

Department **PHYSICS**
Subject **HADRON DIPOLE LOG**
Name **STEVENS / SPIEGEL**
Address **T.J.N.A.F. HAN "A"**

National® Brand

Computation Notebook

11³/₄" x 9¹/₄", 4 x 4 Quad., 75 Sheets

43-648



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Office Products
Chicopee, MA 01022

HADRON DIPOLE

QUENCH Protection Circuits

1. Megger tests

a. From PZ to J11 cable

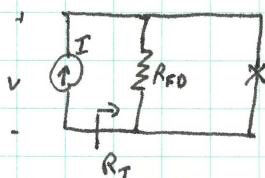
1. VLAP	> 999 M Ω
2. VLBN	> 999 M Ω
3. VMAP	> 999 M Ω
4. VLAN	> 999 M Ω
5. VMBP	> 999 M Ω
6. VMAN	> 999 M Ω
7. VLBP	> 999 M Ω
8. VMBN	> 999 M Ω

2. Quench Voltages

		INPUT SIGNALS
1) VLAP - VLAN Loop	+ 0.071 mV	- 0.070 mV
2) VLBN - VLBP Loop	+ 0.073 mV	- 0.068 mV
3) VMAP - VMAN Loop	+ 1.190 V	- 0.770 mV
4) VMAN - VMBN Loop	+ 1.160 V	- 1.800 V

9/30/96

Resistance of D.C. cables only in parallel with dump resistor (fast):



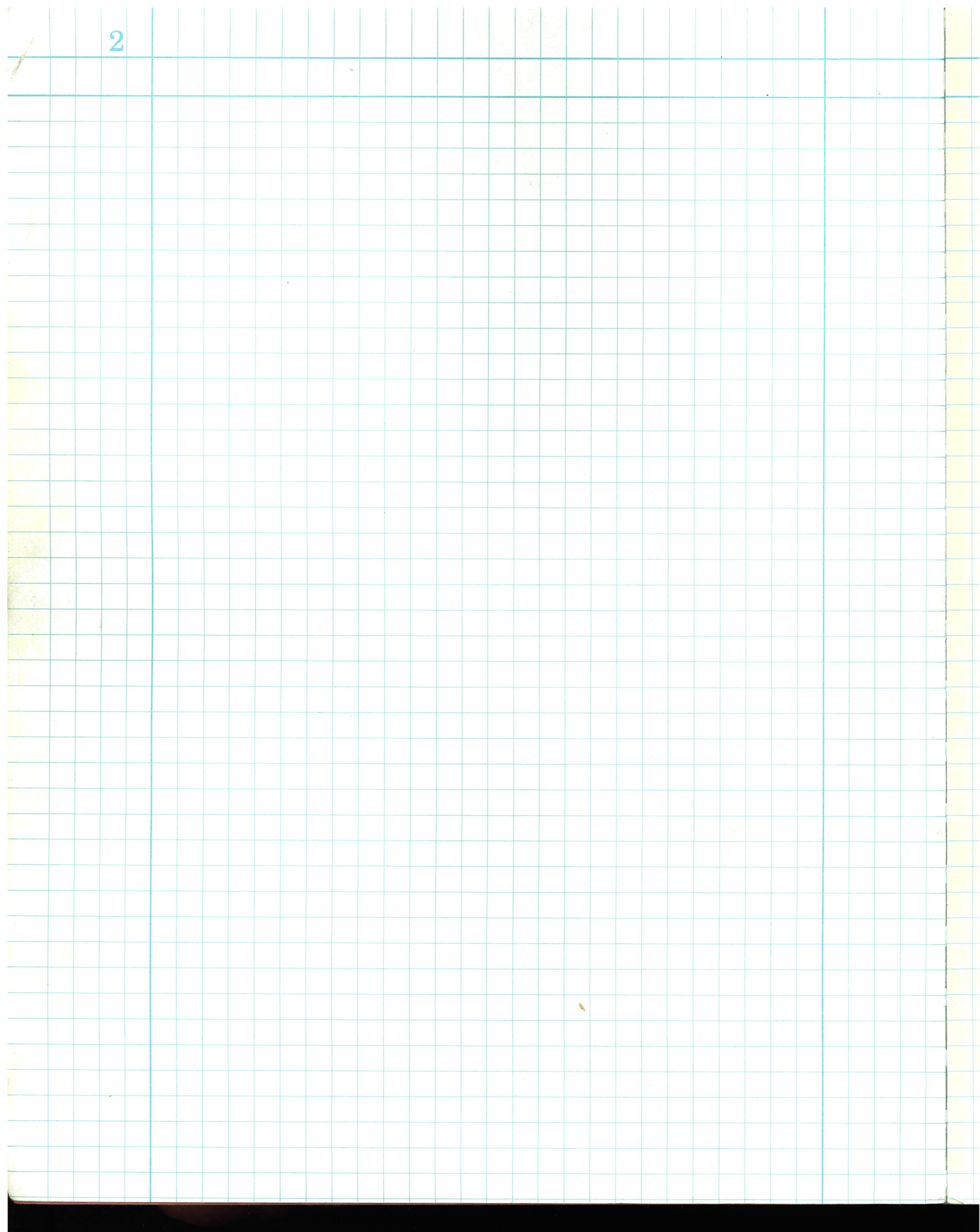
$$\left. \begin{array}{l} I = 200 \text{ A} \\ V = 0.20 \text{ V} \end{array} \right\}$$

$$R_T = R_{FD} // R_{cables} = \underline{0.001 \Omega} \quad -H$$

2/30/86 1:30 P.M.

Tested to 2000 A with short circuit - No faults, regulators O.K. -H
 @ 100 Hz in 5 minutes

Note: Local voltage sense lines #18 & #19 are connected to #79 & #78 respectively.
 This location is the input to the choke, not the output of the choke.



10/1/96 3:10 P.M.

Damp resistor (fast) resistance: $R_{\text{amp}} = 0.13359$ as determined by kelvin bridge

Coil resistance to ground without power supply: $R = 100 \text{ m}\Omega$ @ 250 VAC

Strain Gauges @ $I=0$; Bias voltage: 503 mV for both amplifiers, Multiplier = 200

Multiplexor #1, Amplifier #1 (leftmost):

Switch position (channel)	Strain Gauge #	Location	Value @ $I=0$
1	SG1	EM1	+2
2	SG2	EM2	+80
3	SG3	EM3	+9
4	SG4	EM4	-43
5	SG13	300L	-197
6	SG6	EM6	+3
7	SG7	EM7	-3
8	SG14	300R	-192
9	SG9	690L	+2
10	SG10	600R	-147

Multiplexor #2, Amplifier #2 (rightmost):

Switch Position (channel)	Strain Gauge	Location	Value @ $I=0$
1 (11)	SG5	EMS	+57
2 (12)	SG8	EMS	+39
3 (13)	SG11	100	-188
4 (14)	SG12	200	-162
5 (15)	SG15	400	+114
6 (16)	SG16	500	-24

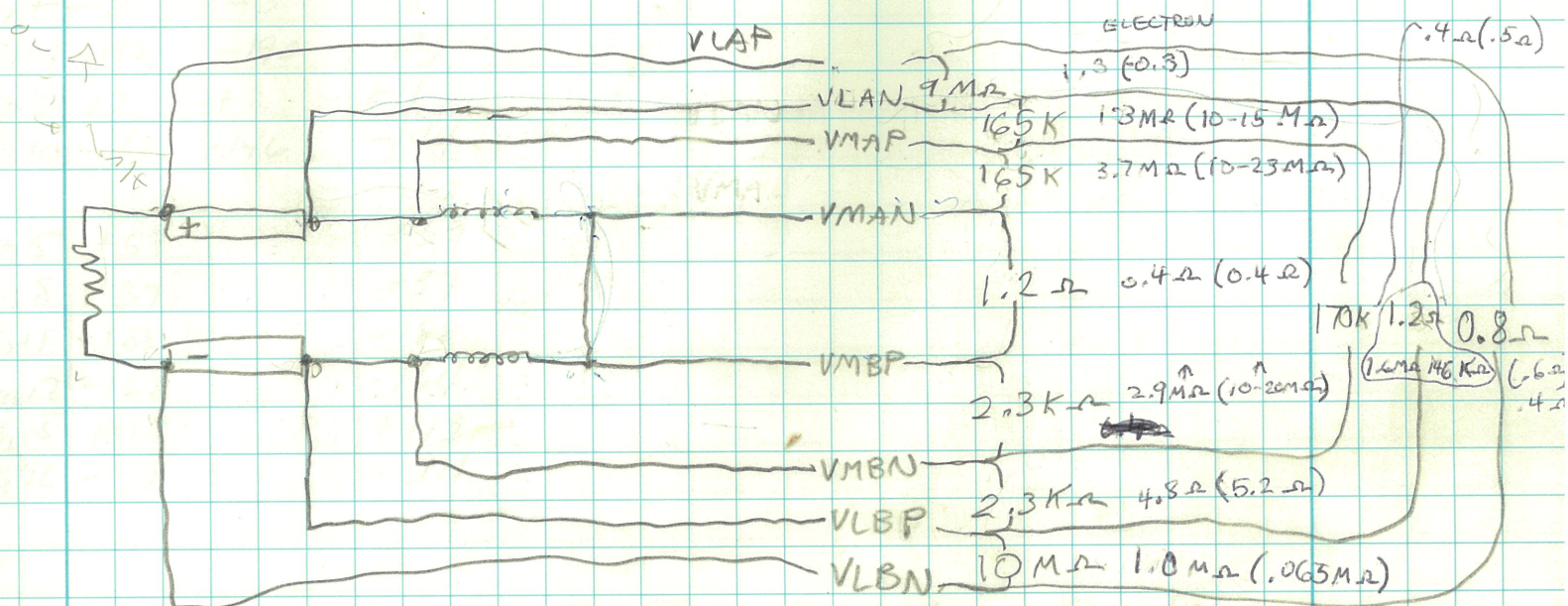
- Both amplifiers were calibrated such that they both read the same values for the same strain gauges - one was calibrated against the other with the amplifier balance adjustment. -fp (ch. 11-16 calibrated against ch. 1-10)

- The amplification for ch. 1-10 was adjusted to produce the maximum number of zero strain on the gauges in combination with the multiplexor balance adjustments. fp

12/1/96 6:00 P.M.

coil and power supply resistance to ground = $4.18 \mu\Omega$ without prot. Ckt connected
= $40 \mu\Omega$ with " " "

40 k could be due to the parallel contributions of the $\sim 200k$ input impedances seen by the protection circuit (8 or 7 resistors total) to ground. This implies that the protection circuit power supply is referenced to ground.



10/1/96 FIRST RAMP UP 7

	0	200	400	600
SG1	+2	+2	+1	
SG2	+80	+80	+80	
SG3	+9	+9	+5	
SG4	-43	-46	-52	
SG13	-197	-197	-198	
SG6	+3	+3	+2	
SG7	-3	-3	-3	
SG14	-192	-190	-183	
SG9	+2	+2	+1	
SG10	-147	-146	-144	
SG5	+57		+59	
SG8	+39		+37	
SG11	-188		-188	
SG12	-162		-164	
SG15	+114		+113	
SG16	-24		-24	

INSTITUTED A FAST DUMP. @ 400 A.
BURNT OUT CONTACTOR. ON THE M3.
BREAKER. FOUND THE FAST DUMP AND
SLOW DUMP RESISTORS WERE REVERSED.

10/2/96 ORDERED NEW BREAKER. FROM GE

10/4/96 BREAKER RECEIVED AND INSTALLED.

10/7/96 CHECKED OUT BREAKER

ATTEMPTED POWER MAGNET
TRIP ON NEGATIVE LEAD

10/8/96. DISCONNECTED POWER SUPPLY
RAN INTO SHORT ALL LOOKS GOOD.
TRIED MEASURING MAGNET
INDUCTANCE. NOT SUCCESSFUL.
RAN SUPPLY THROUGH FAST
DUMP RESISTOR.

10/2/96

PROTECTION CIRCUIT TEST SUBSEQUENT TO ACCIDENT

	+ POLARITY	- POLARITY
$V_{LAP} - V_{LAN} =$	+0.071	- 0.070
$V_{LBN} - V_{LBP} =$	+0.072	- 0.069
$V_{MAP} - V_{MAN} =$	+1.19	- 0.77
$V_{MAN} - V_{MBN} =$	+1.16	- 1.80

10/7/96 - JPL

Items checked after M3 failure:

- All 12 SCR's O.K.
- Capacitor bank (output filter) is O.K.
- Slow Discharge (free-wheeling) diodes O.K.
- Protection circuit's O.K. as noted above.
- Insulation test of magnet: $R > 2 \text{ M}\Omega$
- Ran power supply through fast dump resistor and measured 0.134Ω at $V=80$, $I=60 \text{ A}$

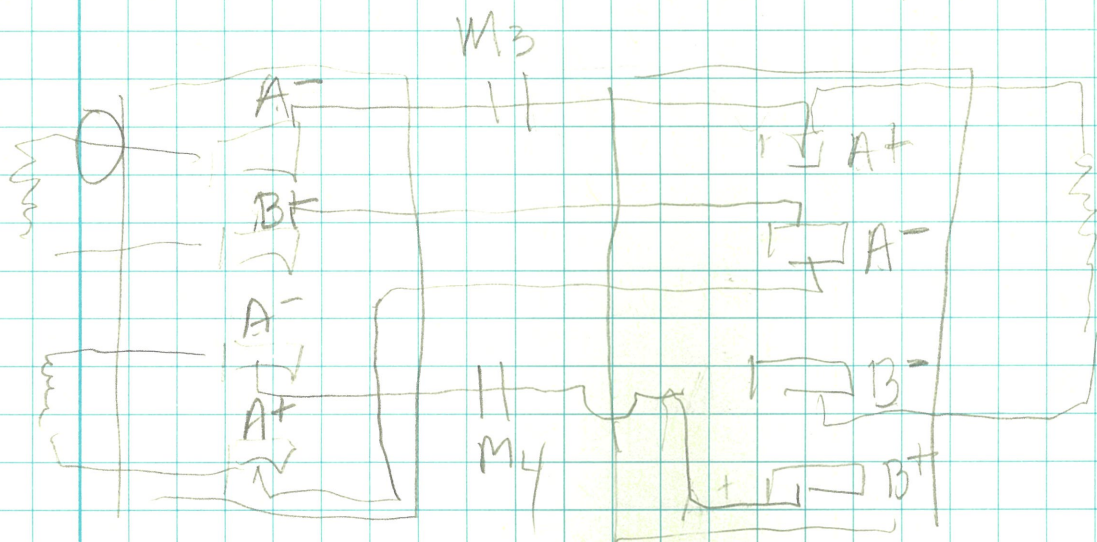
Insulation test of magnet with protection circuit: $R = 110 \text{ k}\Omega$.

