Electromagnetic Calorimeter of GEp Experiment STATUS Jlab/NCCU/YerPhI project

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ECAL FRAME

• ECal full frame



ECal frame bottom



SUPER MODULE preparation

- All lead-glass modules glued, wrapped and ready for SM stage
- Need total 192 SMs
- Assembled 163 SMs
- Need to reorder 4 frames type SM2
- 9 SMs moved to Test Lab for test installation in the main frame



ECal prototype thermal test

ECal prototype



Prototype with foam-glass



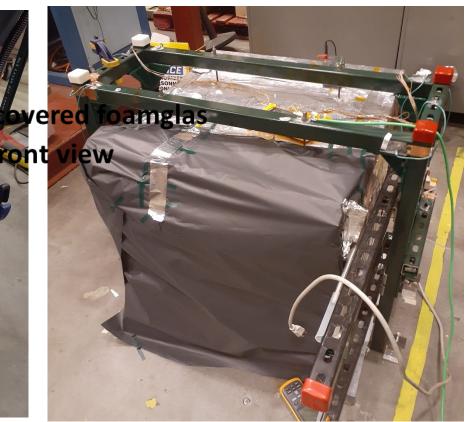
Heating test stand

Prototype covered foam-glass Front view

Prototype covered foam-glass

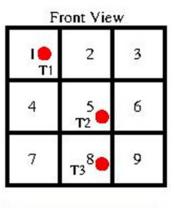
Back view



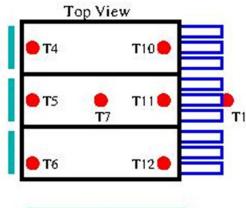


ECal prototype test setup schematic view

Front and side view









Thermocouple position

- T1 on flange 1
- *T2 on flange 5*
- **T13 − on flange 8**
 - T4,5,6 on LG front
 - *T7,8,9* on *LG* middle
 - T10,11,12 on LG back
 - T13-on Light guide

Observation

- Thermal test ECal with Heating prototype based on 9
 SMs
- Equipment for test: heating tape, thermocouple, transformer, voltmeter, thermometer, foam-glass
- Start the energize heater 63 V. Temperature: on the flange - 360 degrees, on lead glass - in front 250 degrees, in the back - 170 degrees. Switching off the transformer every 12 hours.
- After several days reduce output transformer each 12 hours 3 Volts and don't turned off for the night.

Test Results

- After 3 days, the temperature.
- In front of the lead glass was 250 degrees
- In the back 188 degrees, which was required by the project.

Summary

Past activity for 4 months

- 1. Preparation of the 81-block prototype for thermal tests
- 2. Development of the safe procedure and documentation
- 3. Find a lifting mechanism for SM installation
- 4. Coordinate construction of super-modules
- 5. Coordinate Bin's work in JLab
- 6. Help GMn eight night shifts

Further plan for next 4 months

- 1. Prepare 9 SMs for text installation in the main frame
- 2. Mainframe issue in design of support plate fixed
- 3. Design front end electronics drawings
- 4. Ordering heating elements for full ECAL plates, heaters, thermocouples, foam-glass
- 5. Coordinate assembling SM
- 6. Develop side heating panels
- 7. Drawings for SM2 and ordering 4 more SM2 frame.