GEn-II Polarized ³He Target Plan

G. Cates – UVa March 14, 2022



GEn-II target installation and commissioning team

(only physicists shown on this page)

• UVA

- Gordon Cates
- Huong Nguyen (senior res. scientist)
- Vladimir Nelyubin (senior res. scientist)
- Al Tobias (staff)
- Hunter Presley (grad student)
- Chris Jantzi (grad student graduating)
- Mingyu Chen (grad student graduating)
- William and Mary
 - Todd Averett
 - Jack Jackson (grad student)
 - Kate Evans (grad student part time GEn-II)
 - Junhao Chen (grad student graduating)

- JLab
 - Jian-Ping Chen
 - David Flay (staff)
 - Arun Tadepalli (staff)
 - Bill Henry (post-doc)
- Univ. of Kentucky
 - Wolfgang Korsch
 - Murchana Roy (grad student graduating)
- Temple
 - Melanie Rehfuss (grad student graduating)

Core groups at present by location (only physicists shown on this page)

- Local to JLab right now
 - Jian-Ping Chen
 - David Flay (staff)
 - Arun Tadepalli (staff)
 - Bill Henry (post-doc)
 - Todd Averett
 - Jack Jackson (grad student)
 - Kate Evans (grad student part time GEn-II)

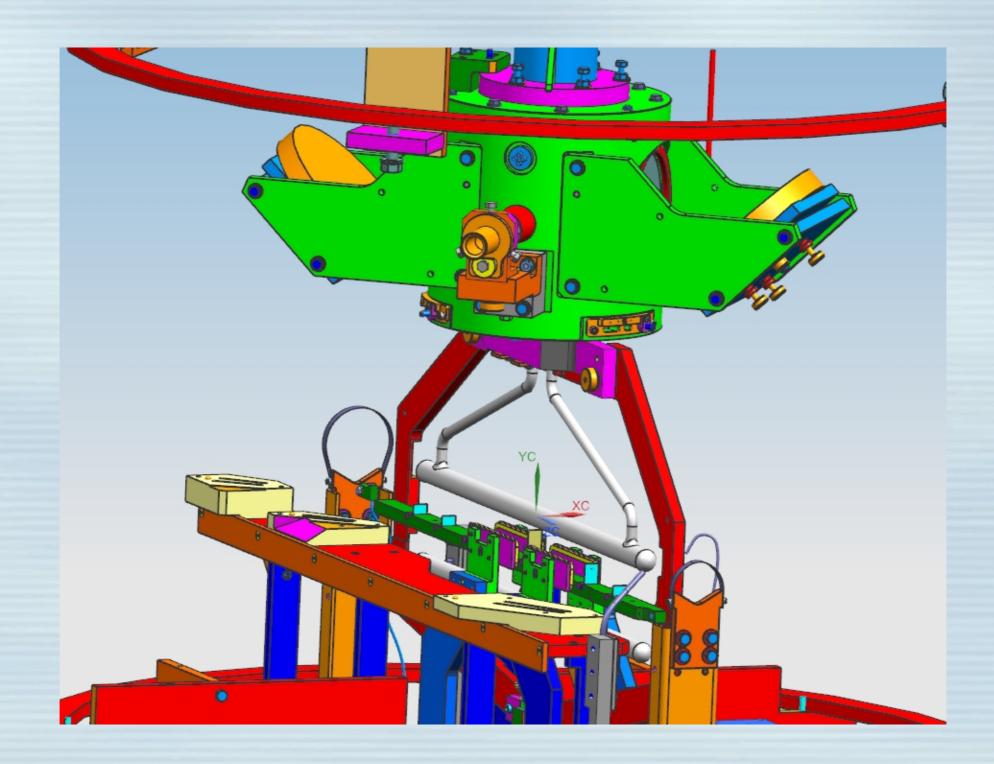
- Local at UVa right now
 - Gordon Cates
 - Huong Nguyen (senior res. scientist)
 - Vladimir Nelyubin (senior res. scientist)
 - Al Tobias (staff)
 - Hunter Presley (grad student)
 - Chris Jantzi (grad student graduating)

Most of these people will be full or part-time at JLab by this summer

GEn-II Polarized ³He Target System



GEn-II Polarized ³He Target Ladder



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Jessie's GEn-II target installation schedule (Periodically updated - most recent from March 3rd)

A few dates (among many!) to give a feeling for the overall schedule

These dates will move around somewhat as the interdependencies of the different tasks are further analyzed, but I give them to provide a feel for the timeline.