Resistance to ground through protection circuit was previously $40 \text{ k}\Omega$. The $110 \text{ k}\Omega$ is the contribution by only the warm end lead voltage taps (2). The $110 \text{ k}\Omega$ remains the same if the internal voltage taps are connected or not. It appears after further testing that the voltage taps inside the magnet. When we turn on the power supply to the magnet, we immediately see a lead voltage fault and a lead voltage of several hundred millivolts. This is evidence that one lead voltage tap (cold end) is floating (disconnected), while the warm end tap is at power supply output potential. - JPL

October 7, 96 Monday
 1015 Set up zero current for stream
 gauges.

SG 1	2.	EM1	SG 11	57
2	79	EM2	12	36
3	11	EM3	13	-189
4	-39	EM4	14	-163.
13	5 -197	300L	15	110
6	5	EM6	16	-22.
7	0	EM7		
14	8 -188	300R		
9	3	600L		
10	-143.	600R		

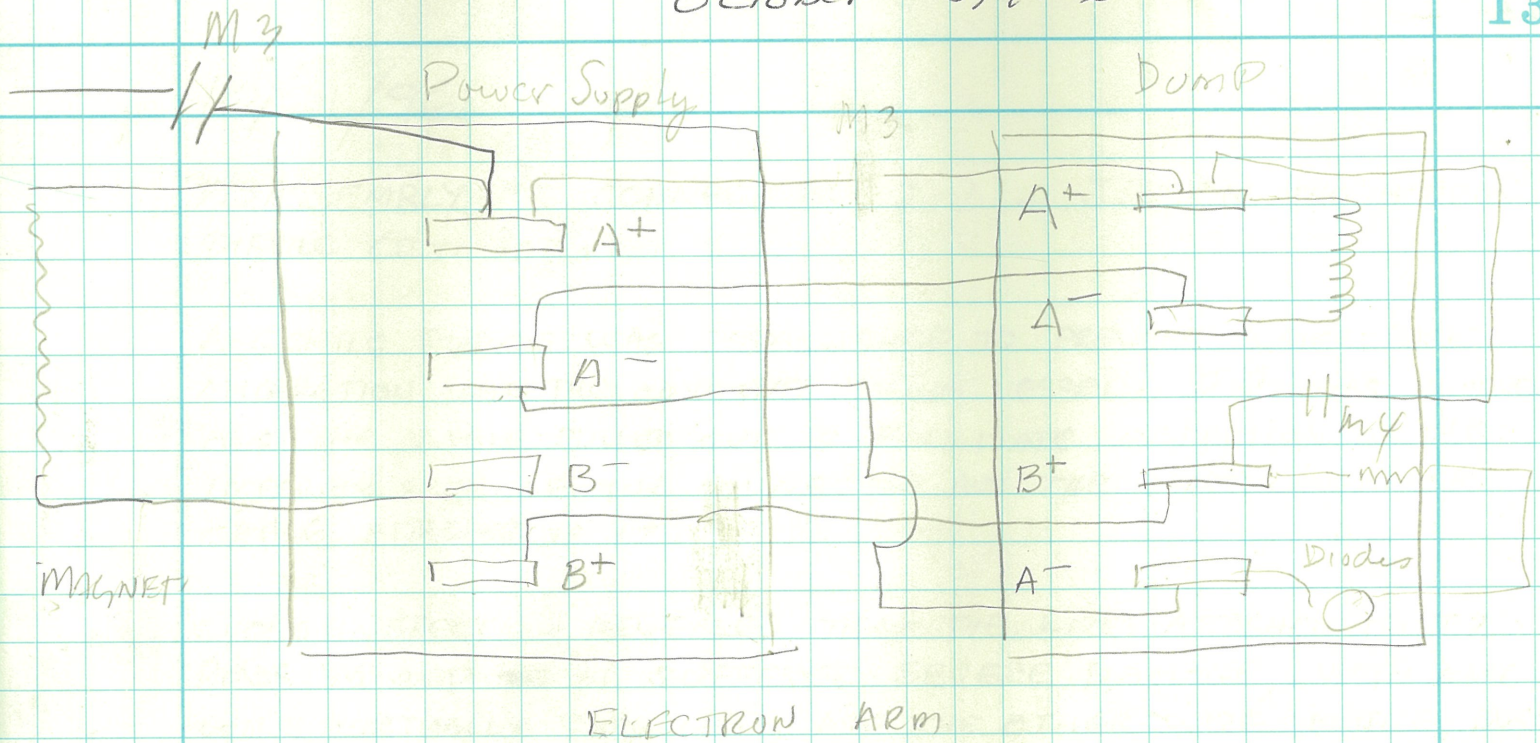
Connections on 1/4
rotary switch (wired).



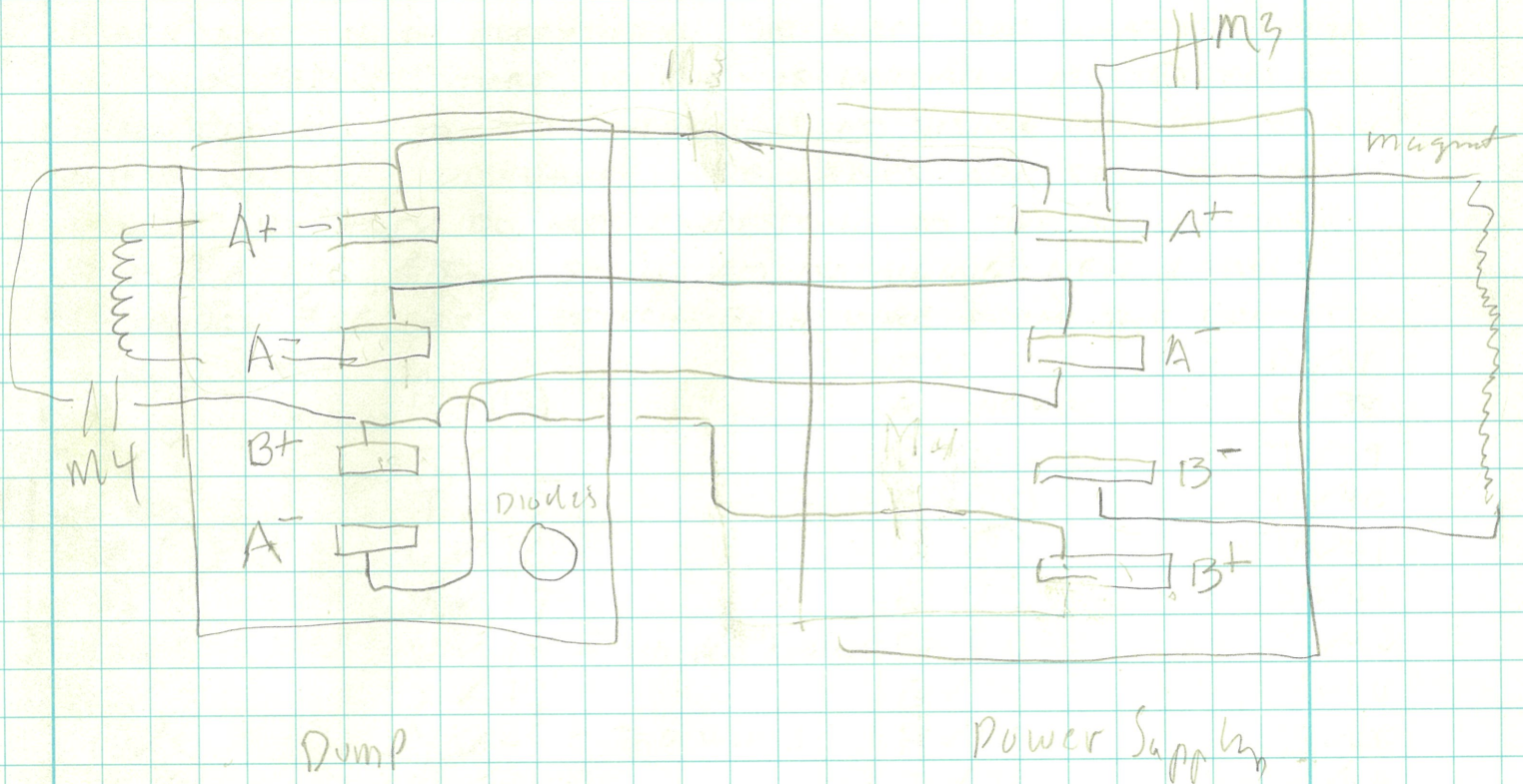
Actual wiring

OCTober 8, 1996

13



Connections GW EA



Harmonic Arm

Connections GW 1/2

10/21/96

DISASSEMBLY OF CONNECTORS J-2 + J3 ON THE HADRON DIPOLE CRYOSTAT.

A GENTLE PURGE WAS ESTABLISHED TO PREVENT WATER BACK-MIGRATION INTO THE CRYOSTAT HELIUM VESSEL. J-2 WAS REMOVED AND THE CABLE PULLED OUT TO FACILITATE INSPECTION OF THE INTERIOR SIDE OF THE CONNECTOR AND THE SHORT LENGTH OF CABLE ATTACHED TO IT.

CLOSE INSPECTION REVEALED THAT THE WIRES ATTACHED TO J2 PINS M AND ~~N~~ N SUFFERED SEVERE DAMAGE, WITH ONE WIRE VIRTUALLY VAPORIZED, AND THE OTHER WIRE BRITTLE, BURNED AND SO DELICATE THAT IT BROKE WHEN TOUCHED + MOVED. ALL WIRES ON BOTH CONNECTORS ARE 26 GA. SOLID LAQUERED "MAGNET" OR "COIL" WIRE. PINS M AND N ~~N~~ WERE MELTED/VAPORIZED ON THE BACK OF THE CERAMISEAL CONNECTOR, LEAVING A FLAT "PUDDLE" OF SLAG ON THE CERAMIC IN THE AREA OF THE PINS. THE SLAG PUDDLE IS ABOUT 1/4" IN DIAMETER, AND EXTENDS TO THE METAL HOUSING OF THE CONNECTOR. A THICK DEPOSIT OF BLACK SOOT IS ON EVERYTHING. THE WIRES ARE WRAPPED WITH A NYLON "SPIRAL" TUBE, WHICH WAS PARTIALLY MELTED ON ITS END CLOSEST TO J2. THERE IS NO VISIBLE DAMAGE TO ANY WIRES ON J3. DR. WANG'S WIRE LABELS ARE STILL ON EACH WIRE, BUT THEY DO NOT CORRESPOND TO THE CONNECTOR PINS "A, B, C, ETC.", SO I AM INSTALLING NEW LABELS #1 THROUGH #26, AS I DETACH EACH WIRE FROM THE CONNECTOR.

J2:		J3:	
A - 1	R - (13)	A - NO WIRE	RV37
B ✓ 2	S ✓ 14	B - NO WIRE	S ✓ 38
C ✓ 3	T ✓ 15	C - (25)	TV39
D (4)	U ✓ 16	D (26)	UV40
E ✓ 5	V ✓ 17	E (27)	V ✓ 41
F ✓ 6	W ✓ 18 - NO HEAT SHIELD	F (28)	W ✓ 42
G ✓ 7	X ✓ 19	G ✓ 29	X ✓ 43
H ✓ 8	Y ✓ 20 - TWO WIRES	H ✓ 30	Y ✓ 44
J ✓ 9	Z ✓ 21	J ✓ 31	Z ✓ 45
K ✓ 10	a ✓ 22	K ✓ 32	a ✓ 46
L ✓ 11 ^{THREE WIRES}	b ✓ 23	L ✓ 33	b ✓ 47
M ✓ NO WIRE 49	c ✓ 24	M ✓ 34	c ✓ 48
N NO WIRE 50		N ✓ 35	
P 12		P ✓ 36	

Loca
ContRen
con

11/26/90, 2:10 P.M.

