

# Hall C LH2 Targets

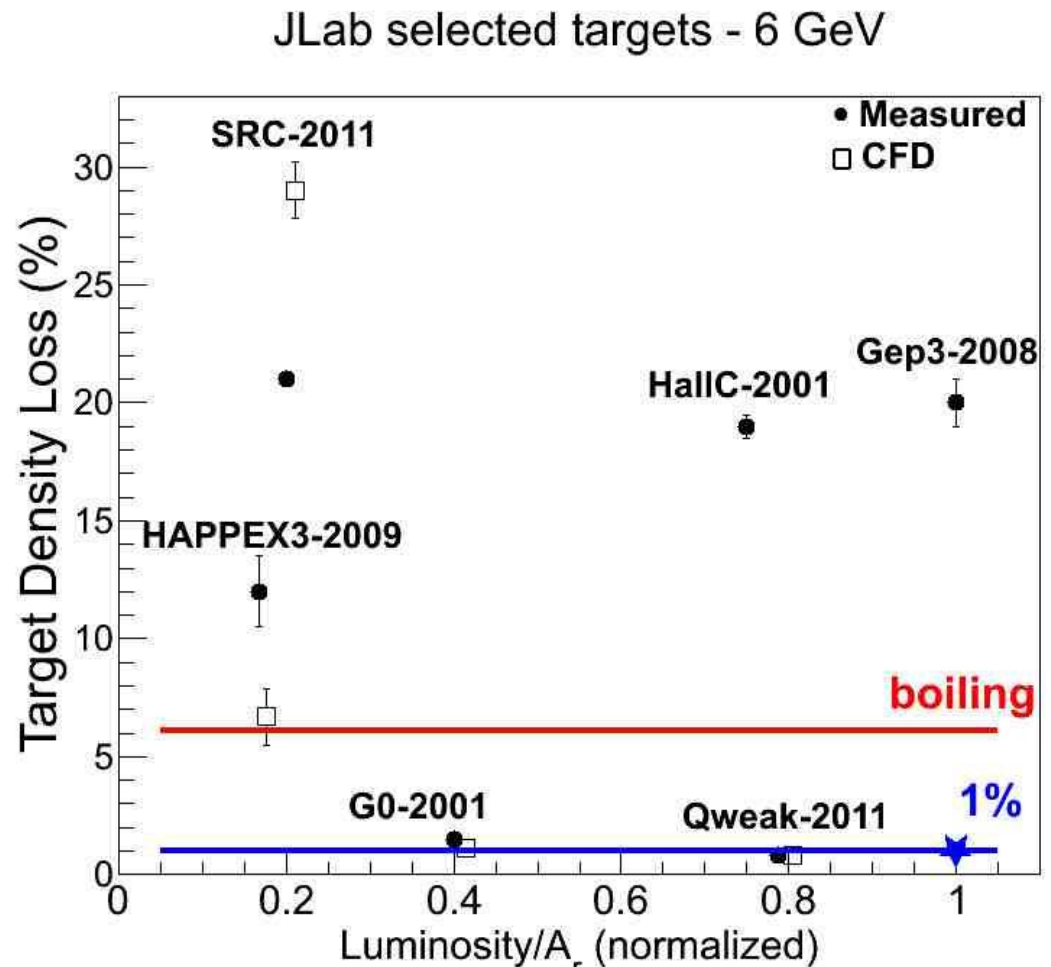
Silviu Covrig

Hall A GMp Meeting

4 Oct 2013

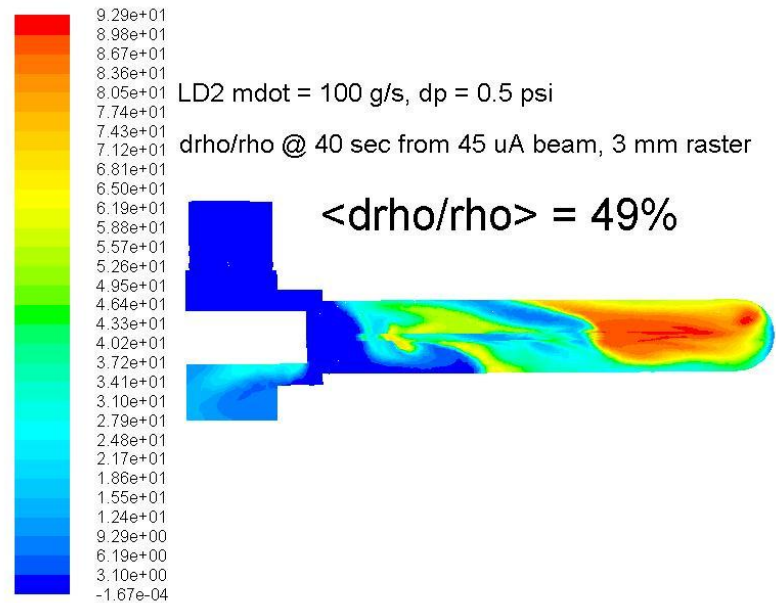
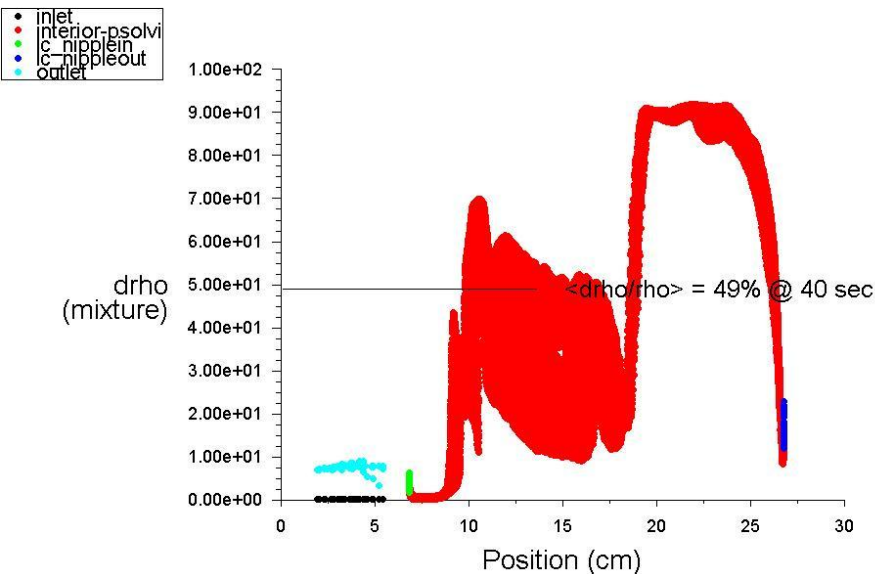
# 6 GeV Targets Performance

