



REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

DOCUMENT CONTROL STAMP	DIM & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES ±N/A .X ±.1 ±.50° .XX ±.01 .XXX ±.005	TRACKING NO. N/A		 Thomas Jefferson National Accelerator Facility NEWPORT NEWS, VIRGINIA UNITED STATES DEPARTMENT OF ENERGY
		APPROVALS	DATE	
MATERIAL STAINLESS STEEL	THIRD ANGLE PROJECTION	DRAWN J. MILLER	15SEP06	HALL A - HE3HE4 TARGET - TARGET CELL BELLOWS WELDMENT SPHERICAL END 3/4 IN
FINISH MACHINED SURFACES UNLESS OTHERWISE NOTED 125 DEBURR & BREAK ALL SHARP EDGES		CHECKED A. GAVALYA	25SEP06	
DO NOT SCALE DRAWING		APPROVED J. GOMEZ	26SEP06	
		APPROVED P. BRINDZA	25SEP06	
		SIZE DWG. NO.	B A04018-03-01-1802	REV. -
		SCALE	1:1	USED ON ASSY NO. A04018-03-01-1800 SHEET 1 OF 1