- Dynapower is connected in short-circuit at cryostat and isolated from ground.
- Set regulator jumpers to: ZFCT, short circuit
- Crow bar set to 800 A.
- Turned p/s on to 600 A & appeared to be stable; $V = 0.53V$;
- Set p/s to remote
- Brought I to 550 A in 100 A steps. At each transition, the output oscillated at $\pm 50A$ and decayed to $\sim 2\%$ of setpoint and oscillated around setpoint.
- Output voltage waveform looks good - no missing pulses or erratic firing.
- Set up regulator for shunt feedback, short circuit.
- * - Set crow bar for 2000 A.
- Power supply ~~regulates~~ ^{well} regulates with shunt short circuit made ~~to~~ - ran to 1800 A. Output voltage waveform is ~~good~~ O.K.
- Replaced regulator with E.A. regulator.
- E.A. Regulator works O.K. at ZFCT, short-circuit mode
- " " ~~works~~ work in shunt, short-circuit mode - Act identically to Hadron Arm regulator, except for an offset.
- Set E.A. regulator to ZFCT, short circuit
- - Operated in remote to 1800 A & regulated O.K.
- Operated in remote with shunt short circuit setting to 1800 A & regulates O.K.
- Put in H.A. regulator, set to ZFCT short ckt; operated in remote; regulation is erratic. - problem is with regulator board
- Set H.A. regulator to shunt short circuit; operated in remote; operated to 1800 A, regulates O.K.

Note: Voltage output waveform indicates that one cycle is dropped at 1800 A. The effect is greatly reduced at 1200 A and disappears at 1000 A.

- Set Regulator to ZFCT, short circuit,
- Set Crow bar to 800 A.
- Set control to local
- Current leads are now isolated from ground & disconnected from magnet & isolated from each other.
- Test for presence of dump resistor:

Set regulator for test mode, shunt short circuit

Set $V = 10V$, Increase I until $V = 10V$ on meter

measure I of one lead of test dump resistor with clamp-on ammeter:

$$@ V = 10.05V, I = 15.1A \quad R = \frac{10.05V}{15.1A \cdot 5} = \underline{133.1 m\Omega}$$

This agrees with $R = 133.6 m\Omega$ as measured by Kelvin bridge

- Measure I through slow dump resistor with $M4$ closed:

$I = 0.1A \rightarrow$ diodes are reverse biased.

$$I_r = 0.1 \cdot 5 = \underline{0.5A}$$

- Set regulator to Normal operation, 2FCT feedback.
- Insulation test to ground of p/s outputs at 250 VDC: $R = \underline{31 M\Omega}$
- Insulation test to ground of magnet:
with protection circuit: $\underline{0.04 M\Omega}$
without " " : $0.11 M\Omega$

11/27/86 1:30 P.M.

- After cleaning J2 with isopropanol, resistance to ground of magnet without quench detector electronics or p/s is $\underline{11 M\Omega}$
- Insulation test of magnet & p/s @ 250 VDC: $R = 6.8 M\Omega$ to ground
- Test of ~~magnet~~ voltage interlocks:

VLAP-VLAN: +71mV, -70mV

VMAP-VMAN: +1.19V, -770mV

VMAN-VMBN: +1.07V, -1.81V

VLBN-VLBP: +69mV, -74mV

All faults open $M3$ and $M4$ for a fast dump

- Test of cable interlock @ cryostat: removed J2 at cryostat; $M3$ & $M4$ opened for a fast dump & cable interlock light went out.
- Tested leadflow fault - lead 1 or lead 2 opens $M3$ & $M4$ for a fast dump
Lead #1 Trip point: $\underline{40 SLPM}$
Lead #2 " " : $\underline{40 SLPM}$
- Tested the level trip: $M3$ & $M4$ opened for fast dump.
Set the level trip point to $\underline{60\%}$.

- Set $V = 2.0V$, $I = 100A$, turned on p/s.

- current did not stop at regulation setpoint - need to check jumpers on regulator.

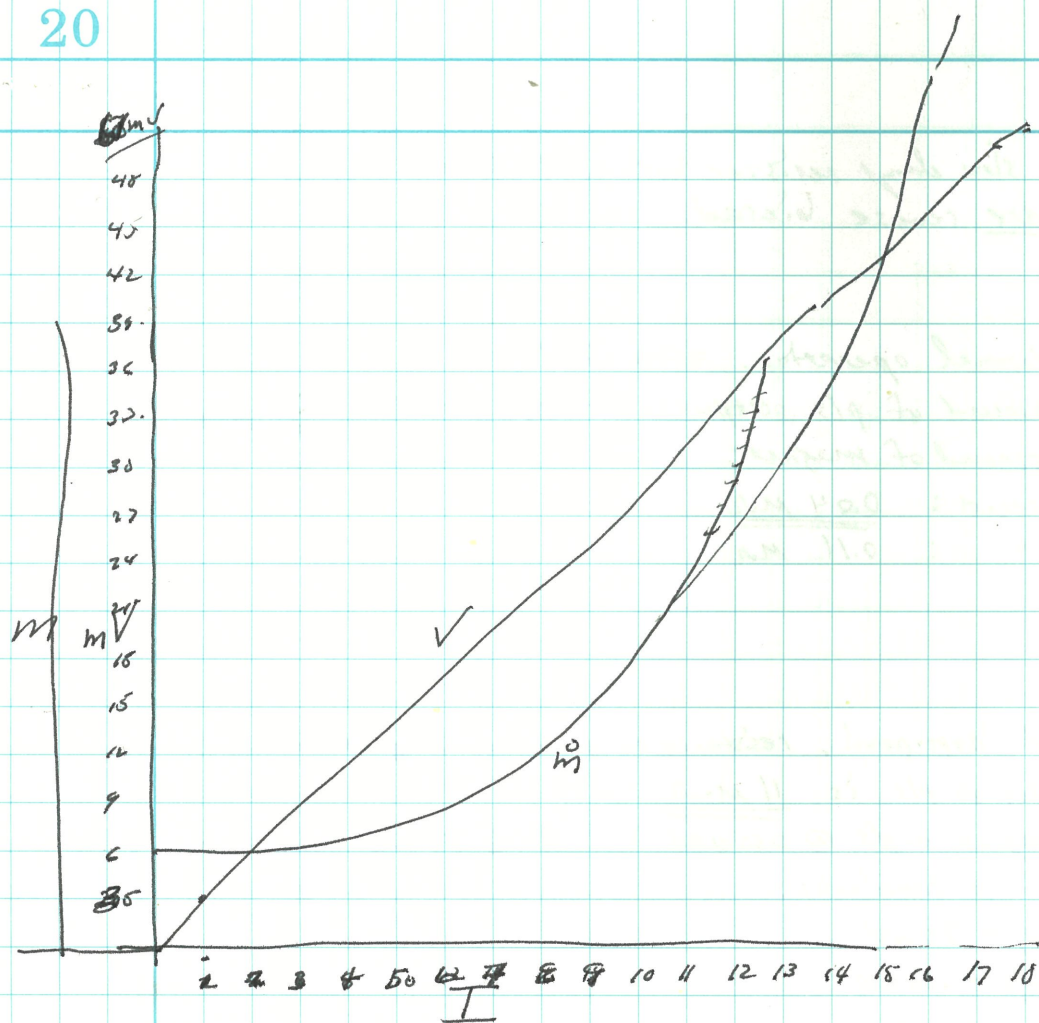
- STOP & emergency stop open $M3$, but close $M4$ always.

- Tested slow dump (first) then fast dump time constants, and inductance: $L = \underline{3.26H}$, $\tau_{SD} = \underline{260-280sec}$

$$\tau_{FD} = \underline{23sec}$$

12/4/86 10:30 A.M.

- Found jumper J10 was installed instead at J1
- p/s now regulates very well at established setpoints.
- Put E.A. p/s PLC in H.A. p/s - all problems associated with stop buttons and $M4$ went away & now works correctly. Need to copy E.A. PLC program to H.A. PLC.



$$IR = \rho \frac{L}{A} I$$

$$I = I_0 e^{-\frac{t}{\tau}}$$

$$\frac{t}{-\ln \left| \frac{I}{I_0} \right|} = \tau$$

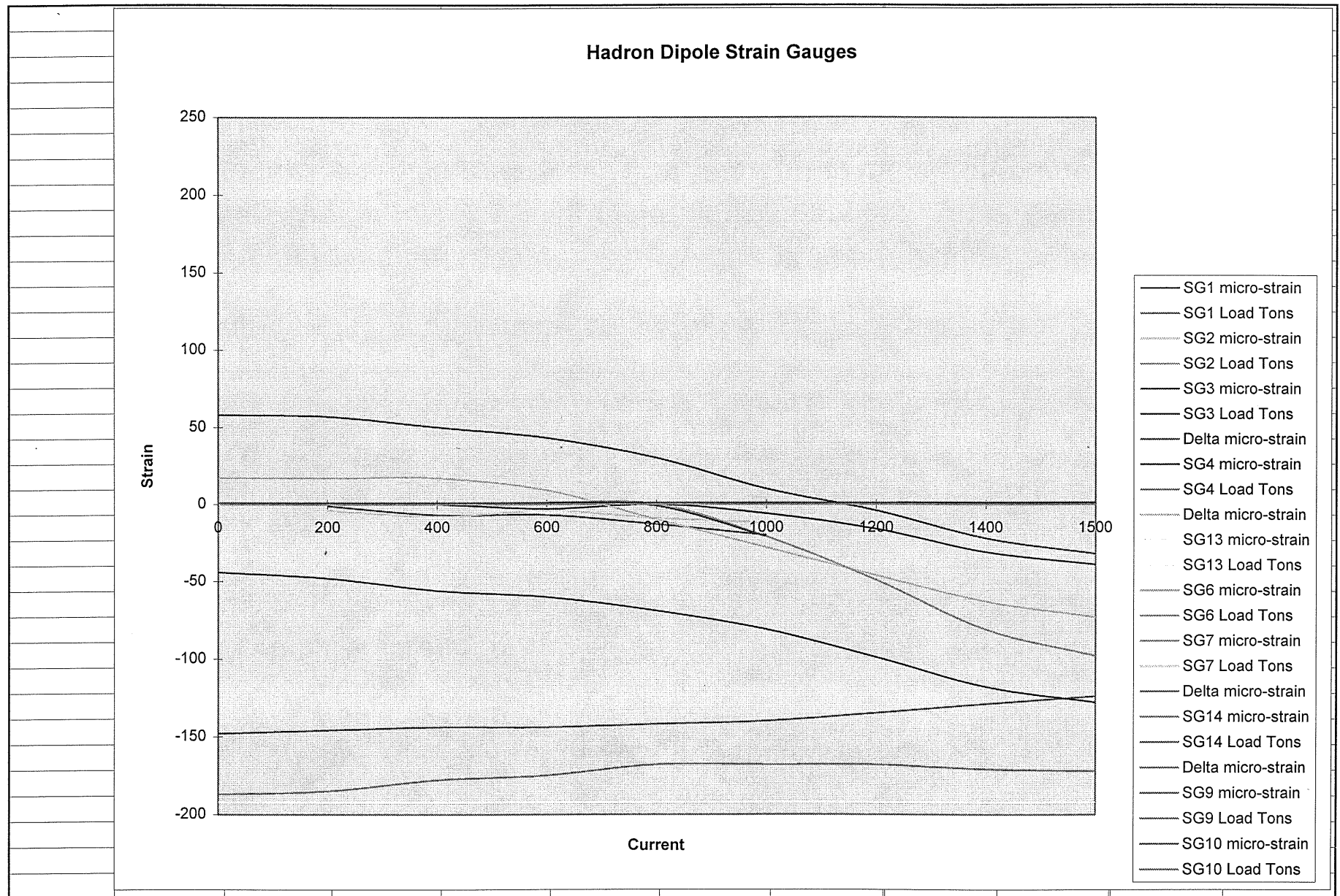
Stain Gages

[illegible]

Stain Gages

[illegible]

Stain Gages



12/4/96

- Strain Gauges:
- Ch1 + Ch2 bridge excitation set to ~~500~~ 503 mV
 - Did not change amplifier zero or balance
 - Did not change multiplexer balance.

