

1
ELECTRON DIPOLE CRYOSTAT
INSTRUMENT CABLE "J-2"
Hi POT TEST

9/19/94

THIS TEST IS TO Q.A. THE ASSEMBLED TEST CABLE FOR THE ELECTRON DIPOLE CRYOSTAT INSTRUMENT CABLE SET.

THIS CABLE WILL BE USED FOR INSTRUMENTATION OF THE CRYOSTAT DURING THE INITIAL COOL-DOWN / ACCEPTANCE TEST TO BE PERFORMED IN OCTOBER 1994.

IT IS MY INTENTION TO CERTIFY THAT THE VOLTAGE SENSE WIRES TO THE CRYOSTAT COIL CAN WITHSTAND A HIGH-VOLTAGE BREAKDOWN TEST OF 1,000 VDC. (THIS ISOLATION MAY BE NEEDED IF THE SUPERCONDUCTIVE COIL QUEENCHES DURING OPERATION).

TEST DESCRIPTION:

EQUIPMENT USED:

ONE HIPOTRONICS MODEL HD-100 AND INTERCONNECTING LEADS.

TEST CONDITIONS:

70°F, ~70% RELATIVE HUMIDITY.

TEST PROCEDURE:

EACH VOLTAGE SENSE PAIR WILL BE TESTED FOR LEAKAGE / BREAKDOWN AT 1,000 VDC BETWEEN THE TWISTED PAIR, AND THEN BETWEEN PAIRS. EACH TEST WILL BE SUSTAINED AT 1,000 VDC FOR A MINIMUM OF 60 SECONDS. THE CHART ON THE FOLLOWING PAGE WILL DOCUMENT THE RESULTS. THE HIPOT TESTER WILL BE CONNECTED ACROSS THE TEST POINTS LISTED, AND RAMPED UP TO THE TEST VOLTAGE.

IN THE FINAL TEST ALL OF THE VOLTAGE SENSE PAIRS ARE JUMPED TOGETHER, AND THE REMAINING CABLE PAIRS ARE JUMPED TOGETHER. THE TESTER IS PLACED ACROSS THE TWO JUMPED SETS, AND TESTS LEAKAGE BETWEEN THE VOLTAGE SENSE WIRES AND ANY/ALL OTHER CONDUCTORS IN THE CABLE.

TEST POINTS:		RESULTS	REMARKS
J-2 PINS:	SIGNAL NAMES:	CURRENT LEAKAGE IN μA DC.	
B/C	VMAN/VMBP	0.0	
A/P	VMAP/VMBN	0.0	
M/N	VLAN/VLBP	0.0	
M+N/A+P	VLAN+ / VMAP+ VLBP / VMBN	0.0	
M+N/B+C	VLAN+ / VMAN+ VLBP / VMPP	0.0	
B+C / A+P	VMAN+ / VMAP+ VMPP / VMBN	0.0	
A,BC, M,N,P / D-L + R-U	ALL V / BALANCE SENSE / OF CABLE	0.0	

RS
M Stevens

LOCALLY ASSEMBLED CABLE FOR CRYOSTAT INSTRUMENTATION
FOR OCTOBER TEST - CRYOSTAT RECEPTACLES J3 & J4

J3 COLOR CODE:

PIN:	COLOR:
A	BLK N.C.
B	BRN N.C.
C	BLK
D	BRN
E	BLK
F	RED
G	BLU
H	BLK
J	GRN
K	RED
L	RED
M	RED
N	BLU
P	BLK
R	YEL
S	BLK
T	GRN
U	BLK
V	BLU
W	BLK
X	ORG
Y	YEL
Z	RED
a	WHT
b	BLK
c	WHT

J4 COLOR CODE:

PIN:	COLOR:
A	BLK
B	BRN
C	YEL
D	RED
E	RED
F	RED
G	BLU
H	BLK
J	BLK
K	ORG
L	RED
M	BLK
N	GRN
P	BLK
Q	WHT
R	BLU
S	WHT + YEL + RED + BLK
T	BLK
U	ORG + RED
V	GRN

NOTE: COLOR CODE OF CABLE IN SIGNAL PAIR ORDER
ON NEXT PAGE.

J3 + J4 CABLE COLOR CODE IN SIGNAL PAIR ORDER

J3:

SIGNAL NAME:	PIN:	PAIR COLOR:
PR1 I+	C	BLK
I-	D	BRN
V+	E	BLK
V-	F	RED
PR2 I+	P	BLK
I-	R	YEL
V+	S	BLK
V-	T	GRN
PR3 I+	U	BLK
I-	V	BLU
V+	b	BLK
V-	c	WHT
PR4 I+	M	RED
I-	N	BLU
V+	Z	RED
V-	a	WHT
PR5 I+	G	ORG
I-	H	RED
V+	W	BLK
V-	X	ORG
PR6 I+	J	GRN
I-	K	RED
V+	L	RED
V-	Y	YEL

J4:

SIGNAL NAME:	PIN:	PAIR COLOR:
PR7 I+	K	ORG
PR7 V-	A	BLK
V+	B	BRN
SD8 I+	J	BLK
SD8 V-	T	BLK
V+	L	RED
I-	U	ORG-RED
SG1 P+	N	GRN
(EM1) S-	M	BLK
S+	C	YEL
SG2 P+	V	GRN
(EM2) S-	H	BLK
S+	R	BLU
SG3 P+	D	RED
(EM3) S-	P	BLK
S+	Q	WHT
SG4 P+	E	RED
(EM4) S-	F	RED
S+	G	BLU
SG COM P-	S	WHT
		YEL
		RED
		BLK

NOTE: V+ AND V- ARE USED TO SHOW
SIGNAL OUT FOR THE PLATINUM
RESISTORS, TO BE CONSISTENT
WITH THE WANG CABLE DRAWINGS.
THESE SIGNALS SHOULD BE LABELED
R+ AND R-, RESPECTIVELY.

V/R CM Stevens

DIPOLE POWER SUPPLY MODIFICATION NOTE 9/21/94

THE DYNAPOWER DIPOLE POWER SUPPLY HAS BEEN MODIFIED AS FOLLOWS:

1. UPON RECEIPT OF THE POWER SUPPLY AN INSPECTION REVEALED EXTENSIVE CORROSION ON THE OUTPUT FILTER CAPACITOR BANK (C1/C2). LEAKING LCW DRAIN VALVES ABOVE THE BANK WERE THE CAUSE. I INSTALLED PLASTIC TUBING ON THE VALVE OUTLETS AND ROUTED THEM AROUND THE CAPACITOR BANK AND DOWN THROUGH TWO HOLES WHICH I DRILLED THROUGH THE BASE-PLATE.
2. DURING AN INTERLOCK TEST OF THE POWER SUPPLY WE DISCOVERED THAT THERE WAS NO LOGIC COMMON WIRE FROM THE TTL OUTPUT MODULE (SLOT 7) TO THE STATUS AND CONTROL OUTPUT CONNECTOR, J1. I ADDED A WIRE, ROUTING IT FROM THE MODULE COMMON TERMINAL TO PIN 14 OF J1.

—L.M. Stevens

DIPOLE POWER SUPPLY REPAIR NOTE 9/30/94

THE DYNAPOWER DIPOLE POWER SUPPLY HAS BEEN REPAIRED AS FOLLOWS:

1. UPON RECEIPT AN INSPECTION REVEALED EXTENSIVE CORROSION ON THE OUTPUT FILTER CAPACITOR BANK (REFER TO ITEM #1 ABOVE). THE CAPACITOR BANK WAS DISASSEMBLED, CLEANED OF CORROSION, AND RE-ASSEMBLED.
2. UPON RECEIPT AN INSPECTION REVEALED A HOLE IN THE INSULATION OF ~~THE~~ ONE OF THE OUTPUT POWER CABLES (INTERNAL WIRING OF THE POWER SUPPLY) BETWEEN THE MOTORIZED SWITCH AND THE OUTPUT PADDLE, PROBABLY CAUSED BY THE MOTION OF THE CABLE DURING TRANSPORT. THE WORN INSULATION WAS REPAIRED WITH ELECTRICAL TAPE.
3. EXCESS FLUX WAS REMOVED FROM THE SHUTDOWN/PROTECTION RESISTOR SOLDERED CONNECTIONS.

9/28/94

THIS ENTRY DOCUMENTS THE BALANCE AND GAIN SETTINGS OF THE DIPOLE STRAIN GAGE INSTRUMENTS RECEIVED FROM WANG NMR. THESE SETTINGS MAY BE NEEDED TO RESET THESE INSTRUMENTS TO THEIR ORIGINAL CONDITIONS.

SWITCH + BALANCE UNIT SETTINGS:

CHANNEL:

10 TURN POT:

1	499.5
2	500.0
3	492.5 494.5
4	500.0
5	502.5
6	522.5
7	500.0
8	502.0 505.0
9	500.0
10	508.0

MODEL 2120A STRAIN GAGE CONDITIONER SETTINGS

LEFT HAND CHANNEL:

RIGHT HAND CHANNEL:

10 TURN POT = 100

10 TURN POT = 1009

MULTIPLIER = X2

MULTIPLIER = X200

MODEL 2130 OUTPUT DISPLAY/DIGITAL READOUT:

ATTEN = X1

LOCALLY ASSEMBLED CABLES FOR CRYOSTAT INSTRUMENTATION
FOR OCT. 94 TEST - CRYOSTAT MISC. INSTRUMENTS

He. PRESSURE SENSOR -

SENSOR CONNECTOR PINS	3COND. CABLE COLOR:
1	BLK
2	RED
3	WHT
4	N/C

N₂ PRESSURE SENSOR:

SENSOR CONNECTOR PIN:	3COND. CABLE COLOR:
1	BLK
2	RED
3	WHT
4	N/C

10/18/94

VPS MANUAL TEST

THIS IS A TEST OF THE HYDRAULIC SYSTEM, JACKS,
 TEMPOSONIC FOLLOW-UP XDCERS, AND DYVAL SERVO
 VALVE CONTROL AMPS.

JACK/CHANNEL #1 S/N 9200619-5

INPUT TO DRIVE; FULL UP:	VALVE CURRENT:	FEEDBACK XDCER	MECHANICAL EXTENSION
+9.7 VDC	+4 mA	+9.82 VDC	8.125"
<u>TRANSITION DN</u> — +57 mA			
0.000 VDC	+7 mA	+0.196 VDC	5.25"
FULL DN:			
-220 mVDC	+7 mA	+0.003 VDC	5.125"

JACK/CHANNEL #2 S/N 9200619-3

FULL UP:

+9.5 VDC	+13 mA	+9.79 VDC	8.125"
<u>TRANSITION DN</u> +53 mA			
0.000 VDC	+17 mA	+0.415 VDC	5 ⁵ / ₁₆ "
FULL DN:			
-0.470 VDC	+20 mA	+0.003 VDC	5.125"

CONT'D

JACK / CHANNEL #3 S/N 9200619-6

INPUT TO DRIVE:	VALVE CURRENT:	FEEDBACK XDUCER	MECH. EXT:
FULL UP: +9.88 VDC	0 mA	+9.85 VDC	8.125"
TRANSITION			
	+54 mA		
0.000 VDC	1 mA	+0.038 VDC	5 3/16"
FULL DN: -0.080 VDC	2 mA	+0.005 VDC	5.200"

JACK SER. NO. 9200619-6, WHEN EXTENDING FROM THE FULLY RETRACTED POSITION WILL TRAVEL .040" BEFORE ~~BE~~ THE FOLLOW-UP XDUCER SHOWS ANY CHANGE.

JACK SER. NO. 9200619-3, WHEN EXTENDING FROM THE FULLY RETRACTED POSITION WILL TRAVEL .088" BEFORE THE FOLLOW-UP XDUCER SHOWS ANY CHANGE.

INPUT:	MECH. POS:	FOLLOW UP
2.586 VDC	1"	3.056 VDC
2.586		
4.28 VDC	1.5"	4.73 VDC

JACK SER. NO. 9200619-7

INPUT TO DRIVE:	FEEDBACK XDUCER:	MECH. EXT:
FULL UP: 10.06 VDC	9.81 VDC	8.125" (3.00")

AT 10.00 VDC INPUT $\rightarrow$ 9.76 VDC ? LESS THAN FULL

FULL DN: 0.000 VDC	0.002 VDC	FULL DN
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TO BEGIN UP-STROKE +0.250 VDC 0.002 VDC 0.002"

.080" WHEN EXTENDING FROM THE FULLY RETRACTED POSITION, RAM TRAVELS .080" BEFORE THE FOLLOW UP MOVES.

INPUT:	MECH. POS:	FOLLOW UP:
1.614 VDC	0.500"	1.390 VDC
3.249 VDC	1.000"	3.031 VDC
4.25 VDC	1.500"	4.03

JACK SER. NO. 9200619-4, CH. #2

INPUT TO DRIVE:

FEEDBACK XDUCE:

MECH. EXT:

FULL UP: 9.33 VDC

9.78 VDC

8.125" (3.00")

FULL DN: -490 VDC

.003 VDC

0.000"

1.211 VDC

1.727 VDC

1/2" 0.500"

2.867 VDC

3.38 VDC

1.000"

4.55 VDC

5.07 VDC

1.500"

JACK SER. NO. 9200619-2 CH #3

INPUT TO DRIVE:

FEEDBACK XDUCE

MECH. EXT:

FULL UP: 9.90 VDC

9.79 VDC

8.125" (3.00")

FULL DN: 0.030 VDC

0.006 VDC

0.000"

0.030 VDC

0.006 VDC

0.000"

1.428 VDC

1.408 VDC

0.500"

3.108 VDC

3.084 VDC

1.000"

4.79 VDC

4.76 VDC

1.500"

.083" TRAVEL W/O INDICATION (FEEDBACK)

JACK SER. NO. 9200619-5 CH. #1

INPUT TO DRIVE:	FEEDBACK XDCER:	MECH. POS:
FULL UP: 9.82 VDC	9.75 VDC	8.125" (3.000")
FULL DN: -22.5 VDC	0.003 VDC	0.000"
1.235 VDC	1.492 VDC	0.500"
2.897 VDC	3.149 VDC	1.000"
4.60 VDC	4.82 VDC	1.500"

0.050 TRAVEL W/O INDICATION (FOLLOW UP)

JACK SER. NO. 9200619-1 CH. #1

INPUT TO DRIVE:	FEEDBACK XDCER:	MECH. EXT:
FULL UP: 10.05 VDC	9.80 VDC	8.125" (3.000")
FULL DN: 0.233 VDC	0.002 VDC	0.000"
1.666 VDC	1.460 VDC	0.500"
3.317 VDC	3.127 VDC	1.000"
4.99 VDC	4.79 VDC	1.500"

0.066 TRAVEL UP W/O INDICATION (FOLLOW UP)

DIPOLE VOLTAGE SENSE - CURRENT LIMITING RESISTOR BOX

QA TEST FOR ASSEMBLED DIPOLE VOLTAGE SENSE - CURRENT LIMITING RESISTOR BOX, TEST EQUIPMENT HD 100 SERIES

THIS TEST IS TO DETERMINE THE DIELECTRIC QUALITY OF CONDUCTORS HI POTED AT 2000 V DC IN INCREMENTS OF 200V DC. TESTING WILL BE PIN TO GROUND & PIN TO ADJACENT PIN TO FIND DEFECTS ~~TO FIND POSSIBLE~~ IN CONDUCTOR PURITY DURING ASSEMBLY OF THE EQUIPMENT.

