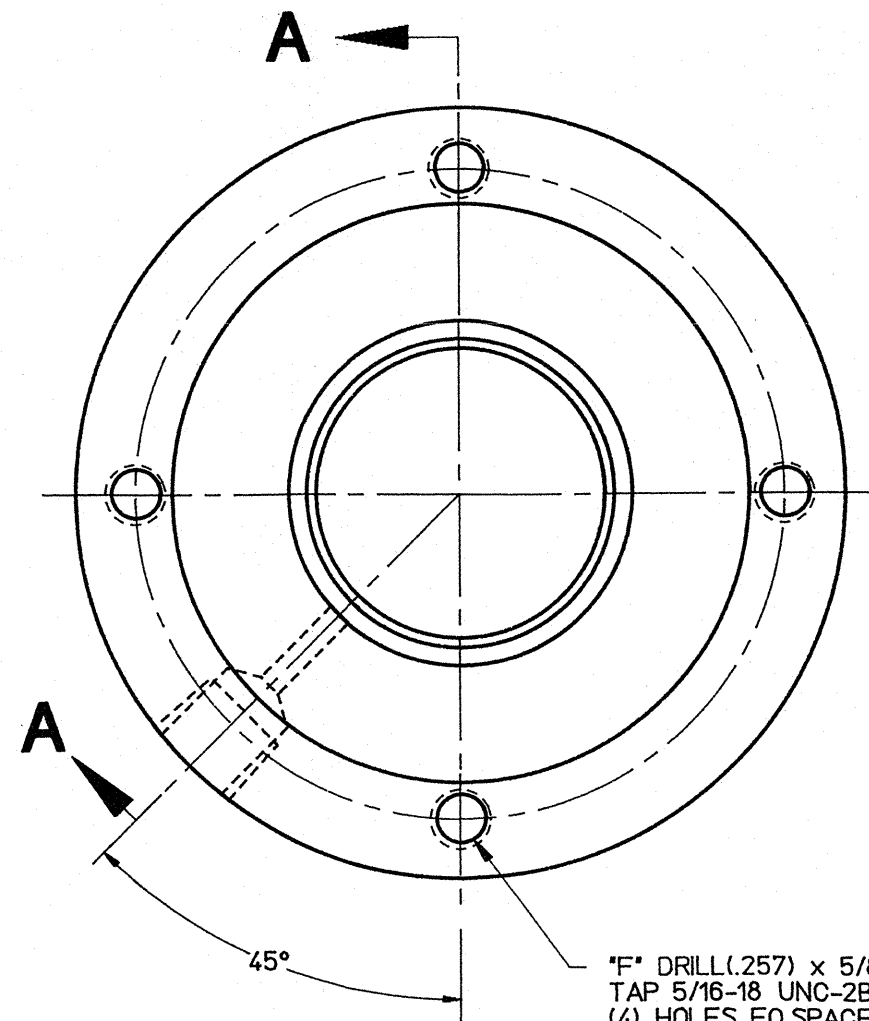


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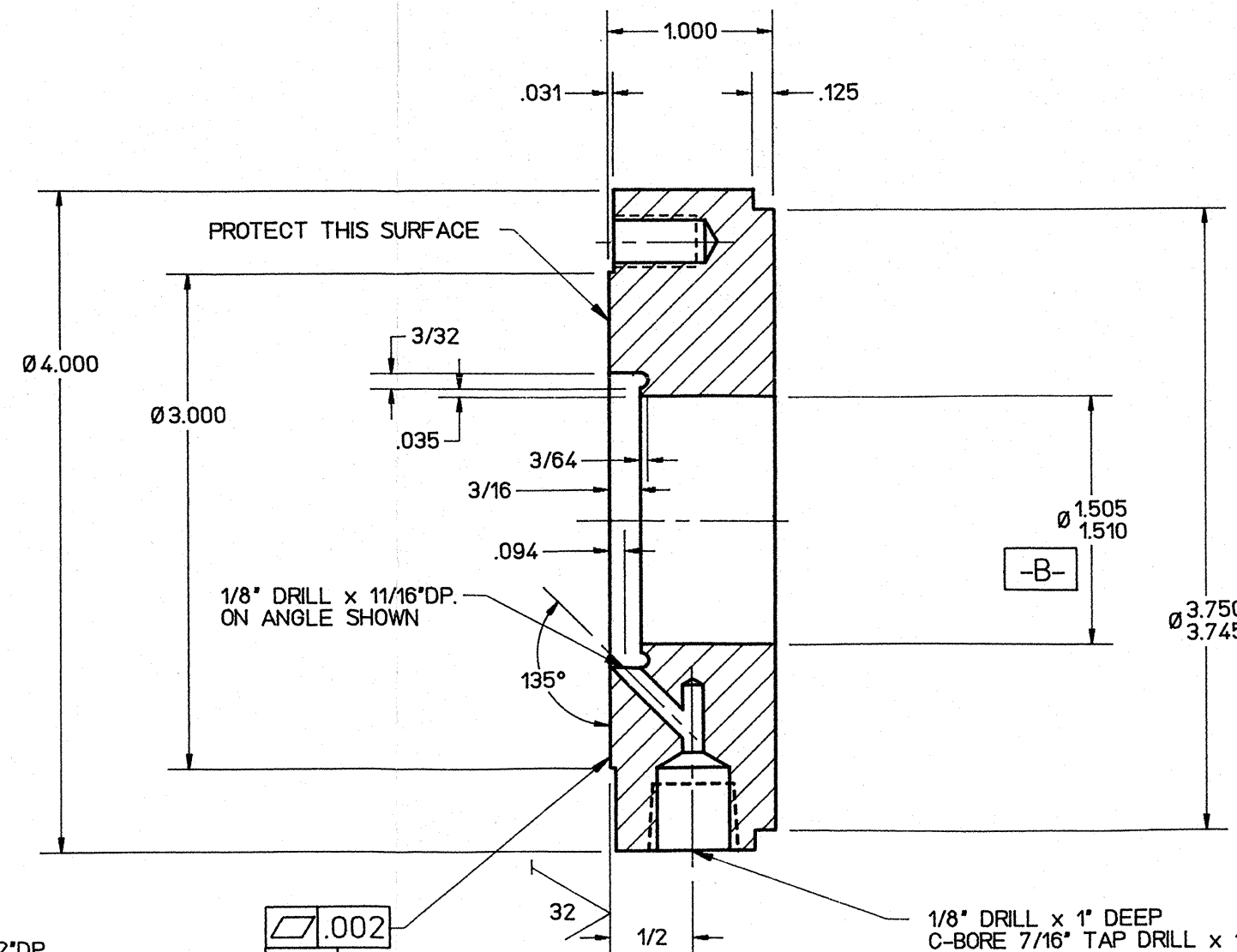
DWG. NO. 75600-B-0128 SHT. REV.

REVISIONS			
ZONE	REV.	DESCRIPTION	DATE



F DRILL(.257) x 5/8"DP.
TAP 5/16-18 UNC-2B x 1/2"DP.
(4) HOLES EQ.SPACED ON
3.372/3.375 DIA. B.C.

⊕ A B .005



SECTION A-A

1/8" DRILL x 1" DEEP
C-BORE 7/16" TAP DRILL x 1/2" DP.
TAP 1/4" NPT
(1) HOLE LOCATION AS SHOWN

DIM & TOL PER ANSI Y14.5
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS DECIMAL ANGLES
± 1/64 .XX ± .005 ± 1°

MATERIAL
St. Stl, Type 304

FINISH 125 UNLESS OTHERWISE NOTED
DEBURR & BREAK ALL SHARP EDGES

DO NOT SCALE DRAWING

CADD I.D. NO.

APPROVALS DATE

DRAWN M. Zarecky 3/9/89

CHECKED R. Brown 4/12/89

APPROVED/ORIGINATOR 4/12/89

APPROVED 4/12/89

CEBAF
The Continuous Electron Beam Accelerator Facility
NEWPORT NEWS, VIRGINIA
UNITED STATES DEPARTMENT OF ENERGY

1-1/2" Valve Flange for 3 1/2"(10) Jacket
w/Port for Relief Line

SIZE DWG. NO. 75600-B-0128 REV. —

SCALE Full USED ON ASSY NO. 75300-E-0060 SHEET 1 OF 1