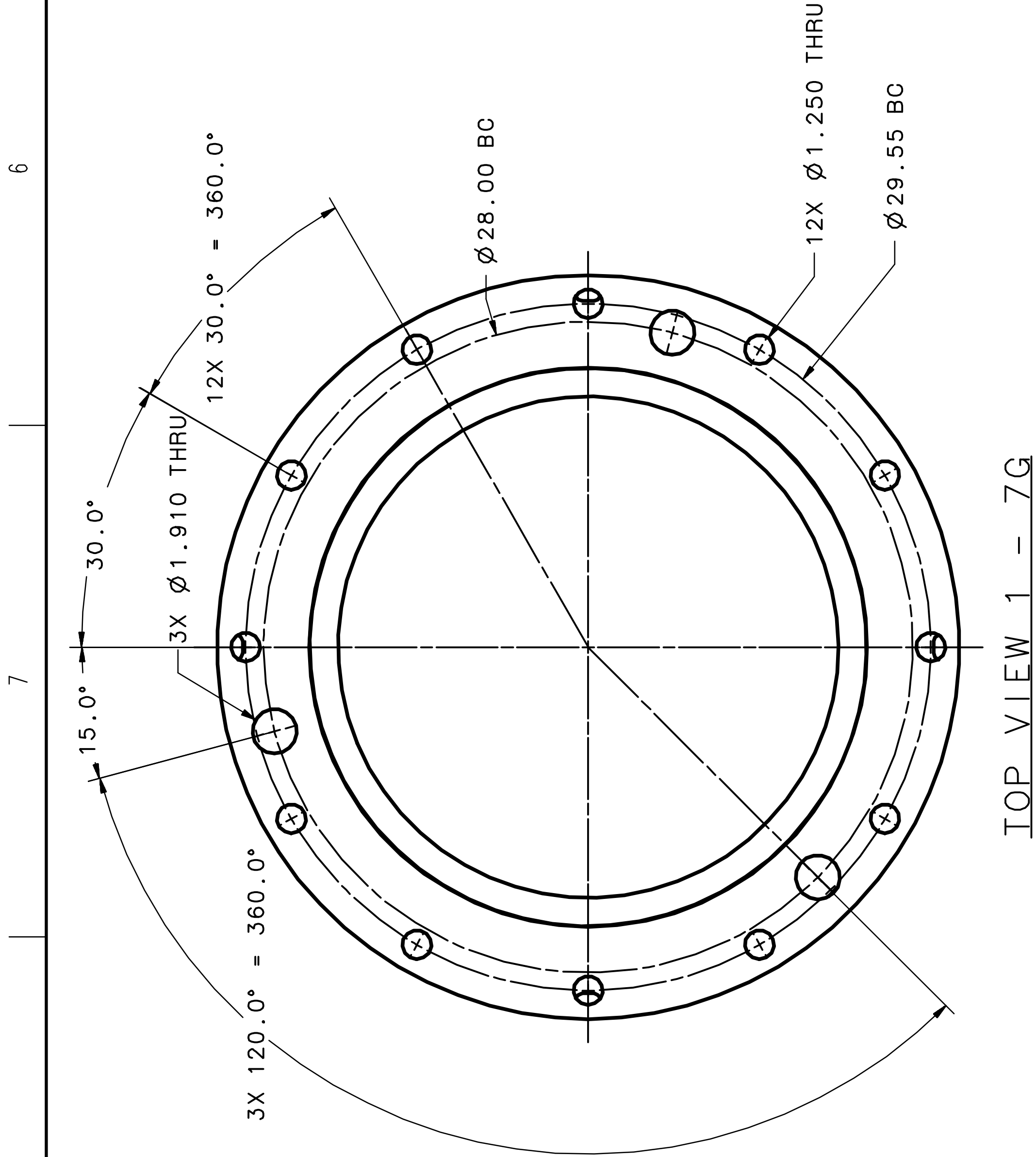
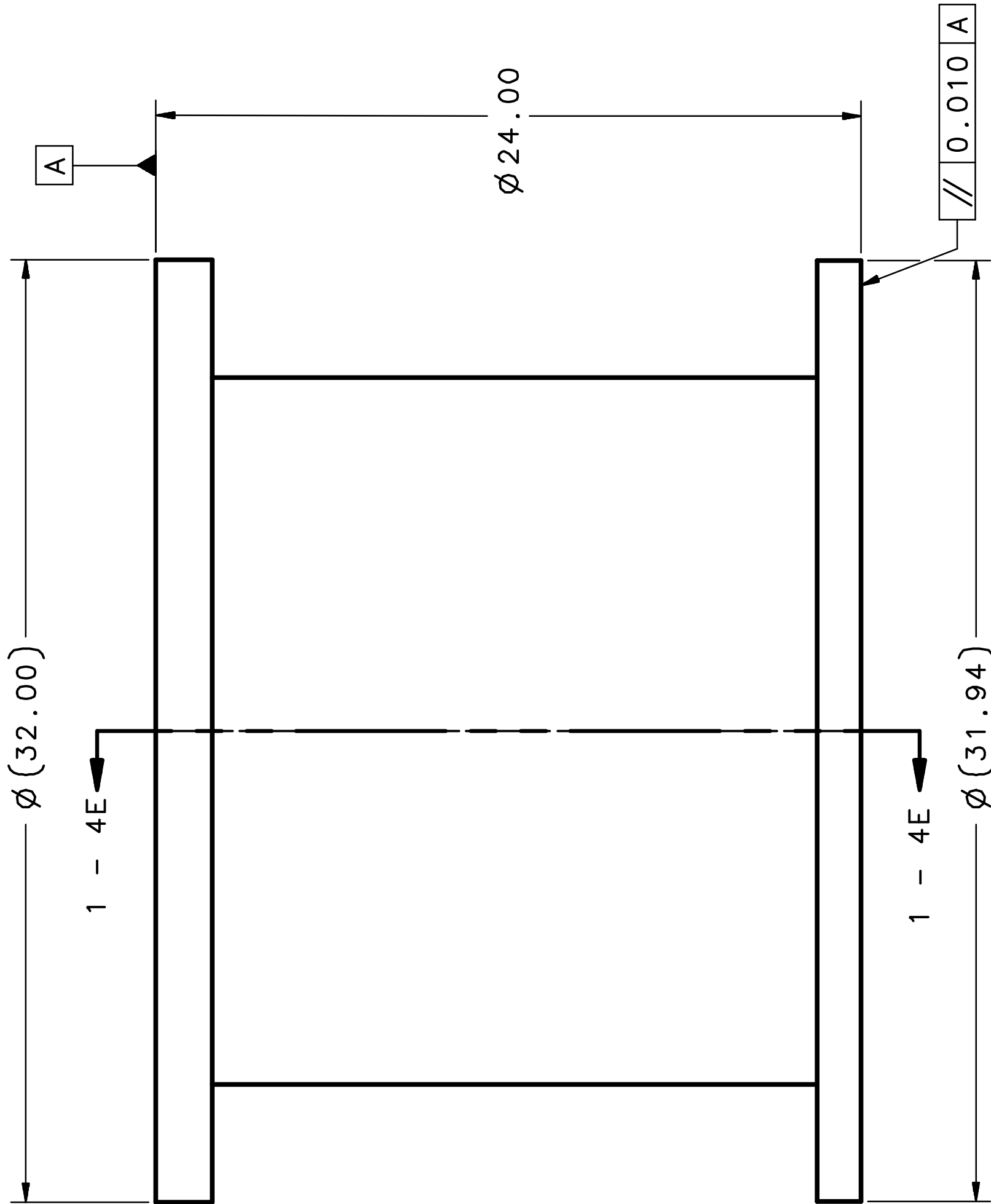
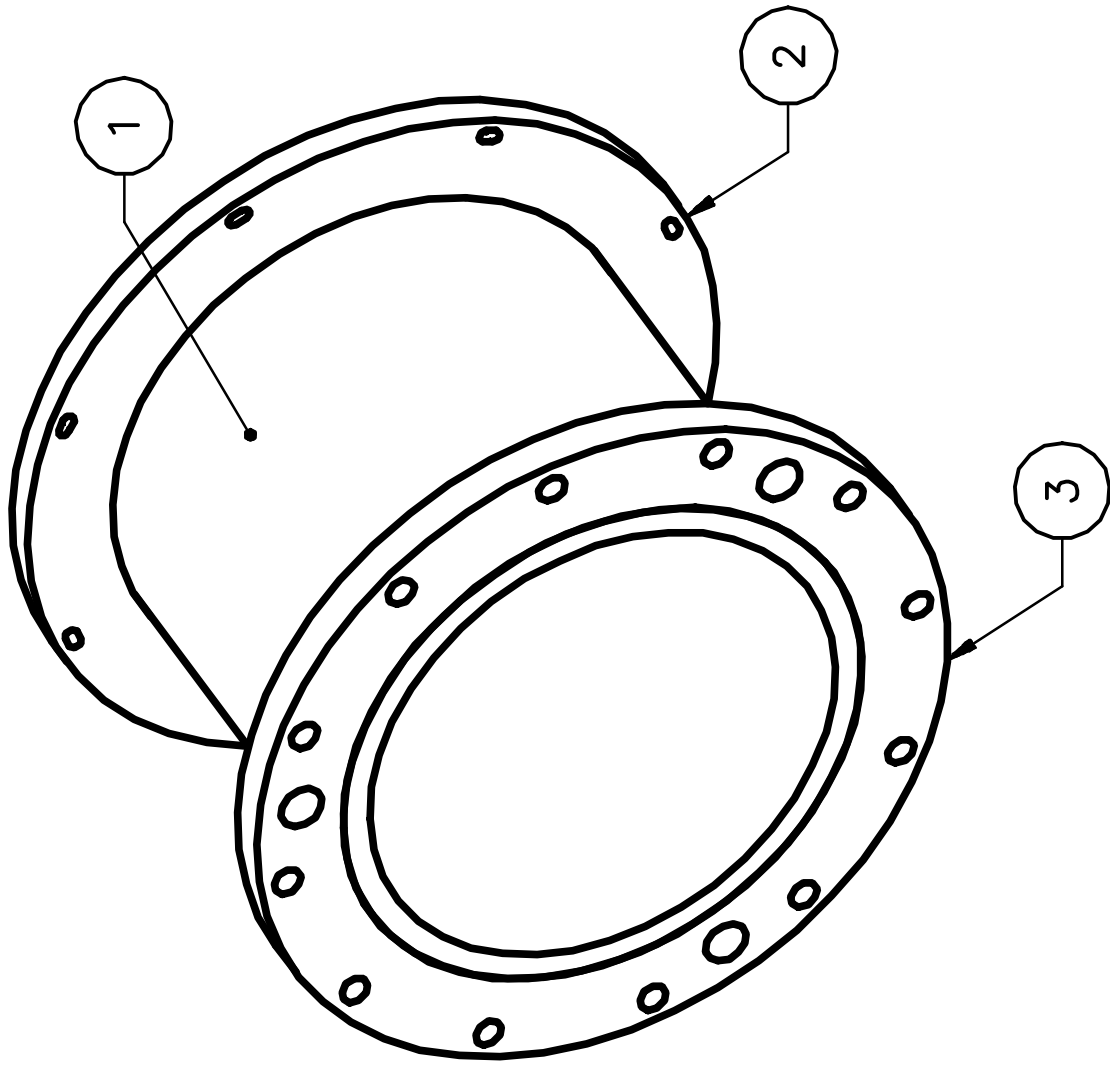
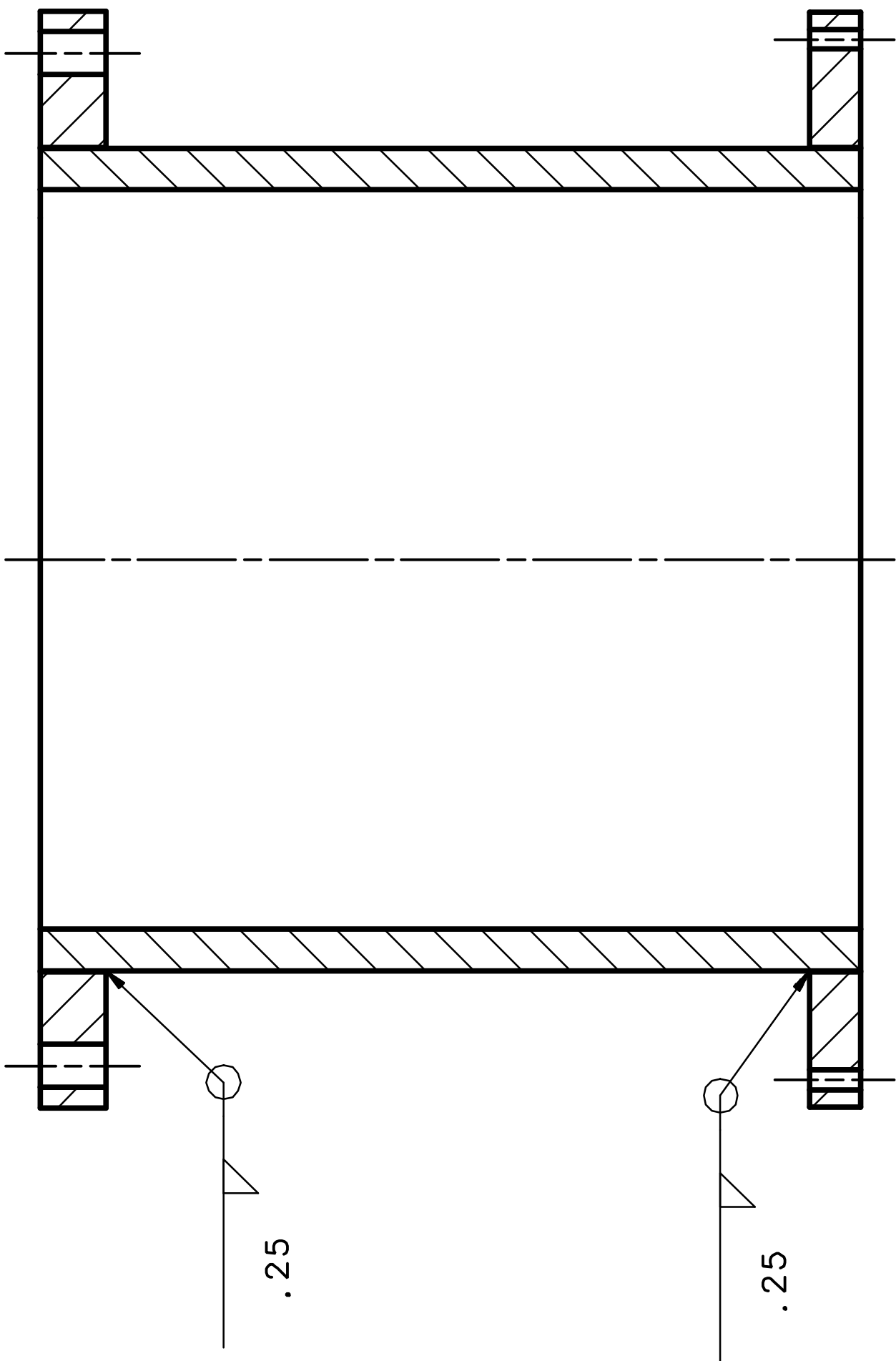




TOP VIEW 1 - 7G



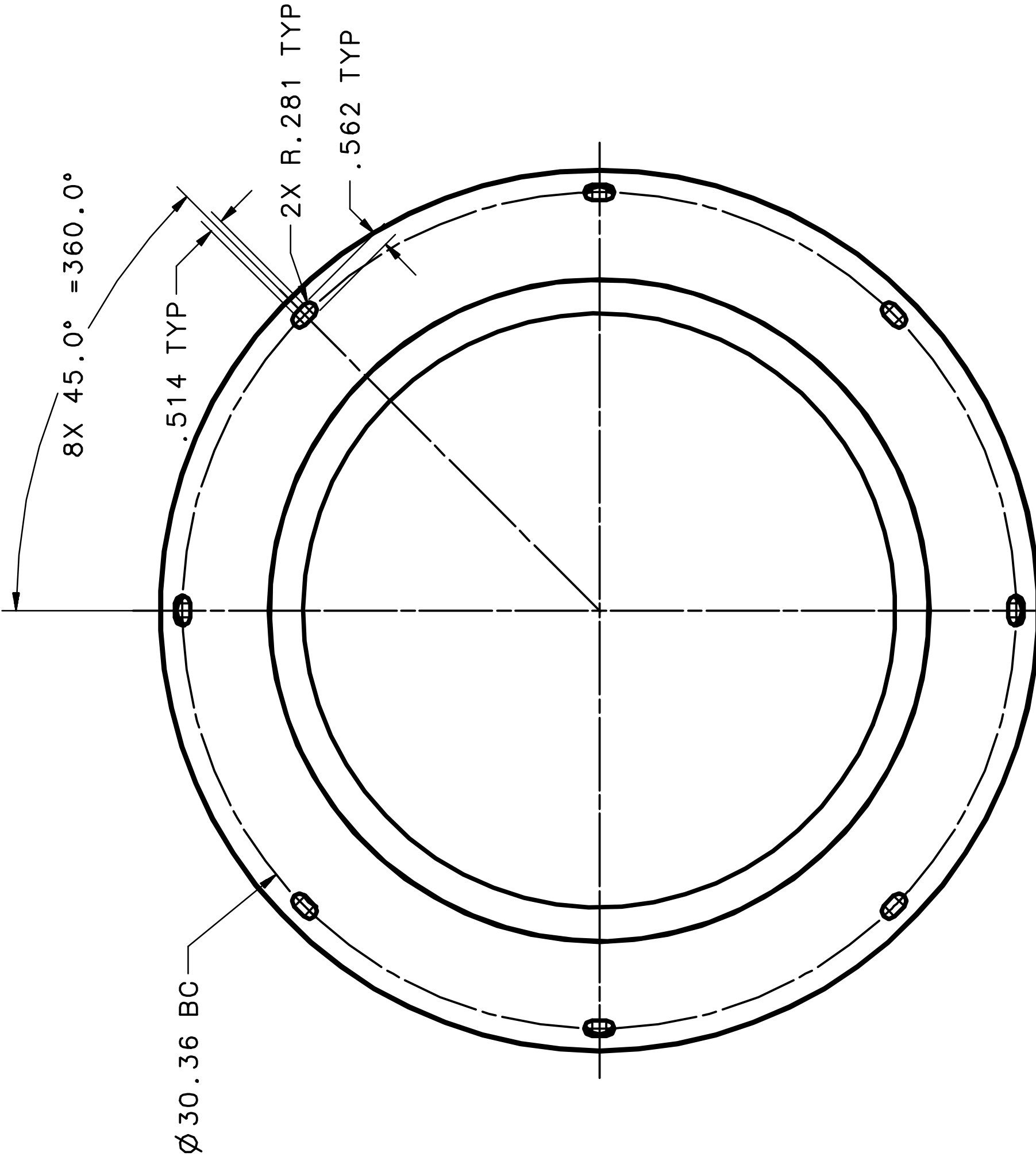