PIN	Volts Dc	Ω	uA Dc		VOLTS	uA
H	200V		-0-	BG	1000V	-0-
H	400V		-0-	G	2000V	-0-
H	600V		-0-	K	1000V	-0-
H	800V		-0-	K	2000V	-0-
H	1000V		-0-	J	1000V	-0-
H	1200V		-0-	J	2000V	-0-
H	1400V		-0-	C	1000V	-0-
H	1600V		-0-	C	2000V	-0-
H	1800V		-0-	F	1000V	-0-
H	2000V		-0-	F	2000V	-0-
A	200V		-0-	E	1000V	-0-
A	400V		-0-	E	2000V	-0-
A	600V		-0-	D	1000V	-0-
A	800V		-0-	D	2000V	-0-
A	1000V		-0-			
A	1200V		-0-			
A	1400V		-0-			
A	1600V		-0-			
A	1800V		-0-			
A	2000V		-0-			
B	1000V		-0-			
	2000V		-0-			

	VOLTS	4A
1) H to A	1000V	-0-
" "	2000V	-0-
2) A to B	1000V	-0-
	2000V	-0.4A
3) B to C	1000V	-0-
	2000V	-0-
4) C to D	1000V	-0-
	2000V	-0-
5) D to E	1000V	-0-
	2000V	-0-
6) E to F	1000V	-0-
	2000V	-0-

1. DIPOLE VOLTAGE SENSE / CURRENT LIMITING RESISTOR BOX
2ND ASSEMBLY 9-23-95 HIPOTESTED AT 1000V + 2000V

PIN TO GROUND			PIN TO PIN		
	VOLTS	4A		VOLTS	4A
H	1000V	-0-	H to A	1000V	-0-
H	2000V	-0-	H to A	2000V	-0-
A	1000V	-0-	A to B	1000V	-0-
A	2000V	-0-	A to B	2000V	-0-
B	1000V	-0-	B to C	1000V	-0-
B	2000V	-0-	B to C	2000V	-0-
G	1000V	-0-	C to J	1000V	-0-
G	2000V	-0-	C to J	2000V	-0-
K	1000V	-0-	J to K	1000V	-0-
K	2000V	-0-	J to K	2000V	-0-
J	1000V	-0-	K to G	1000V	-0-
J	2000V	-0-	K to G	2000V	-0-
C	1000V	-0-	G to F	1000V	-0-
C	2000V	-0-	G to F	2000V	-0-
F	1000V	-0-	F to E	1000V	-0-
F	2000V	-0-	F to E	2000V	-0-
E	1000V	-0-	E to D	1000V	-0-
E	2000V	-0-	E to D	2000V	-0-
D	1000V	-0-		1000V	
D	2000V	-0-		2000V	

ELECTROPNEUMATIC ACTUATOR - 8"

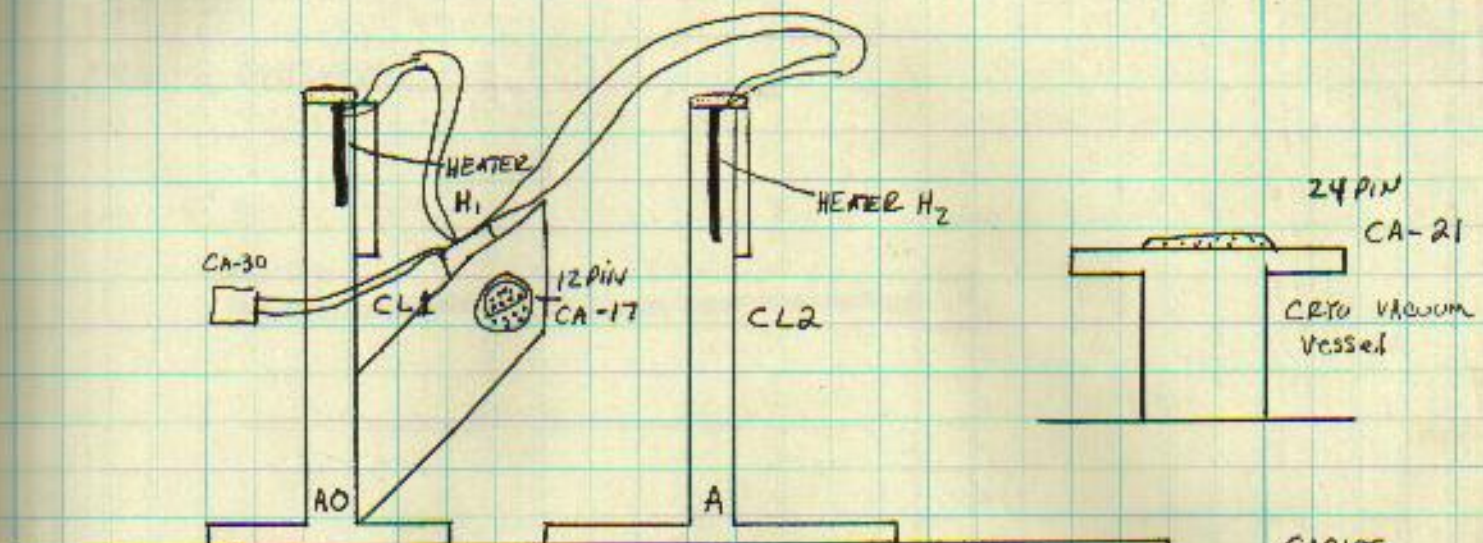
TEST FOR MDC VACUUM 8" FLANGE

SERIAL NUMBER 93-11782-G

MODEL NUMBER GV-8000 M-P-SP

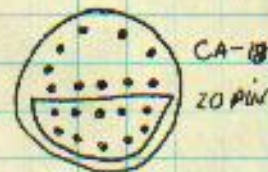
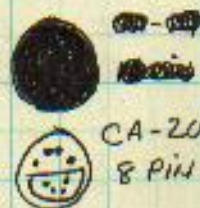
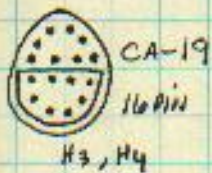
MDC CATALOG, PAGE 79 UNIT PRICE \$3,175.00

TEST PRESURE 75 PSI NITROGEN COMPRESSED
AT 24VDC THE ELECTROPNEUMATIC ACTUATOR VALVE OPENED
UP, WHEN POWER WAS LOST THE VALVE CLOSED AND SEATED
PROPERLY

MECHANICAL DRAWING FOR Q_2/Q_3 CRYOSTAT CONNECTIONSCABLES

CA-17
CA-18
CA-19
CA-20
CA-21

THESE CONNECTORS ARE LOCATED BELOW
WITH LAKESHORE CONNECTIONS



EACH PAIR OF CONNECTORS MAY BE IDENTIFIED
BY CIRCULAR COLOR RING ON END OF CONNECTOR

C₁₆ C₁₅ C₁₄ C₁₃ C₁₂ C₁₁ C₁₀ C₉ C₈ C₇ C₆ C₅ C₄ C₃ C₂ C₁
/ 0 0 / 0 0 / 0 0 / 0 0 / 0 0 / 0 0 / 0 0

LAKESHORE P.S.

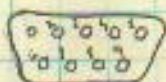
CONNECTIONS

MAGNET / COLOR RING

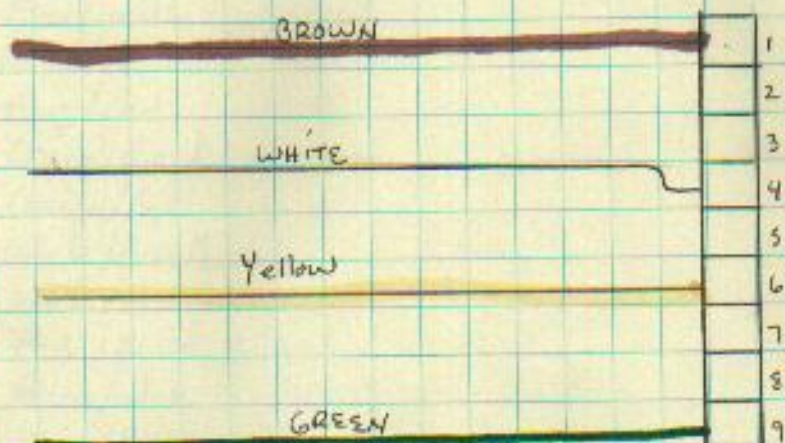
SK DIPOLE BLACK
SK QUAD RED
SK SEXTUPOLE BLUE
SEXTUPOLE WHITE
OCTUPOLE BLACK
DODECAPOLE YELLOW
DECAPOLE BROWN
DIPOLE BLUE

PLUG CONNECTOR FROM SETA PRESSURE AT CRYOSTAT

APPROX. 8' OF CABLE



SUB D 9 PIN



CA-17

Leptos Q2

Siemens Rack to Crystal

EQ2 17

OQ271Q-J17 to MQ271-C17

<u>pin</u>	<u>Color</u>
1	Red / Green
2	Red / White
3	Blue / White
4	Green / Black
5	Blue / Red
6	Orange / Black
7	Orange / Red
8	White / Black
9	White / Red
10	Red / Black
11	Green / White
12	Blue / Black

CA-18 Leptos Q2
(EQ2-18)

Siemens Rack to Cryostat
(OQ271Q-J18 to MQ271-C18)

<u>pin</u>	<u>Color</u>
1	Black/white
2	Red / Black
3	Blue / Black
4	Red / White
5	Orange/Black
6	Green/white
7	White
8	Orange
9	Blue
10	Green/Black
11	Blue/white
12	Green
13	Red
14	Black
15	White/Black
16	Black/Red
17	Blue/Red
18	White/Red
19	Orange/Red
20	Red/Green

CA-19
EQ2-19

Leptos Q2

Siemens Rack to Crystal
(mq271-C19 to OQ271Q-IA)

<u>pin</u>	<u>Color</u>
1	Red/white
2	Black/white
3	Blue/Black
4	Orange/Black
5	Green
6	Red
7	white
8	Red/Black
9	Orange
10	Blue
11	Black
12	White/Black
13	Orange/Red
14	Red/Green
15	Blue/Red
16	Green/Black

CA-20
(EQ2-20)

Leptos Q2

Siemens to Crystat
(MQ271-C20 to CQ271Q-J20)

<u>pin</u>	<u>color</u>
1	White
2	Brown
3	Green
4	Yellow
5	Black
6	Orange
7	Blue
8	Red

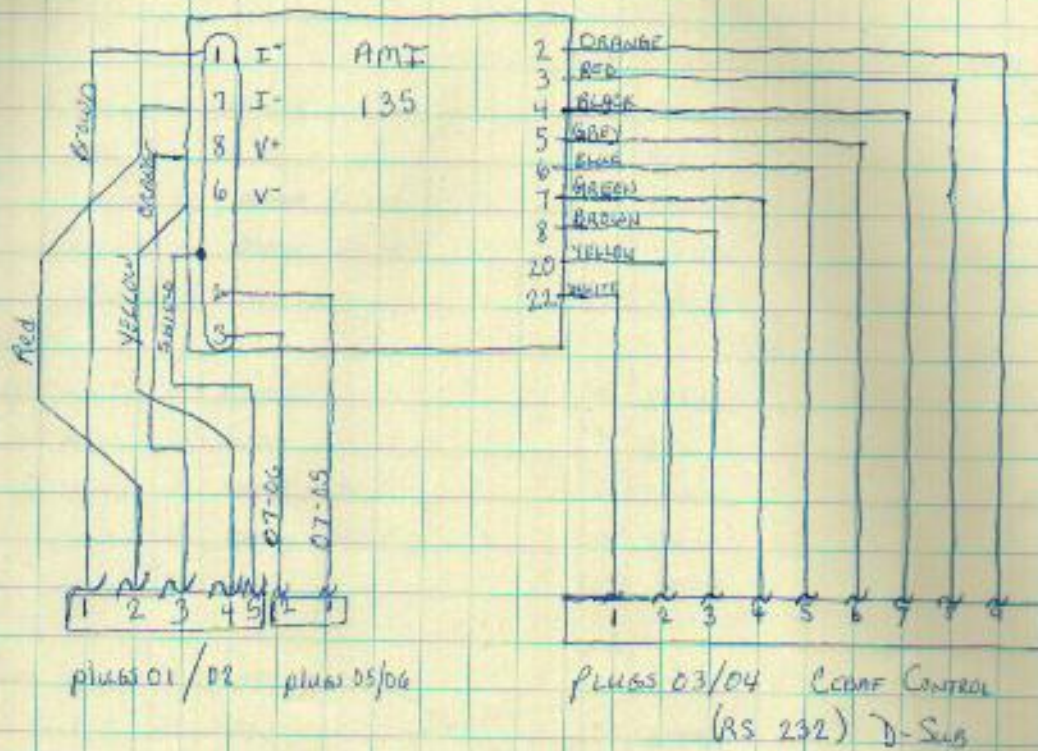
CA-21
(EQ2-21)

Leptos Q2

Siemens Rack to Cryostat
(MA271-C21 to OQ27/Q-J21)

<u>pin</u>	<u>Color</u>
1	Green / Black
2	Black / Blue
3	Green / White
4	White / Black / Green
5	Red / White
6	Blue / White
7	White / Red
8	Red / Black / White
9	Black / Red
10	Black / Orange
11	White
12	Green
13	Red / Black
14	White / Black
15	Blue
16	Black
17	Orange / Red
18	White / Black / Red
19	White / Black / Brown
20	Red
21	Orange
22	Orange / Green
23	Red / Green
24	Blue / Brown

SACUAY System Wiring Notes



		C1B1		CR40 TBM	
LE 170	BROWN	41	BLACK	36	BROWN
	RED	42	RED	37	RED
	YELLOW	43	WHITE	38	YELLOW
	ORANGE	44	BLACK	39	ORANGE
	SHIELD	45	SHIELD	40	SHIELD
LE 171	BROWN	46	BLACK	41	BROWN
	RED	47	RED	42	RED
	YELLOW	48	WHITE	43	YELLOW
	ORANGE	49	BLACK	44	ORANGE
	SHIELD	50	SHIELD	45	SHIELD

SACLAY System Wiring Notes

		C2B1		TBM/C	
FT102	BROWN	41	BLACK	26	BROWN
	RED	42	RED	37	RED
	ORANGE	43	WHITE BLACK	38	ORANGE
	YELLOW	44	BLACK WHITE	39	YELLOW
	SHIELD	45	SHIELD	40	SHIELD

FT112	BROWN	46	BLACK	9	BROWN
	RED	47	RED	42	RED
	ORANGE	48	WHITE BLACK	43	ORANGE
	YELLOW	49	BLACK WHITE	44	YELLOW
	SHIELD	50	SHIELD	45	SHIELD

FIS102	BROWN	31	BLACK	26	RED
	RED	32	RED	27	ORANGE
	ORANGE	33	BLACK	28	BROWN
	YELLOW	34	WHITE	29	YELLOW
	SHIELD	35	SHIELD	30	SHIELD

★ CAUTION: Wiring Sequence
Changed @ TBM

FIS112	BROWN	26	BLACK	33	BROWN
	RED	37	RED	31	RED
	ORANGE	38	BLACK	32	ORANGE
	YELLOW	39	WHITE	34	YELLOW
	SHIELD	40	SHIELD	35	SHIELD

★ CAUTION: Wiring Sequence
changed @ TBM

FLOW TRANSMITTER Switch 758 A

<u>pin</u>	<u>Function</u>
1	Valve Test Point
2	Flow Out (+)
3	Valve Close
4	Valve Open
5	Power Common
6	NC
7	24 vdc
8	Setpoint (+)
9	Flow Out (-)
10	Optional Input (0-5vdc)
11	NC
12	Analog Common
13	Setpoint in (-)
14	NC
15	Chassis

• Controller Only

Removed interlock circuit from FIS and rerouted through Relay 1 output of Newport Controllers FT102 & FT112.