- Deinstallation of GMn Feb. 21, 2022
- Helmholtz coils move to Hall A March 7 (actual)
- Survey and alignment prior to installing coils (March 8)
- Install top cover of magnetic shield (April 8th)
- Install laser box frame around target mechanism (May 30th)
- Laser/Optical system checkout (June 15th)
- Commissioning begins (July 14th)
- Commissioning complete (August 24th)

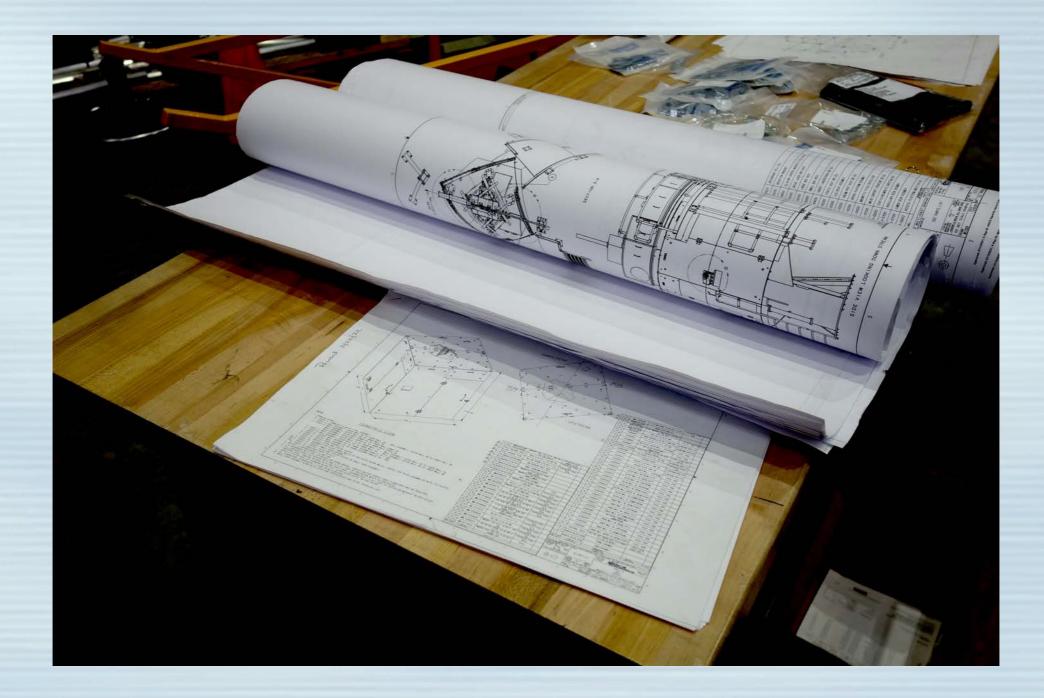
GEn-II installation begins



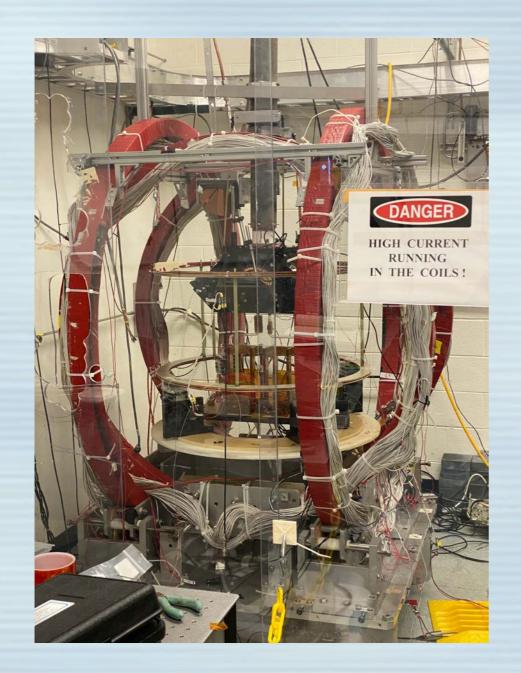
The cryo-target being moved out on February 22nd.