- HAPPEX3 cell was 25 cm long, racetrack design
- All the other cells, except qweak cell, were cylindrical cells
- The only high performance target cells at jlab with lengths > 15 cm were G0 and Qweak! (G0 designed at Caltech, Qweak designed with CFD)
- The goal is to standardize target performance for the 12 GeV program at 1 % density loss over 20 cm with beam of 100  $\mu$ A, 2 mm raster



# The Hall A SRC-2011 Target

- LD2 up to 45  $\mu\text{A}$ , 4He/3He up to 120  $\mu\text{A}$  (@202 psia!)
- CFD predictions for running LD2 at 30.5 psia, 100 g/s, 0.5 psid over the cell-block only, 45  $\mu\text{A}$  beam, 3 mm raster
- Dangerous vapor-lock bubble over 8 cm in length and 90 % of LD2 density lost

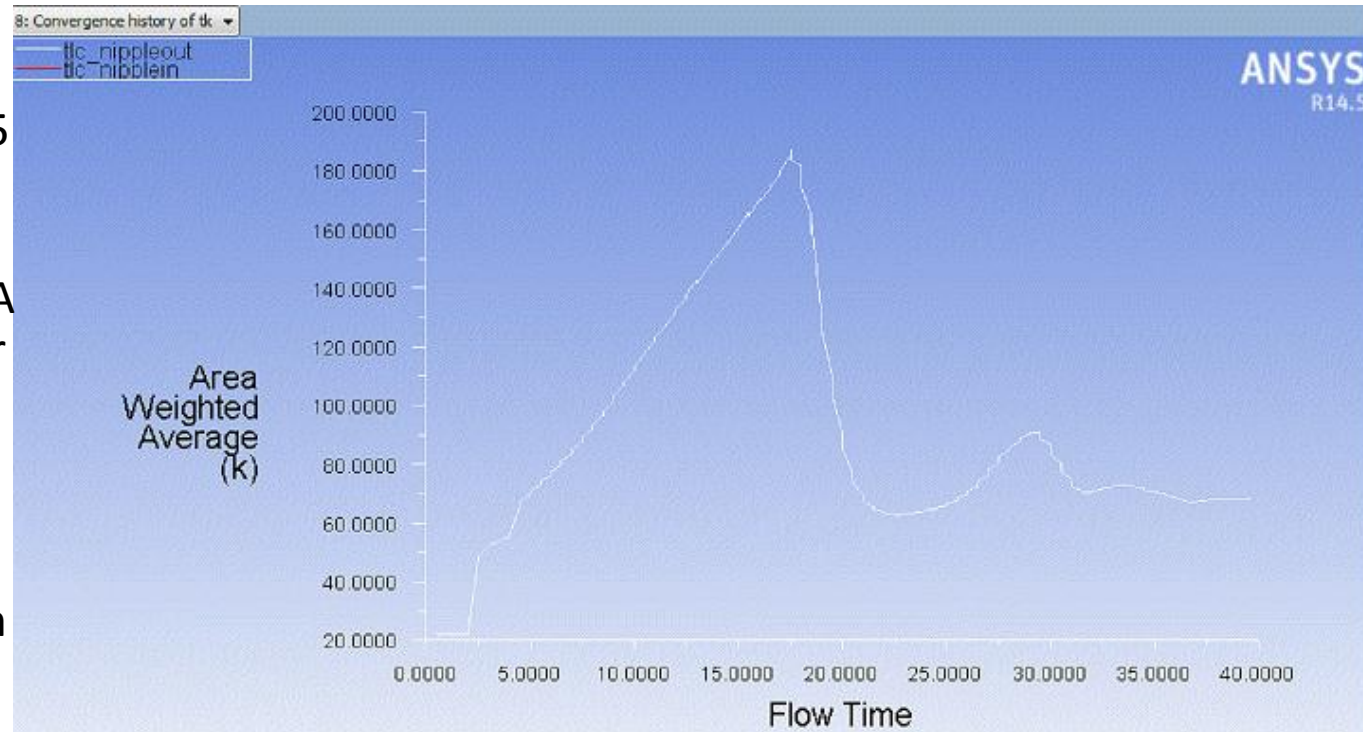


# SRC-2011 Al Windows Heating

- Target cells made of Al, cell diameter 3.114 cm, 20 cm long, it ran 210 psia with  $^3\text{He}/^4\text{He}$  and 30.5 psia with LD2
- Beam nipples assumed 0.1016 mm beam-in and 0.127 mm (0.005") beam-out
- Plot shows the average temperature of the beam-out Al nipple ( $3 \times 3 \text{ mm}^2$ ) versus time, beam being ramped from 0 to 45  $\mu\text{A}$  in  $\sim 20 \text{ sec}$

## CFD predictions for this cell design:

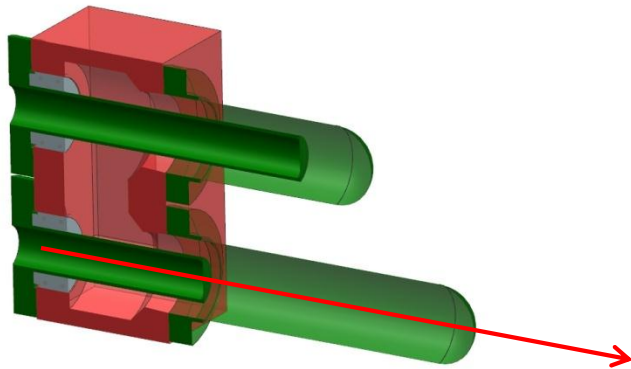
- $\langle T \rangle$  reaches **200 K** at 45  $\mu\text{A}$ ,  $T_{\text{max}} \sim$  **250 K!!!**
- Runaway T for Al7075  $\sim$  **433 K**
- Beam-out nipple likely to fail at  $I > 70 \mu\text{A}$  with this ramp rate or lower I for faster ramps
- There is also a pressure spike associated with beam ramping