ELECTRON ARM Q1 SACLAY SYSTEM

~~WIRE~~ CABLES DT151, DT152 VS141/142

VOLTAGE SENSE LINES Between C2D2/01, C2D2/02, C2D2/03 &

TBM 01, 02, and 03 Respectively.

H. Pot Test:

this test is to Q.A. the assembled Voltage Sense Cables to ensure Cables can withstand a high voltage breakdown test of 1000 vdc and document current leakage.

Equipment used:

Hipotronics HD100 Hipot Tester

Test Conditions

73°F @ ±70% Relative humidity

Procedure:

Each Twisted pair will be tested for current leakage/breakdown @ 1000 VDC for a minimum of 60 seconds. The chart on the following page will document results. The Hipot tester will be connected to the test points listed and ramped up to the test voltage. Upon satisfactory results, the pair will be tested for leakage/breakdown with the shield wire. The twisted pairs will be jumpered together and tested with all other twisted pairs in cable. The final test will be all twisted pairs to each shield wire.

Test Point to		Test Point	DT 151 Current	DT 152 Leakage	VS141/142 in μ amps
Voltage Sense Pairs	1	2	$\emptyset$	$\emptyset$	$\emptyset$
	4	5	$\emptyset$	$\emptyset$	$\emptyset$
	7	8	$\emptyset$	$\emptyset$	$\emptyset$
	10	11	$\emptyset$	$\emptyset$	$\emptyset$
V.S. pairs to respective Shield	1-2	3	$\emptyset$	$\emptyset$	$\emptyset$
	4-5	6	$\emptyset$	$\emptyset$	$\emptyset$
	7-8	9	$\emptyset$	$\emptyset$	$\emptyset$
	10-11	12	$\emptyset$	$\emptyset$	$\emptyset$
V.S. pair to V.S. pair	1-2	4-5	$\emptyset$	$\emptyset$	$\emptyset$
	1-2	7-8	$\emptyset$	$\emptyset$	$\emptyset$
	1-2	10-11	$\emptyset$	$\emptyset$	$\emptyset$
	4-5	7-8	$\emptyset$	$\emptyset$	$\emptyset$
	4-5	10-11	$\emptyset$	$\emptyset$	$\emptyset$
	7-8	10-11	$\emptyset$	$\emptyset$	$\emptyset$
	1-2	6	$\emptyset$	$\emptyset$	$\emptyset$
	1-2	9	$\emptyset$	$\emptyset$	$\emptyset$
to all other Shields	1-2	12	$\emptyset$	$\emptyset$	$\emptyset$
	4-5	3	$\emptyset$	$\emptyset$	$\emptyset$
	4-5	9	$\emptyset$	$\emptyset$	$\emptyset$
	4-5	12	$\emptyset$	$\emptyset$	$\emptyset$
	7-8	3	$\emptyset$	$\emptyset$	$\emptyset$
	7-8	6	$\emptyset$	$\emptyset$	$\emptyset$
	7-8	12	$\emptyset$	$\emptyset$	$\emptyset$
	10-11	3	$\emptyset$	$\emptyset$	$\emptyset$
	10-11	6	$\emptyset$	$\emptyset$	$\emptyset$
	10-11	9	$\emptyset$	$\emptyset$	$\emptyset$

P/S

Ricketts

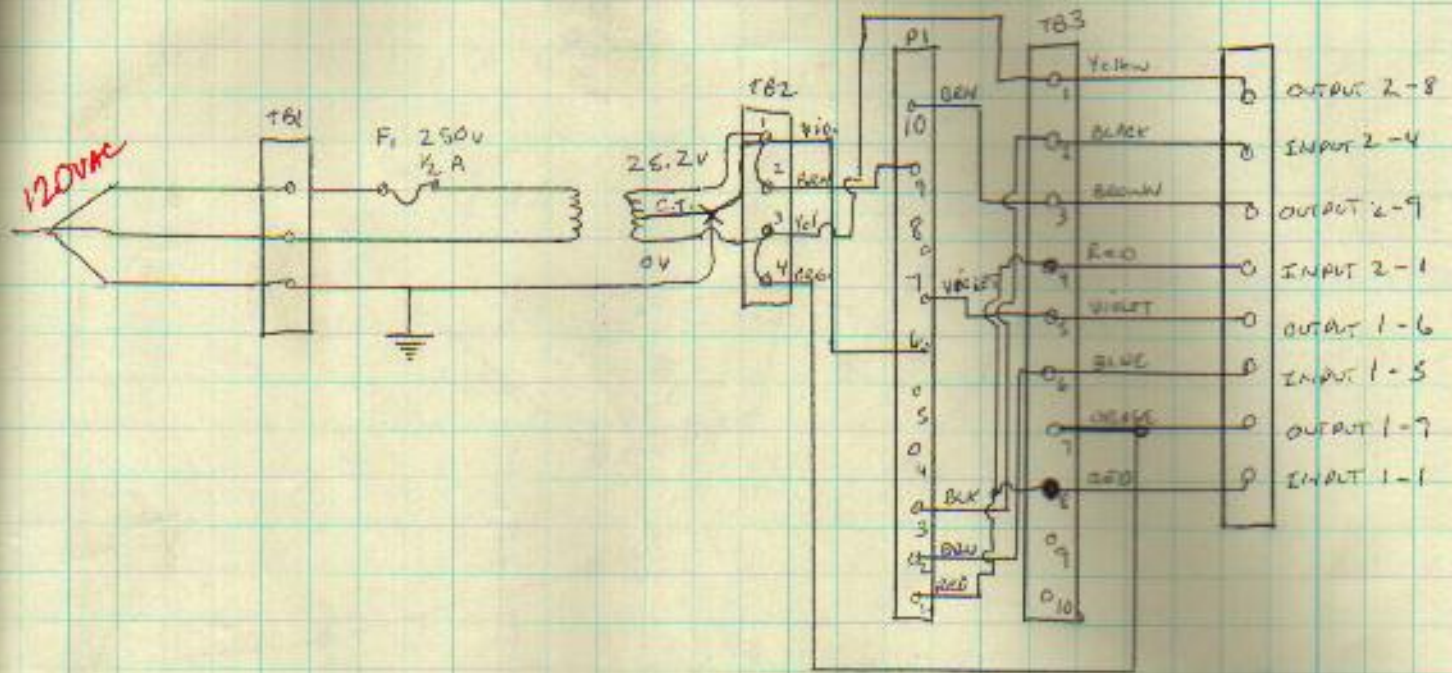
C2D2/01

1	Brown
2	Black
3	Shield
4	Red
5	Black
6	Shield
7	White
8	Black
9	Shield
10	Yellow
11	Black
12	Shield

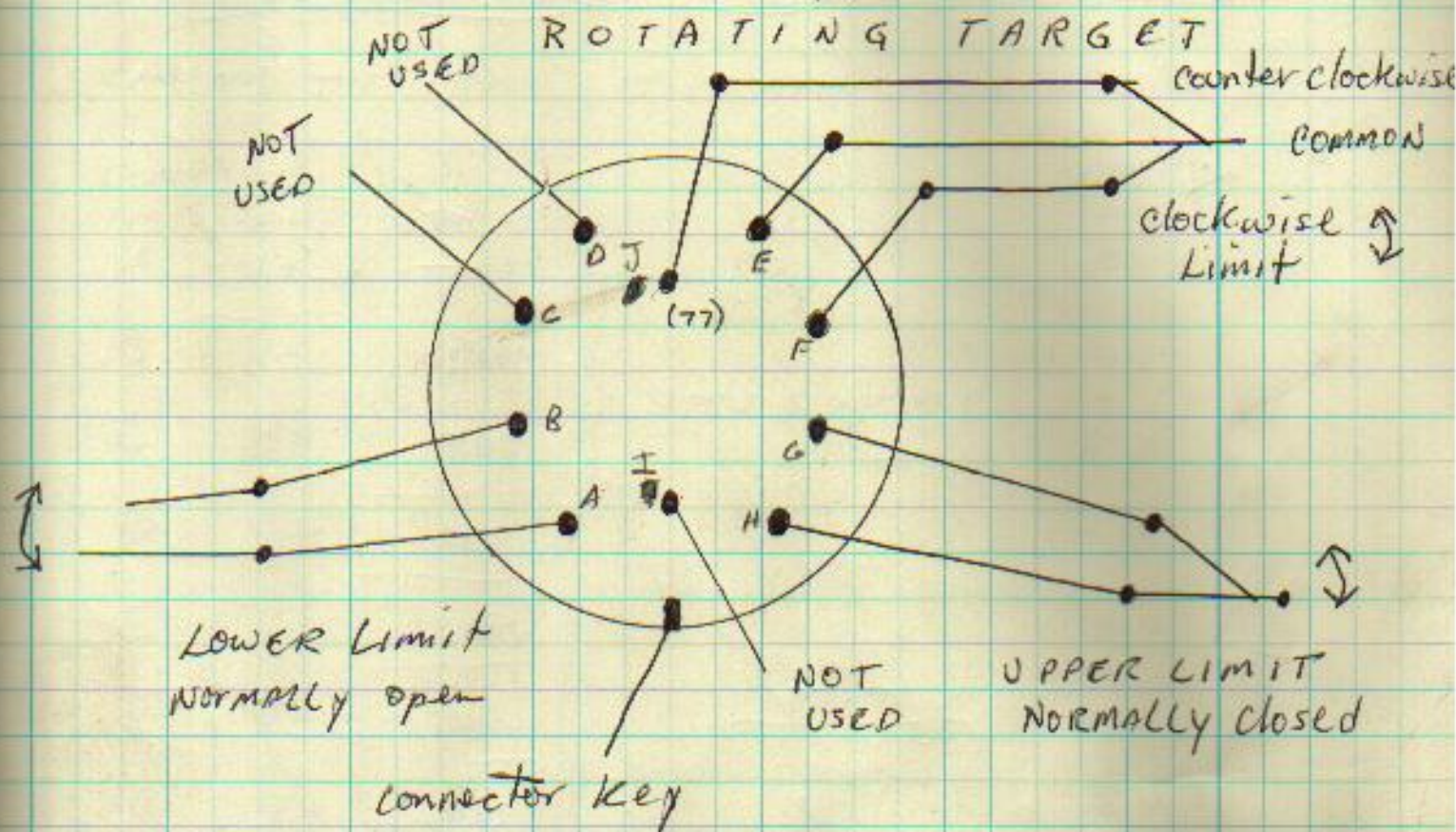
SACLAY MTG. 2/16/96

1. DISCONNECT CRYOSTAT FROM CONTROLS/INSTRUMENT/POWER UNTIL APPROVAL FROM SACLAY FRANCE. ~ (TUESDAY?)
2. WE WILL ASK SACLAY IF WE CAN ADD ~~ISO~~ OPTO-ISOLATORS TO HELIUM LEVEL
3. WE WILL RETROFIT THE FLOWMETER WIRING BACK TO SACLAY'S CONFIGURATION. + INSTALL OPTO-SWITCH CABLES
4. WE WILL ASK SACLAY FOR PERMISSION TO ISOLATE THE LEAD HEATERS (TAKE NO FURTHER ACTION) (ON INSTALLING THE ISOLATED BLOCKS)
5. WE WILL INSTALL THE CONVECTION + COLD-CATHODE SUPPLIED BY SACLAY. SPILL W/ N_2

WIRING DIAGRAM FOR RELAY CARD CHASSIS Q₁



LIMIT SWITCH POSITIONS FOR



NOTE: * SWITCH CONFIGURATION
WHEN TARGET IN LOWERED
POSITION.

S. Spiegel
4-5-96

HADRON DIPOLE SUPPLY/RETURN (HELIUM) NODES.

CONNECTOR LOCATED ON LINE BETWEEN DIPOLE BAYONET CAN AND THE DIPOLE. IT IS A 10-PIN CERAMISEAL

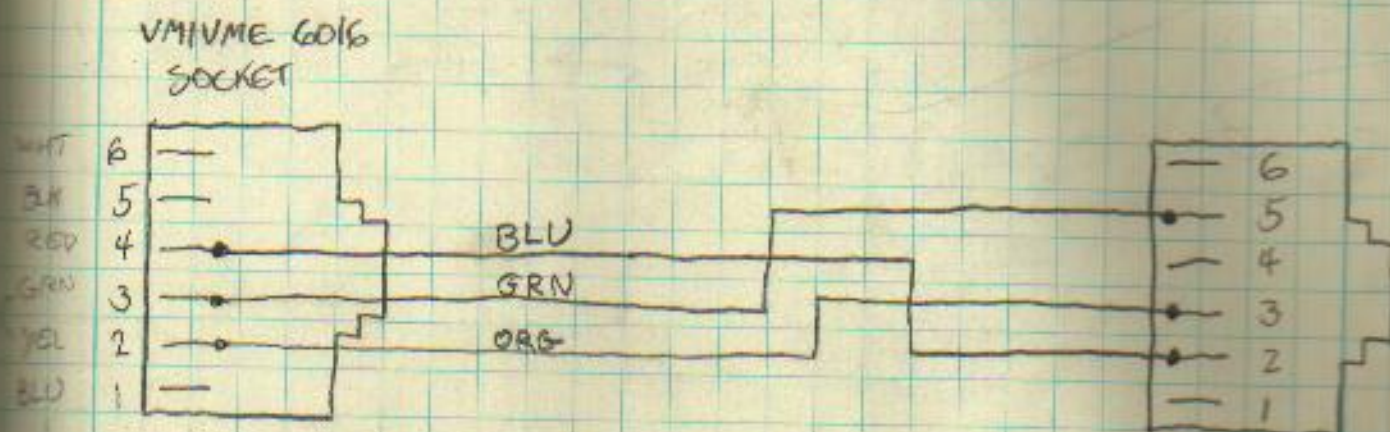
CONNECTOR.