The cryo-target being moved out on March 2nd.

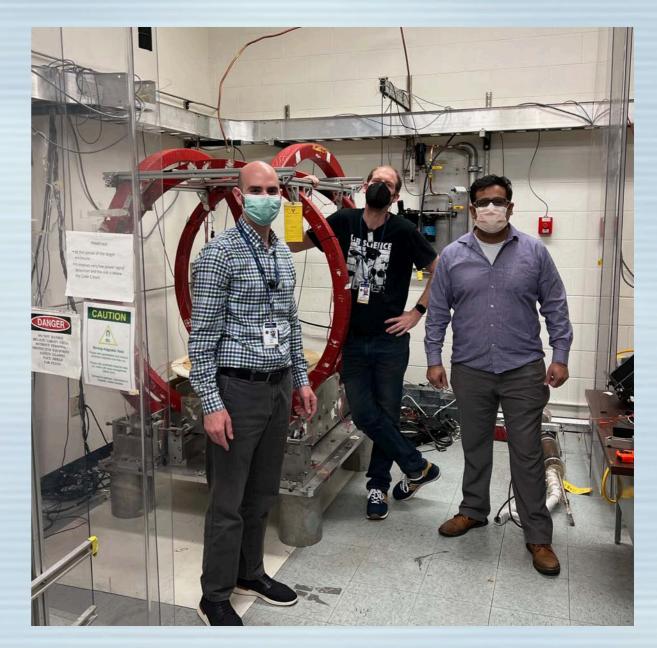
GEn-II installation begins



Preparing the Helmholtz coils to be moved



The setup in the target lab on March 2nd.



David. Jack and Arun after preparing the coils to be moved on March 2nd.

Detailed target plan for the physicists Still a work in progress, but a good start

GEn-II target installation tasks

Draft version 1.1 — March 10, 2022

The list below uses Jessie's schedule as a starting point. I have included tasks that either we expect to do ourselves, or are tasks with which we might want to be monitoring closely. The tasks are grouped as they appear in Jessie's schedule. However, they are ordered according to the date on which they supposed to be completed. While I expect that we will want to organize this list somewhat differently, I am hoping it is a decent starting point.

Task	<u>Start date</u>	Lead person
Laser Room Activities Order Lasers Complete Laser Room Clean up Complete Prepare/Clean Laser Fibers Pull Laser Fibers: LR to Hall Set Up Lasers Set Up Computers Set Up Interlocks In-Situ Laser Test Test Interlocks	2/8 - 3/7	Jian-Ping
<u>Circular Raster</u> Install Hardware Testing and Optimization Run Ethernet Cable From CH to Hall	2/8 - 3/10	David
Install Data Acquisition System Install Control Software Install Readout Software EPICS Interface w/ LabVIEW Install RTD Readout Connections Test Operations	2/8 - 4/20	Arun, Hunter and Target team
Install CW NMR System Fabricate and Install Pickup Coils Pull Cables: Pivot to Counting House Install RF Generator, Circuitry Acquire Patch Panel Install NMR Electronics in Counting House Final Installation and Checkout	3/14 - 4/22	Gordon and Jack

