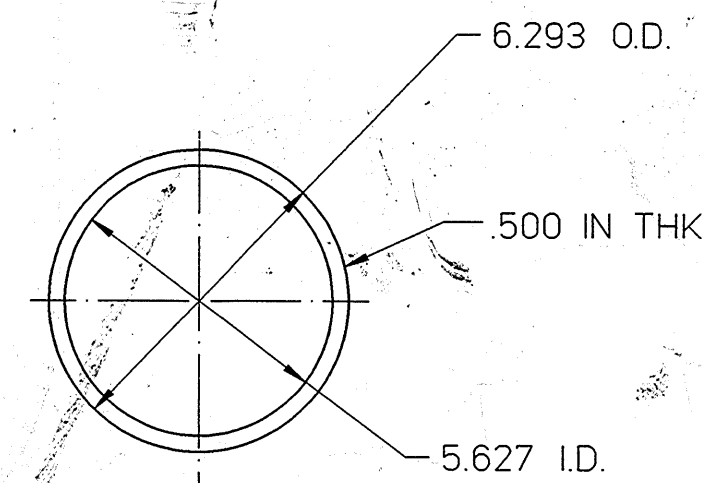


DWG. NO. 65420-D-18014-00		SHT. 2	REV. A	1	
REVISIONS					
ZONE	REV.	DESCRIPTION		DATE	APPROVED
ALL	A	SEE SHEET 1 FOR ALL REVISIONS		9/13/94	J. MILLER



DETAIL OF ITEM 20

1	21	PIPE, 6 IPS SCH 10 X 15 IN LG.			
1	20	DISC, 6.293 O.D. X 5.627 I.D. X .50 IN THK			
1	19	PIPE, 5 IPS SCH 10 X 15 IN LG.	304 STN STL		
QTY REQD	ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	NOTES
PARTS LIST					
DIM & TOL PER ANSI Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES #N/A .XX ± .XXX ± .015 *		CADD I.D. NO. /usr4/wbs/6/65/654/65420 /18014.d/d00.sh2.a		 The Continuous Electron Beam Accelerator Facility NEWPORT NEWS, VIRGINIA UNITED STATES DEPARTMENT OF ENERGY	
MATERIAL		APPROVALS		DATE	
SEE PARTS LIST		DRAWN F. RANKINS		7/26/94	
FINISH		CHECKED J. MILLER		7/26/94	
N/A ✓ UNLESS OTHERWISE NOTED		APPROVED D. F. KLOCK		8/22/94	
DEBURR & BREAK ALL SHARP EDGES		APPROVED W. J. SCHNEIDER		8/22/94	
DO NOT SCALE DRAWING		SCALE 1:4		SIZE DWG. NO. 65420-D-18014-00	
		USED ON ASSY NO. 65120-E-13602-00		REV. A	
		SHEET 2 OF 2			