PIN:	SIGNAL:	CABLE COLOR:	EXTERNAL CABLE COLOR?
A	V+	CLEAR	YEL
B	V-	GREEN	WHT
C	I+	BLUE	BLK
D	I-	RED	GRN
E	V+	CLEAR	BLU
F	V-	GREEN	ORG
G	I+	BLUE	BRN
H	I-	RED	GRN
I	SUPPLY DIODE #2 (ALL FOUR WIRES SOLDERED ON SAME PIN)		
J	RETURN	" " " " " " " "	" " " "

THERE ARE TWO DIODES MOUNTED ON EACH LINE, SUPPLY AND RETURN. THE SPARE CABLES ARE SOLDERED/SHORTED ON PINS I AND J OF THE CONNECTOR. EACH CABLE IS LABELED.

COMMUNICATIONS CABLES PINOUT, ELECTRON ARM

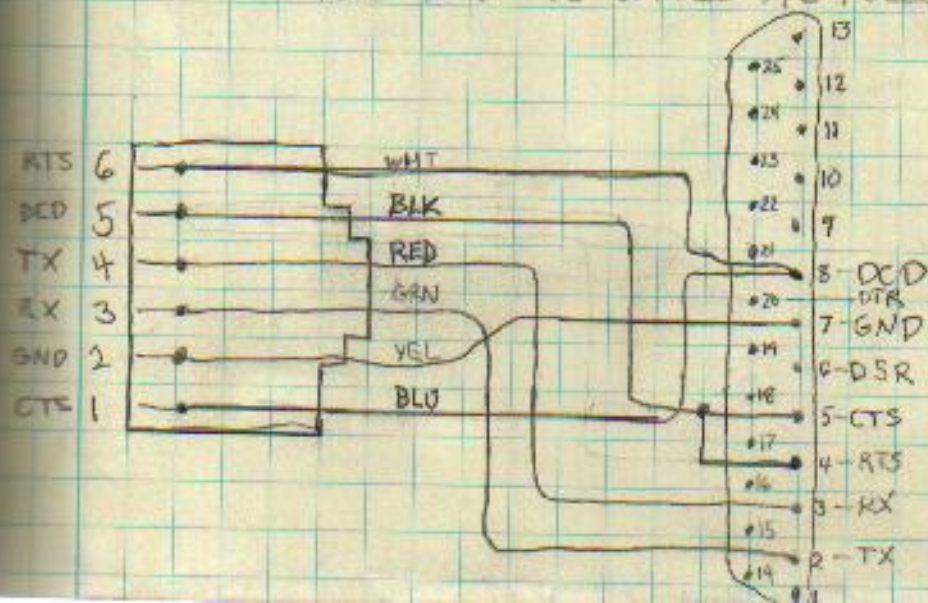
LAKESHORE MULTIPOLE POWER SUPPLIES AND LAKESHORE HALL PROBE METERS USE THE SAME CABLE, AS FOLLOWS:



MY OLD
YEL - GRN ✓
GRN - BLK ✓
RED - YEL ✓

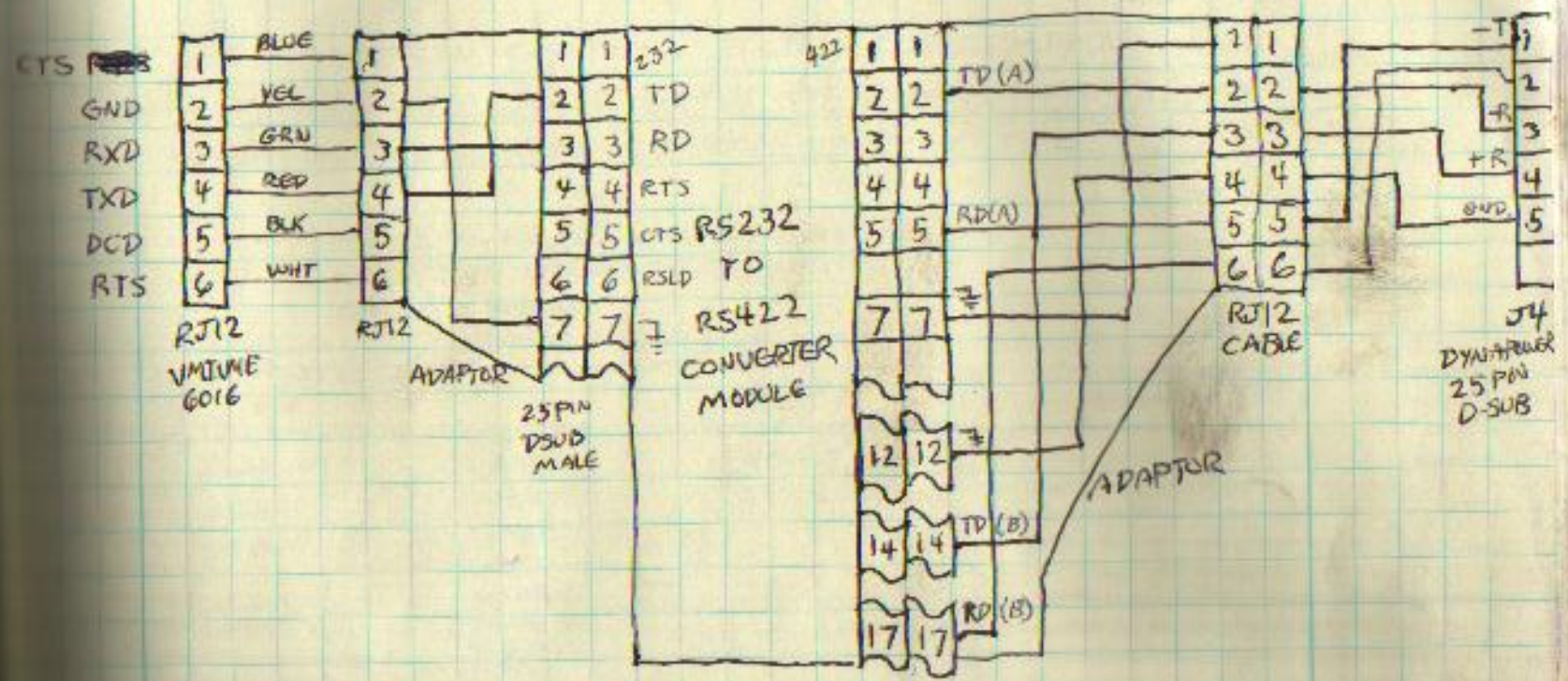
HALL Q1 BLU → FIXED
Q3 BLU ↓ - NOT FIXED.

THE METROLAB PRECISION NMR TESLAMETER USES A 6 WIRE CABLE WIRED PIN-TO-PIN. THE ADAPTOR ON THE METER END IS WIRED AS FOLLOWS:



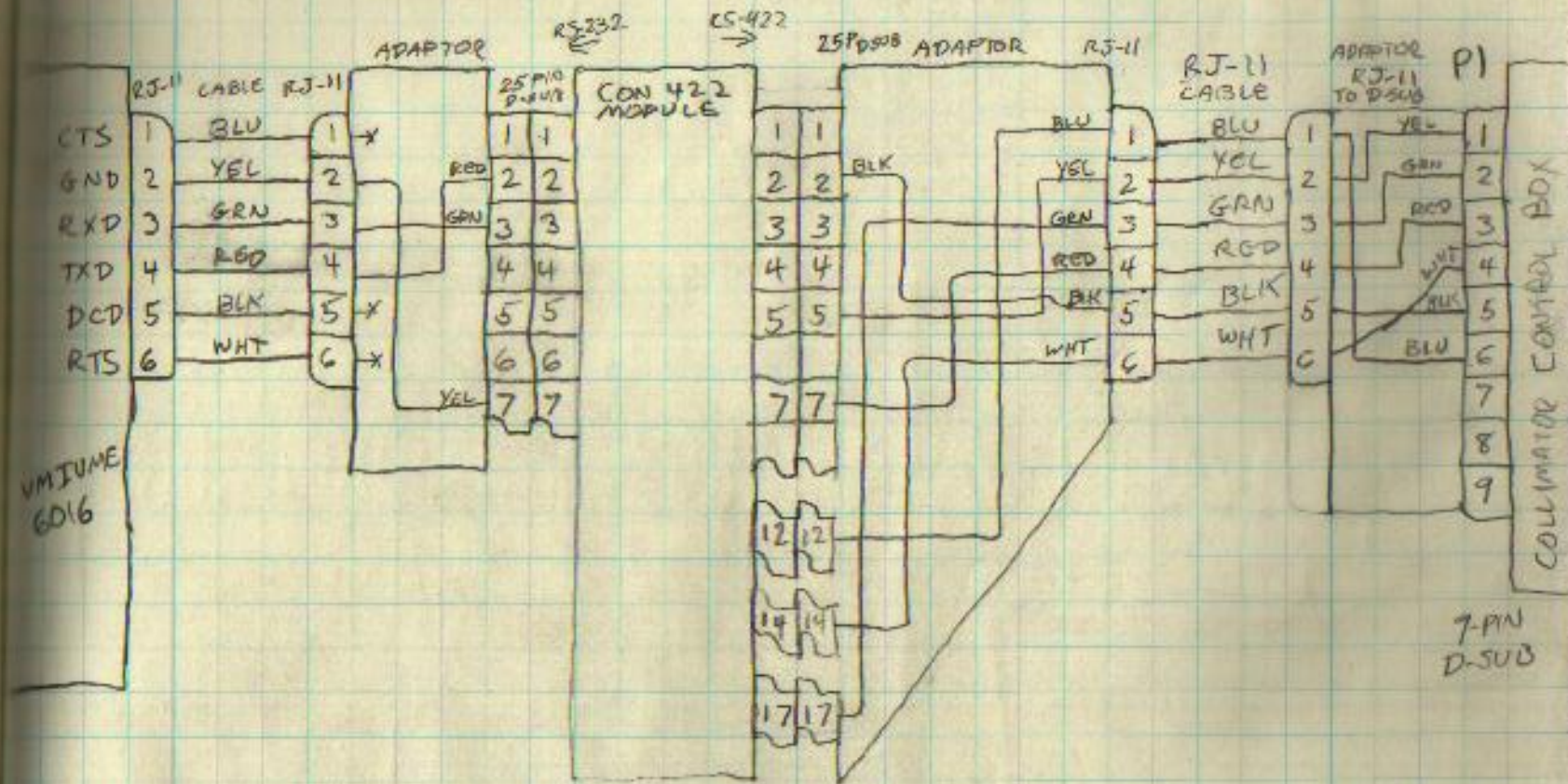
(CONTINUED)

THE DYNAPOWER SERIAL CABLE IS WIRED AS FOLLOWS:



THE COLLIMATOR SERIAL CABLES ARE WIRED AS FOLLOWS:

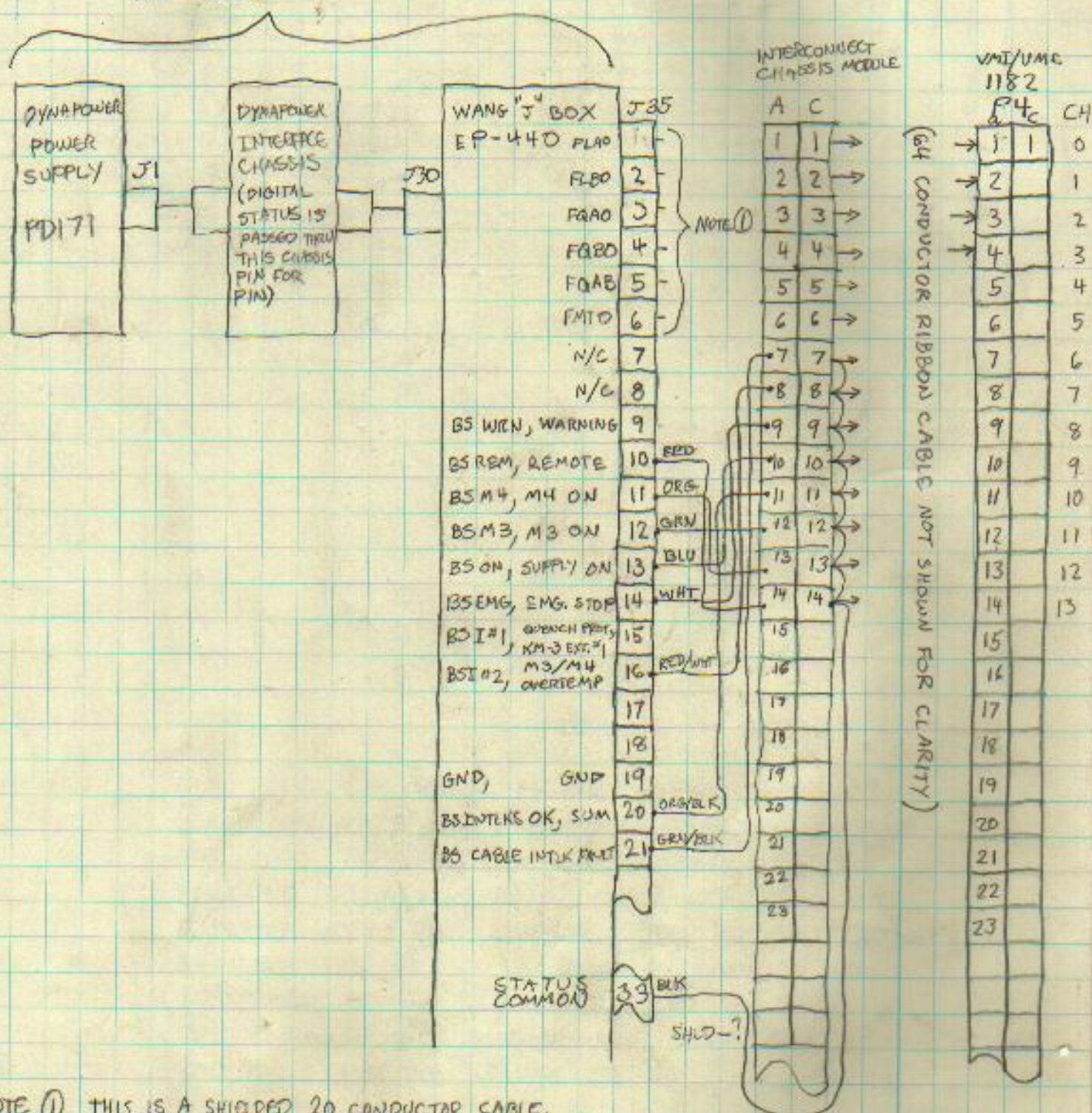
THE COLLIMATOR SERIAL CABLES ARE WIRED AS FOLLOWS:



CABLE PINOUT

ELECTRON SLOW CONTROLS DIGITAL INPUT MODULE INPUT FROM DYNAPOWER POWER SUPPLY TTL OUTPUT, PLUS CABLE INTERLOCK STATUS FROM DYNAPOWER RELAY KCTF2).