Current draft of target installation and commissioning plan

Current draft of target installation and commissioning plan

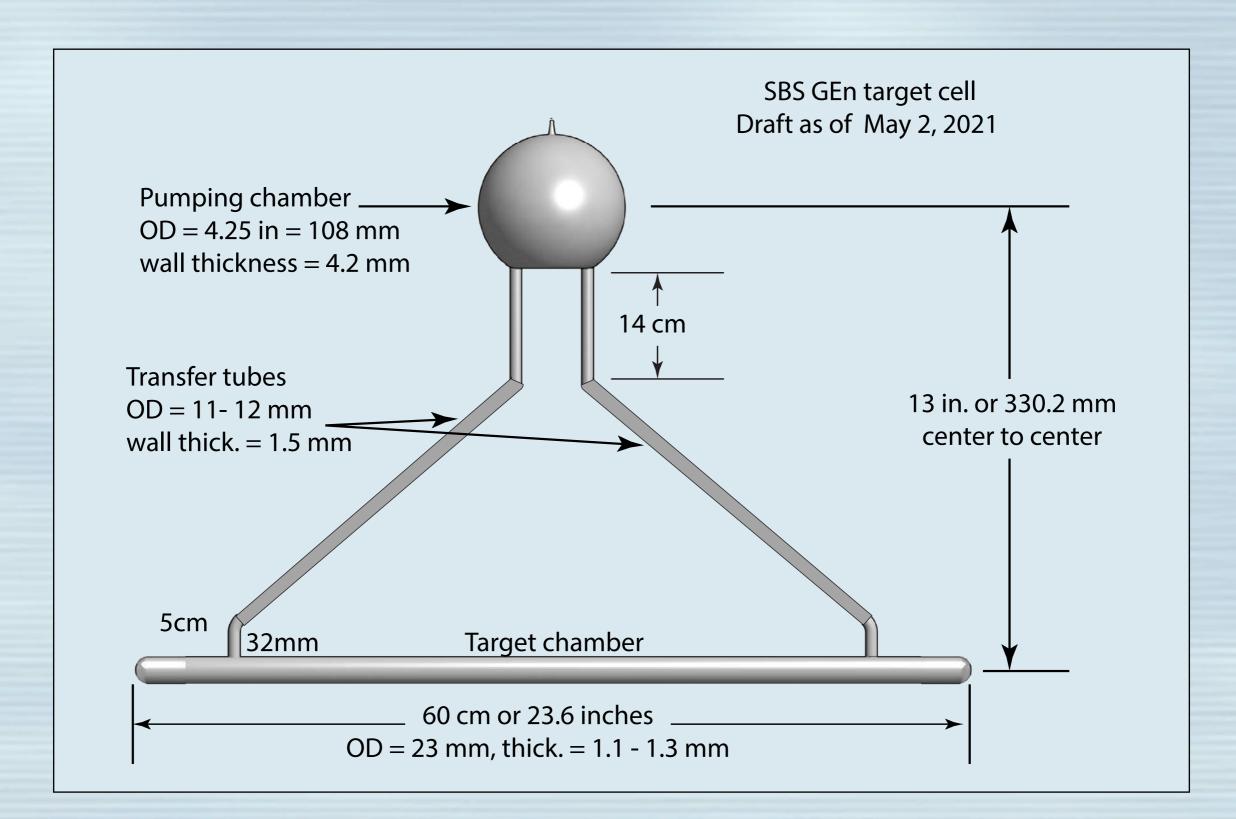
Task	Start date	Lead person
³ He Cell Preparation	2/8 - 4/26	Arun and Kate Eva
Acquire RTDs		
Fabricate RTDs and Wiring		
Attach and Prepare Wiring to RDTs		
Attach RTDs to Cell		
Install Heater Coil		
Mount Cell to Bottom Plate		
Mount Cell to Ladder		
Alignment of Cell on Ladder		
Survey and Alignment		
Install Oven Heater System	5/2 - 5/20	Todd
Install Heater Systems (x3)	1 1	
Notify Newport News Fire Department (via Tin	n M.) About Enclos	ure
Install Oven		
Newport News Fire Department Inspection of E	Inclosure	
Connect Air Supply/Filtering System		
PID Control Hardware		
PID Control Software and Optimization		
Install Laser Box Frame Around Target Mechan	ism	
Install Target Mechanism	4/13 - $5/27$	Todd and Bert
Install Ladder		
Install Carbon Foils and Holes		
Install Reference Cell		
Install Gas System		
Connect Gas System		
Motion Control (Motors, Control Hardware,)		
Install FSD Interlocks		
Survey and Alignment		
Test Motion and FSD		
Install Camera		
Install Laser Optics System	6/1 - 6/24	Gordon
Install Breadboards		
Install Optics Elements (Mirrors, Splitters, Stan	nchchion)	
Install Laser Fibers in Box		