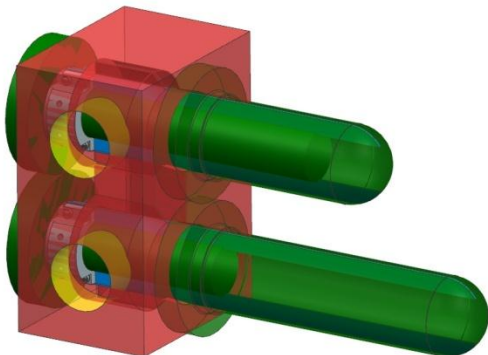
# CFD simulations of 6 GeV Target Cells

- Two geometries considered: 25 cm racetrack cell (HAPPEXIII) and machined double-cells, 15 cm + 4 cm

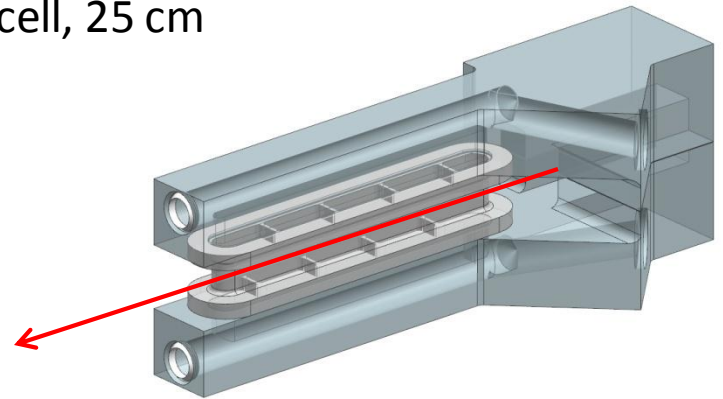
Machined cells, 4 cm and 15 cm



Cell-block volume 0.5 liters

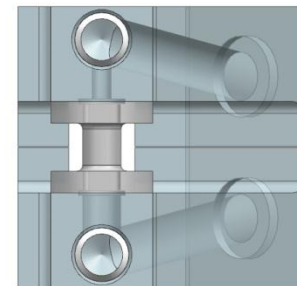


Racetrack cell, 25 cm

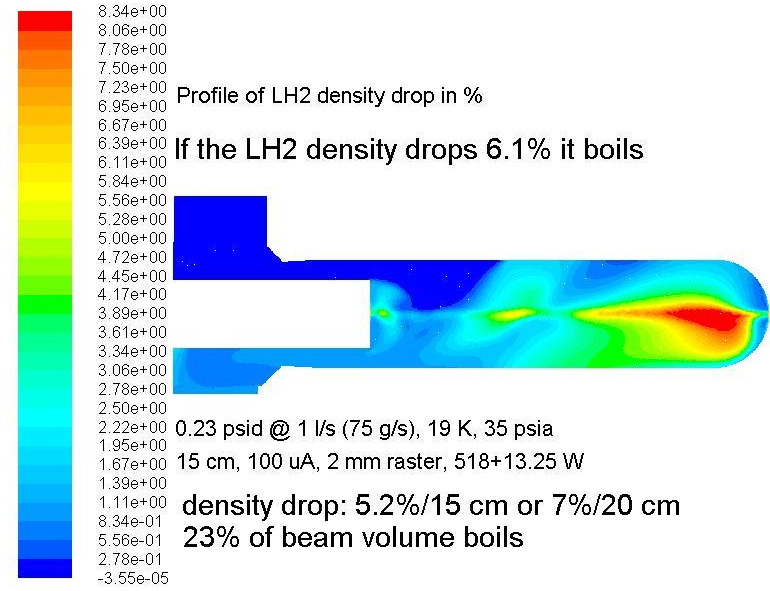
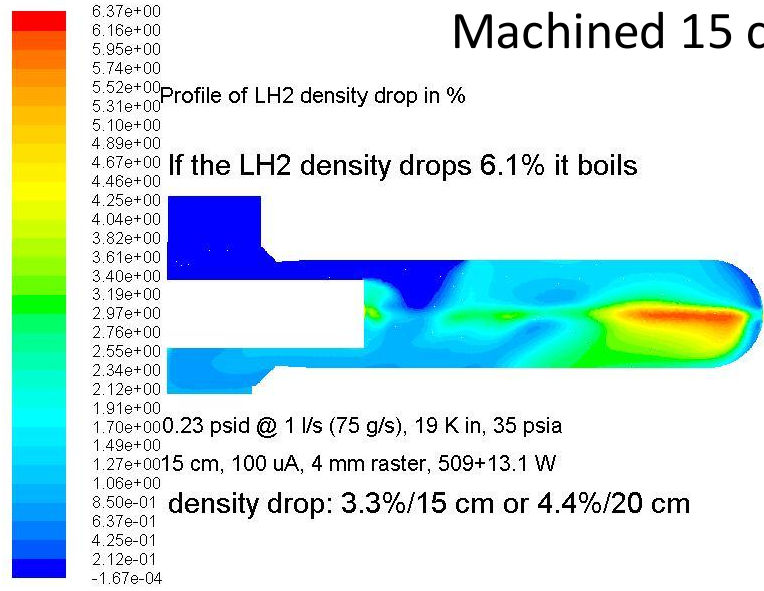