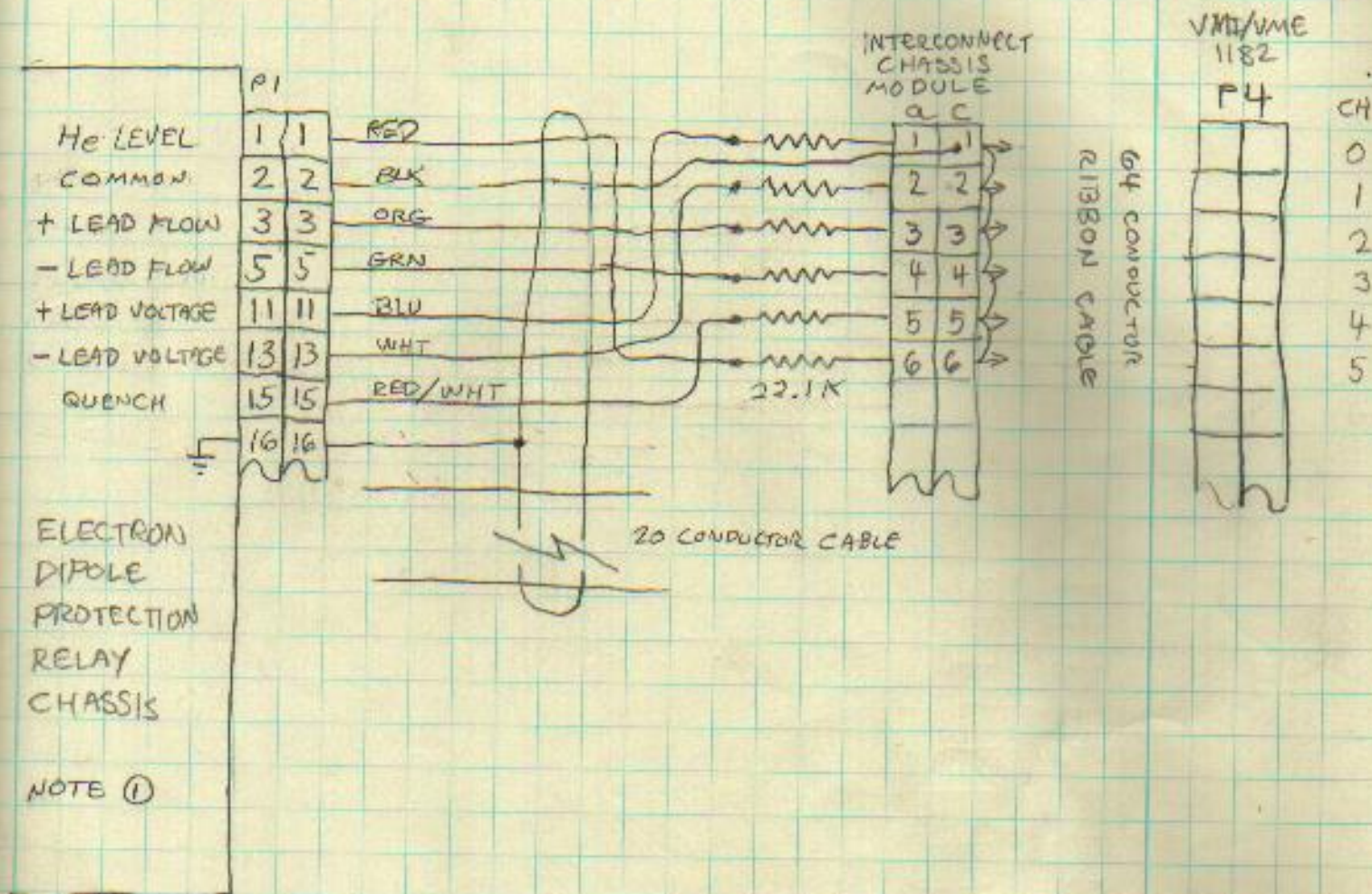
REFER TO "USGR MANUAL FOR CEBAT HALL A HRS SUPERCONDUCTING POLE" FOR CABLE PINOUTS.



NOTE ① THIS IS A SHIELDED 20 CONDUCTOR CABLE. THE EXTRA WIRES ARE CARRIED + STOWED AT BOTH ENDS.

CABLE PINOUT

ELECTRON SLOW CONTROLS DIGITAL INPUT MODULE
FROM DIPOLE PROTECTION RELAY CHASSIS

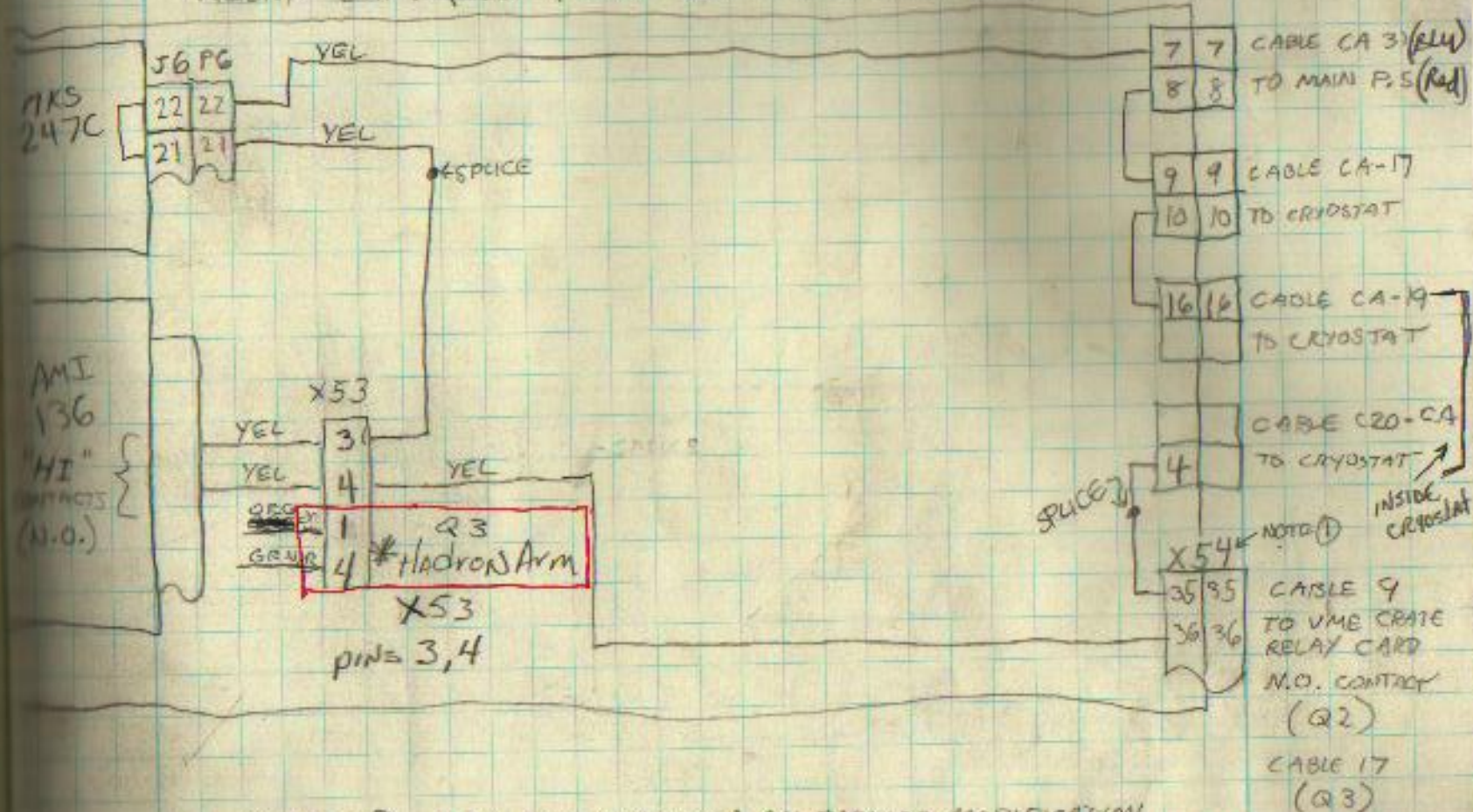


NOTE ① THE ELECTRON DIPOLE PROTECTION CHASSIS WAS FIELD MODIFIED TO PROVIDE A VOLTAGE SOURCE FOR THE TTL LOGIC CARD (VM/VME 1182) BY POWERING THE STATUS-RELAY CONTACTS FROM THE INTERNAL 24V POWER SUPPLY. TO DROP THE VOLTAGE DOWN TO TTL LEVEL, A DROPPING RESISTOR WAS INSTALLED AT THE INTERCONNECT CHASSIS MODULE, ON THE END OF THE CABLE WIRES, ROW C IS JUMPED FOR THE RETURN PATH.

OPERATIONS LOG 5/9/96

1450 - TURNED ON DYNAPOWER (ELECTRON) AND SET IT TO
REMOTE CONTROL FOR A COMMUNICATIONS TEST

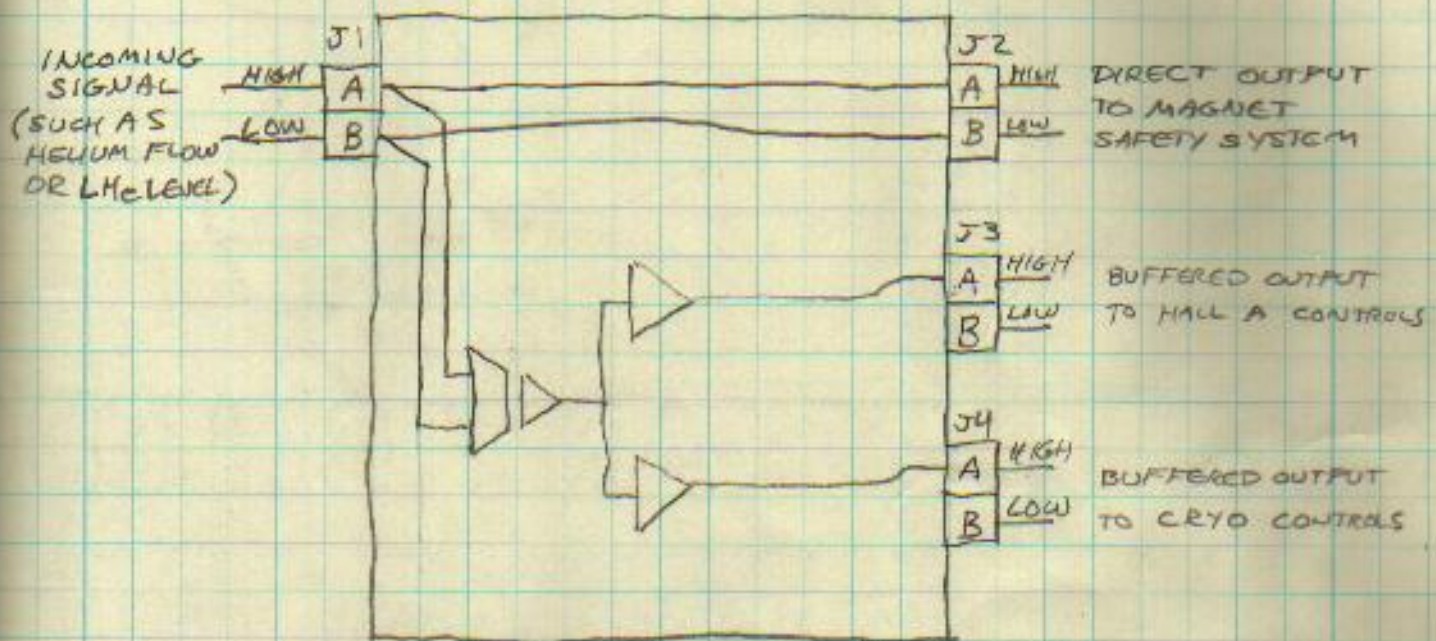
WIRING MODIFICATION SIEMENS Q2/Q3 ELECTRON
INSTRUMENT RACK MODIFICATION INCORPORATING
LHe LEVEL RELAY CONTACTS FROM THE INSTALLED AMI 136
AND A SET OF RELAY CONTACTS IN THE SLOW CONTROLS CRATE
RELAY CARD (TO ALLOW SOFTWARE SHUTDOWN/ENABLE).



THIS SINGLE CIRCUIT PROVIDES CABLE INTERLOCK FOR LEAD DROP
AND QUENCH INTERCABLING; FLOW CONTROLLER OUTPUT CABLE;
AND (NOW) HELIUM LEVEL INTERLOCK FROM THE AMI-136 "HI"
RELAY CONTACT. REFER TO SIEMENS DRAWINGS NO. 50 794 744
PAGES 12 AND 8.

ISOLATION CHASSIS INTERCONNECT DIAGRAM

THE HALL A ISOLATION CHASSIS IS A 3 OR 4 CHANNEL OPTO-ISOLATION UNIT WHICH PROVIDES 3 OUTPUTS PER CHANNEL. ONE OUTPUT IS HARD-WIRED THROUGH THE CHASSIS TO PROVIDE A SIGNAL FOR THE SUPERCONDUCTIVE MAGNET SAFETY SYSTEM. THE OTHER TWO OUTPUTS (PER CHANNEL) ARE OPTO-ISOLATED FROM THE INPUT AND BUFFERED SO THAT A DOWN-LINE EQUIPMENT FAILURE ON EITHER OUTPUT WILL NOT AFFECT THE OTHER ONE.



ELECTRON INTERCABLING:

Q2/Q3

INPUTS - LEAD FLOW - PIGTAIL CABLE FROM X54 BLOCKS 29+30 (CL1)
AND 31+32 (CL2). INPUT FOR CHANNELS 1+2

LHe - PIGTAIL CABLE FROM X54 BLOCKS + . INPUT FOR CH. 3.