Install Laser Fiber RTDs		
Install Fans Pointing Towards Laser Fiber Tips		
Survey and Alignment		
Install Enclosure		
Install Interlocks for Panels		
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	<u>Task</u>	<u>Start date</u>	Lead person
	Connect Alarms and Interlocks (Hardware) Target Enclosure Laser Interlock the Hall FSD: Target Motion, Lasers, Cooling Jets, Temp VESDA Interface Testing	6/13 - 7/15 perature	Jian- Ping and Mark Taylor
aft	Connect Alarms and Interlocks (Software) Lasers Laser Enclosure 3He Cell Temperature Target Motion FSD Testing	6/27 - 7/15	Arun
t on	Magnetic Field Testing Install Compass 1 (JLAB) Install Compass 2 (UVA) Install Power Supplies (Helmholtz Coils, Correc EPICS Interface to LabVIEW (Software) Install Magnetometers Measure: B Field Direction Measure: B Field Magnitude/Gradient Survey and Alignment	6/13 - 7/1 tion Coils)	Bogdan
ing	Install EPR System Acquire RAD-Hard Photodiode RF Coils Pull Cables: Pivot to Counting House Install Circuitry Acquire Patch Panel Install Electronics in Counting House Final Installation and Checkout	3/14 - 7/13	Gordon and Jack
	Install GEn Equipment Install HelmHoltz Coils Power Supply Connect Leads Between Power Supply and Mag	2/28 - 7/15 net	Gordon and Bill Henry
	Cooling jets		Todd and Bert
	Alignment		David