MULTIPLEXER #1 AMPLIFIER #1

CHANNEL	STRAIN GAUGE	LOCATION	VALUE F=0	
			12/4/96	12/6/96
1	SG1	EM1	+21	0
2	2	2	+96	127
3	3	3	+128	58
4	4	4	(-25)	-42
5	13	300 L	(-187)	-191
6	6	EM 6	+23	16
7	7	7	+16	-1
8	14	300 R	(+169)	-189
9	9	600 L	+22	0
10	10	600 R	(-127)	-146

MULTIPLEXER #2 AMPLIFIER #2

			12/4/96	
			12/4/96	12/6/96
1	SG5	EM5	+56	59
2	8	8	+35	37
3	11	100	(-189)	-189
4	12	200	(-164)	-164
5	15	400	+111	114
6	16	500	(-25)	-25

1:20A: Set I=200A, V=2.0V : Lead A: 68.0 SCAN $\frac{3.4mV}{2.0V}$; ZFACT=1.0008; $R_s = 15.255 / 200A = 76.275m\Omega$
 Lead B: 62.8 SCAN $\frac{0.024V}{2.0V}$; Panel: 200A, 0.19V; $R_p = 9845 / 155A = 100A$
 (2975) (22.453)

			L = 0.184 * 22.453 = 3.00 H	
			R = $\frac{3}{297} = 10m\Omega$	
1	SG1	EM 1		
2	2	2	+21	
3	3	3	+96	
4	4	4	+128	
5	13	300 L	(-29)	
6	6	EM 6	(-187)	
7	7	7	+23	
8	14	300 R	+16	
9	9	600 L	(-167)	
10	10	600 R	(+22)	
			(-125)	

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(C) 200 A

12/4/90

1	56.5	1115	1	+57
2	8	8	2	+36
3	11	100	3	(-189)
4	12	200	4	(-163)
5	15	2/50	5	(+111)
6	16	500	6	+24

- Set $I = 400A$, $V = 4.0V$

Lead A: 68 SLPm, 6.8 mV

Lead B: 62 SLPm, 5.5 mV

ZFCT = 2.00908V

 $I = 400A$, $V = 0.37V$ $\tau_s: 400A - 390A: 9.84s$ $\tau = 388.46 sec.$ $\tau_F: 240A - 100A: 20.12s$ $\tau = 22.98 sec.$

1	57
2	36
3	(-189)
4	(-164)
5	111
6	(-22)

- Set $I = 600A$, $V = 4.0V$

Lead A: 68.5 SLPm, 10.1 mV

Lead B: 63.3 SLPm, 8.3 mV

ZFCT: 3.00010V

 $I = 601A$ $V = 0.55V$ $\tau_s: 601A - 590A, 7.34s$ $\tau = 397.3 sec.$ $\tau_F: 555A - 200A, 23.12s$ $\tau = 22.65 sec.$

1	61
2	35
3	(-189)
4	(-164)
5	111
6	(-24)

- Set $I = 800A$, $V = 6.0V$

Lead A: 69.8 SLPm, 13.3 mV

Lead B: 64.4 SLPm, 11.1 mV

ZFCT: 4.00004V

 $I = 802A$ $V = 0.73V$ $\tau_s: 802A - 780A: 11.68sec.$ $\tau = 419.9s$ $\tau_F: 735A - 300A: 19.23sec.$ $\tau = 21.46s$ - Set $I = 1000A$, $V = 6.0V$

Lead A: 71.0 SLPm, 16.4 mV

Lead B: 65.5 SLPm, 13.9 mV

ZFCT: 5.00006V

 $I = 1003A$ $V = 0.94V$ $\tau_s: 1003A - 970A, 13.71s$ $\tau = 409.8 sec.$ $\tau_F: 920A - 300A, 23.53s$ $\tau = 21.0 sec.$

$$R = \frac{2.81H}{409.8 sec} = 6.8 m\Omega$$

$$L = 2.81 H$$

- Set $I = 1200 \text{ A}$, $V = 6.0 \text{ v}$

Lead A: 71.3 SCLM , 18.7 mV

Lead B: 66.4 SCLM , 16.8 mV

ZFACT: 6.09025 v

$I = 1204 \text{ A}$ $V = 1.09 \text{ v}$

$\tau_s: 1204 \text{ A} - 1160 \text{ A}; 14.4 \text{ s}$ $\tau = 386.8 \text{ s}$

$\tau_f: 1140 \text{ A} - 900 \text{ A}; 20.31 \text{ s}$ $\tau = 20.08 \text{ s}$

- Set $I = 1400 \text{ A}$, $V = 6.0 \text{ v}$

Lead A: 78.1 SCLM , 20.9 mV

Lead B: 72.2 SCLM , 18.9 mV

ZFACT: 7.09977 v

$I = 1405 \text{ A}$ $V = 1.28 \text{ v}$

- Set $I = 1500 \text{ A}$, $V = 6.0 \text{ v}$

Lead A: ☒

Lead B: ☒

ZFACT: ☒

$I =$ ☒

$V =$ ☒

$$\tau = -\ln \left| \frac{I_s}{I_f} \right|$$

$\tau_s: 1445 \text{ A} - 1350 \text{ A}$, 22.04 sec : $\tau =$

$\tau_f: 1200 \text{ A} - 200 \text{ A}$, 40.09 sec : $\tau = \underline{22.4 \text{ s}}$

12/5/96

Raised current to 1500 A . Setting at that value for past 15 minutes.

SG's #2	1	78
	2	42
	3	-189
	4	-164
	5	111
	6	-23

Similar to earlier data

Other strain gauges on computer tracking yesterday's data.

We heard a noise, twice, last night at about 1500 A . We checked strain gauges but could see nothing. Values are considerably below what we had for depot #1. Noise could be attributable to vacuum tank moving relative to the moon.

12-5-96.

Up to 1000 A there does not appear to be any shifting or settling of loads. Concern our belly strain gauges indicate lower values. I have obtained the data from last night.

At 1000 A. we can compare the traction arm magnet to the slation arm

		HA	FA	A
EM1	SG1	0.042 T	0.511 T	factor 10
EM2	SG2	0.236 T	0.12 T	- factor 7.
EM3	SG3	0.5663 T	3.57 T	factor 7
EM4	SG4	0.2791 T	1.03 T	factor 4.

Even if one makes for allowances these loads are small compared to the capacity of the links

At 1500 A.

	HA	FA	factor.
EM1	0.273 T	1.456 T	6
EM2	1.392 T	2.23 T	+ 2
EM3	1.062 T	6.11 T	6
EM4	0.6132 T	2.55 T	+ 5.

We will increase current slowly and watch strain gauges.

1. 100
 2. 100
 3. 100
 4. 100
 5. 100

1. 100
 2. 100

1. 100
 2. 100

12-6-96.

Yesterday we discovered that the supply transfer line had an excessive vacuum pressure $\sim 300^+$ mmHg. We changed the mechanical pumps but it did not improve. We added a 60 L/s turbo and the vacuum is now down to 17 mmHg and the ice which had formed on the line is gone. We can now test.

We also changed the zeros on the strain gauges. Late on 12/4/96. Because of my concern that the loads were so low. The strain gauges at zero current have returned to their earlier values.

Unit 1

SG1	EM1	0
SG2	EM2	127
SG3	EM3	58
SG4	EM4	-42
SG13	300 L	-191
SG4	EM6	16
SG7	EM7	-1
SG14	300 R	-189
SG9	600 L	0
SG10	600 R	-146.

Unit 2.

SG5	59
SG8	37
SG11	-189
SG12	-164
SG15	114
SG16	-25.

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12/6/96

Poured magnet up to the 1500A line.
and checked fast clamp. When we did this
the local gauge at the bottom dropped
acting like there was a warm pocket at
the bottom of the magnet. The temperature
sensor at the bottom TP 26 also increased
from 16 (4K) K to 24K? Heat flows
also increased as the pressure built up to 1.8 ATM.
There was no bad that we were requested to
stop so that we wouldn't trip off Hurl B.

High heating can be attributable to eddy currents
and/or some local heating in the magnet.
When they moved the other day (note that we
heard) something could be moving in the
fluid causing heating. ??? We don't know.

After discussion with Larry Cardman, and
John O'Meara we decided to restart testing.

Attempted to power to low values ~1000A so
that J. Lehou could measure his Hall probes.
Magnet tripped and leads also dropped - same
effect as at 1500A only less in extent.

James and I checked insulation resistance
to ground with a meter and saw megohms.
We then got the megger (250V) and measured
~50K Ω . This could be the resistor which
we will check.

We tested the tap points they haven't changed!
So why magnet tripped is not clear.

We connected the center tap ground on the
power supply. If there is heating due to
resistance to ground we thought this
would lower the voltage - hence
the heating.

The 20th of June
 1864
 I have just received
 your letter of the 19th
 and am glad to hear
 that you are well.
 I am feeling better
 but still have some
 pain in my head.
 I hope to be able
 to go to the office
 soon.

I am very
 sorry to hear
 that you are
 ill. I hope
 you will get
 better soon.

I am very
 sorry to hear
 that you are
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 you will get
 better soon.

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12/6/84, 4:00 P.M. -PP

- Earlier, p/s had difficulty charging to 1000 A because of intermittent quench faults. I cleaned the voltage control potentiometer and the effect was reduced. I ~~slowly~~ slowly increased voltage from zero to 6 V, and a quench showed up after 600 A. This problem, and the apparent He vessel heating can be due to a resistive short to ground in the coil, at sufficiently low resistance to deliver several watts into helium at only 600 A. - He level ~~on~~ bottom probe did not drop at 600 A discharge.

(Lead A: ~130 SCUM
Lead B: ~70 SCUM
after discharge.)

- Resistance to ground of p/s and magnet: $0.21 \text{ M}\Omega$ (without protection ckt)
- Resistance to ground of p/s and magnet with all ~~sig~~ instrument cables disconnected except top He level probe: $0.04 \text{ M}\Omega$
- Replaced all instrument cables: $R = 0.21 \text{ M}\Omega$
- Installed protection circuit test box at cryostat ~~ext~~ connectors.
- Verified that quench and lead trip points have not changed.
- Charged magnet to 100 A @ 1.0 V, and saw asymmetry in magnet voltage between coil A and coil B:

$$V_{MAP} - V_{MAN} = 0.75 \text{ V}$$

$$V_{MAN} - V_{MBN} = 0.25 \text{ V}$$

Also measured to ground:

$$V_{LAP} - \text{GND}:$$

$$V_{LBN} - \text{GND}:$$

Measurements were made with dump resistor center tap resistor disconnected and ground fault circuit off

- Switched on dump resistor center tap resistor (10 Ω , 5 W) to ground. Magnet voltages are unchanged, $V_{LAP} - \text{GND}$ and $V_{LBN} - \text{GND}$ are now 0.5 V when charging at 1.0 V.
- Adjusted R34 on quench protection circuit to balance the protection circuit with the magnet so that "VMD" signal is zero on ~~the~~ magnet charge-up. Could not bring to zero, but reduced effect by 50%. R34 was originally centered. Balance adjustment had no obvious effect on quench faults. May try to increase R34 from 10 k to 50 k tomorrow to improve balance.

12/7/96- Inductance measurement @ $V = 1.00$:

charge time: rise of 20A in 12.45 sec :

$$V = L \frac{dI}{dt} : L = V \frac{dt}{dI} = (1) \frac{12.45}{20A} = \underline{0.62H}$$

Slow discharge: 40A - 25A in 10.11 sec

$$I = I_0 e^{-\frac{t}{\tau}} : \tau = \frac{-t}{\ln \frac{I}{I_0}} = \frac{-10.11}{\ln \frac{25}{40}} = \underline{21.5 \text{ sec}}$$

$$\tau = \frac{L}{R} : L = \tau \cdot R = 21.5 \cdot 10m\Omega = \underline{0.22H}$$

- Will measure with chart recorder at higher currents.

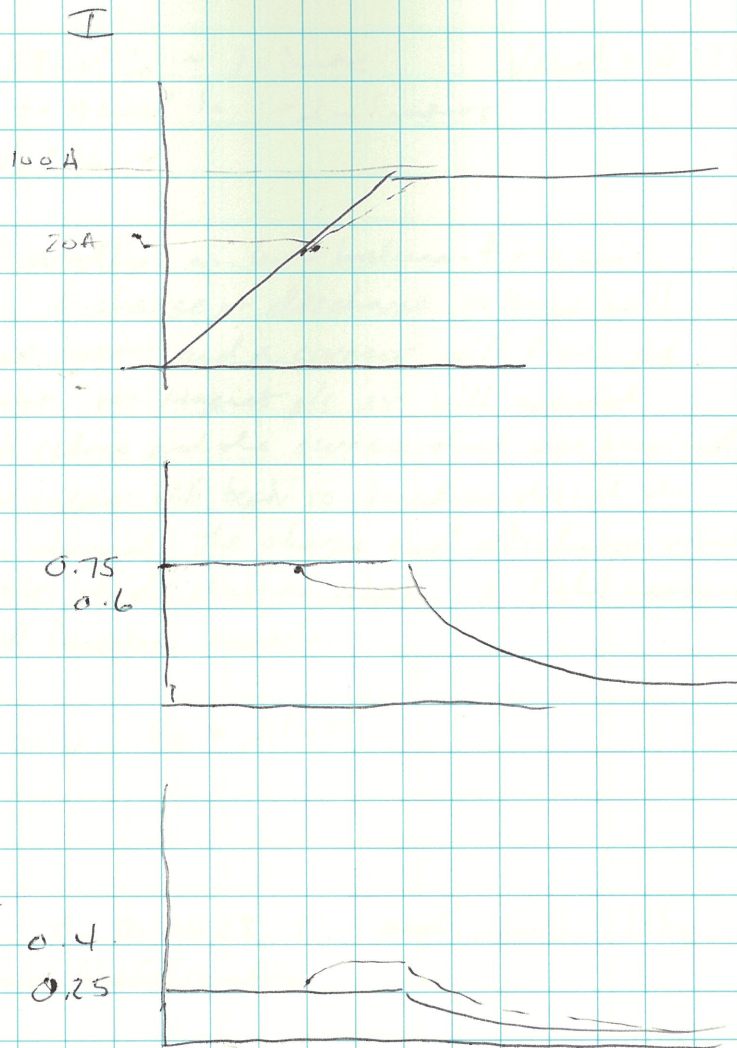
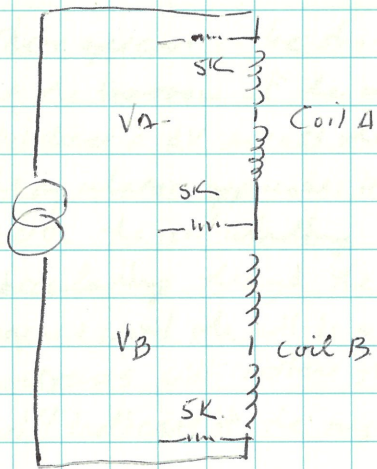
35A - 55A : 10.78s

$$\tau_{sp} = \underline{38.8 \text{ sec}} \quad \underline{100A - 35A} \quad \underline{31 \text{ sec}}$$

~~12/9/96~~

110

12/09/96.