OUTPUTS - LEAD FLOW - CL1 HALL A SLOW CONTROLS - CABLE #5 (Q2); #12 (Q3).
" CRYO CONTROLS -

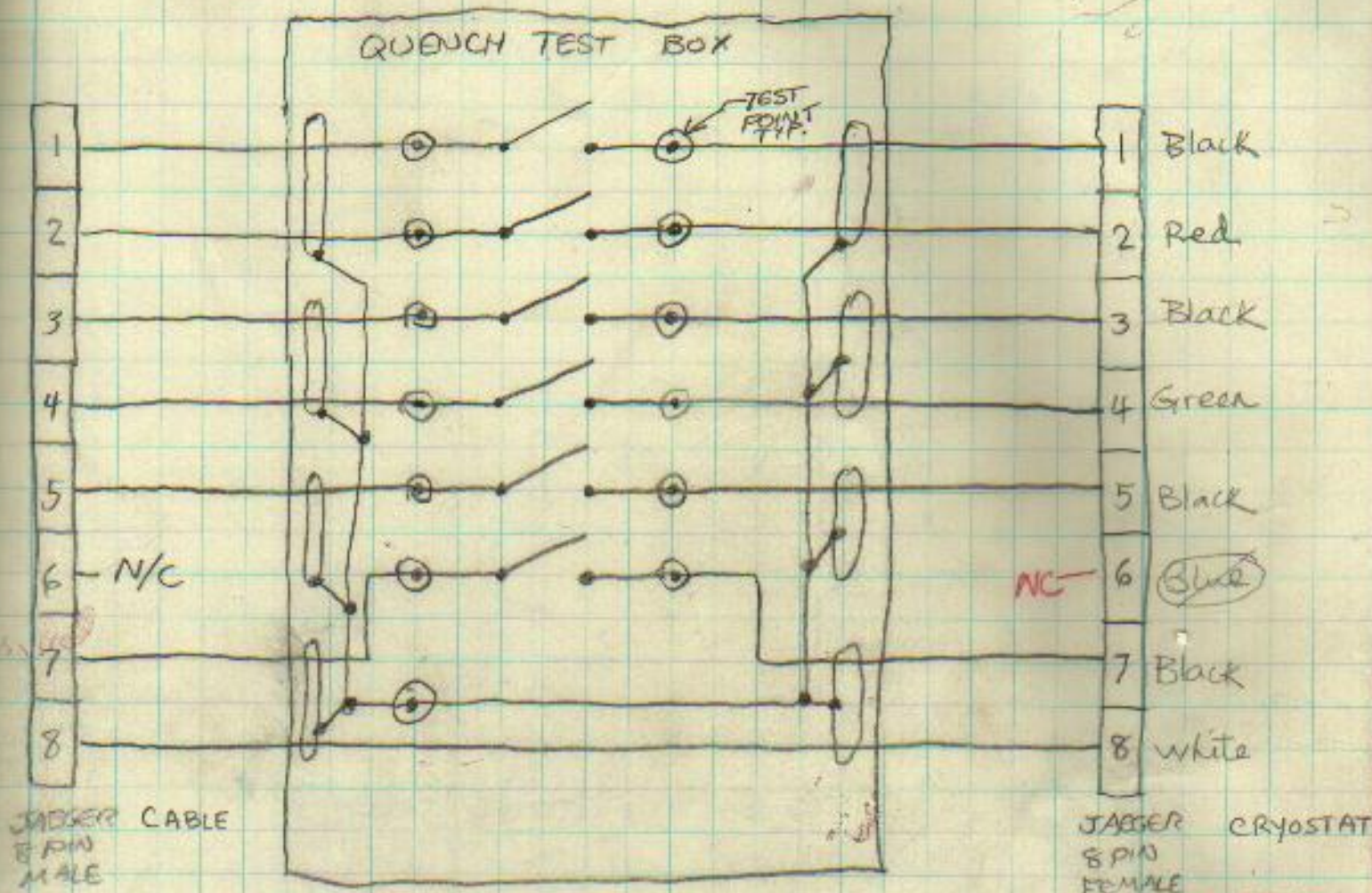
LEAD FLOW - CL2 HALL A SLOW CONTROLS - CABLE #6 (Q2); #14 (Q3).
" CRYO CONTROLS -

HELIUM LEVEL - HALL A SLOW CONTROLS - CABLE #8 (Q2); #16 (Q3).
" CRYO CONTROLS

LABEL

Q1 - QUADRAPOLE - FOCUSING MAGNET 105

SACLAY Q1 SAFETY SYSTEM TEST BOXES



~~WIRE~~ 100 Ck 6

Box P/N 597513010 66.11

6 SPST SWITCHES
13 BANANNA PLUG TEST POINTS
BANANA

TOGGLE

size? on/on P/N

170 DPDT
593010255

Red Gm 4
IN P/N 593581250

Orange 593581240
OUT P/N

SHIELD P/N 593581260

← 6' cables →

+ 8 COND. CABLE
male outside?
female outside?

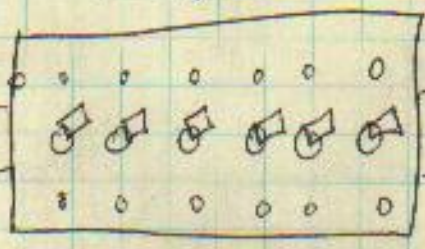
20 AWG P/N 614532235

CABLE TIES P/N 611550030

CAMASLIDE RAILslide in/out N/A

portable w/ bracket

day JUNE 04, 1996



Blue steel box
w/ handle

mount? on top of Q1 main

cord connector Hubbell for strain relief

Hubbell

@ Norfolk wire

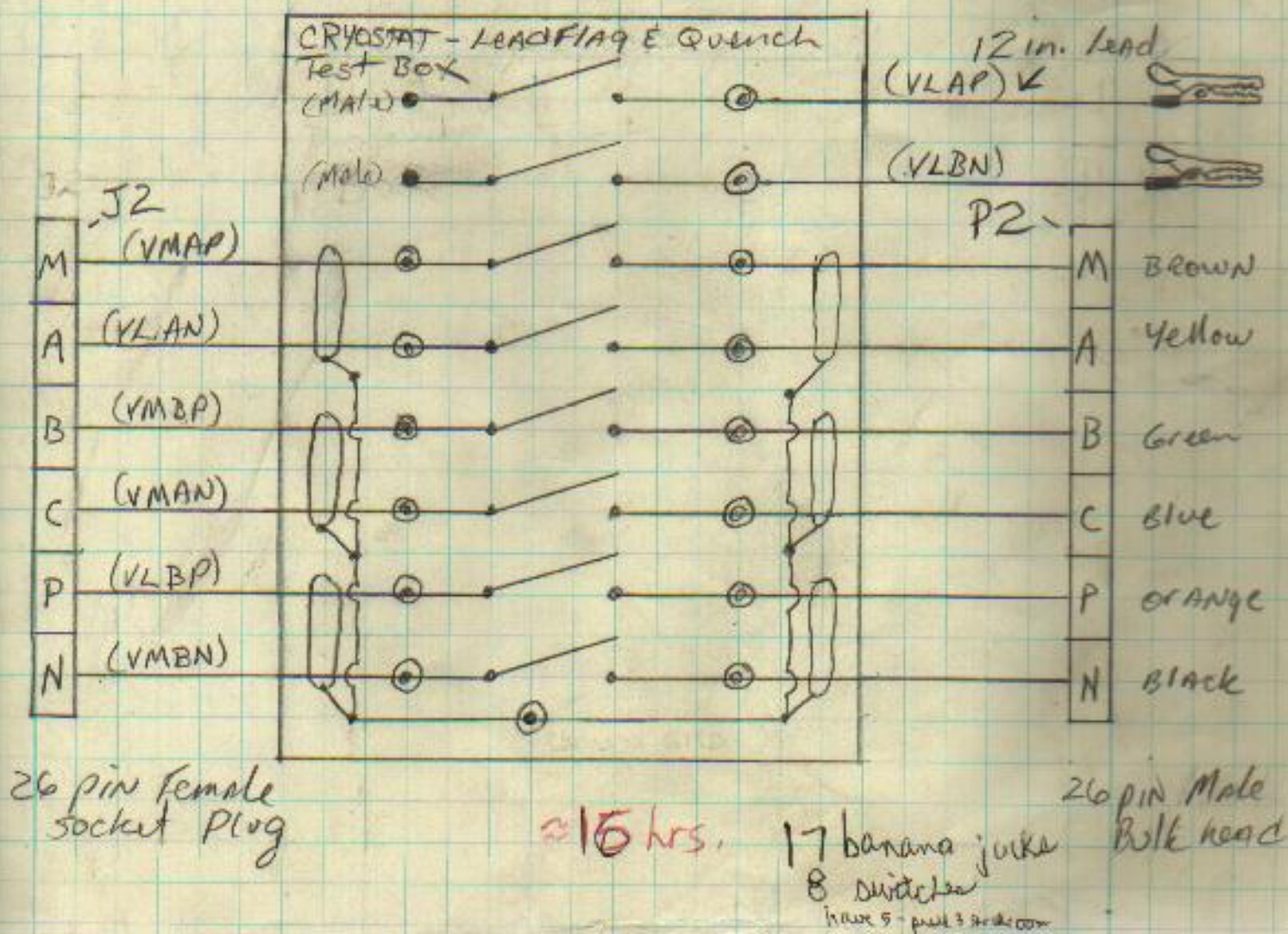
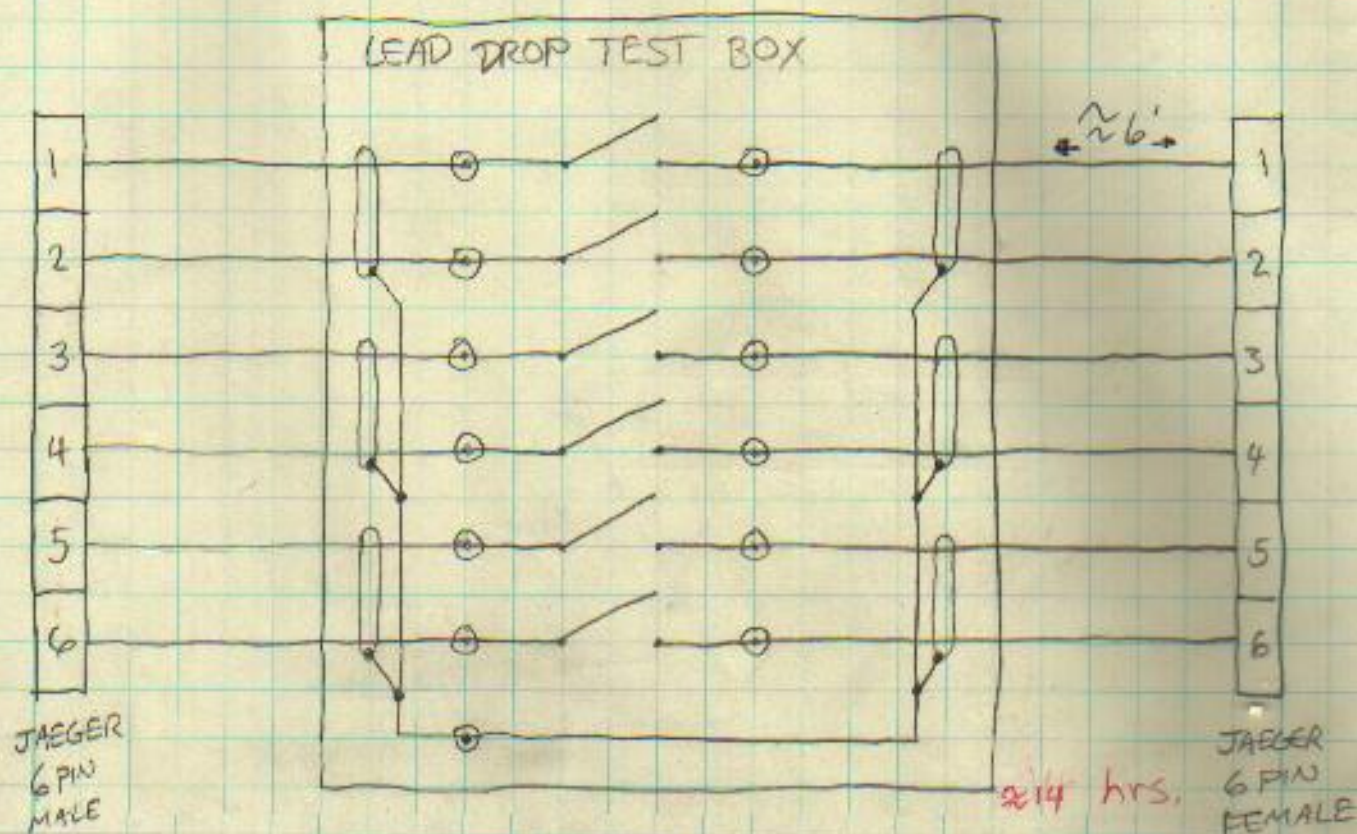
don't complete
the soldered end
(vacuum connect
to be replaced w/
pin conn. type)

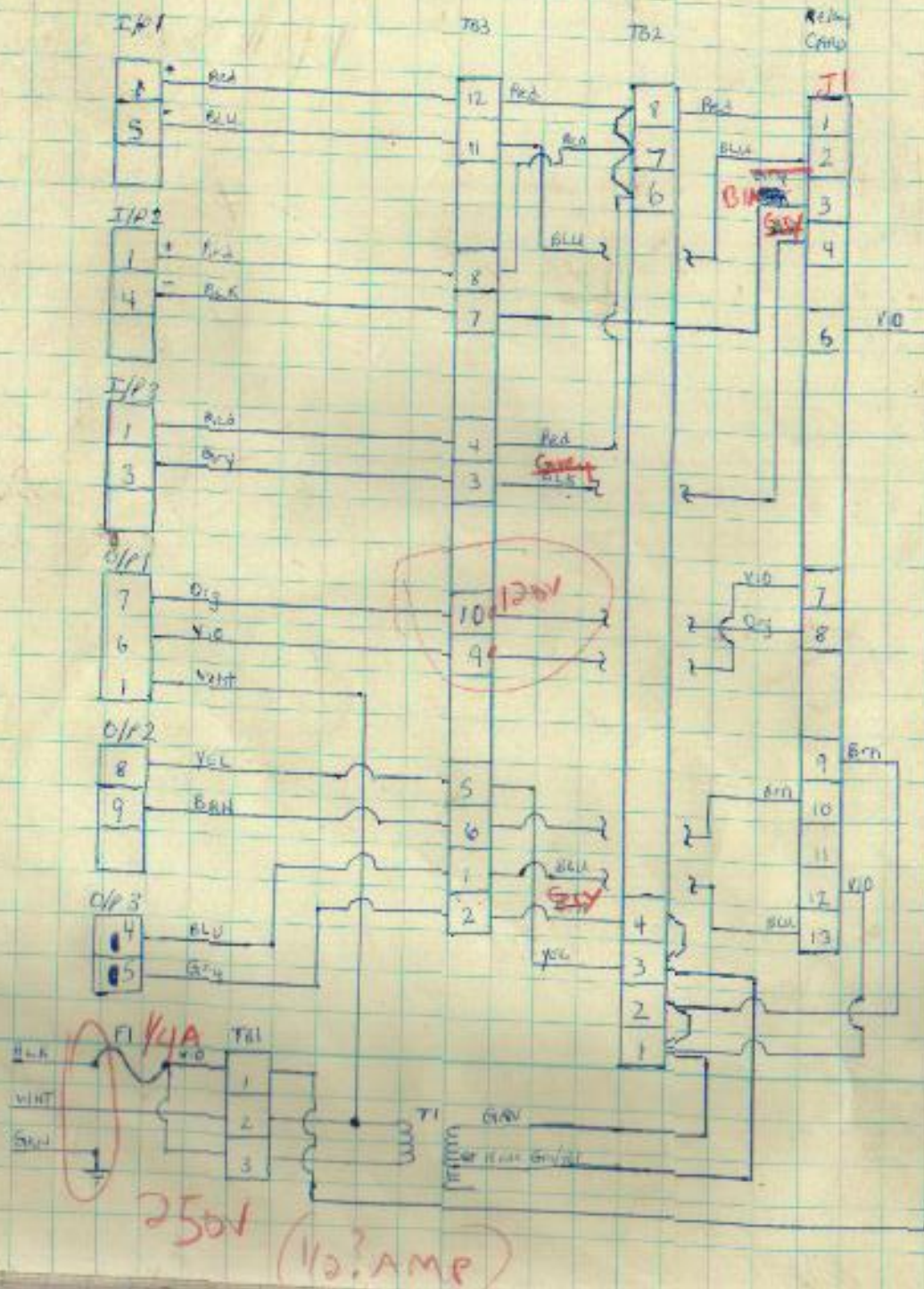
Plan the box ✓
Buy the bag ✓
Buy the components, cable ✓
measure
drill holes properly
not all components
wired