FRONT VIEW 1 - 7D



SECTION VIEW 1 - 4D

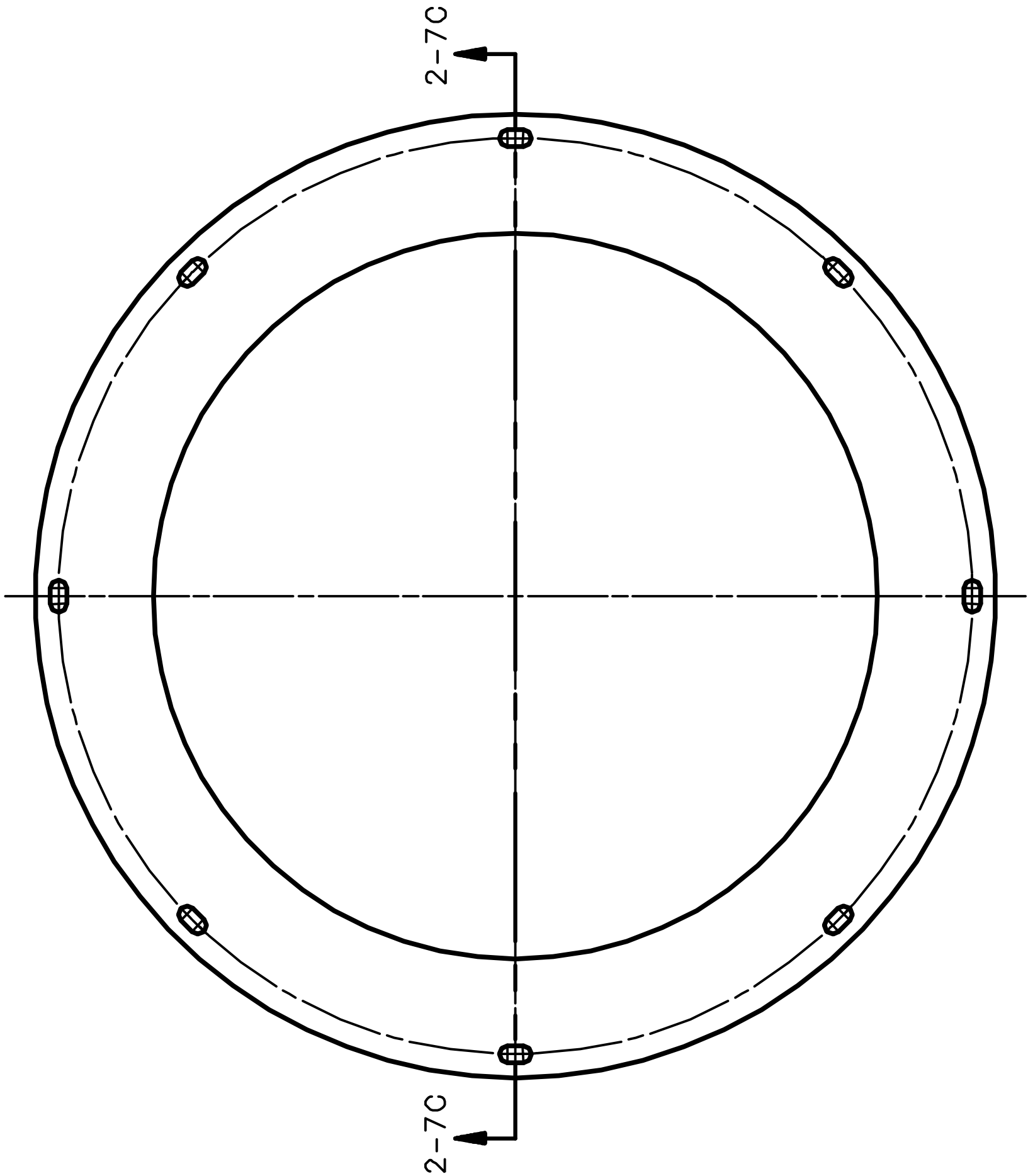
NOTES.:

1. WEIGHT IS APPROXIMATELY 917.86 LBS.
2. PART TO BE CONDITIONED FOR SAFE HANDLING. REMOVE ALL BURRS AND BREAK SHARP EDGES