Beam direction

Cell-block volume 1 liter

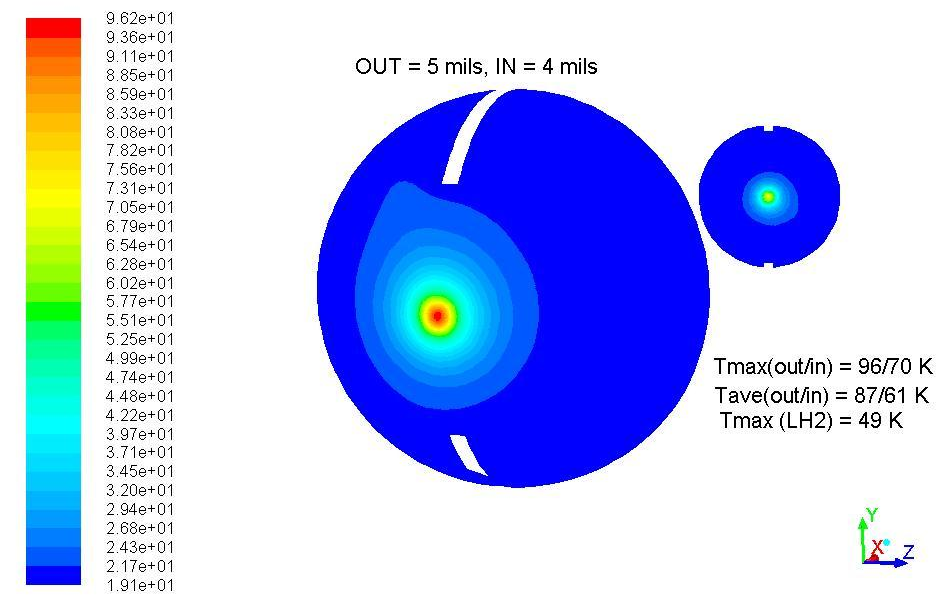
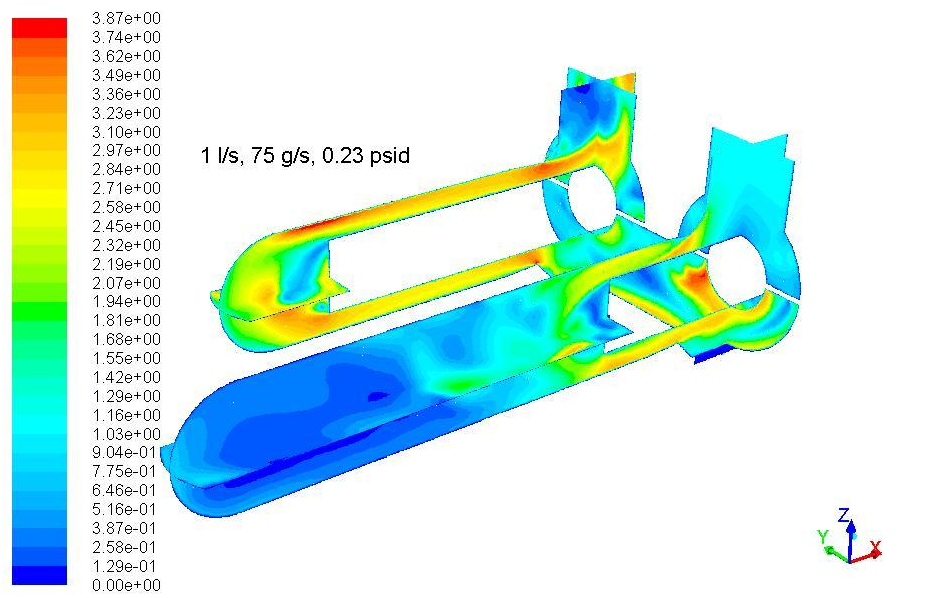


# Machined 15 cm cell



Contours of drho (mixture) Jan 24, 2013  
ANSYS Fluent 14.5 (3d, dp, pbns, mixture, rke)

Contours of drho (mixture) Jan 24, 2013  
ANSYS Fluent 14.5 (3d, dp, pbns, mixture, rke)

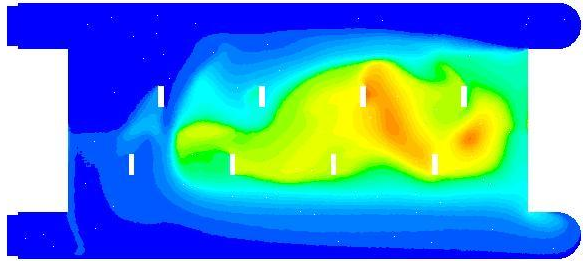


Contours of Velocity Magnitude (mixture) (m/s) Jan 24, 2013  
ANSYS Fluent 14.5 (3d, dp, pbns, mixture, rke)

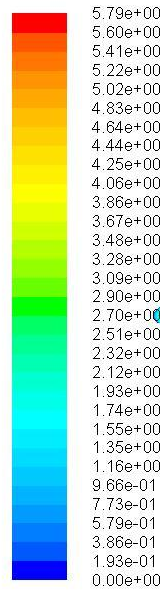
Contours of Static Temperature (mixture) (K) Jan 24, 2013  
ANSYS Fluent 14.5 (3d, dp, pbns, mixture, rke)

# Racetrack cell

25 cm cell, 100 uA, 6x5 mm<sup>2</sup> raster, 860+16.4 W

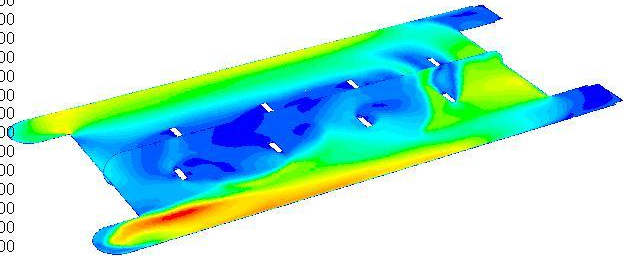


LH2 density drop: 6.1%/25cm or 36%/20cm (2mm raster)  
Tmax = 29.3 K, 58% of beam volume at saturation



HAPPEXIII racetrack 25 cm cell

2 l/s, 145 g/s, 1 liter, 0.21 psid



Flow inlet



Contours of drho (mixture)

Jan 25, 2013

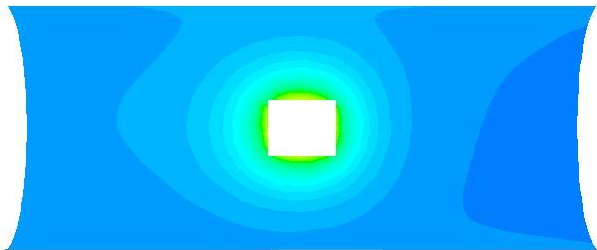
ANSYS Fluent 14.5 (3d, dp, pbns, mixture, rke)

Contours of Velocity Magnitude (mixture) (m/s)

