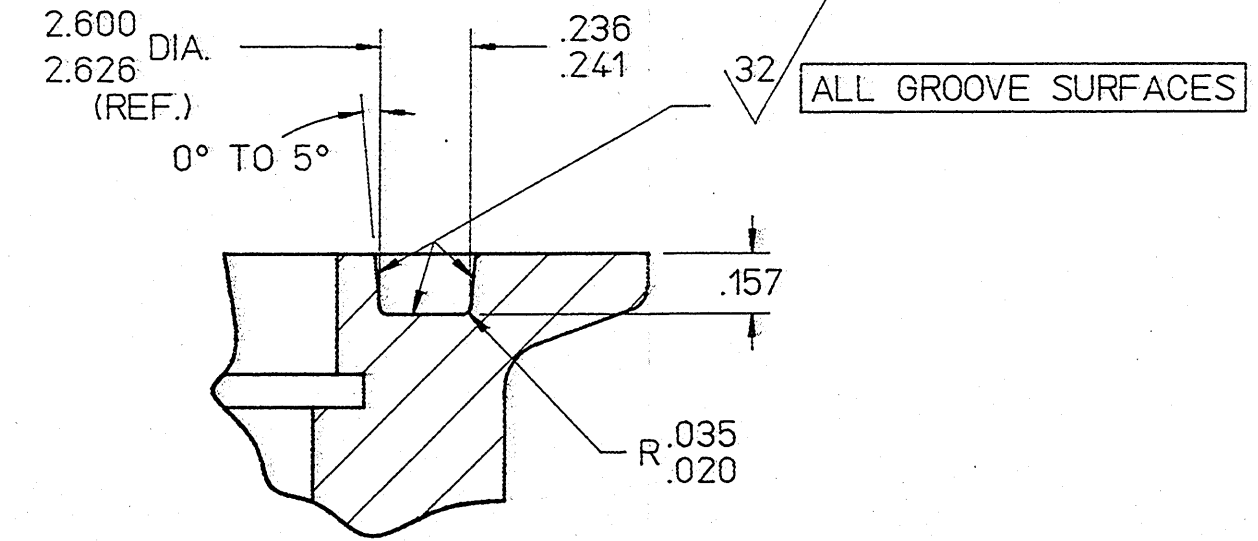


DWG. NO.	75600-D-0175	SHT.	REV.	1
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED

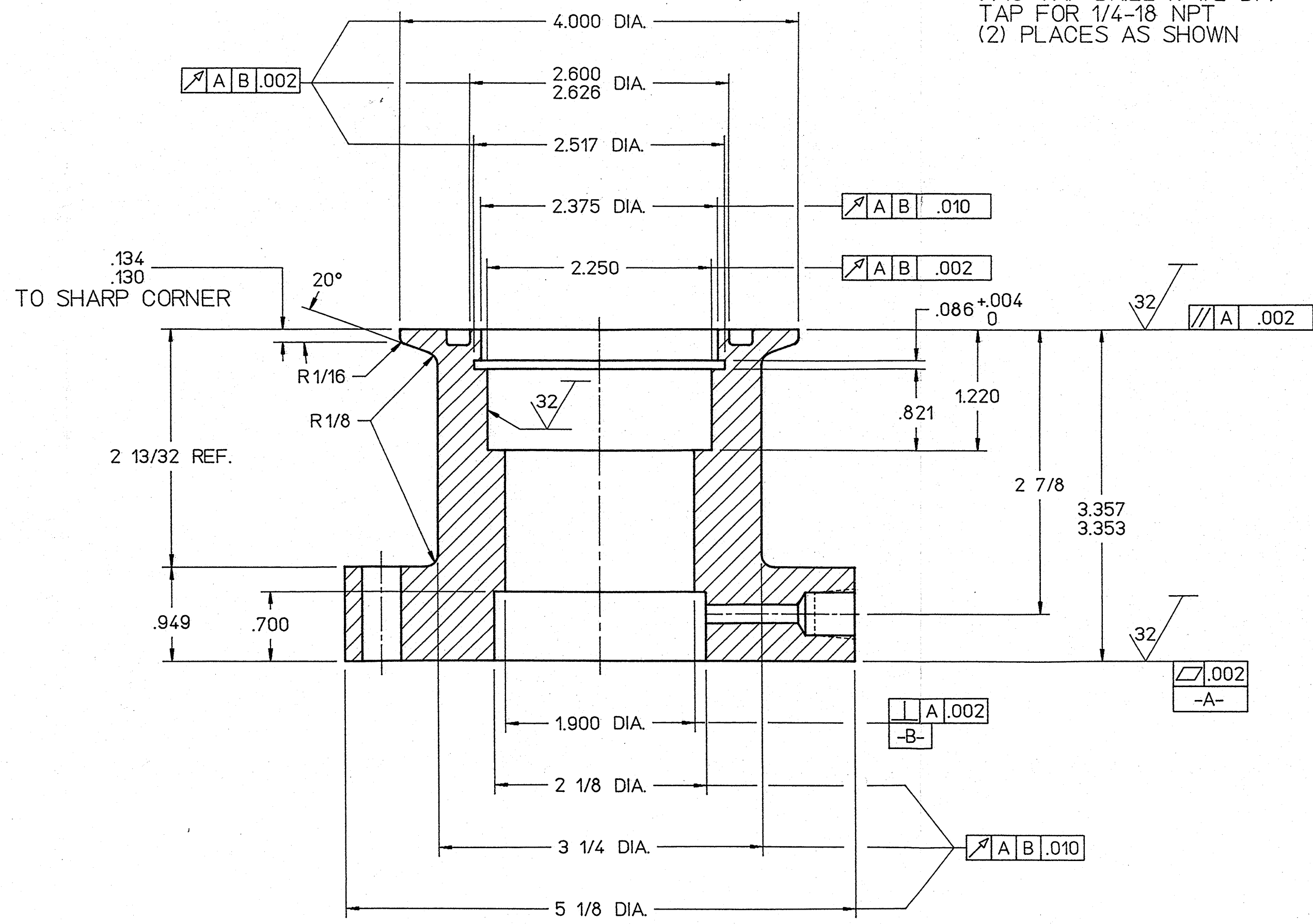
390 DIA. THRU. (4) HOLES
EQUALLY SPACED AS SHOWN
ON 4.384 BOLT CIRCLE

ϕ A B .005



O-RING GROOVE
(FOR # 2-334)

.188 DIA. THRU TO CENTER
7/16 TAP DRILL x 1/2 DP.
TAP FOR 1/4-18 NPT
(2) PLACES AS SHOWN



- NOTES:
- THIS DWG. IS IDENTICAL TO FERMI DWG. 1650-MC-168464 & CEBAF DWG. 1MC-50369 EXCEPT FOR (1) PIECE DESIGN CHANGE. RENUMBERED FOR CAD FILES.

DIM & TOL PER ANSI Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES $\pm 1/64$.XX $\pm$.005 $\pm 1^\circ$		CADD I.D. NO. 'wbs1579/wbs.7/wbs.7_5/75600/D0175'		 The Continuous Electron Beam Accelerator Facility NEWPORT NEWS, VIRGINIA UNITED STATES DEPARTMENT OF ENERGY	
MATERIAL ST.STL.,TYPE 304		APPROVALS DRAWN M. ZARECKY CHECKED R. BROWN APPROVED/ORIGINATOR DNE APPROVED D. Casly		DATE 1/11/90 1/29/90 1/30/90 1/30/90	
FINISH 125 UNLESS OTHERWISE NOTED DEBURR & BREAK ALL SHARP EDGES DO NOT SCALE DRAWING		SIZE D FULL		DWG. NO. 75600-D-0175 SHEET 2 OF 1	