R.03 MAX UNLESS OTHERWISE SPECIFIED.
3. IN ACCORDANCE WITH THE JEFFERSON LAB ESH&Q MANUAL SUBJECT MATTER EXPERT (SME) SIGNATURES MAY BE REQUIRED.
4. THE GENERAL NOTES FOUND ON DRAWING A00000-23-00-0001, "GENERAL NOTES FOR WELDING FABRICATION", SHALL BE APPLICABLE TO THIS DRAWING. IF ANY CONFLICT BETWEEN THOSE NOTES AND THE FOLLOWING NOTES OCCURS, THE NOTES ON THIS DRAWING TAKE PRECEDENCE.
5. ALL WELDS ARE JLAB CODE WELDS.
6. MACHINE ALL REQUIRED SURFACES, THRU HOLES AND TAPPED HOLES AFTER ALL WELDING IS COMPLETE.
7. THE PAINTING INFORMATION PROVIDED ON THIS DRAWING SUPPLEMENTS THE PAINT NOTE FOUND ON DRAWING A00000-23-00-0001. PAINT ALL EXTERIOR AND EXPOSED INTERIOR SURFACES, EXCEPT FOR TAPPED OR PIN HOLES WITH RUSTOLEUM BLUE ALKYL OR EQUIVALENT. FOLLOW MANUFACTURE'S INSTRUCTIONS FOR PREPPING AND PRIMING OF SURFACES. THERE IS NO FIELD WELDING REQUIRED ON THIS WELDMENT.