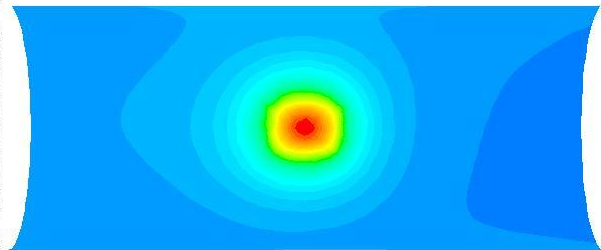
Jan 24, 2013

ANSYS Fluent 14.5 (3d, dp, pbns, mixture, rke)

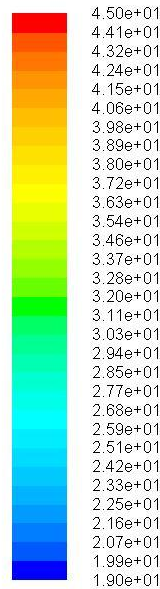
Al beam\_in window without the beam nipple



Al beam\_in window without the beam nipple



Beam nipple 6mm by 5 mm  
nipple\_in = 0.117 mm, nipple\_out = 0.15 mm  
<T>\_nipplein = 39 K, Tmax = 45 K



Contours of Static Temperature (mixture) (K)

Jan 24, 2013

ANSYS Fluent 14.5 (3d, dp, pbns, mixture, rke)

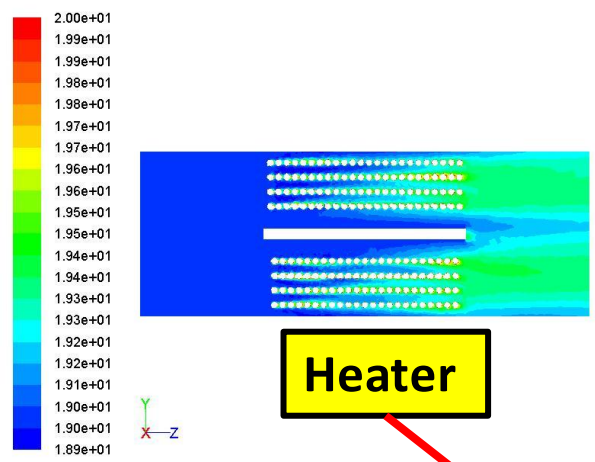
Contours of Static Temperature (mixture) (K)

Jan 24, 2013

ANSYS Fluent 14.5 (3d, dp, pbns, mixture, rke)

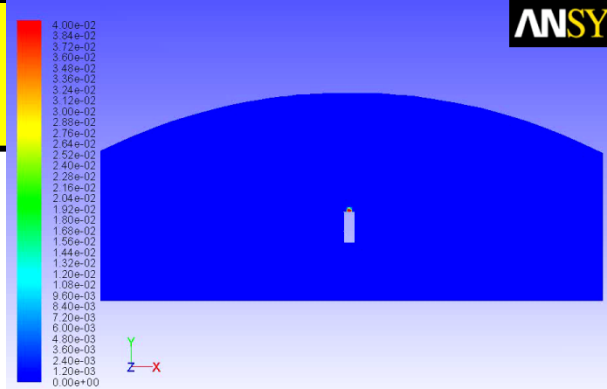
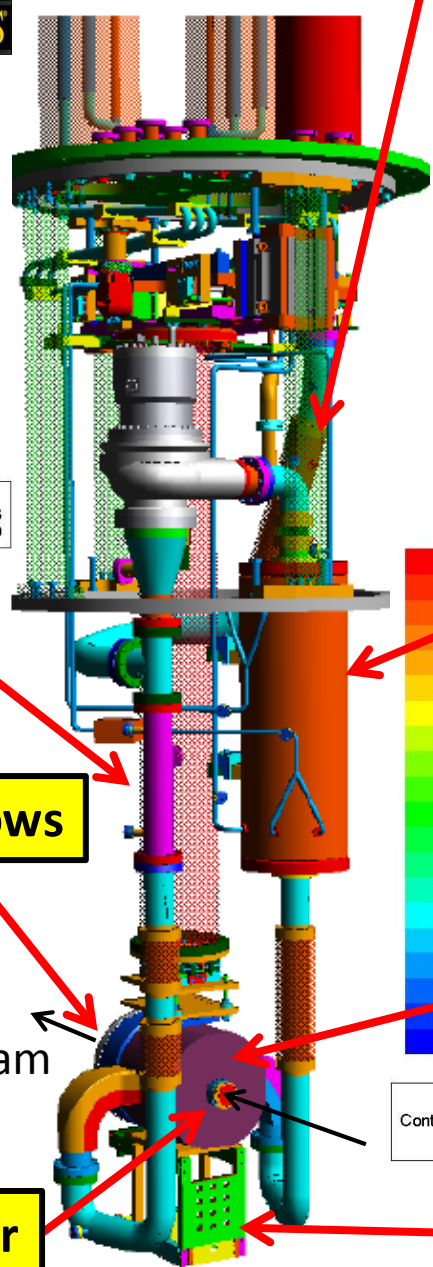
# Design by CFD

**H2 Release/  
Safety**

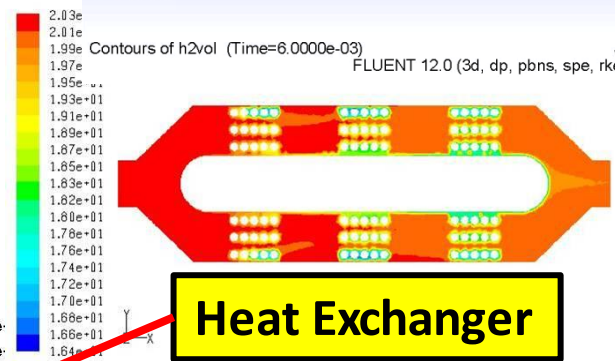


**Heater**

Oct 16, 2008  
FLUENT 12.0 (3d, dp, pbns, rke)

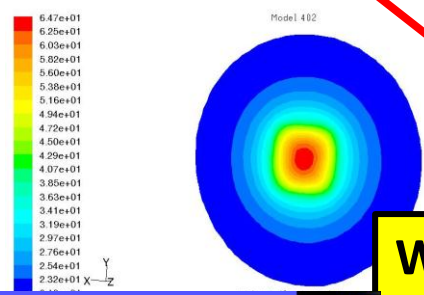


Jul 29, 2008  
FLUENT 12.0 (3d, dp, pbns, spe, rke, unsteady)



