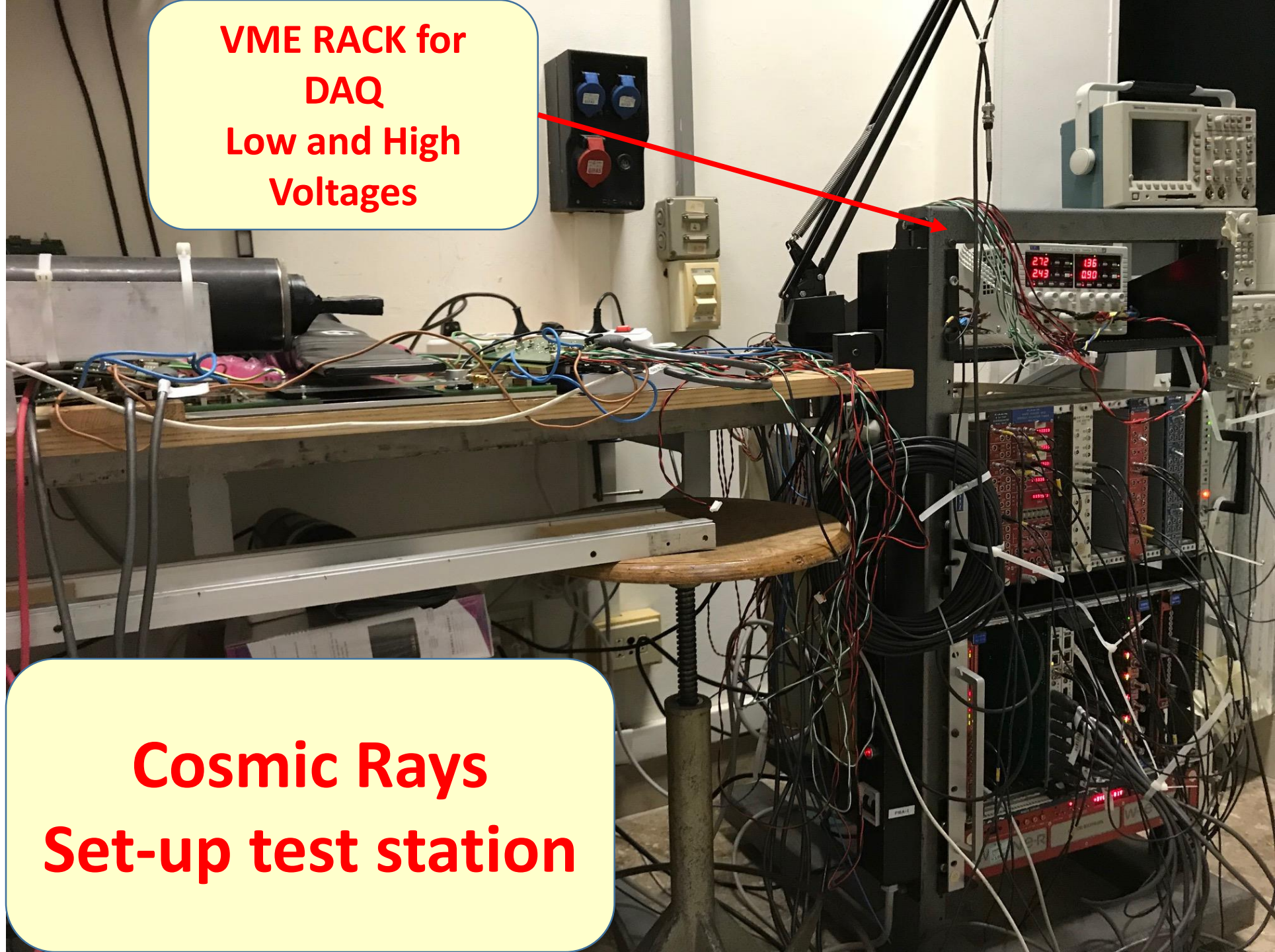
Cosmic Rays
Set-up test station:
work is in progress