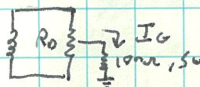
- 1). Check instrumentation circuit.
- ✓ 2). measure coil resistances
- 3). Disconnect everything and measure coil inductance
- ✓ 4). Measure inductance of coil to the up and down ramping.
- ✓ 5). Check supply regulation by it self
- ✓ 6). measure ground fault current ramping and ramp down. Does apparent ground fault change with ramping
- ✓ 7). Measure fuel EA & I/A

110KΩ
✓ 0.025VDC

12/9/96

Set $I = 150\text{ A}$, $V = 0.32\text{ V}$ regulated $V_A = 78\text{ mV}$, $V_B = 98\text{ mV}$ V_A dropped from 90 mV to 78 mV in ~ 1 minute $V_{\text{panel}} = 0.33\text{ V}$ V_B dropped from $\sim 130\text{ mV}$ to 90 mV in ~ 2 minutesAfter 20 min, $V_A = 16\text{ mV}$, $V_B = 16\text{ mV}$

- There appears to be shorting of windings on both halves of the coil at the bottom of the magnet. A charge or discharge voltage will produce a ΔV across the shorted copper and a current will flow. As the regulator approaches its setpoint, the magnet ΔV will approach 200 . The coil winding ΔV will reduce and the current that was previously circulating through the shorted copper will begin to circulate through the magnet until the coil is $\sim$ fully charged. The charge and discharge time constants will reflect the effects of the shorted copper. A field measurement will indicate if the magnets still function properly.

After 20 minutes, $V_A = 3\text{ mV}$, $V_B = 3.1\text{ mV}$ panel: $I = 150\text{ A}$, $V = 0.15\text{ V}$ ~~After~~- toward lock on $V_{\text{panel}} = 0.16613\text{ T}$ and slowly rising- going to 200 A for better field reading.- @ $I = 200\text{ A}$, $V_A = 73\text{ mV}$, $V_B = 90\text{ mV}$ panel: $V = 0.34\text{ V}$, $I = 200\text{ A}$ - after 10 min @ 200 A : $V_A = 30.8$, $V_B = 39.3\text{ mV}$, $V_{\text{panel}} = 0.26\text{ V}$, $I = 200\text{ A}$ after 25 min @ 200 A : $V_A = 13\text{ mV}$, $V_B = 16.4\text{ mV}$, $V_{\text{panel}} = 0.22\text{ V}$, $I = 200\text{ A}$ " 45 " " $V_A = 4.3\text{ mV}$, $V_B = 6.9\text{ mV}$, $V_{\text{panel}} = 0.20\text{ V}$, $I = 200\text{ A}$ - Slowly discharged magnet to 200 - placed ammeter between 100Ω , 5 W dummy resistor center tap and ground- charged magnet to 100 A .regulating @ 100 A , $I_G = 0.0\text{ mAOC}$ - $I_G = 0$ for charging and discharging.

- Set $R39$ balance adjustment to center and attempted to balance by adjusting a short resistance across $R33$.

- A given balance for one voltage does not apply to another charging voltage.
- The oscillations occurring during regulation still trip p/s regardless of how well balanced it is. This variable balance may be due to the effects of the internal shorts of windings.
- Try using only diodes for slow dump - may reduce effect of ~~negative~~ negative voltage regulation.

12/20/56

- Disconnected p/s from magnet to test current into dump resistor.
- Resistance to ground of P/s curves only @ 250 VDC: $R = 46.5 \text{ M}\Omega$
- " " " magnet only @ 250 VDC: $R = 0.11 \text{ M}\Omega$ without pint. ckt.
 $R = 0.04 \text{ M}\Omega$ with prot. ckt.

- Set regulator to shunt short circuit, set feedback to shunt
- Set $V = 10\text{V}$
- @ $V_{\text{line}} = 10\text{V}$, $I = 15\text{A/terminal} \cdot 5 \text{ terminals} = 75\text{A}$

$$\frac{10\text{V}}{75\text{A}} = 0.133 \Omega$$

$$V = L \frac{dI}{dt}$$

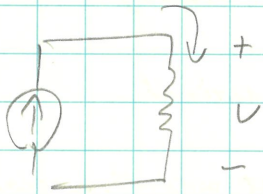
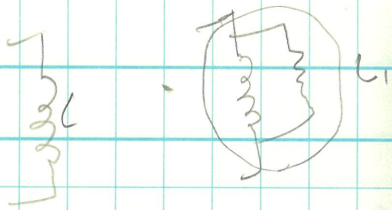
- Changed regulator to ~~shunt~~ 2FCT short circuit, 7FCT feedback
- Bolted together to cables at magnet & isolated from ground for short-circuit test.
- Set $V = 1.70\text{V}$, $I = 0$
- @ $I = 200\text{A}$, $V = 0.18\text{V}$ $R = 0.9 \text{ m}\Omega$

- Hooked up Lake Shore p/s to dipole with #2 cable
- Set $V = 5.0\text{V}$
- Turned off ramp control and I step limit
- Set $I_{\text{MAX}} = 125\text{A}$, $V_{\text{MAX}} = 10.0\text{V}$.
- Set up chart recorder on magnet coils A + B
 $I = 0-40\text{A}$, 10s , $V = 3.1\text{V}$ $L = 0.78\text{H}$
@ $I = 100\text{A}$, $V = 2.08\text{V}$ drop along cables

- Operated E.A. dipole w/ Dynascan p/s at 200A. Turned up current from 150A to 200A by hand in current regulation mode.
- Time constant for coil A and coil B voltages approaching zero is much smaller.
- " " " B-field to approach stability is much smaller
- Noise is seen on both coils A + B, while it is seen only on coil A on the H.A. dipole.
- recorded coil A + coil B voltages with chart recorder.
- H.A. coil B was measured to have ~25% of the charging voltage, which may indicate more ~~at a short~~ shorted windings. This may also act as less of an antenna for noise.

12/11/96

- Set up chart recorder on H.A. dipole coil A + coil B w/ LabShore p/s to measure charge + discharge times to 100A.
charging at 3.0V, Discharging at 3.0V. (Actual = 3.07V)
- Set $V_{set} = 30.0V$, $I_{set} = 100A$. - no heating noticed
- Set up chart recorder for LabShore voltage and current outputs, + recorded charge + discharge times.
- Disconnected Lab-Shore p/s
- Measured magnet inductance with HP LCR meter Model # 4263B
 - freq. = 100kHz @ 1V
 - zeroed leads
 - Set to parallel resistance + inductance model.
- measured $V_{MAP} - V_{MBN}$ at Wackout box - ~~resistor inductive = inductance~~
~~Assumed correct with 100kHz noise.~~ $L = 42.0mH$, $R = 29.7\Omega$
- measured across terminals at magnet: $L = 39.1mH$, 30.2Ω .
- Kelvin bridge measurement of magnet resistance measured at magnet terminals: $R = 0.0183\Omega$, with fluctuations.
- measured inductance again:
 - Set average to 32, medium sampling rate
 - $V_{MAP} - V_{MBN} = \sim 20.9mH$, $R_p = \sim 256\Omega$
 - $V_{MAP} - V_{MAN} = \sim 20.0mH$, $R_p = \sim 263\Omega$
 - $V_{MAN} - V_{MBN} = \sim 2.7mH$, $R_p = \sim 2.8\Omega$
- Set up chart recorder to measure $V_{MAP} - V_{MAN}$, $V_{MBP} - V_{MBN}$ (no joint) and found no difference in response compared to $V_{MAP} - V_{MAN}$, $V_{MAN} - V_{MBN}$.
- also looked at $V_{MAN} - V_{MBP}$ with fluke 79 voltmeter on 300mV scale, during charge, regulation, and discharge, and found the voltage to be always 0.0mV, - there is no voltage drop across the center joint.



12/12/96

- Charge magnet to 100A w/ LakeShore & monitor tap voltages:
- Set $I=100$, $V=2.9V$.

@ $I=0$:

$$\begin{aligned} V_{LAP} - V_{LAN} &= 0.0mV \\ V_{LAP} - V_{MAP} &= 0.0mV \\ V_{LAN} - V_{MAP} &= 0.0mV \\ V_{MAN} - V_{MBP} &= 0.0mV \\ V_{MBN} - V_{LBP} &= 0.0mV \\ V_{LBP} - V_{LBN} &= 0.0mV \\ V_{MBN} - V_{LBN} &= 0.0mV \end{aligned}$$

@ $I=100A$: Lead A: 54.8 $\mu\Omega$, Lead B: 53.8 $\mu\Omega$.

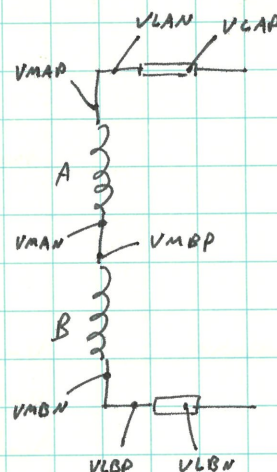
$$\begin{aligned} V_{LAP} - V_{LAN} &= 2.1mV \\ V_{LAP} - V_{MAP} &= 2.1mV \\ V_{LAN} - V_{MAP} &= 0.0mV \\ V_{MAN} - V_{MBP} &= 0.0mV \\ V_{MBN} - V_{LBP} &= 0.0mV \\ V_{MBN} - V_{LBN} &= 1.8mV \\ V_{LBP} - V_{LBN} &= 1.8mV \end{aligned}$$

Lead A = 55.0 $\mu\Omega$, Lead B = 53.9 $\mu\Omega$

- @ $I=100A$, 90 min. after start:

$$\begin{aligned} V_{LAP} - V_{LAN} &= 1.9mV \\ V_{LAP} - V_{MAP} &= 1.9mV \\ V_{LAN} - V_{MAP} &= 0.0mV \\ V_{MAN} - V_{MBP} &= 0.0mV \\ V_{MBN} - V_{LBP} &= 0.0mV \\ V_{MBN} - V_{LBN} &= 1.7mV \\ V_{LBP} - V_{LBN} &= 1.7mV \end{aligned}$$

$$\begin{aligned} V_{MAP} - V_{MBN} &= \sim 3.9mV && \text{noisy} \\ V_{LAP} - V_{LBN} &= \sim 6.0mV && \text{noisy} \\ V_{MAP} - V_{MAN} &= \sim 1.5mV && \text{noisy} \\ V_{MBP} - V_{MBN} &= \sim 1.8mV && \text{not noisy } (\sim 0.1mV) \end{aligned}$$



10/11/11

1. The first part of the problem is to find the value of x in the following equation:

$$\begin{aligned} 1. \quad x + 2 &= 5 \\ 2. \quad x + 3 &= 6 \\ 3. \quad x + 4 &= 7 \\ 4. \quad x + 5 &= 8 \\ 5. \quad x + 6 &= 9 \\ 6. \quad x + 7 &= 10 \\ 7. \quad x + 8 &= 11 \\ 8. \quad x + 9 &= 12 \end{aligned}$$

2. The second part of the problem is to find the value of y in the following equation:

$$\begin{aligned} 1. \quad y - 1 &= 4 \\ 2. \quad y - 2 &= 5 \\ 3. \quad y - 3 &= 6 \\ 4. \quad y - 4 &= 7 \\ 5. \quad y - 5 &= 8 \\ 6. \quad y - 6 &= 9 \\ 7. \quad y - 7 &= 10 \\ 8. \quad y - 8 &= 11 \end{aligned}$$

3. The third part of the problem is to find the value of z in the following equation:

$$\begin{aligned} 1. \quad z + 1 &= 3 \\ 2. \quad z + 2 &= 4 \\ 3. \quad z + 3 &= 5 \\ 4. \quad z + 4 &= 6 \\ 5. \quad z + 5 &= 7 \\ 6. \quad z + 6 &= 8 \\ 7. \quad z + 7 &= 9 \\ 8. \quad z + 8 &= 10 \end{aligned}$$

$$\begin{aligned} 9. \quad z + 9 &= 11 \\ 10. \quad z + 10 &= 12 \\ 11. \quad z + 11 &= 13 \\ 12. \quad z + 12 &= 14 \end{aligned}$$

$V_{LAP} - Gnd : 27.5 mV$
 $V_{LAN} - Gnd : 26.5 mV$
 $V_{MAP} - Gnd : 26.0 mV$
 $V_{MAN} - Gnd : 25.0 mV$
 $V_{MBP} - Gnd : 26 mV$
 $V_{MBN} - Gnd : 26 mV$
 $V_{LBP} - Gnd : 26 mV$
 $V_{LBN} - Gnd : 27 mV$

Lead A: 53.6 $\mu V/m$, Lead B: 52.3 $\mu V/m$

12/13/96

- Warmed up magnet from 16K to 24K
 - Installed Hall probe between mmx probes
 - Set up chart recorder for coils A+B
 - Set $V=10.0V$, $I=50.0A$.
 - from 0-50A, took 5.0 sec. @ 10.0.
 - Voltages stabilized very quickly
- @ $I=50.02A$, $V=1.54V$, 10 min. after start.
- Coil A = 315 mV ($V_{MAP} - V_{MAN}$)
- Coil B = 259 mV ($V_{MBP} - V_{MBN}$)

