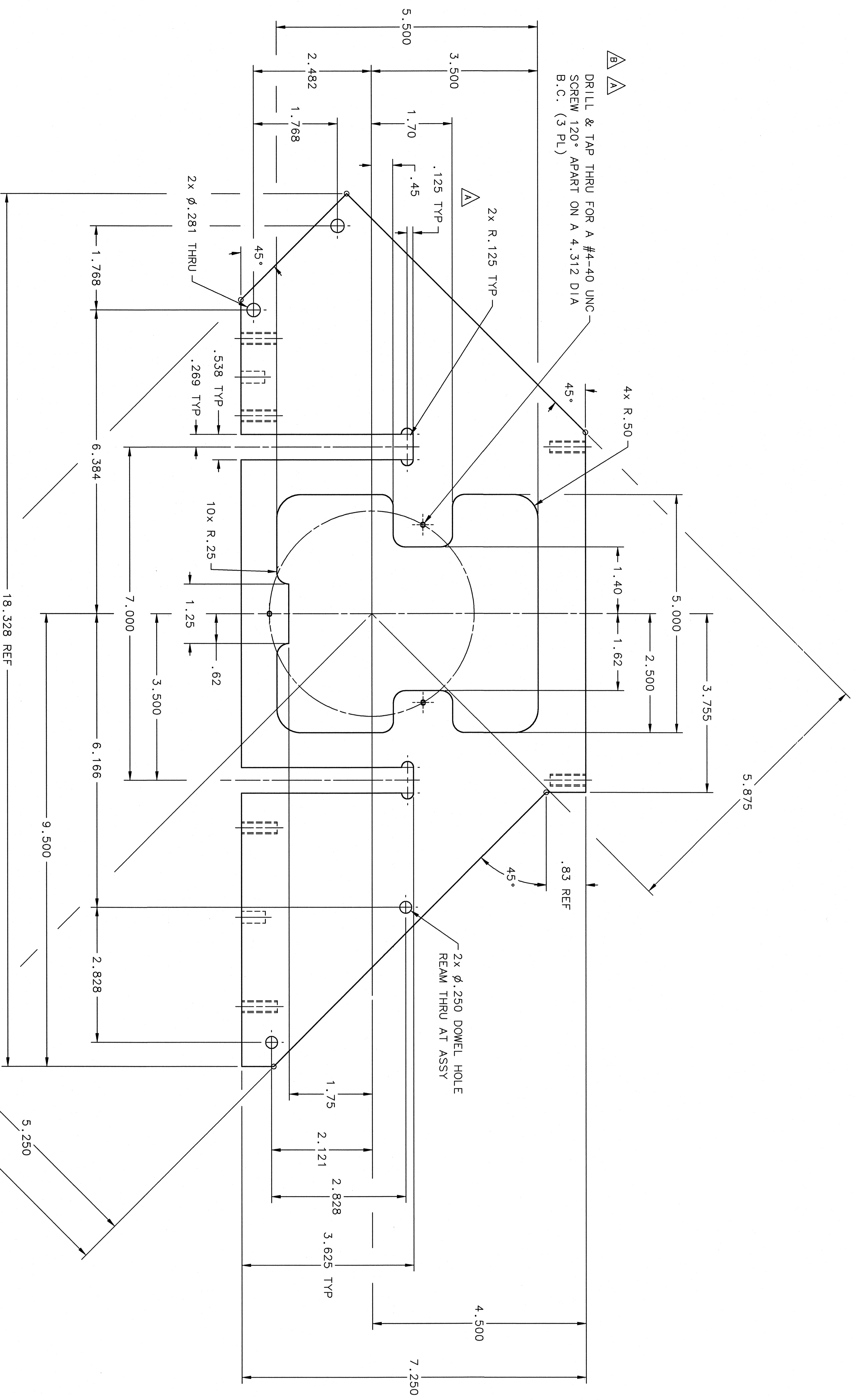
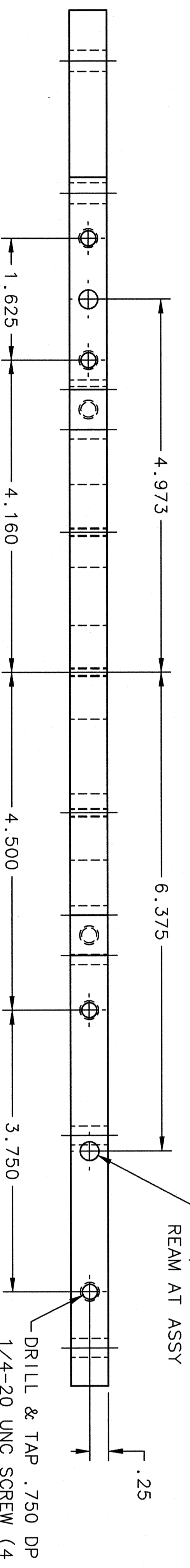


TOP VIEW 1-6C



FRONT VIEW 1-6B



BOTTOM VIEW 1-6A

ZONE	REV	DESCRIPTION	DATE	APPROVED
1-SH	A	ADDED #10-24 UNC HELICOILS (2 PL) HOLES	17 AUG 07	SME
1-BF	A	WERE 1/4-20 UNC HELICOILS (3 PL)	21 AUG 07	ARG
1-4A	A	ADDED #10-24 UNC HELICOILS (4 PL)		
1-7E	A	ADDED .125 DIM TO LOCATE POSN OF RADIIUS.		
ALL	B	ADDED NOTE 1.		
	B	PART NAME CHANGED FROM Z LONGITUDINAL WALL BR TO CS85 LONGITUDINAL WALL BR. MATERIAL CHG FROM ALUMINA-SILICA Z-500 TO CS85 STRUCTURAL INSULATION.	28 NOV 07	SME
1-4H	A	DRILL & TAP FOR A 1/4-20 UNC SCREW (2 PL)		
1-4A	A	DRILL & TAP FOR A 1/4-20 UNC SCREW (2 PL)		
1-4A	A	DRILL & TAP FOR A 1/4-20 UNC SCREW (4 PL)		
1-4A	A	DRILL & TAP FOR A 1/4-20 UNC SCREW (4 PL)		
1-8F	A	REMOVED NOTE 1. HELICOIL - NITRONIC 60		
1-4A	A	INSERT. HELICOILS ARE NO LONGER REQUIRED		

DOCUMENT CONTROLS

100%

DATE & TIME FOR THIS SHEET
DIMENSIONS ARE IN INCHES
FRACTIONS ARE 16ths UNLESS NOTED OTHERWISE
TOLERANCES ARE AS SHOWN
UNLESS OTHERWISE SPECIFIED

THIRD ANGLE PROJECTION

APPROVALS

DESIGNED BY	DATE
DRAWN BY	DATE
CHECKED BY	DATE
APPROVED BY	DATE

Engineering Department

HALL A - TRANSVERSITY - EXP E06-010

TARGET SYSTEM

OVEN ASSEMBLY

CS85 LONGITUDINAL WALL BR

SIZE: 11.860 x 18.328 x 5.875

SCALE: 1:1

REV: 1