PUNCH C on front panel

6 PLCS,
13 pins

6/4/96





Q2-19 H-1 Next Wh 1 Wh
 * L-11 - close 2 Org
 14 - open Rd 6 v2
 2
 13
 3
 10
 See Drawing
 ON
 Reverse Side

TB3 for extra test points

T1 - 24V
 disconnect G/B
 use G/Y

J1 - check wiring

TB1 - cover w/ plexiglass
 Label: TB3 - 9, 10 hv 120V
 Label TB3

on power cord
 twist LOCK connectors

DANGER HIGH VOLTAGE
 2) EXPOSED LIVE

Q2/Q3
Wika Valve 19

Q2/Q3
Relay Card
Chassis O/P 1



Wiring From Danfysik to Sackay

Electron

Danfysik Sackay C2B3

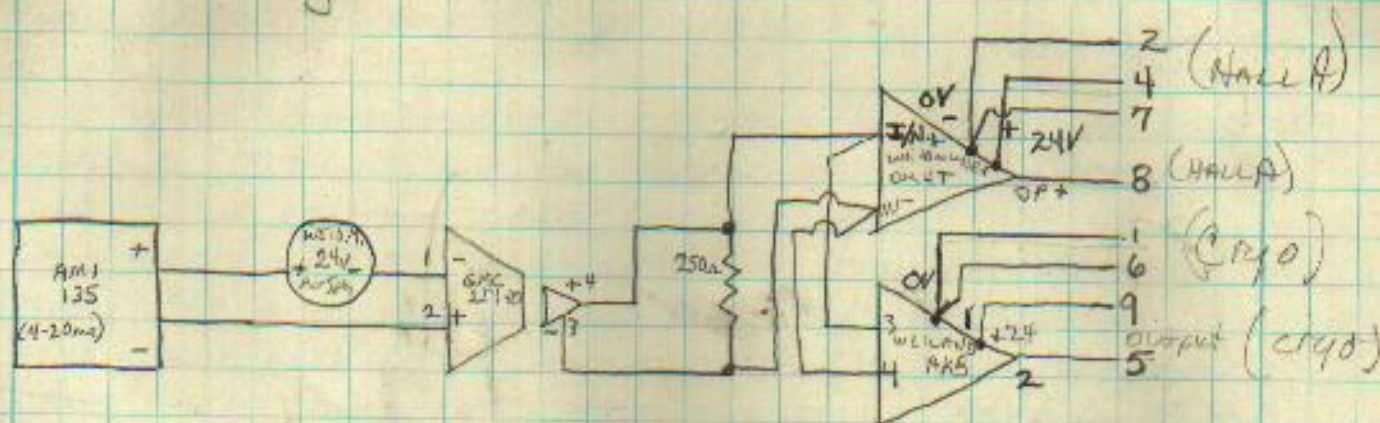
1	W/Blu	8
2	W/Brn	9
3	W/Org	10
4	W/Gry	11
5		
6		
7	White	21
8	Red	15
9		
10	Blu	14
11	N/U	
12	Wh/Blk	2
13	N/U	
14	Wh/Red	4
15	Wh/Vio	12
16	Org	13
17	Wh/Yel	7
18	Wh/Brn	5
19		
20	Yel	17
21		
22	Brn	16
23		
24	Gry	19
25		
26	Vio	18

Harbor

Danfysik Sackay C2B3

1	W/Blu	8
2	Tan	9
3	R/Yel	10
4	R/Blk	11
5		
6		
7	Wh	21
8	R	15
9		
10	Blu	14
11	N/U	
12	Wh/Blk	2
13	N/U	
14	Wh/R	4
15	R/Brn	12
16	Org	13
17	Wh/Yel	7
18	Wh/Brn	5
19		
20	Yel	17
21		
22	Brn	16
23		
24	Gry	19
25		
26	Vio	18

Q1 Signal Isolation



CID3-06 CRYO +24VDC I/P 4-20mA O/P LL71Q105
C103/04 TO C101

I/P - 6	65	0VDC
I/P + 9	64	+24VDC
O/P - 1	67	
O/P + 5	66	

CID3-07 HALL A +24VDC I/P 0-10VDC O/P LL71Q105
C103/07 TO C101

I/P + 4	114
I/P - 7	115
O/P + 8	116
O/P - 2	117

CID3-08 CRYO +24VDC I/P 4-20mA O/P LL71Q106

I/P + 9	59
I/P - 6	60
O/P + 5	61
O/P - 1	62

CID3-09 HALL A +24VDC I/P 0-10VDC O/P LL71Q106

I/P + 4	69
I/P - 7	70
O/P + 8	71
O/P - 2	72

TROUBLESHOOTING NOTES 7/20/96

WHILE TROUBLESHOOTING Q2 04+16 YESTERDAY KAREN AND I THOUGHT WE HAD TRACED THE LOW OUTPUT OF HER VALVE CONTROL CARDS (-0.4 TO $+19.2$ mA VICE 0.0 TO 24 mA) TO A GROUND LOOP PROBLEM BETWEEN HER CARD AND THE VALVE. BUT TODAY I ISOLATED THE VALVE (Q2 16) BY CUTTING THE TRACE ON THE CARD AND STILL COULD NOT DRIVE THE VALVE BEYOND 19 mA. AFTER CUTTING THE TRACE AND TEMPORARILY REMOVING THE CONTROL RETURN AND VOLTAGE READBACK COMMON WIRES FROM THE VALVE, I SAW $43\text{ k}\Omega$ RESISTANCE TO GROUND.

I THEN BECAME SUSPICIOUS OF THE CARD OUTPUT AND TESTED IT THROUGH A 500Ω RESISTOR, AND GOT THE SAME LOW CURRENT VALUES. SINCE I HAD ONLY ONE WORKING CURRENT METER, I CROSS-CALIBRATED IT WITH THE ROSEMONT SOURCE, AND FOUND MY FLUKEMETER WAS READING 0.4 mA LOW ACROSS THE SCALE.

NOW WITH CONFIDENCE IN MY METER AND LESS CONFIDENCE IN THE CAMAC VALVE CONTROL CARDS, I BEGAN TO TEST EVERY CHANNEL OF EVERY CARD AND FOUND THEM ALL TO HAVE LOW OUTPUT SIMILAR TO THE ABOVE VALUES. ONE CARD (SLOT 1) HAD LOOSE CONNECTIONS IN IT WHICH RESULTED IN CURRENT VARIATIONS OF UP TO 6 mA ON 2 CHANNELS. THE CARD IN SLOT 6 HAD NO OUTPUT. (ANY CHANNEL).

I STILL DON'T KNOW IF WE HAVE A GROUND LOOP PROBLEM BUT I RATHER DOUBT IT BECAUSE ISOLATING Q2 16 AT THE VALVE DID NOT CHANGE THE CURRENT IN THE LOOP. I CHECKED A COUPLE OF CHANNELS ON REMOTE, AND SAW ≈ 2.3 mA. I COULDN'T DO A COMPLETE CHECK OF THE DAC'S BECAUSE NO ONE WAS IN THE CHL CONTROL ROOM.

RECOMMENDATIONS FOR MONDAY: TEST THE DAC'S, RE-CALIBRATE (ON BENCH) THE CARDS AND START OVER.

8/13/96 CHARACTERIZATION OF THE ELECTRON SIEVE/SLIT LINEAR POSITION TRANSDUCER

THIS SYSTEM IS A POTENTIOMETER-BASED LINEAR TRANSDUCER WHICH DEVELOPS 0-10 VDC OUTPUT. IT REQUIRES 24 VDC POWER. THE TRANSDUCER IS A PRECISION CABLE & DRUM MECHANISM WHICH HAS A SPRING RETRACT. DO NOT ALLOW THE CABLE TO SNAP-BACK (RAPID RETRACTION) INTO THE TRANSDUCER, AS THAT COULD CAUSE DAMAGE TO THE MECHANISM.

POSITION:

OUTPUT OF
TRANSDUCER:

VALVE CLOSED (TOPMOST POSITION)

0.085 VDC

SIEVE CENTER

3.66

SLIT CENTER

6.17

BOTTOM

8.81

11/19/96 CHARACTERIZATION OF HADRON SIEVE/SLIT

POSITION:

VALVE CLOSED (TOPMOST POSITION)

~~0.805~~ (0.834 (SWITCH))

SIEVE CENTER

3.64

SLIT CENTER

~~4.78~~ 6.15

BOTTOM

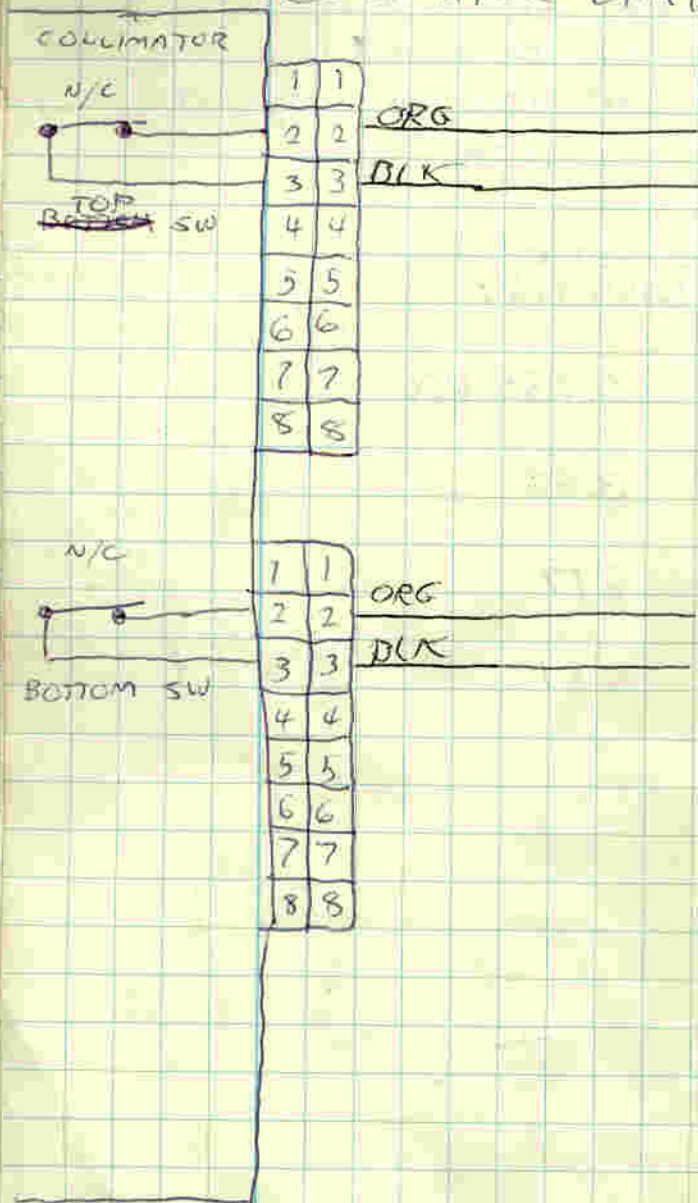
8.78 (SWITCH)