@ $I=0$:	$V_{LAP} - V_{LAN} = 0.0 mV$	@ $I=50A$:	3.2 mV	measured w/ Fluke 79 mm.
	$V_{LAN} - V_{MAP} = 0.0 mV$	45 min.	-0.1 mV	
	$V_{MAP} - V_{MAN} = 0.0 mV$		343 mV	
	$V_{MAN} - V_{MBP} = 0.0 mV$		0.1 mV	
	$V_{MBP} - V_{MBN} = 0.0 mV$		280 mV	
	$V_{MBN} - V_{LBP} = 0.0 mV$		-0.1 mV	
	$V_{LBP} - V_{LBN} = 0.0 mV$		3.3 mV	

after 95 min: P/S $I=50.02A$, $V=1.60V$

$V_{MAP} - V_{MAN} = 343 mV$

$V_{MBP} - V_{MBN} = 289 mV$

$V_{LAP} - Gnd = 345 mV$

$V_{LAN} - Gnd = 341 mV$

$V_{MAP} - Gnd = 341 mV$

$V_{MAN} - Gnd = 10 mV$

$V_{MBP} - Gnd = 18 mV$

$V_{MBN} - Gnd = -255 mV$

$V_{LBP} - Gnd = -255 mV$

$V_{LBN} - Gnd = -255 mV$

- Set $I = 100A$, $V = 1A \cdot 10V$ $V = 5.0V$
- Set up chart recorder for B_{Gauss} vs. $I_{A/s}$

at 100 Amps

$$\begin{aligned} V_{LAP} - V_{LAN} &= 6.6 mV \\ V_{LAN} - V_{MAP} &= -0.4 mV \\ V_{MAP} - V_{MAN} &= 948 mV \\ V_{MAN} - V_{MBP} &= 0 \\ V_{MBP} - V_{MBN} &= 756 mV \\ V_{MBN} - V_{LBP} &= 0 \\ V_{LBP} - V_{LBN} &= 7.2 mV \end{aligned}$$

ramped up to 100 from 50
ramped down to 0 from 50
ramped up 0 to 100
ramped down 100 to 0

$$V_{max} = 5V$$



12/16/96

- Filled magnet & set up chart recorder for B vs. I using previous settings.
- Turn on LakeShore, $I = 100A$, $V = 5.0V$ at ~14:50
- Ramped down to $I = 0$ ~ 17:03

12/17/96

- 9:10 A.M. - Gaussmeter reads 6.43 mT and still dropping. from ~17 mT @ 18:30 yesterday.
- Disconnecting LakeShore pl's & attaching Dynasense pl's to magnet
- Resistance of slow discharge circuit:
~~shorting~~ cables only: $\frac{0.1051 m\Omega}{cable} = 0.0526 m\Omega$ for 2 cables in parallel
- ramped to 200A by hand
- Slow dump resistor time constant seems to be dominated by diode resistance. The pl's appears to go into regulation faster, but still trips out quench circuit (but not lead circuit) at ~100A.
- Reached 200A @ 11:30 A.M.
- 6:00 P.M. - AFTER 6 1/2 HOURS AT 200A THE VOLTAGE ACROSS COIL "A" FLOATS FROM +2 TO -1 mVDC, WHILE THE VOLTAGE ACROSS COIL "B" IS +0.2 mVDC, $\pm 0.2 mV$. WHEN VIEWED ON AN O-SCOPE, THE TWO VOLTAGES APPEAR TO BE OUT OF PHASE $\sim 30^\circ$, WHEN READ AS AN A/C VOLTAGE BY THE FLUKE METERS, I SEE 600 mVAC ON COIL "A", AND 5 mVAC ON COIL "B".

12/17/96 (CONTINUED)

6:17 P.M. - DURING RAMP-DOWN OF THE DIPOLE I OBSERVED AN ODD PHENOMENON: I WAS RAMPING DOWN AT -0.7 V AND PASSED 80 A WHEN I NOTICED THAT THE VOLTAGE METER NO LONGER FLUCTUATED WITH MY INCREMENTAL ADJUSTMENT OF THE CURRENT POTENTIOMETER, BUT RATHER WAS "STUCK" AT -0.7 V. I STOPPED TURNING THE POTENTIOMETER AND WATCHED THE CURRENT FIRST FALL BELOW ~~60~~ 60 A AND THEN SLOWLY INCREASED - BY ITSELF - TO 81 A, AND THEN STARTED BACK DOWN. WHEN IT AGAIN DRIFTED BELOW 60 A I LOOKED AWAY TO WRITE THESE NOTES AND A FEW MOMENTS LATER THE QUENCH PROTECTION CIRCUIT TRIPPED AND BEGAN A FAST DUMP. DURING THE TIME THE VOLTAGE WAS "STUCK" AT -0.70 V, I OBSERVED 0.731 VDC ACROSS THE SLOW-DUMP RESISTOR DIODES.

THE ABOVE EFFECT IS SIMILAR TO AN ODD PHENOMENON THIS MORNING WHILE RAMPING UP TO 200 A. AT 156 A, I LOST CONTROL OF THE VOLTAGE. WHEN I STOPPED TURNING THE CURRENT KNOB, THE VOLTAGE CONTINUED TO INCREASE ALMOST TO THE VOLTAGE LIMIT (2 V) BEFORE SLOWLY FLOATING BACK DOWN TO SOMETHING REASONABLE. ARE THESE TWO EFFECTS RELATED? WHAT CAUSES THEM? WILL THEY BE PROBLEMATIC AT HIGHER FIELD?

— Mark Stevens

1/2/97 - PP

Jumpers across KM 8-5 + KM 9-6

- The magnet and p/s interlock circuit was re-wired such that all external (magnet) interlocks produce a slow discharge. A fast discharge can still be initiated by opening M4 and pressing either the "stop" or "Emergency Stop" buttons.

- Interlock response verification:

$$VLAP-VLAN = +71mV, -71mV$$

$$VLBP-VLBN = +71mV, -71mV$$

$$VMAP-VMAN = +1.20V, -0.78V$$

$$VMAN-VMBN = +1.8V, -1.82V$$

All parameters are tested with power supply on (M3 + M4 closed) and all initiated a slow discharge.

Helium level trip verified to operate o.k. + initiates a slow discharge

- Lead flow Newport meter were modified to produce a fault on low and high flows. These faults produce a slow discharge (verified to be o.k.).

A slow discharge is produced when:

$$40SLPM > \text{Lead A} > 90SLPM$$

$$40SLPM > \text{Lead B} > 90SLPM$$

- Verified that local "stop" and "Emergency Stop" open M3, and the M4 switch will open M4 when switched to "Fast" discharge

- Turned on p/s to 100A @ 1:00 p.m. + set until 3:15 p.m.

- Initiated a slow discharge from 100A.

- Set I to 200A (manually) @ 3:30 p.m. - reached target value at 3:45 p.m.

- Initiated slow discharge @ 4:20 p.m.

- Set I to 300A manually + initiated slow discharge @ 5:45 p.m.

$$265A \rightarrow 245A: 12.86 \text{ sec.}$$

Stain Gages

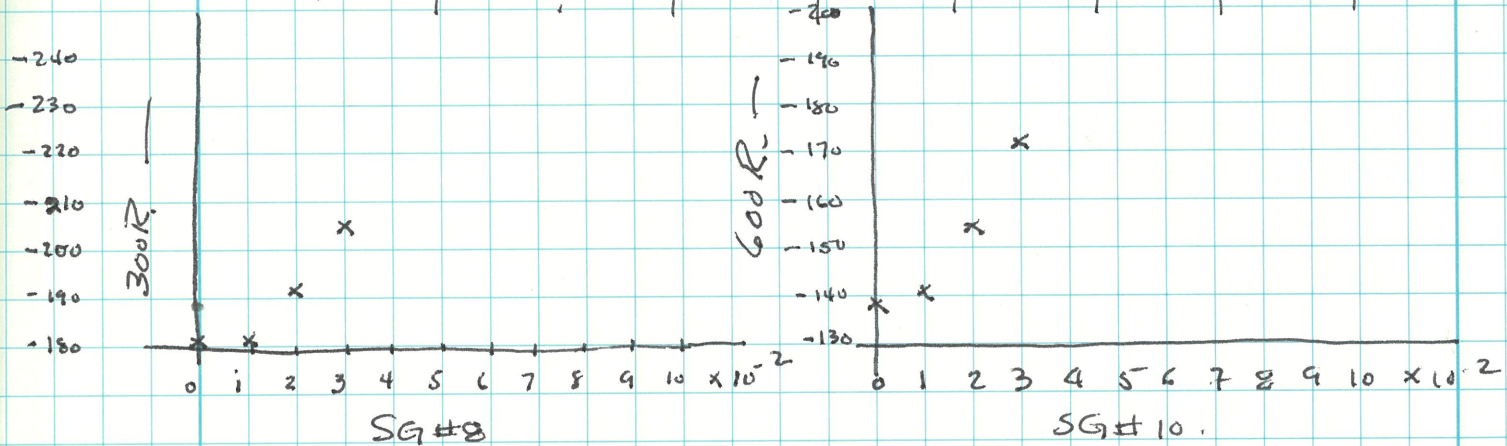
	EM4			300L			EM6			EM7
SG4	SG4	Delta	SG13	SG13	Delta	SG6	SG6	Delta	SG7	SG7
micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons
-43	0	0	-191	0	0	17	0	0	-1	0
-43	0	0	-191	0	0	16	0.011	-1	-1	0
-44	0.0073	-1	-191	0	0	16	0.011	0	-1	0
-48	0.0365	-4	-191	0	0	16	0.011	0	-1	0.01
	0.0511	48		0.543	191		0.187	-16		0
	0.0511	0		0.543	0		0.187	0		0
	0.0511	0		0.543	0		0.187	0		0
	0.0511	0		0.543	0		0.187	0		0
	0.0511	0		0.543	0		0.187	0		0
	0.0511	0		0.543	0		0.187	0		0
	0.0511	0		0.543	0		0.187	0		0
	0.0511	0		0.543	0		0.187	0		0
	0.0511	0		0.543	0		0.187	0		0
	0.0511	0		0.543	0		0.187	0		0
0.0073		43	0.003		191	0.011		-17	0.01	
SG4	SG4	Delta	SG13	SG13	Delta	SG6	SG6	Delta	SG7	SG7
micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons

Stain Gages

		300R			600L			600R		
Delta	SG14	SG14	Delta	SG9	SG9	Delta	SG10	SG10	Delta	
micro-strain	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	icro-strain	
0	-181	0.0174	0	5	0.012	0	-138	0	0	
0	-182	0.0145	0	5	0.012	0	-141	0.0096	0	
0	-192	0.0145	0	5	0.012	0	-155	0.0224	0	
0	-205	0.0522	0	5	0.012	0	-173	0.112	0	
1		0.5423	0	5	0.012	0		0.4416	0	
0		0.5423	0		0.003	-5		0.4736	7.8	
		0.5423			0.003			0.4736	10.1	
		0.5423			0.003			0.4736	12.3	
		0.5423			0.003			0.4736	15.5	
		0.5423			0.531			0.9184	16.15	
		0.5423			0.531			0.9184	16.75	
		0.5423			0.531			0.9184	17.185	
1	0.0029		0	0.003		-5	0.0032		95.785	
Delta	SG14	SG14	Delta	SG9	SG9	Delta	SG10	SG10	Delta	
micro-strain	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	icro-strain	

2 January 1997

CURRENT.	0000	0100	0200	0300	0400	0500	0600	0700	0800	0900	1000
TIME		175		1720							
STRAINING											
#1 #1	000	000	000	000							EMI
2	+127	+127	+127	+127							2
3	+058	+057	+057	+057							3
4	-043	-043	-044	-048							4
5	-191	-191	-191	-191							300L
6	+017	+016	+016	+016							EMI6
7	-001	-001	-001	-001							7
→ 8	-181	-182	-192	-205							300L
9	+005	+005	+005	+005							600L
→ 10	-138	-141	-155	-173							600L
#2 #1	+058	+058	+058	+058							EMI5
2	+037	+036	+037	+037							8
3	-190	-190	-189	-190							100
4	-164	-165	-164	-164							200
5	+112	+111	+112	+112							400
6	-25	-026	-026	-25							500



Stain Gages

Dipole Test 1/2/97 - Dr. Bert Wang NOT Present										
			EM1			EM2			EM3	
	Current	SG1	SG1	Delta	SG2	SG2	Delta	SG3	SG3	Delta
	AMPS	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	micro-strain
Data	0	0	0	0	127	0	0	57	0	0
1/2/97	100	0	0	0	127	0	0	57	0	0
	200	0	0	0	127	0	0	57	0	0
New Data	300	0	0	0	127	0	0	57	0	0
1/3/97	400	0	0	0	171	0.54	44	30	0.36	-27
	500	-6	0.0438	-6	197	0.852	26	10	0.12	-20
	600	-16	0.1168	-10	218	1.104	21	-4	0.048	-14
	700	-31	0.2263	-15	237	1.332	19	-22	0.264	-18
	800	-39	0.2847	-8	246	1.44	9	-32	0.384	-10
	900	0	2.044	39	0	0	-246	0	0	32
	1000	0	2.044	0	0	0	0	0	0	0
	1100	0	2.044	0	0	0	0	0	0	0
	Total Strain	0.0073		0	0.012		-127	0.012	0.01	-57
	Current	SG1	SG1	Delta	SG2	SG2	Delta	SG3	SG3	Delta
	AMPS	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	micro-strain