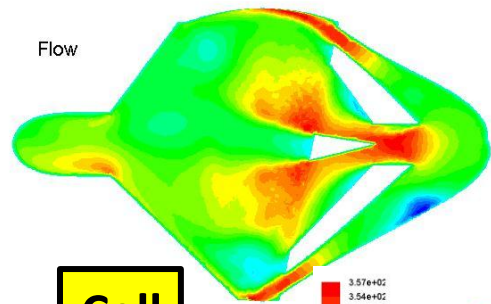
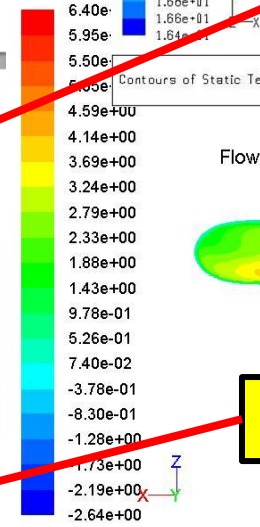
**Heat Exchanger**

Feb 19, 2008  
FLUENT 6.3 (3d, pbns, rke)

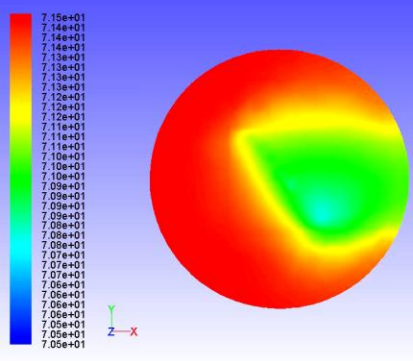


**Windows**

Jul 23, 2006  
6.2 (3d, segregated, ske)



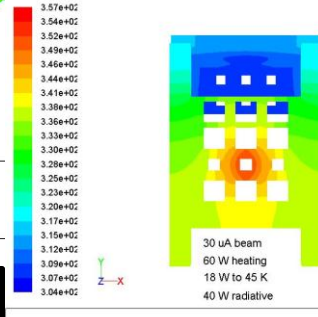
**Cell**



**Raster**

Mar 31, 2009  
FLUENT 12.0 (3d, dp, pbns, rke, transient)

**Dummy/Bkg Tgts**



30 uA beam  
60 W heating  
18 W to 45 K  
40 W radiative



# The Qweak Target Experience

- LH2 density fluctuations studied versus beam current ( $I$ ), LH2 pump frequency (or flow velocity), beam raster size and helicity frequency (vary one parameter, keep all others constant)

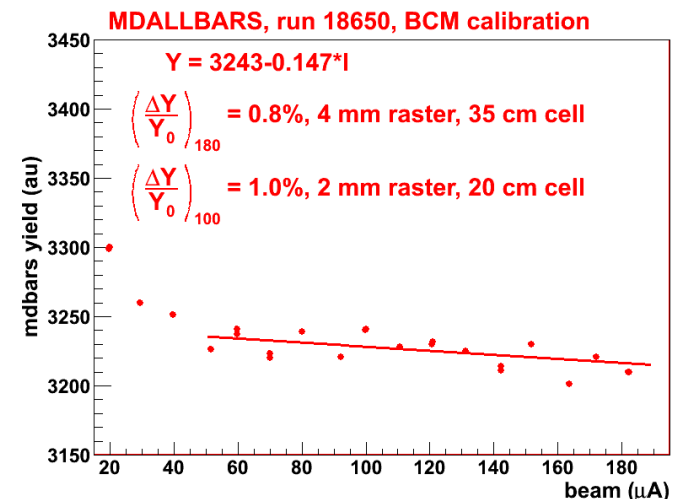
**$\delta\rho/\rho$  of 50 ppm means a 2% increase on pv asymmetry width (the goal was <5%)**

## • Run I:

- $\Delta\rho/\rho(150 \mu\text{A}) < 1\%$  density reduction
- from beam current scan  $\delta\rho/\rho = \mathbf{46 \text{ ppm}}$  @ 170  $\mu\text{A}$ , 4x4 mm<sup>2</sup>, 28.5 Hz
- from LH2 pump scan  $\delta\rho/\rho = \mathbf{42 \text{ ppm}}$  @ 170  $\mu\text{A}$ , 4x4 mm<sup>2</sup>, 28.5 Hz
- from beam raster scan  $\delta\rho/\rho = \mathbf{46 \text{ ppm}}$  @ 182  $\mu\text{A}$ , 4x4 mm<sup>2</sup>, 28.5 Hz
- helicity frequency from 480 Hz to 960 Hz,  $\delta\rho/\rho$  dropped from **68 ppm** to **46 ppm** @ 170  $\mu\text{A}$

## • Run II:

- unclean data (C100 tests done at the same time, trippy, noisy beam),  $\delta\rho/\rho = \mathbf{51\pm 5 \text{ ppm}}$  @ 180  $\mu\text{A}$ , 4x4 mm<sup>2</sup>, 30 Hz
- sub-cooling @ 19 K,  $\delta\rho/\rho = \mathbf{36 \text{ ppm}}$  @ 180  $\mu\text{A}$ , 4x4 mm<sup>2</sup>, 30 Hz



# Target Design Principles

## 6 GeV lessons on the standard JLab LH2 target performance

- Cells geometries were not optimized for performance
- LH2 pump flow limits performance

