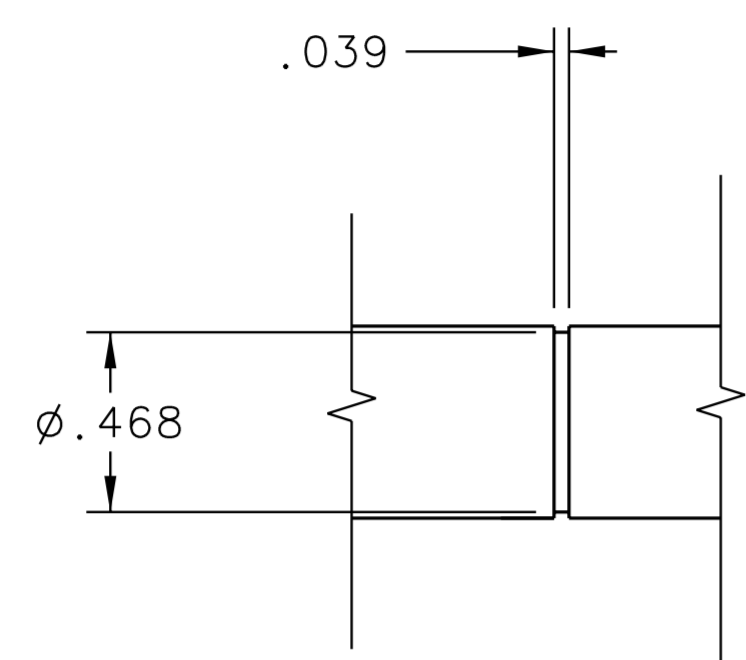
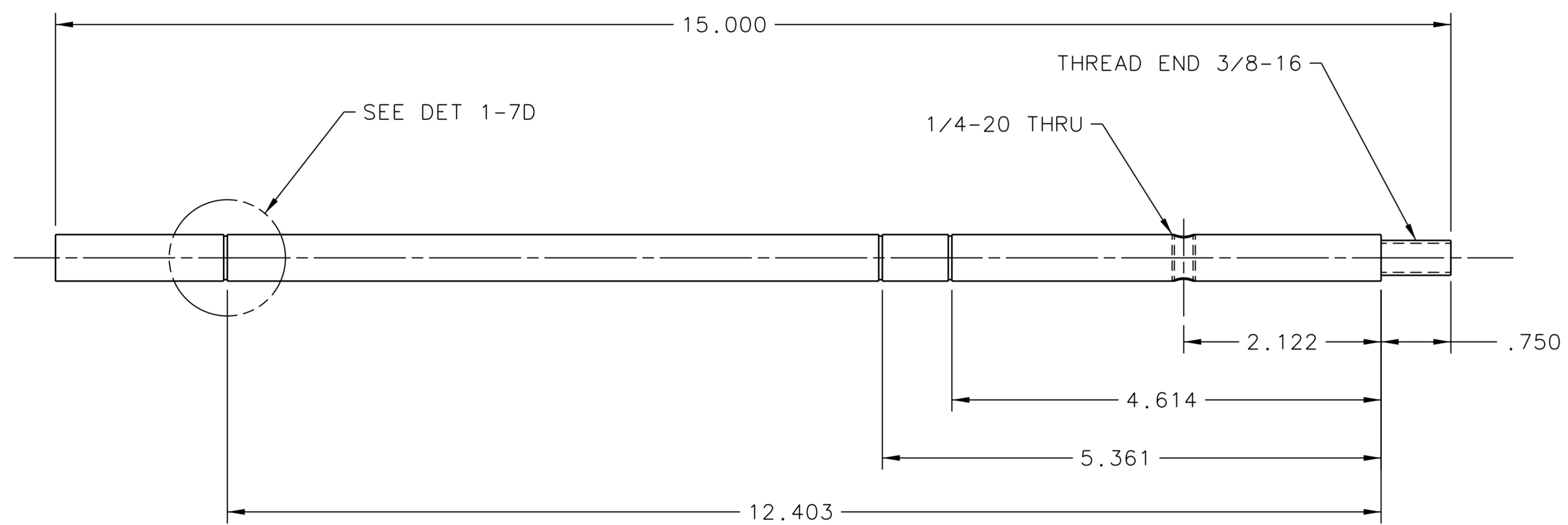


REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED

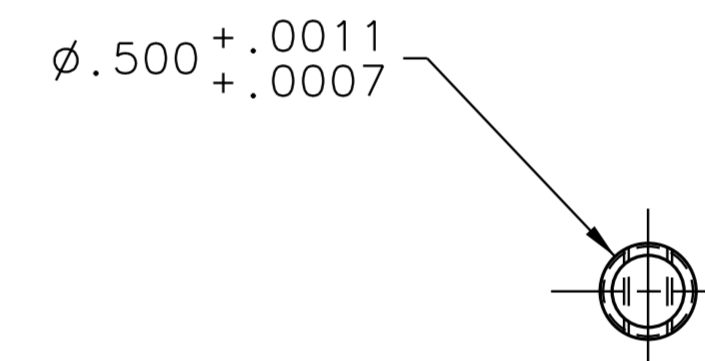


DETAIL VIEW 1-7D

TYP (3) PLACES
SCALE 2:1



FRONT VIEW 1-6B



RT SIDE VIEW 1-2B

DOCUMENT CONTROL STAMP	DIM & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES ± N/A .XX ± .01 ± .50° .XXX ± .005	TRACKING NO. N/A		 Thomas Jefferson National Accelerator Facility NEWPORT NEWS, VIRGINIA UNITED STATES DEPARTMENT OF ENERGY
		APPROVALS	DATE	
MATERIAL STAINLESS STEEL	THIRD ANGLE PROJECTION	DRAWN J. MILLER	18SEP06	HALL A - HE3HE4 TARGET - TARGET CELL LOWER INNER SHAFT
FINISH MACHINED SURFACES DEBURR & BREAK ALL SHARP EDGES	UNLESS OTHERWISE NOTED	CHECKED A. CAVALYA	25SEP06	
DO NOT SCALE DRAWING		APPROVED J. COMEZ	26SEP06	
		APPROVED P. BRINDZA	25SEP06	
		SIZE DWG. NO. D A04018-03-01-1401	REV. -	
		SCALE 1:1	USED ON ASSY NO. A04018-03-01-1400	SHEET 1 OF 1