Stain Gages

	EM4			300L			EM6			EM7
SG4	SG4	Delta	SG13	SG13	Delta	SG6	SG6	Delta	SG7	SG7
micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons
-43	0	0	-191	0	0	17	0	0	-1	0
-43	0	0	-192	0.003	-1	17	0	0	-1	0
-44	0.0073	-1	-192	0.003	0	17	0	0	-1	0
-49	0.0438	-5	-192	0.033	0	16	0.011	-1	-1	0
-96	0.6497	-47	-192	0.033	0	-10	0.297	-26	0	0
-153	1.0658	-57	-192	0.033	0	-28	0.495	-18	-21	0.21
-250	1.7739	-97	-192	0.033	0	-46	0.693	-18	-49	0.49
-356	2.5477	-106	-192	0.033	0	-63	0.88	-17	-81	0.81
-412	2.9565	-56	-192	0.033	0	-73	0.99	-10	-98	0.98
0	0.0511	412	0	0.543	192	0	0.187	73	0	0
0	0.0511	0	0	0.543	0	0	0.187	0	0	0
0	0.0511	0	0	0.543	0	0	0.187	0	0	0
0.0073		43	0.003		191	0.011		-17	0.01	
SG4	SG4	Delta	SG13	SG13	Delta	SG6	SG6	Delta	SG7	SG7
micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons

20
#4
7
9
20

Stain Gages

		300R			600L			600R	
Delta	SG14	SG14	Delta	SG9	SG9	Delta	SG10	SG10	Delta
micro-strain	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	icro-strain
0	-180	0	0	4	0	0	-137	0	0
0	-184	0.0116	-4	4	0	0	-142	0.016	0
0	-194	0.0406	-10	4	0	0	-157	0.064	0
0	-197	0.0493	-3	5	0.003	1	-164	0.0864	0
1	-168	0.0551	29	1	0	-4	-142	0.0192	0
-21	-168	0.0551	0	1	0	0	-140	0.0256	7.8
	-171	0.0464		1	0		-135	0.0416	10.1
	-172	0.0435		1	0		-129	0.0608	12.3
	-443	0.7424		1	0		-124	0.0768	15.5
	0	0.5423		0	0.531		0	0.9184	16.15
	0	0.5423		0	0.531		0	0.9184	16.75
	0	0.5423		0	0.531		0	0.9184	17.185
-20	0.0029		12	0.003		-3	0.0032		95.785
Delta	SG14	SG14	Delta	SG9	SG9	Delta	SG10	SG10	Delta
micro-strain	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	icro-strain

24

#4

7
G4
T1
C0

3 Jan 1997

CURRENT 000 100 200 300 400 500 600 700 800 900 1000

TIME

GAGE

#1 #1 000 000 000 000

2 127 127 127 127

3 57 57 57 57

4 -43 -43 -44 -49

5 -191 -191 -191 -191

6 17 17 17 16

7 -1 -1 -1 -1

8 -180 -184 -194 -197

9 4 4 4 5

10 -137 -142 -157 -164

#2 #1 58 58 58 58

2 37 36 36 37

3 -189 -190 -190 -189

4 -163 -165 -165 -164

5 112 111 111 112

6 -25 -26 -26 -25

CURRENT 000 100 200 300 400 500 600 700 800 900 1000

EM 1

2

3

4

300L

EM 6

7

300R

600L

600R

EM 5

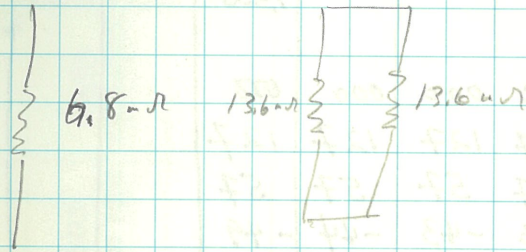
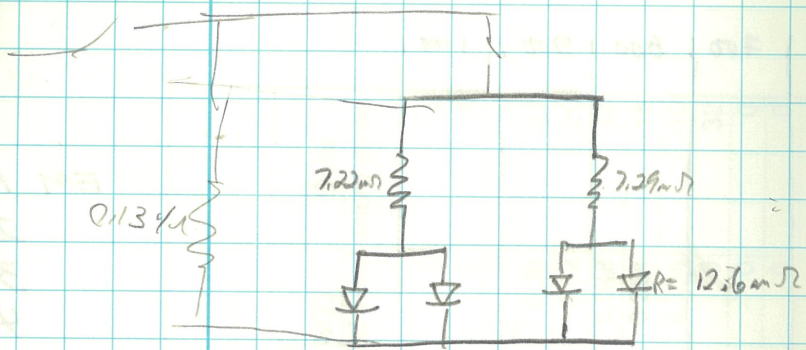
8

100

200

400

500



1/3/97

- Removed jumper wires from slow dump resistor in an attempt to reduce the oscillations seen yesterday
- Measured value of slow dump resistor only w/ Kelvin bridge: $R_{SD} = 7.22 \text{ m}\Omega // 7.29 \text{ m}\Omega$
- Set $I = 200 \text{ A}$, initiated slow discharge
- Set $I = 200 \text{ A}$, initiated slow discharge
 - noticed lead flow, helium level spike on charge up. - top fill valve closed once temperature
 - noticed 2 spikes ~~and~~ on discharge - top fill valve closed once then opened
 - Q2 lead flow responds identically to D1 lead flow
- Set I to 300 A , initiated slow discharge
- Set I to 200 A , initiated fast discharge.

1/6/97

- Set I to 400 A , initiated slow dump
- Set I to 500 A .

1/8/97

Set I to 600 A , regulated @ approx. $12:00 \text{ AM}$. Discharge at ~~12:45~~ $\sim 2:45 \text{ AM}$.
 @ $I = 600 \text{ A}$, $NMR = 0.7316005$ - Stable to last digit over 1 minute.

1/9/97

Set I to 200 A w/ short installed across slow dump resistor let stabilize for $\sim 45 \text{ min}$: $NMR = 0.231$

Strain gauge channel #:

1	0
2	128
3	58
4	-45
5	-191
6	16
7	-1
8	-183
9	5
10	-144

Stain Gages

Dipole Test 1/6/97 - Dr. Bert Wang NOT Present										
			EM1			EM2			EM3	
	Current	SG1	SG1	Delta	SG2	SG2	Delta	SG3	SG3	Delta
	AMPS	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	micro-strain
Data	0	0	0	0	127	0	0	57	0	0
1/6/97	100	0	0	0	127	0	0	57	0	0
	200	0	0	0	127	0	0	57	0	0
New Data	300	0	0	0	127	0	0	57	0	0
1/6/97	400	0	0	0	127	0	0	57	0	0
	500	- 2	0	0	127	0.012	0	57	0.684	0
	600		0	0	127	1.512	-127	52	0	-57
	700		0	0		1.512	0	42	0.18	0
	800		0	0		1.512	0		0	0
	900		2.044	0		0	0		0	0
	1000		2.044	0		0	0		0	0
	1100		2.044	0		0	0		0	0
Total Strain		0.0073		0	0.012		-127	0.012		-57
	Current	SG1	SG1	Delta	SG2	SG2	Delta	SG3	SG3	Delta
	AMPS	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	micro-strain	micro-strain	Load Tons	micro-strain

CUE
Tim.
Gage

Page 2

[illegible]

Stain Gages

[illegible]

1/6/96

NO DATA.

CURRENT	000	100	200	300	400	500	600	700	800	900	1000	STRAIN GAGE
TIME			1030		1055	1705						
GAGE	(1215)			(1115)	(1105)	(1720)						
1#1	000	000	000	000	000	-002						Em 1
2	127	127	127	127	127	126						2
3	57	57	57	57	57	52						3
4	-43	-43	-44	-50	-52	-54						4
5	-191	-191	-191	-191	-191	-191						300L
6	17	17	17	16	16	15						6
7	-1	-1	-2	-2	-2	-2						7
8	-180 (-177)	-184	-192	-197 (-210)	-220 (-201)	-235 (209)						300R
9	4	4	5	5	5	4						600L
10	-137 (-132)	-142	-153	-164 (178)	-191 (-173)	-209 (-173)						600R
2#1	58	58	58	58	59	58						5
2	37	37	37	36	37	36						8
3	-189	-189	-190	-190	-189	-190						100
4	-163	-163	-164	-164	-164	-165						200
5	112	112	111	111	112	111						400
6	-25	-25	-25	-26	-26	-26						500

ABOVE WITH SLOW RESISTOR (DUMP). INSTALLED.

BELOW WITH SLOW RESISTOR pump. SHORTED OUT.

	000	100	200	300	400	500	600
1			000			-002	-6
2			127			126	141
3			57			52	42
4			-45			-54	-59
5			-191			-191	-191
6			16			16	6
7			-2			-1	-1
8			-196			-227	-176
9			5			4	3
10			-160			-200	-146
1			58			57	58
2			37			37	36
3			-189			-191	-190
4			-164			-165	-165
5			111			110	110
6			-23			-25	-22
TIME			11000			1035	1435

1/7/97. TUESDAY
 1/8/97 Wed
 600 A
 attend 1/2 hrs
 powered.

Hadron Dynapower Operational Modifications

James Proffitt 19-Sep.-1997

- ✓1. SW3: Force wiring to "remote" condition and remove switch
- ✓2. PLC TTL input module, slot 5:
 - Channel 2: Disconnect wire #200 and jumper input to COM (disable remote stop command).
 - Channel 3: Disconnect wire #201 and jumper input to COM (remote voltage sense).
 - Channel 4: Disconnect wire #202 and jumper input to COM (remote current sense).
- ✓3. On regulator module:
 - Remove relays CR1, CR2, CR3, CR4, CR5.
 - Install jumpers in CR1 and CR5 sockets to force circuit to use remote current feedback.
 - Install jumpers in CR2 socket to force circuit to use local error amplifier.
 - Install jumpers in CR3 socket to force circuit to use local voltage reference and remote current reference.
 - Install jumpers in CR4 socket to force circuit to use remote voltage feedback.
- ✓4. Connect remote voltage feedback cable from power supply regulator to magnet current lead flags through 1Kohm, 1/2w resistors to be located at the magnet.
- ✓5. Remove remote voltage reference 12-bit DAC, interconnecting cable, and wiring module.
- ✓6. Modify M3/M4 to be independent of PLC
 - Disconnect relays CR6, CR7, CR8, CR9 from the PLC DC output module in slot 4.
 - Wire CR6 to drive M3 and M4 such that M3 is open and M4 is closed when de-energized, and M3 is closed and M4 is open when energized.
 - Use the auxiliary contacts on M2 to drive CR6.
 - Connect the CR6 coil voltage to the STD-Bus digital input module, Channel 1. ✓
 - Place 535 MCM jumpers from output terminal B+ to output terminal A- (as indicated on schematic) such that when M4 closes, the magnet is shorted and current flows through the ZFCT.

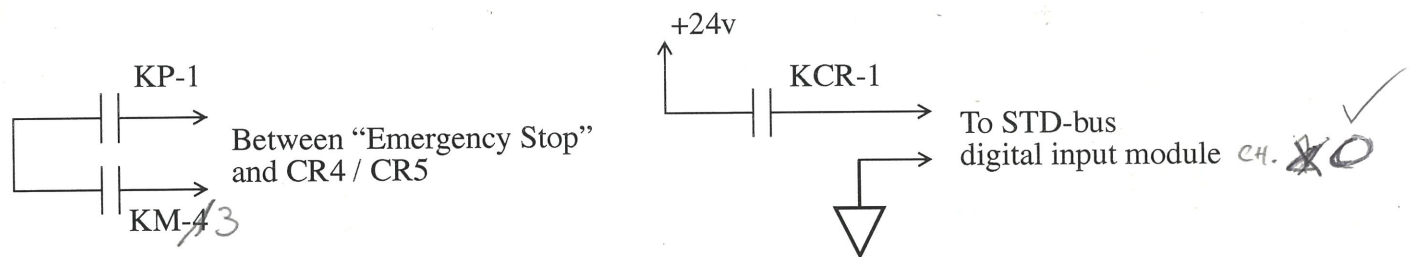
INSTALLED OCTOBER 1997
C. Mark Steven

Hadron Dipole Protection Circuit Modifications

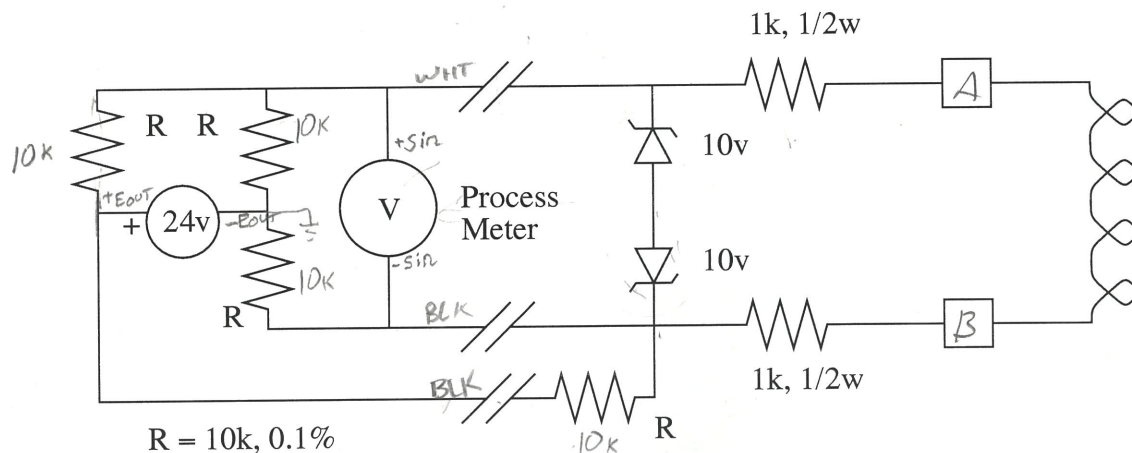
James Proffitt 19-Sep.-1997

The objective is to make all faults (except quench and lead voltage faults) initiate a controlled discharge through the STD-bus computer. Quench and lead voltage faults continue to affect the undervoltage release on M3. The main input power relay is latched on after startup to prevent the power supply from automatically turning off under any circumstances. The local power switch and emergency stop switch remain effective.