## 12 GeV Design principles: performance and safety

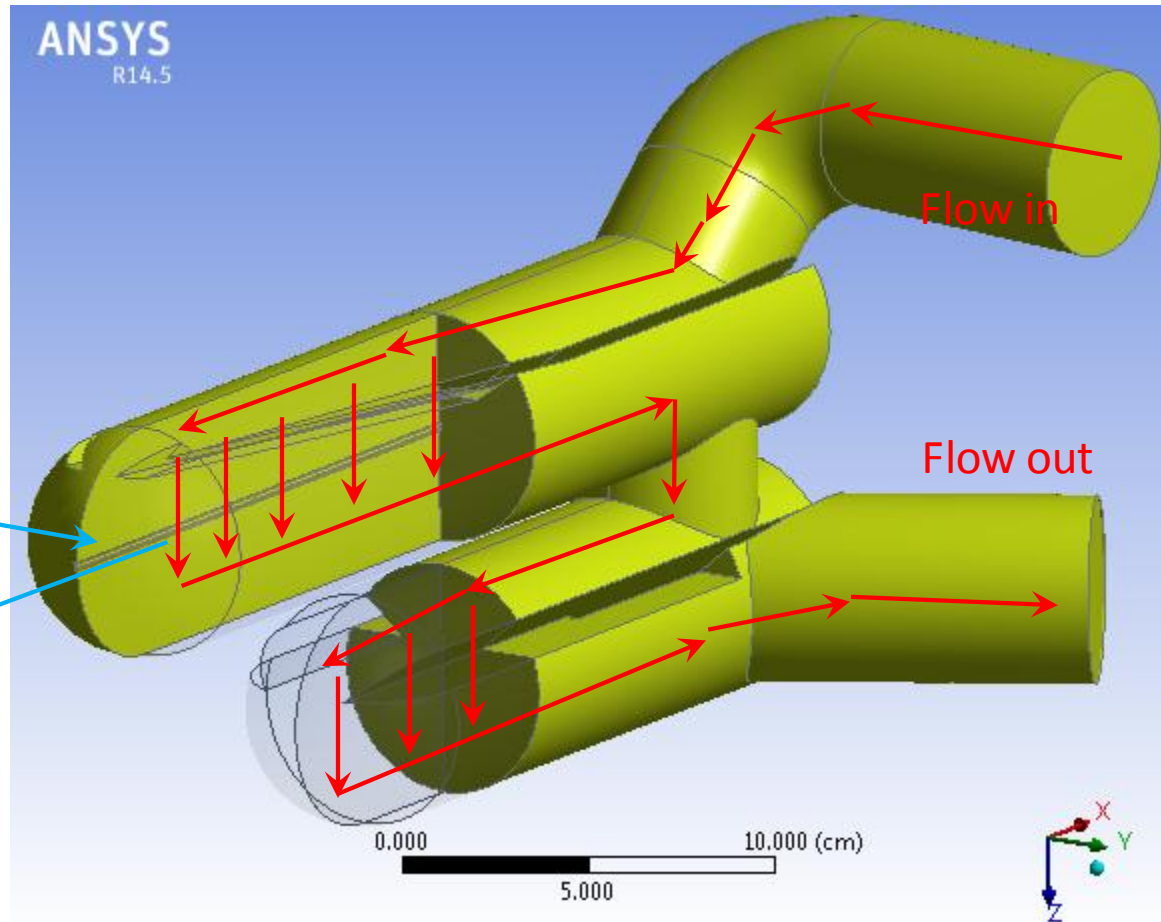
- Performance: limit density reduction  $\Delta\rho/\rho < 1\%$  for cells of 20 cm long, beam currents up to 100  $\mu\text{A}$ , rastered on a square of side 2 mm on the target cell
- Safety (principle: avoid H2 release in the Hall)
- The new target will have 2 high performance loops, each with 2 cells
- A 3<sup>rd</sup> loop could be installed on demand, single cell, low performance
- **How:** using computational fluid dynamics (CFD)

# Flow Space in the 2 Cell-Block

- Cell-block volume 1.9 liters with 2 cells, one 20 cm and one 10 cm long
- Cell diameter 6.28 cm, beam-in cell diameter 1.6 cm

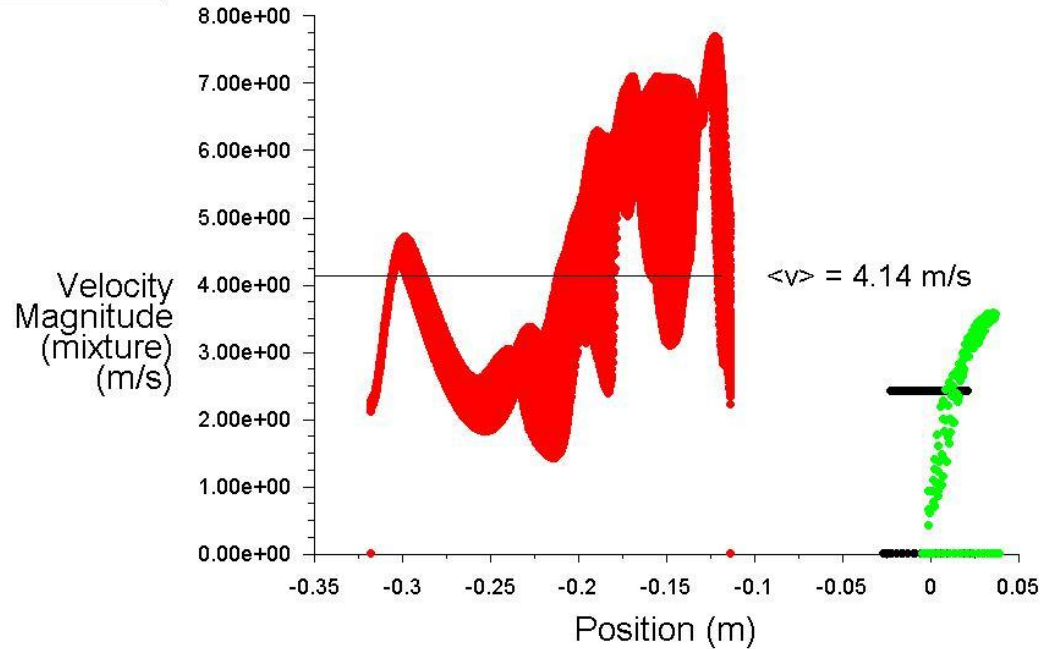
- For a beam envelope of 4 mm the in-beam plane acceptance/clearance is 100 mrad
- Nominal running point would be 20 K, 35 psia
- Beam volume  $2 \times 2 \times 200$  mm<sup>3</sup>