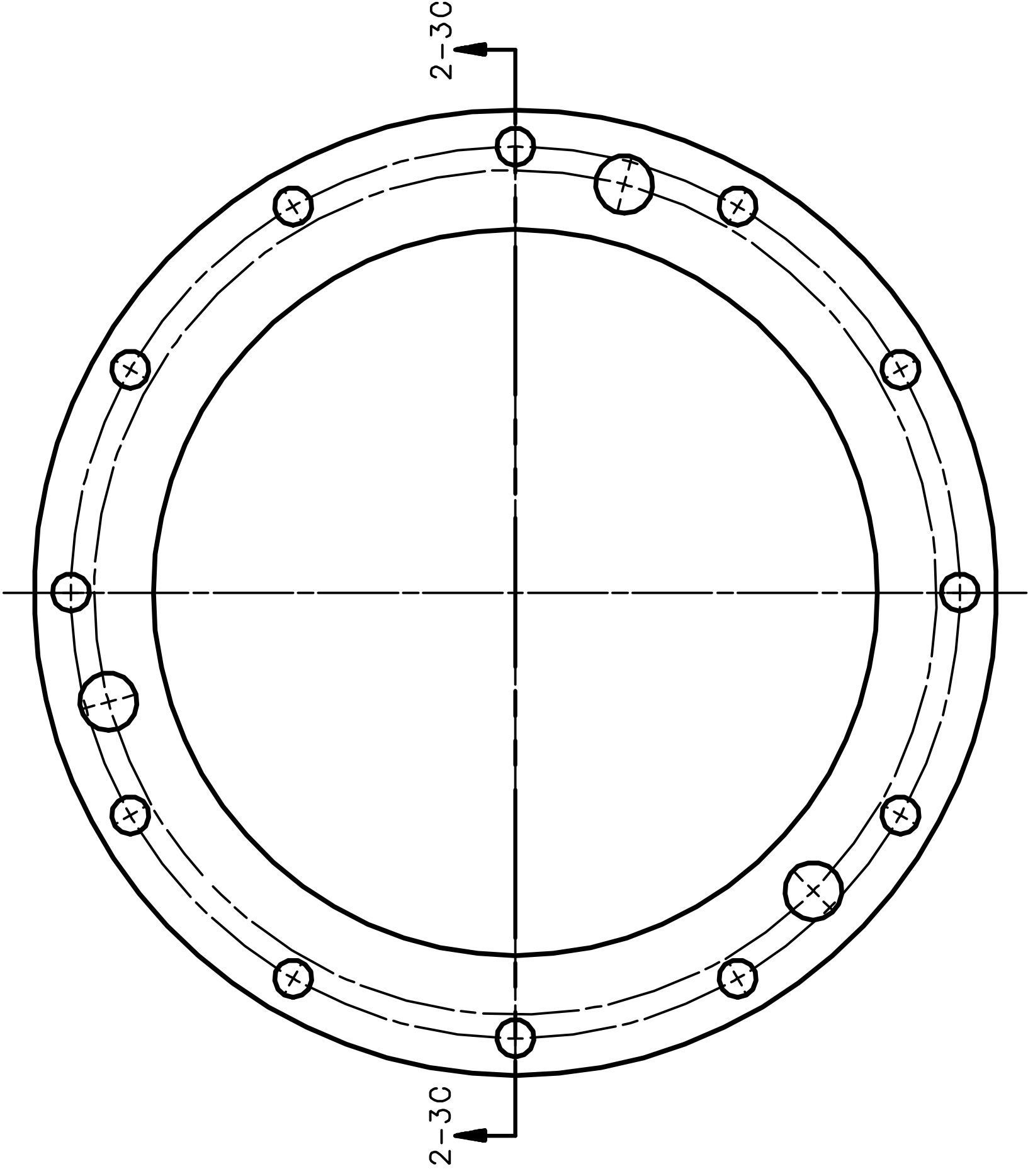


BOTTOM VIEW 1 - 7B

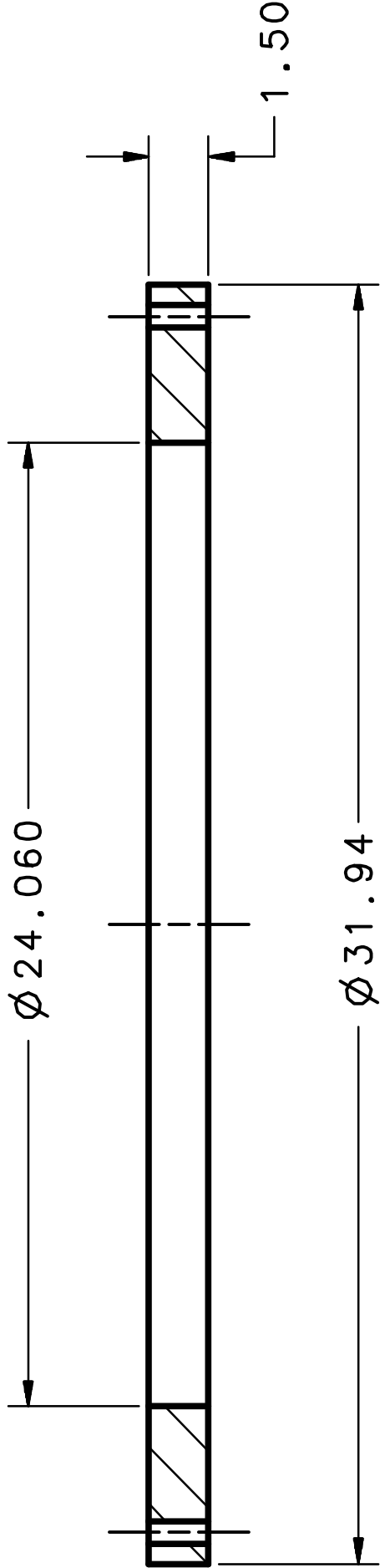
1	3	JL0038430	RING-UPPER	STEEL A36	-
1	2	JL0038427	RING-LOWER	STEEL A36	-
1	1	JL0038426	TBG-24.000 O.D. X 1.218 WALL X 24.000L	STEEL A36	-
QTY REQD	VIEW NO	PART OR IDENTIFYING NO	DESCRIPTION	MATERIAL SPECIFICATION	NOTES
EACH SHEET OF MULTI-SHEET DRAWINGS SHALL ALWAYS HAVE THE SAME REVISION LEVEL					
DIM & TOL PRECISION SHALL BE 1/16" UNLESS OTHERWISE SPECIFIED					
DIMENSIONS ARE IN INCHES					
FRACTIONS ARE IN INCHES					
DECIMALS ARE IN INCHES					
ANGLES ARE IN DEGREES					
TOLERANCES ARE IN INCHES					