Production:
SID-X plane



**VME RACK for
DAQ
Low and High
Voltages**

**Cosmic Rays
Set-up test station**



**Production:
SID-Y plane
already tested**

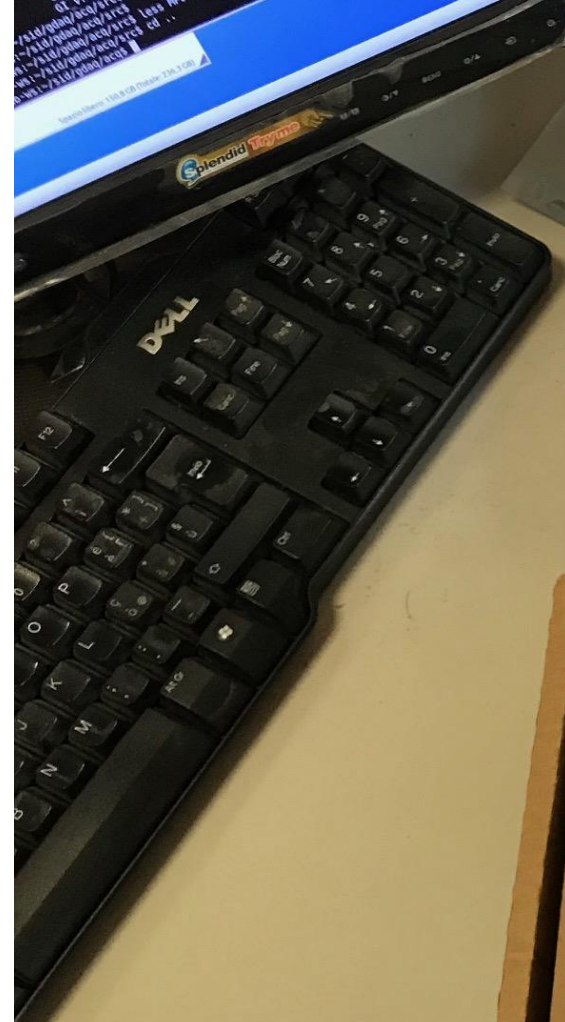
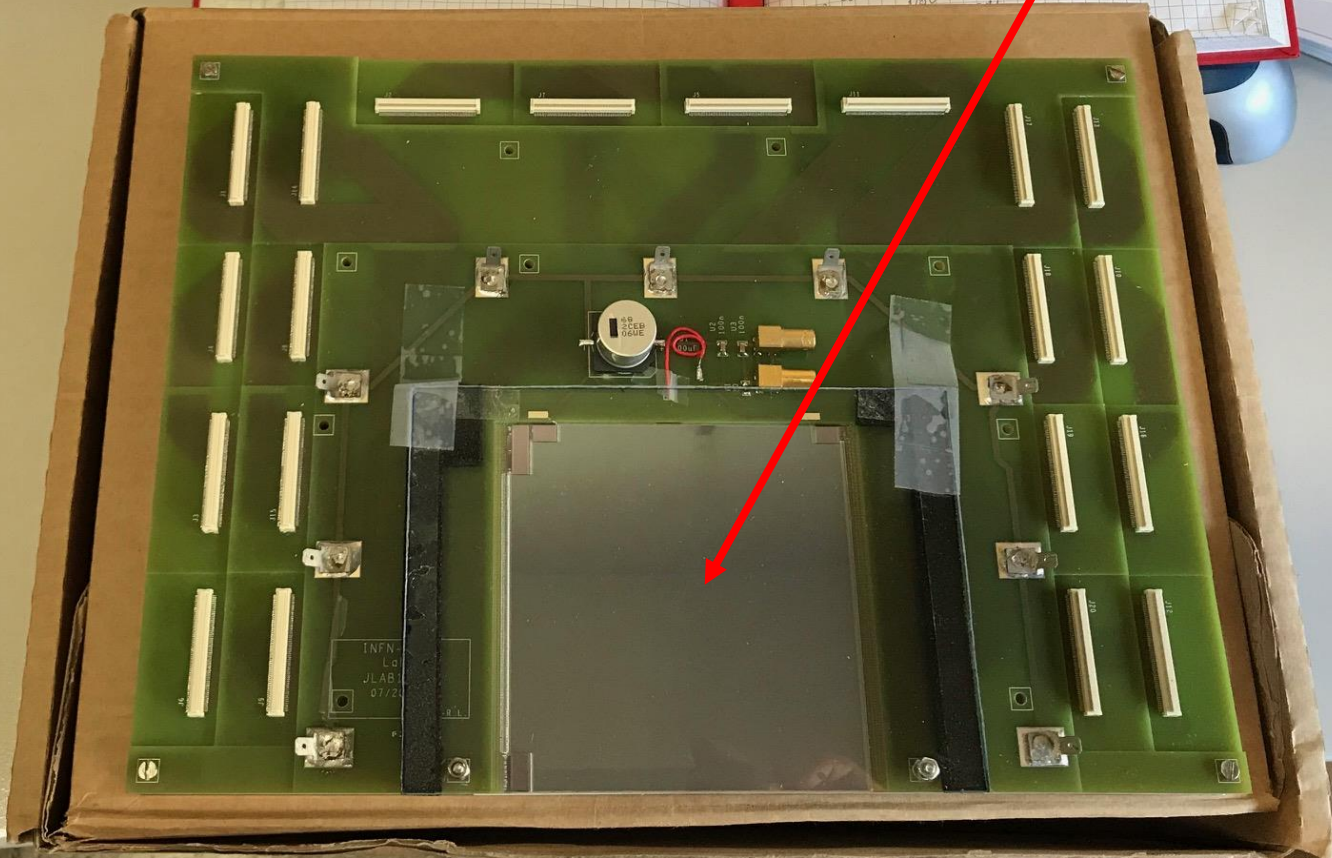
Handwritten notes and data tables from a notebook:

Left page notes:
Lamp 67
Hipo Start down Arsen Silicon
Bans Unaru = $\begin{cases} 2.72 V, 10.238 A \rightarrow \text{max} \\ 1.56 V, 0.418 \end{cases}$

Time	Value
04	1228
06	1235
08	1240
10	1241
12	1241
14	1241
16	1241
18	1241
20	1241
22	1241
24	1241
26	1241
28	1241
30	1250
32	1257

Right page notes:
BIAS = 65V
V bias = 65V

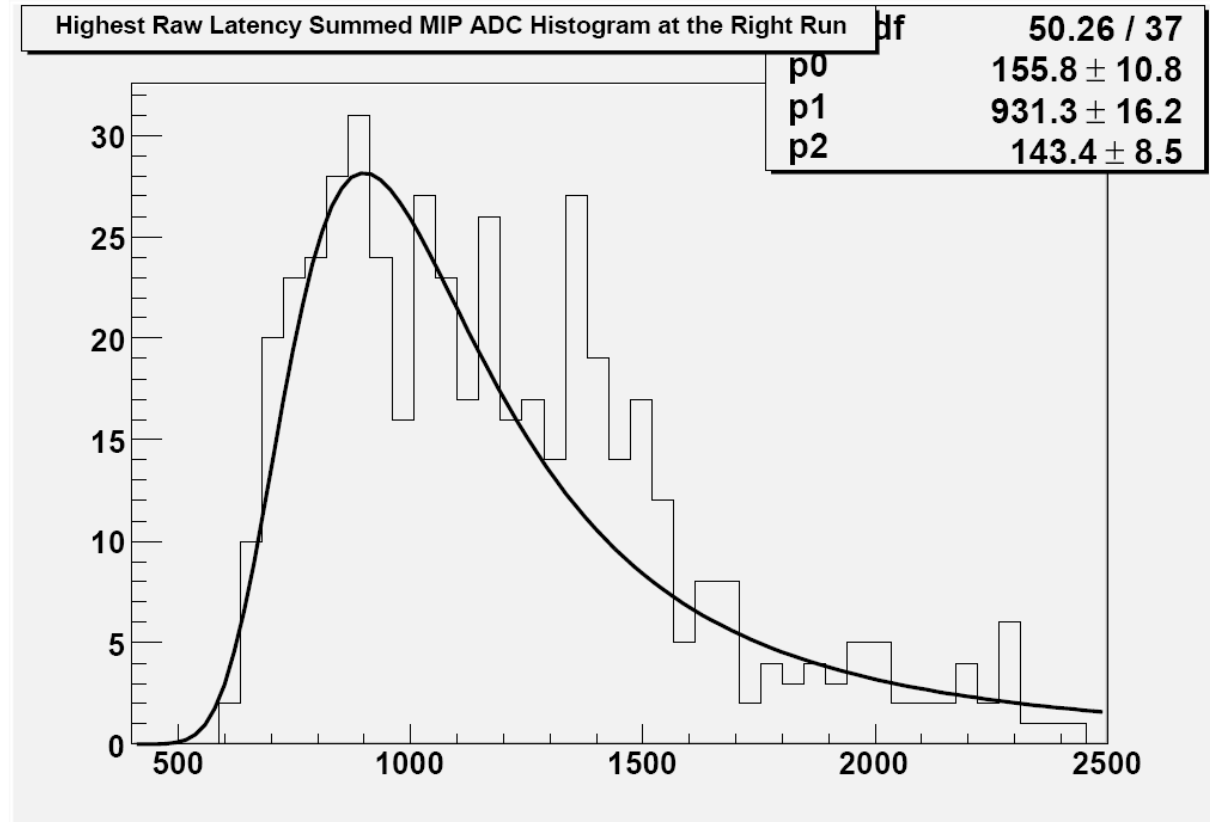
Time	Value 1	Value 2
116	1269	1269
120	1271	1271
114	1272	1275
108	1274	1275
102	1276	1275
96	1278	1275