- ✓1. Remove KCR-1 and KCI-1 contacts from KM circuit.
- ✓2. Remove KCR-2 contacts from emergency stop circuit.
- ✓3. Remove CR4 and CR5 contacts from M3 undervoltage trip circuit.
- ✓4. Add relay KP to Dynapower and install KP contacts in "emergency stop" circuit and in "cryogenics ready" LED circuit.
- ✓5. Add install KM contacts in series with "Emergency Stop" circuit.
- ✓6. Connect KCR contacts to STD-bus digital input module.



7. Install process meter to interlock M3 undervoltage disconnect with magnet voltage. Monitor magnet voltage at current lead flags through 1Kohm, 1/2w resistors. Set interlock threshold to +/- 150% of the power supply charging voltage.



- ✓8. Remove Wang quench detector fault from KM circuit and install new quench detector fault into KP circuit.

INSTALLED OCTOBER 1997

James Proffitt

Co
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1

2

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1

2 -

2
3
4
5
6

1-23-07.

THURSDAY
~~WEDNESDAY~~

63

REF	0.2 AMPS/SEC							USING ELECTRON					REGULATOR	
CURRENT	000	100	200	300	400	500	600	700	800	900	1000	1100		
TIME	1000	1017	1030	1047	1117	1130	1145							
GAGE														
1#1	+1	0	0	0	0	0	-4							
2	+126	+124	+126	+126	+126	+125	+134							
3	+58	+58	+58	+58	+57	+54	+48							
4	-41	-43	-43	-48	-51	-53	-54							
5	-191	-191	-191	-191	-191	-191	-191							
6	+17	+16	+16	+15	+16	+15	+13							
7	0	0	0	0	0	0	0							
8	-181	-184	-194	-206	-198	-231	-240							
9	+5	+5	+5	+5	+5	+4	+5							
10	-134	-143	-157	-174	-169	-204	-211							

2 1	+56	+59	+59	+59	+58	+59	+58							
2	+34	+36	+36	+37	+36	+37	+36							
3	-191	-188	-188	-188	-189	-188	-189							
4	-165	-163	-163	-163	-164	-163	-163							
5	+111	+113	+113	+113	+112	+113	+113							
6	-26	-24	-24	-24	-26	-25	-24							

CURRENT	000	100	200	300	400	500	600	700	800	900	1000	1100		
TIME	1446			1507	1523	1539	1550	1600						
1-1	-1			0	-1	-2	-6	-9						
2	+125			+126	+125	+124	+131	+140						
3	+55			+56	+54	+51	+46	+40						
4	-44			-48	-52	-53	-55	-57						
5	-191			-191	-192	-192	-192	-192						
6	+16			+16	+15	+15	+13	+6						
7	-1			0	-1	-1	-2	-1						
8	-180			-208	-209	-234	-252	-273						
9	+4			+5	+4	+4	+3	+3						
10	-135			-175	-179	-206	-223	-242						
2-1	+57			57	+56	+56	+56	+57						
2	+35			35	+35	+35	+35	+34						
3	-190			-190	-190	-190	-190	-189						
4	-164			-164	-164	-164	-165	-165						
5	+111			+111	+111	+111	+111	+111						
6	-25			-26	-26	-26	-25	-21						

1/29/98

INSTALLED POWER FACTOR CORRECTING CAPACITORS
AND VERIFIED THAT THE POWER SUPPLY COULD
BE TURNED ON AND RAMPED (TO 100 AMPS).

INSTALLED THE BEST UNITY/I 3 PHASE
UNINTERRUPTIBLE POWER SUPPLY. POWER-UP
SEQUENCE FOLLOWS. LANDED BATTERY BANK CABLES
AND TORQUED THEM IN ACCORDANCE WITH MANUFACTURERS
SPECIFICATION.

**UT310, UT315, UT320, and UT330
Planning and Installation Manual**

- **Dispose of Batteries Properly:** For assistance, call BEST's Technical Support Center at 1-800-356-5737 (U.S.A. or Canada) or call your local BEST office.

! WARNING!

Do not dispose of batteries in a fire because the batteries could explode.

Do not open or mutilate batteries. Released electrolyte is harmful to the skin and eyes and may be toxic.

Batteries contain lead. Many state and local governments have regulations about disposing of used batteries. Dispose of batteries properly. For assistance, call BEST's Technical Support at 1-800-356-5737 or call your local BEST office.

PERFORMED 1/30/98 - *Mark A. Stevens*

Section 300: Initial Startup and Phase Check

! WARNING!

Some units have been programmed at the factory for "autostart." If programmed for "autostart," the unit will turn on **any time** mains (AC line) is applied (after a 60-second delay). For more information or to change this feature, see the user manual.

Before continuing, read the warnings on the inside front cover of this manual.

After installing the unit, use this section to perform the initial startup and the phase check for the maintenance bypass cabinet (MBC). This section is for the **initial startup** only.

The steps in this section are for a unit with a BEST-supplied maintenance bypass cabinet (MBC).

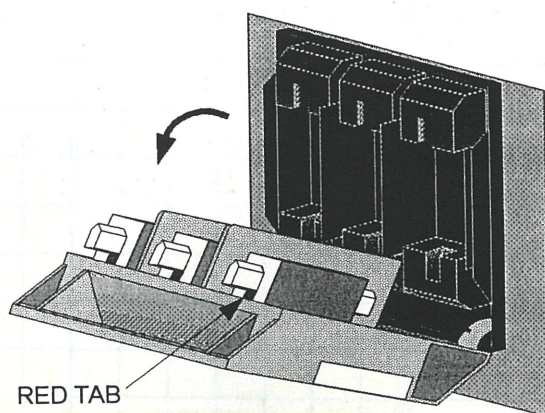
Follow this Procedure Exactly! No Load Should Be Connected!

1. Make sure that all AC and DC power is off. ✓
2. Switch the UPS bypass switch to "UPS." ✓
3. Make sure that the main circuit breaker in the load panel is off so that the loads cannot receive power from the UPS. ✓

**UT310, UT315, UT320, and UT330
Planning and Installation Manual**

4. Open the UPS front door(s). ✓
 5. Remove the retaining brackets for the fuse holder containing DC fuses F001, F002, and F003. See Figure 3 or 5 in Section 201 for location of fuse holder. ✓
 6. At the mains AC input panel, switch on the input power to the UPS and maintenance bypass cabinet (MBC). ✓
 7. Switch the UPS AC disconnect switch "ON." The UPS display should show System type xxxkVA xxxV, and an audible alarm should sound. ✓
 8. Within 20 seconds, the display should show **Stand-by**. ✓
 9. Check the phase rotation at the service panel and the unit. The unit will not start if the phase rotation is incorrect. **The phase rotation must be A, B, C and clockwise.** ✓
 10. When the audible alarm stops, push the green "on" button located inside the UPS front door. The display will show Normal operation load power xx%. ✓
- NOTE:** One or more alarms may occur. If the alarm(s) persists for more than 20 seconds, refer to the "Alarms" section of the user manual. If the unit activates a "battery monitor alarm," you should set the user parameter "battery monitor reset" to "ON." ✓
11. Open DC fuse holder (F001, F002, F003). See Figure 13. For location of DC fuse holder, see Figure 3 or 5.
 12. Place the DC fuses in the fuse holder. Make sure that the **red tab** on the fuse faces the **top** of the fuse holder. Make sure that the fuse locking tabs are aligned in the slots on the fuse holder. See Figure 13.
 13. Press each fuse into place. The fuse will "click" into place when it is locked in correctly. ✓

Figure 13: DC Fuse Holder



**UT310, UT315, UT320, and UT330
Planning and Installation Manual**

14. Using an open palm, close the fuse holder. ✓
15. If the unit has external batteries:
 - a. Turn the pre-charge/discharge switch to the "pre-charge" position and hold it until the LED turns off. ✓
 - b. Switch the battery DC disconnect (DCD) "ON." ✓
16. If the UPS is connected to a generator, verify that the unit operates properly on generator power before continuing. If the UPS operates properly on generator power, continue this procedure. If the UPS does not operate properly on generator power, phone BEST's Technical Support Center for assistance.

⚠ CAUTION

Before you switch the UPS bypass switch from "UPS" to "LINE", use the steps below to check for correct voltage, phasing, and system operating mode.

17. Program the unit into static bypass operation:
 - a. Press  to access the user parameters. ✓
 - b. Press the  or  key until the display shows Bypass operation: OFF. ✓
 - c. Press  to turn static bypass operation on. The display should show Bypass operation. ✓
18. At the maintenance bypass cabinet (MBC), make sure the UPS output voltage is approximately the same as the AC line input voltage (there may be slight differences). Use a true RMS voltmeter to measure the phase-to-neutral voltage at the MBC AC line input and the MBC output: ✓

MBC AC Line Input	MBC Output
a. L1 to neutral <u>279.2</u> VAC	L1 to neutral <u>283.0</u> VAC
b. L2 to neutral <u>278.6</u> VAC	L2 to neutral <u>281.8</u> VAC
c. L3 to neutral <u>278.0</u> VAC	L3 to neutral <u>281.1</u> VAC

The voltages in the first column should be similar to the voltages in the second column. If the voltages are more than 10 volts apart for 208 V nominal or 25 volts apart for 480 V nominal, check the connections and correct any wiring problems before continuing. ✓

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19. At the maintenance bypass cabinet (MBC), make sure the UPS output voltage and the AC line input voltage are in phase. To do this, measure the AC voltages between the following points at the MBC AC line input and the MBC output:

MBC AC

Line Input

MBC Output

a. L1 input	to	L1 output	<u>4.35</u> VAC
b. L2 input	to	L2 output	<u>4.14</u> VAC
c. L3 input	to	L3 output	<u>3.40</u> VAC

These readings must not be more than 10 VAC. If they are, call BEST's Technical Support Center or your local BEST office.

20. At the maintenance bypass cabinet (MBC), measure the following:

a. N input to Ground	<u>.01</u> VAC
b. N output to Ground	<u>.000</u> VAC
c. N input to N output	<u>.01</u> VAC

"N input to N output" should not exceed "N input to Ground." If it does, call BEST's Technical Support Center.

21. Check for proper voltages at the bypass switch load output terminals and the load distribution panel(s).

Bypass Switch Load Output		Load Panel Input	
a. L1 to neutral	<u>283</u> VAC	L1 to neutral	<u> </u> VAC
b. L2 to neutral	<u>281.8</u> VAC	L2 to neutral	<u> </u> VAC
c. L3 to neutral	<u>280.9</u> VAC	L3 to neutral	<u> </u> VAC

DID NOT CHECK

22. Switch the UPS bypass switch to "BYPASS."

23. Recheck for proper voltages at the bypass switch load output and the load distribution panel(s).

Bypass Switch Load Output		Load Panel Input	
a. L1 to neutral	<u>279.2</u> VAC	L1 to neutral	<u> </u> VAC
b. L2 to neutral	<u>278.4</u> VAC	L2 to neutral	<u> </u> VAC
c. L3 to neutral	<u>277.9</u> VAC	L3 to neutral	<u> </u> VAC

DID NOT CHECK

24. Switch the UPS bypass switch to "UPS."

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25. Return the UPS to normal operation mode:

- a. Press  to access the user parameters.
- b. Press the  or  key until the display shows Bypass operation: ON.
- c. Press  to turn static bypass operation off. The display should show Normal operation load power xx%.

You can now apply loads to the system. As the last step of the installation, BEST recommends that you clear the events log. See Section 400, "Clearing the Events Log."

Section 400: Clearing the Events Log

The events log contains the 250 most recent UPS events, including alarms. To clear the events log, follow the steps below:

1. Simultaneously press  and . The display should show Key in password.
2. Using the key pad, enter "920701." The display should show Logging stack is reset. The events log is now cleared.
3. Press . The display should show Normal operation load power xx%.

If the unit will not be used immediately, go to Section 500, "Shutdown Procedure."

1/31/98

WE PERFORMED A TEST OF THE UPS "BATTERY OPERATION" OUTPUT, A DISCRETE OUTPUT OF THE EXTERNAL CONNECTION BOARD. THE ADVERTISED 30 SEC. DELAY IS THERE, AND IT RESETS WITHOUT TRIPPING. IT OPERATES THE WAY WE WANT IT TO FOR USE AS A RAMP-DOWN COMMAND TO THE POWER SUPPLY. I AM INSTALLING AN INTERLOCK THROUGH THE LAST AVAILABLE CHANNEL OF THE PROTECTION SYSTEM RELAY CHASSIS, TO SEND THE POWER SUPPLY A "POWER-LOSS RAMP DOWN COMMAND". WITH THE 30 SECOND DELAY FROM THE UPS, THE CIRCUIT SHOULD IGNORE MINOR TRANSIENTS AND BE IMMUNE TO NUISANCE RAMP-DOWNS.

3/18/04

HADRON DIPOLE PROTECTION CIRCUIT TESTS
PERFORMED SUBSEQUENT TO MAINTENANCE
(INSTALLATION OF NEW LEAD FLAG HEATERS)

QUENCH VOLTAGES

1. ULAP - ULAN LOOP

2. VLBN - ULBP LOOP

3. VMAP - VMAN LOOP

4. VMAN - UMBN LOOP