Current draft of target installation and commissioning plan

Target Cell Production

GEn target-cell design



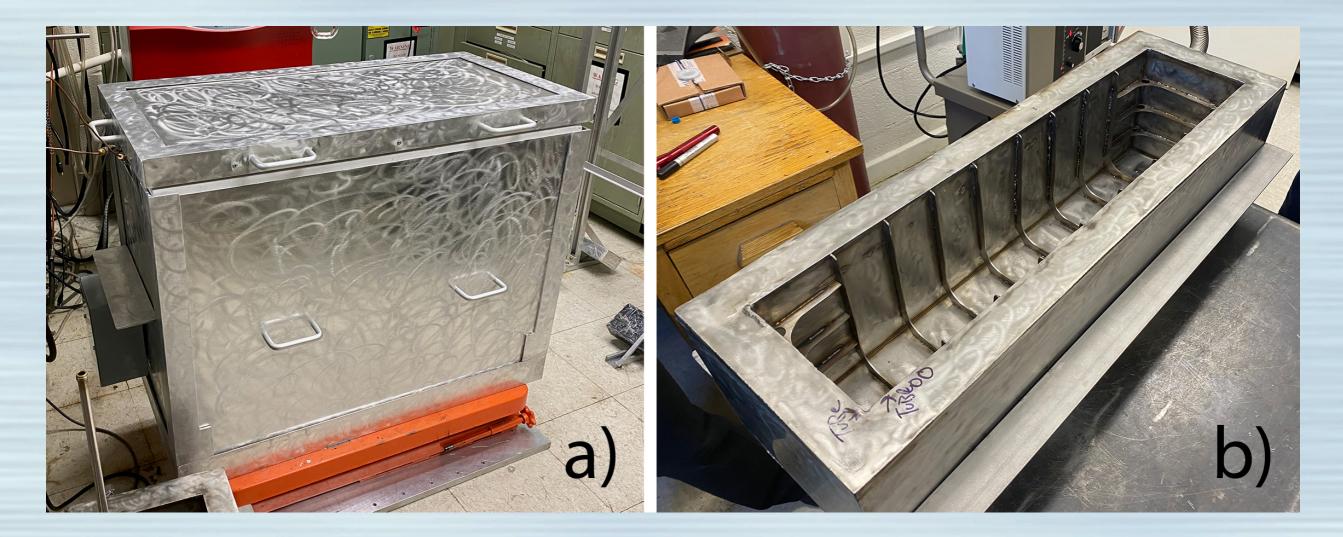
Cell Fabrication at Princeton



Prototype cell Talisker

Jig for maintaining tolerances

Baking oven and new liquid helium dewar both complete and in use

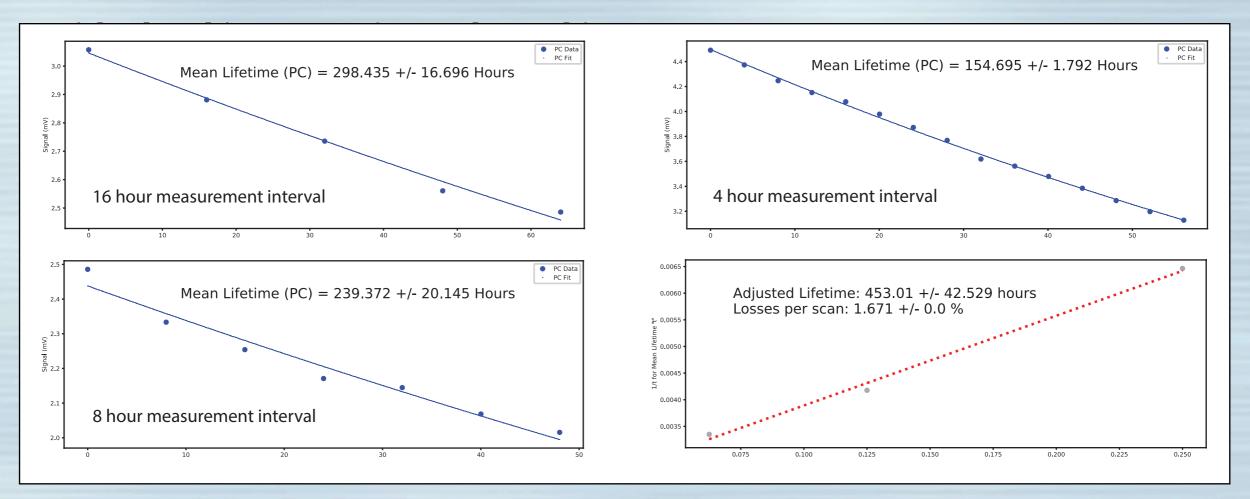


Bake-out oven for large (60cm) GEn-II cell design LHe dewar for large (60cm) GEn-II cell design

Selected dates leading up to full-scale production

- Prototype Talisker filled 9/2/21
- First production cell Triviline filled 12/20/21
- Tiger mounted, but removed due to concerns regarding both contamination and annealing technique 1/20/22
- Mike Souza's annealing oven modified to hold fully assembled cell, first week of February.
- Test cell Kappa11 filled 2/17/22
- Kappall raw lifetime measured to be 298 hours (longest ever measured in our lab).
- Failed attempt to fill A'bunadh (3/11/22)
- Expected arrival date for re-annealed Tiger and Ukraine -3/15/22
- Expected fill date for next cell 3/26 or 3/27/22.

Kappall results



- Raw lifetime of 298 hours observed, longest ever.
- Adjusted (Intrinsic) cell lifetime of 453 hours.
- Lifetime associated with wall relaxation: 800 1000 hours
- Exquisite test of cell-production apparatus.

Cell Production Timeline

- Expect to fill up to eight additional cells by August 1st.
- Need 5-6 good cells for the run, consistent with expected yield (7 out of 11 at UVa for A1n and d2n).
- William and Mary available to fill cells if needed.
- Additional cells can be filled after the beginning of the run if necessary.