Beam direction

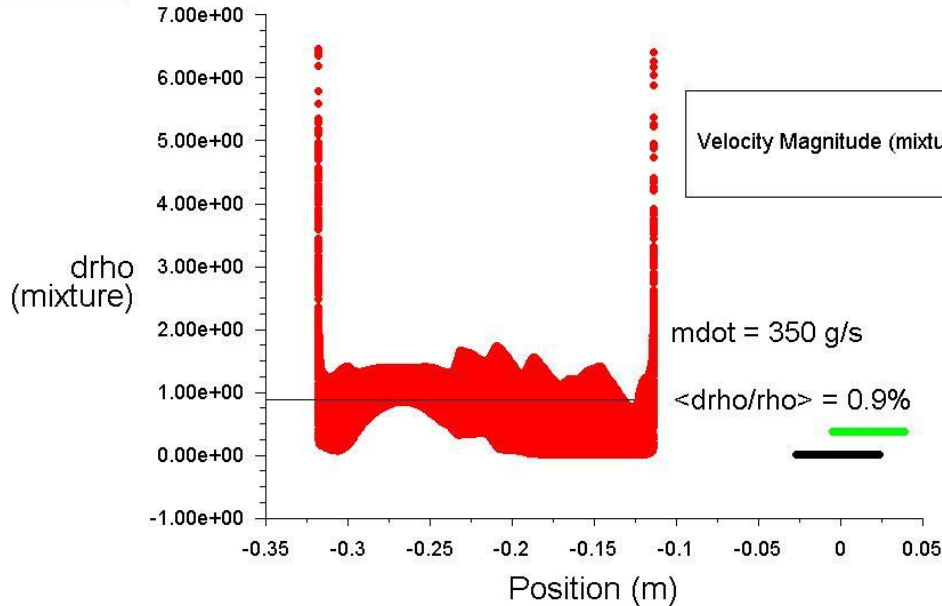


- LH2 density loss (%) along the beam axis for 100  $\mu$ A beam rastered at 2 mm
- Vertical spread is the density loss distribution in the raster area at that location
- End-points are generated by heating at the Al windows

• inlet  
• interior-cellbld  
• outlet



• inlet  
• interior-cellbld  
• outlet

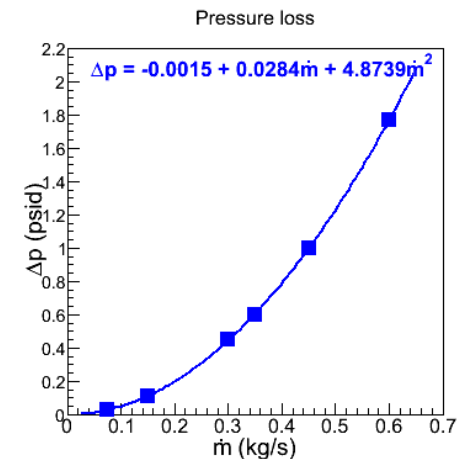
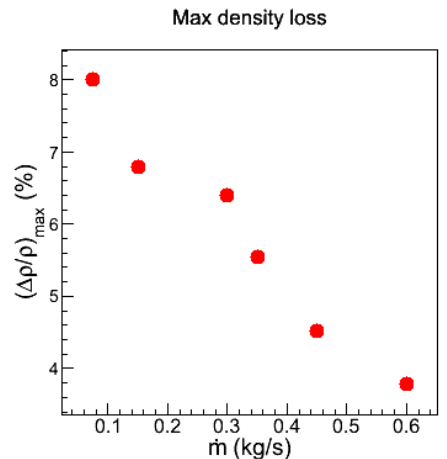
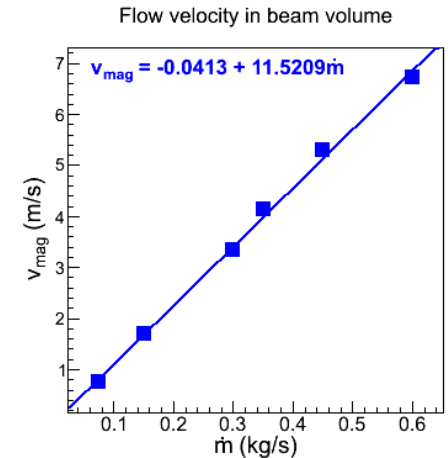
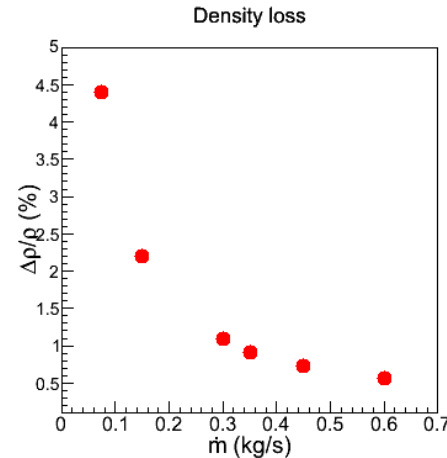


Velocity Magnitude (mixture) Aug 14, 2013  
ANSYS Fluent 14.5 (3d, dp, pbns, mixture, rke)

- Fluid velocity distribution along the beam axis in the beam volume (same conditions as above)

# CFD Predictions for the New Cell

- Cell-block volume 1.9 liters with 2 cells, one 20 cm and one 10 cm long
- Cell diameter 6.28 cm, beam-in cell diameter 1.6 cm
- $\Delta\rho/\rho \sim 1\%$  reached for mass flows greater than 300-350 g/s
- Dramatic improvement in performance between 100 g/s and 300 g/s, not much more gain above 400 g/s
- Pressure drop expected over the cells-block: 0.45 psi@300 g/s and 0.6 psi@350 g/s
- A new LH2 pump is needed to achieve this performance! (the old pump could give some 3-5% density loss)



# Hardware Status and Plans

## Target loop

- Cell-blocks designed, need to be engineered
- New HXs
- LH2 pump (highest risk component) looking for solutions
- Engineering needed for the whole target loop

## Target system

- Version “0” of a 3D CAD model generated
- Engineering needed to sit the target loops in their chamber
- Assess the performance of the LH2 pump cold (2014)
- Assess the target in the Hall in-situ with LH2 (2015)

# Manpower

- Designers: Chris Wicker (EngDiv), summer student Billy Barrios (CalStateLA)
- Design Authority: looking into it (this is the engineering part)
- Ph.D. thesis student: Michael Moore (ODU) – responsible for assessing the new target system
- Looking to a M.Sc. student to help develop the LH2 pump over the next year
- Looking for a technician to help with target assembly over the next year or so
- Hall C staff: G. Smith (part-time), S. Covrig