THIRD ANGLE PROJECTION					
UNLESS OTHERWISE SPECIFIED					
FINISH SURFACES					
DO NOT SCALE DRAWING					
DRAWN BY: JENLEY					
DATE: 10/01/16					
SCALE: 1:1					
SHEET 1 OF 2					
PARTS LIST					
JEFFERSON LAB					
Jefferson National Laboratories					
Department of Energy					
HALL A - GENERAL EQUIPMENT					
TARGET - SCATT CHAMB					
PIVOT MOUNT AND SPOOL					
TGT MT WLDMT					
A00000-03-00-0001					
REV					



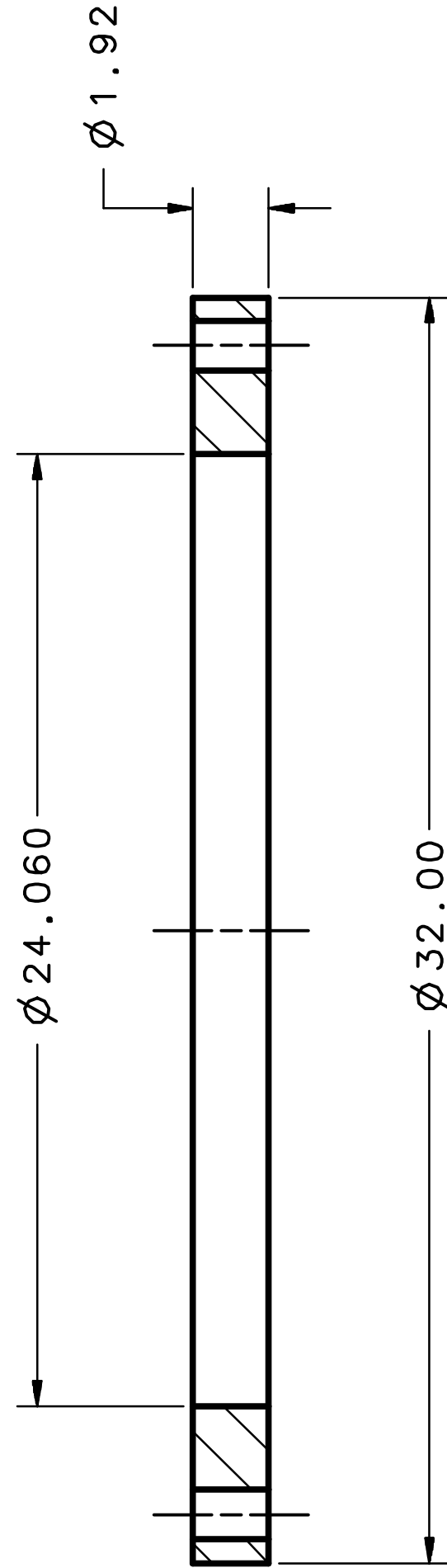
ITEM 2 FRONT VIEW 2-7E
SEE NOTE 6



ITEM 3 SECTION VIEW 2-3E
SEE NOTE 6



SECTION VIEW 2-7C ITEM 2
SEE NOTE 6



ITEM 3 SECTION VIEW 2-3C
SEE NOTE 6