New analysis algorithm

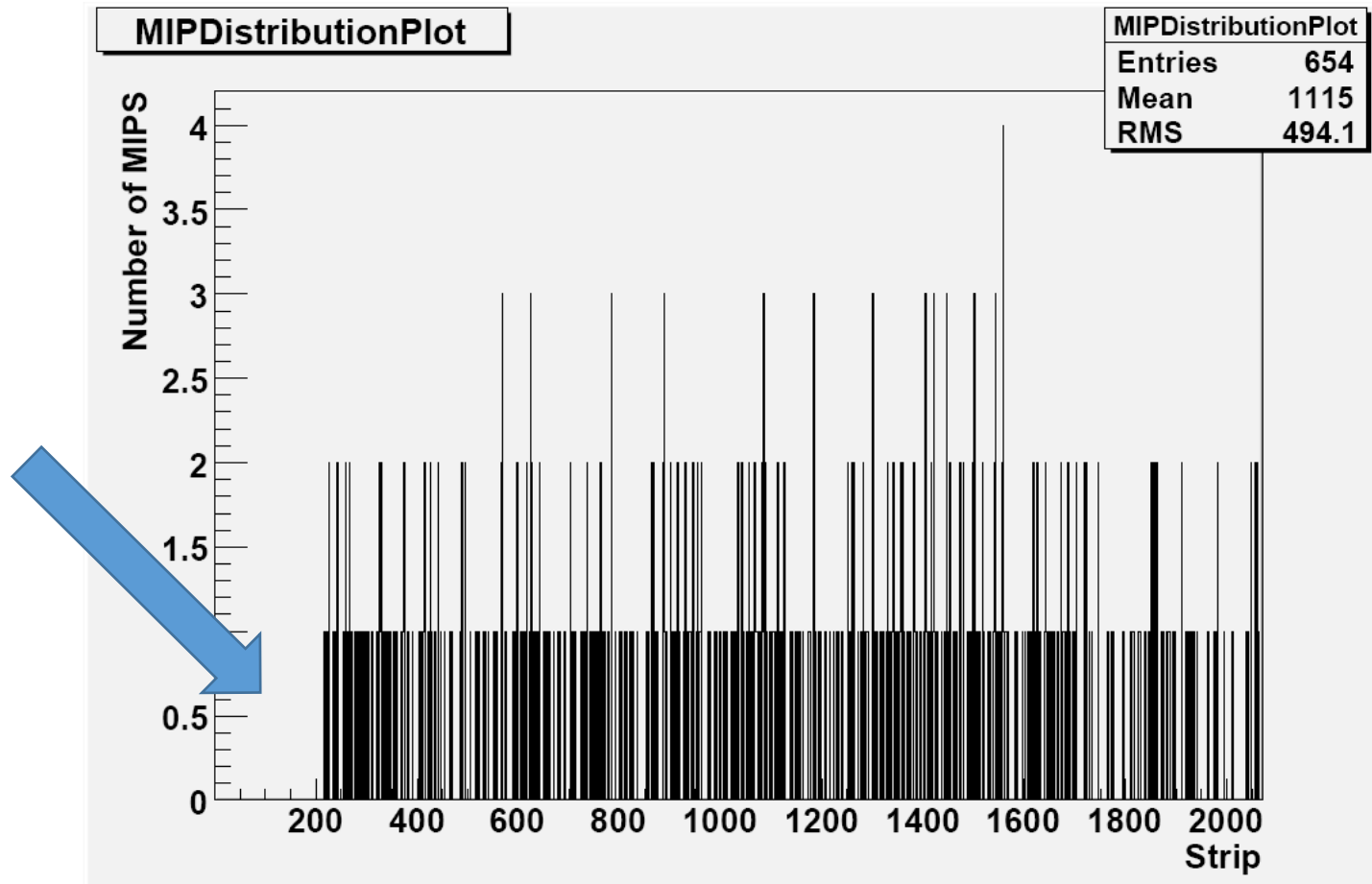
- For each cosmic ray run, the average of each single strip ADC counts and the relative standard deviation are calculated.
- A MIP is considered «crossing» a strip when, for the event concerned, the ADC relative value exceeds the average of a predetermined number of standard deviations.

Prototype signal good results confirmed



MIP distribution along the detector

Hole generated
by geometric
causes



Conclusions

- One half X plane (bonded to a standard PCB) and one half Y plane (bonded to a reduced GND plane PCB) constructed.
- X half plane showed good results.
- Y half plane produced results slightly worse ($\approx 10\%$ smaller S/N).
- One more half plane X and two more half planes Y are being constructing at INFN-BARI and will be delivered soon to Rome (to be qualified) and then shipped to Jlab.
- Contact with the Jlab engineering staff needed to coordinate Silicon planes installation.