8.81 STOP

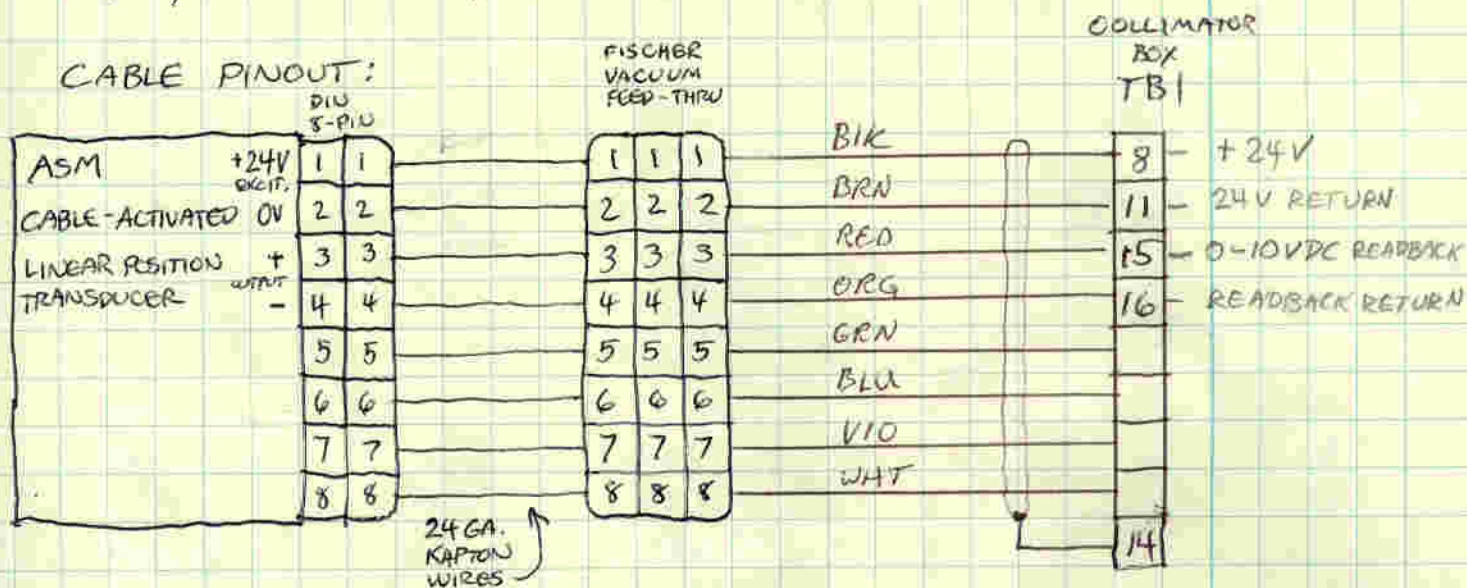


2/13/97

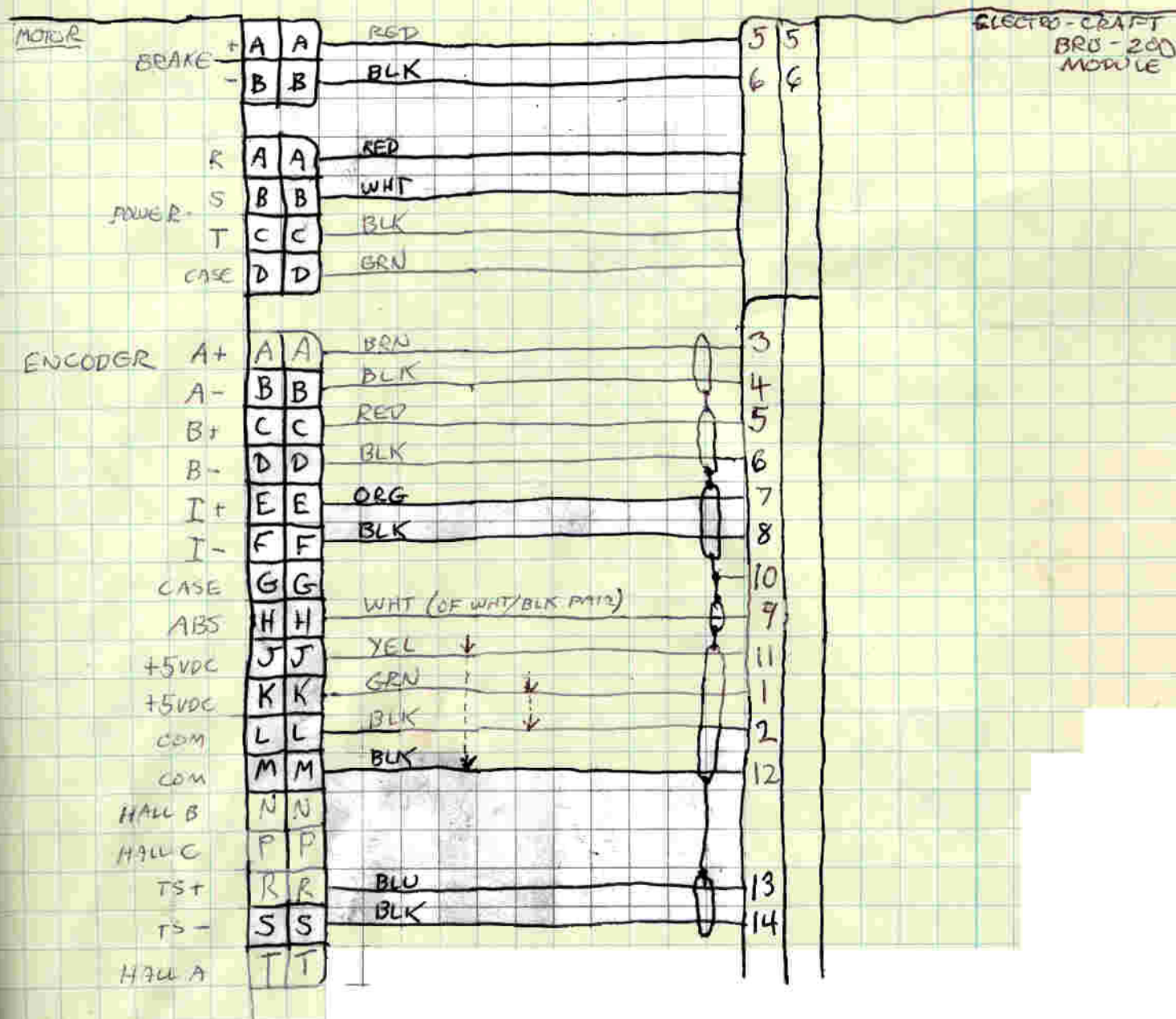
COLLIMATOR LIMIT SWITCHES



9/5/96 SIEVE/SLIT LINEAR TRANSDUCER



2/10/97 COLLIMATOR MOTOR CABLES



10/31/96

CABLE PINOUTS
HADROS Q3

CA-17

PIN:	COLOR:
1	WHT
2	PINK BRN
3	YEL GRN
4	YEL
5	BLK GRAY
6	PINK
7	BLU
8	RED
9	BLK GRY
10	VIO
11	GREY/PINK
12	RED/BLU

CA-19

PIN:	COLOR:
1	WHT
2	BRN
3	GRN
4	YEL
5	BLK GRAY
6	PINK
7	BLU
8	RED
9	BLK
10	VIOLET
11	GREY/PINK
12	RED/BLU
13	WHT/GRN
14	BRN/GRN
15	WHT/YEL
16	YEL/BRN

CA-18

PIN:	COLOR:
1	WHT
2	BRN
3	GRN
4	YEL
5	GRY
6	PINK
7	BLU
8	RED
9	PLK
10	VIO
11	GRY/PINK
12	RED/BLU
13	WHT/GRN
14	BRN/GRN
15	WHT/YEL
16	BRN/YEL
17	WHT/GRY
18	BRN/GRY
19	WHT/PINK
20	BRN/PINK

CA-20

PIN:	COLOR:
1	WHT
2	BRN
3	GRN
4	YEL
5	GRAY
6	PINK
7	BLU
8	RED

BALZERS TCP 121 EXTENDED CABLE PINOUT

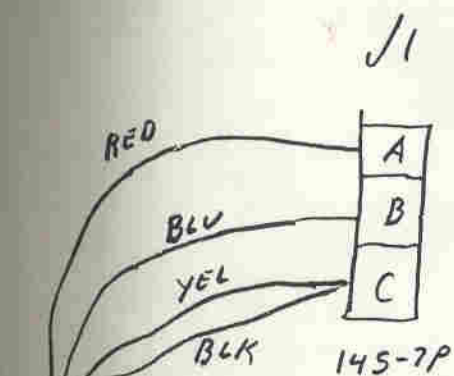
CABLE #1	CONTROLLER CONNECTOR		CABLE #2
	a	b	
BLU/RED, GRN/BLK, WHT/BLK ORG/BLK		BLU	
BLK/WHT, WHT, BLU/BLK 2 RED/BLK		ORG	
ORG/RED, BLU/WHT, 3 BLK/RED, RED/GRN		BRN	
BLU, BLK 4		RED	
WHT/RED, ORG 5		VIO, GRN , SHLD	
^{CABLE #2} GRAY 6		GRN, SHLD	
^{CABLE #2} BLK 7		WHT	
GRN, RED, SHLD 8		^{CABLE #1} GRN/WHT, RED/WHT	

CABLE #1

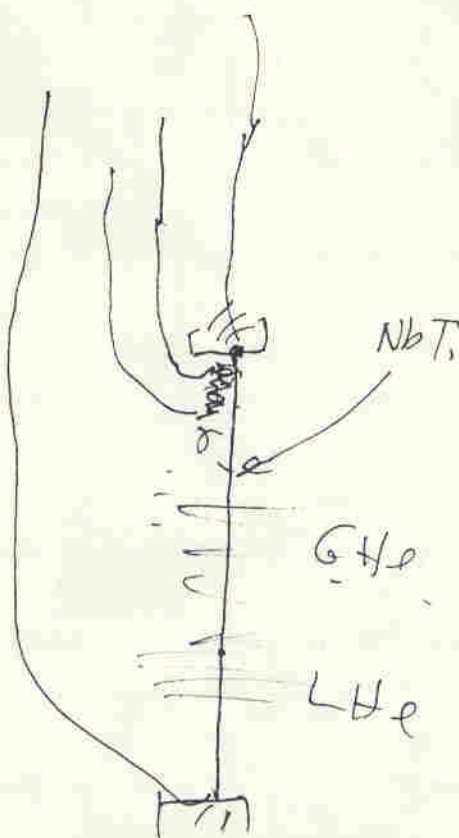
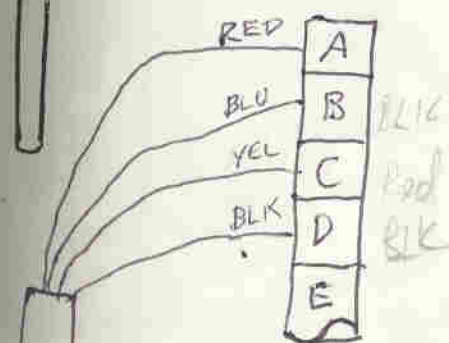
CAROL LL6938/ 24 AWG/19 CONDUCTOR

CABLE #2

E-57497 22 AWG



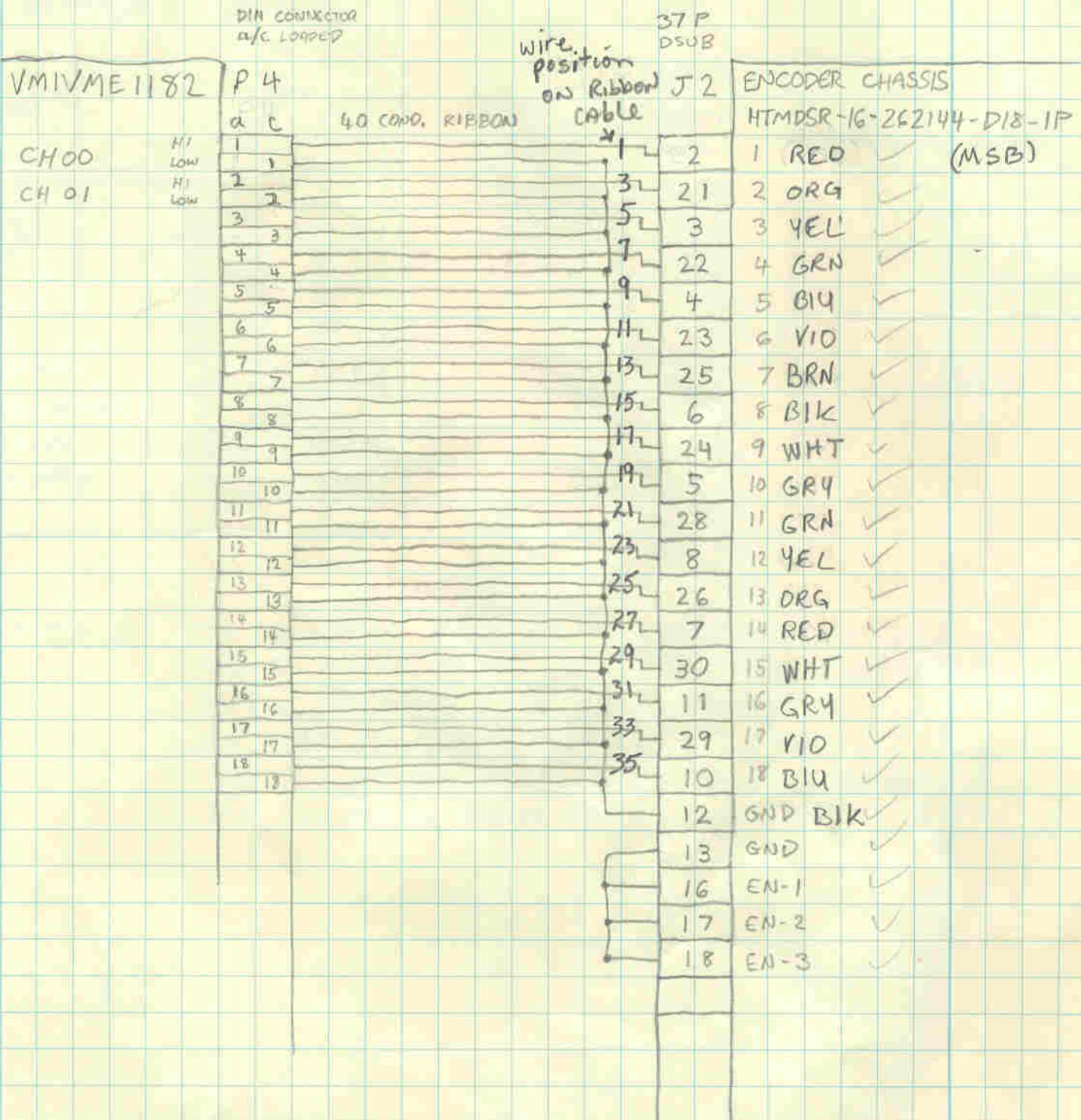
10 PIN
CERAMISEAL



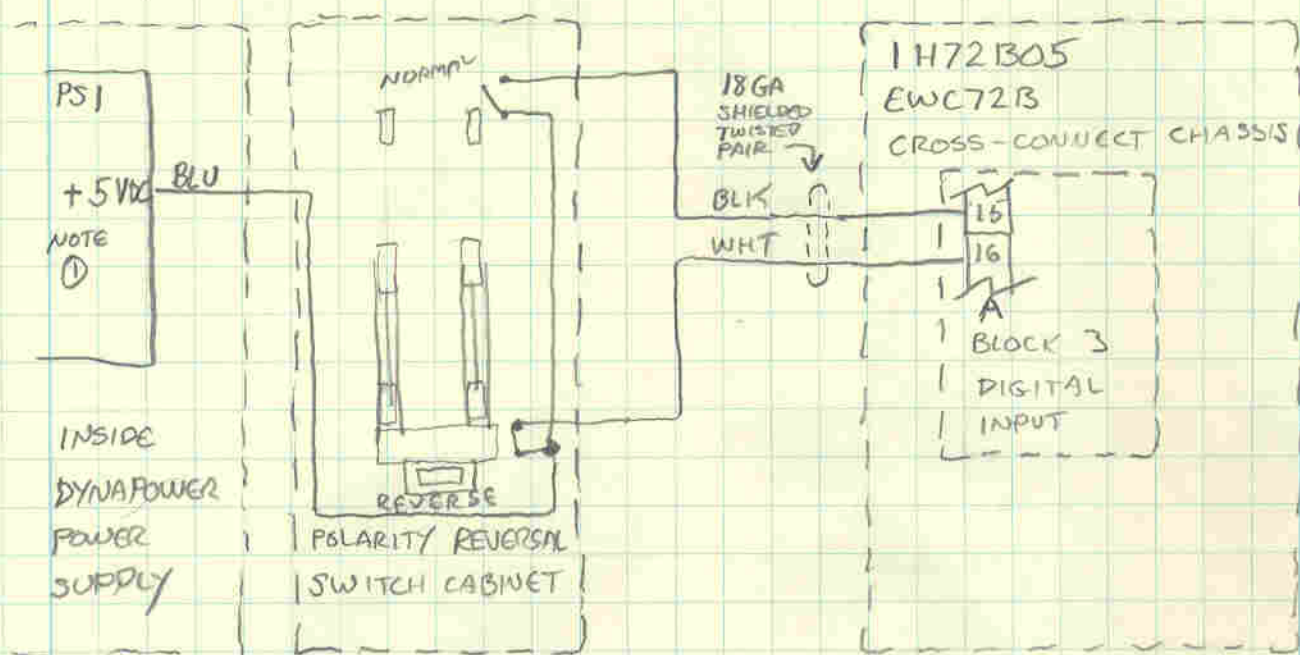
(ELECTRON) CLL 71 D1/86
(HADRON) CLL 72 D1/86

LHe #1 (J1)
REMOVABLE PROBE
CBF-EP805
7/25/9

ABSOLUTE ENCODER TEMPORARY VME CABLE



HADRON/ELECTRON DIPOLE POLARITY REVERSAL SWITCH/READBACK CIRCUIT



NOTE ① THE DYNAPOWER 5VDC POWER SUPPLY PS1 ALSO POWERS DIGITAL STATUS BITS FROM THE DYNAPOWER TO THE CONTROLS. THE +5VDC RETURN IS JUMPED TO LUGS C15 AND C16 ON BLOCK 3 FROM LUG#C14, WHICH RETURNS TO PS1 THROUGH THE DYNAPOWER STATUS CABLE.