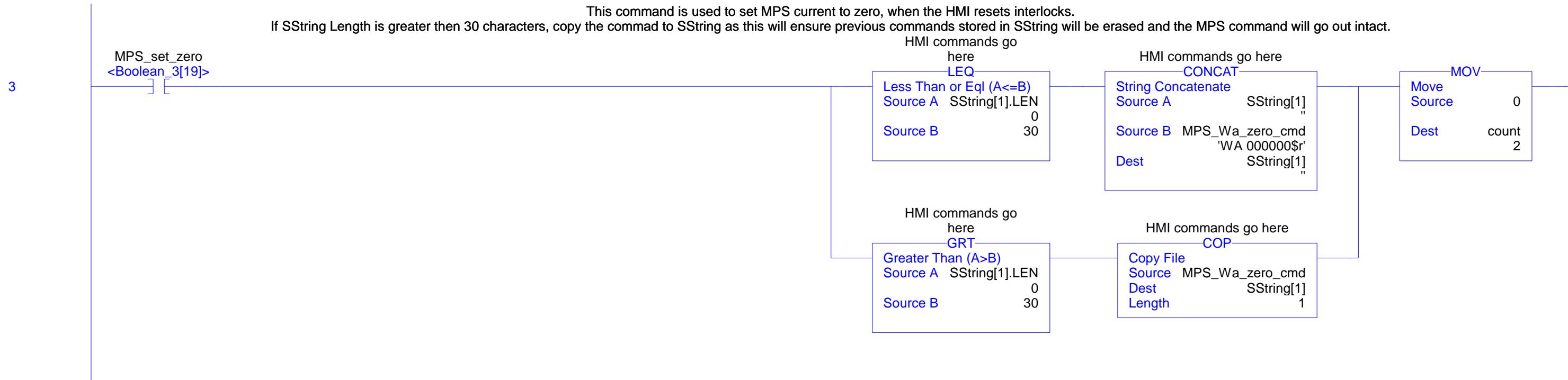
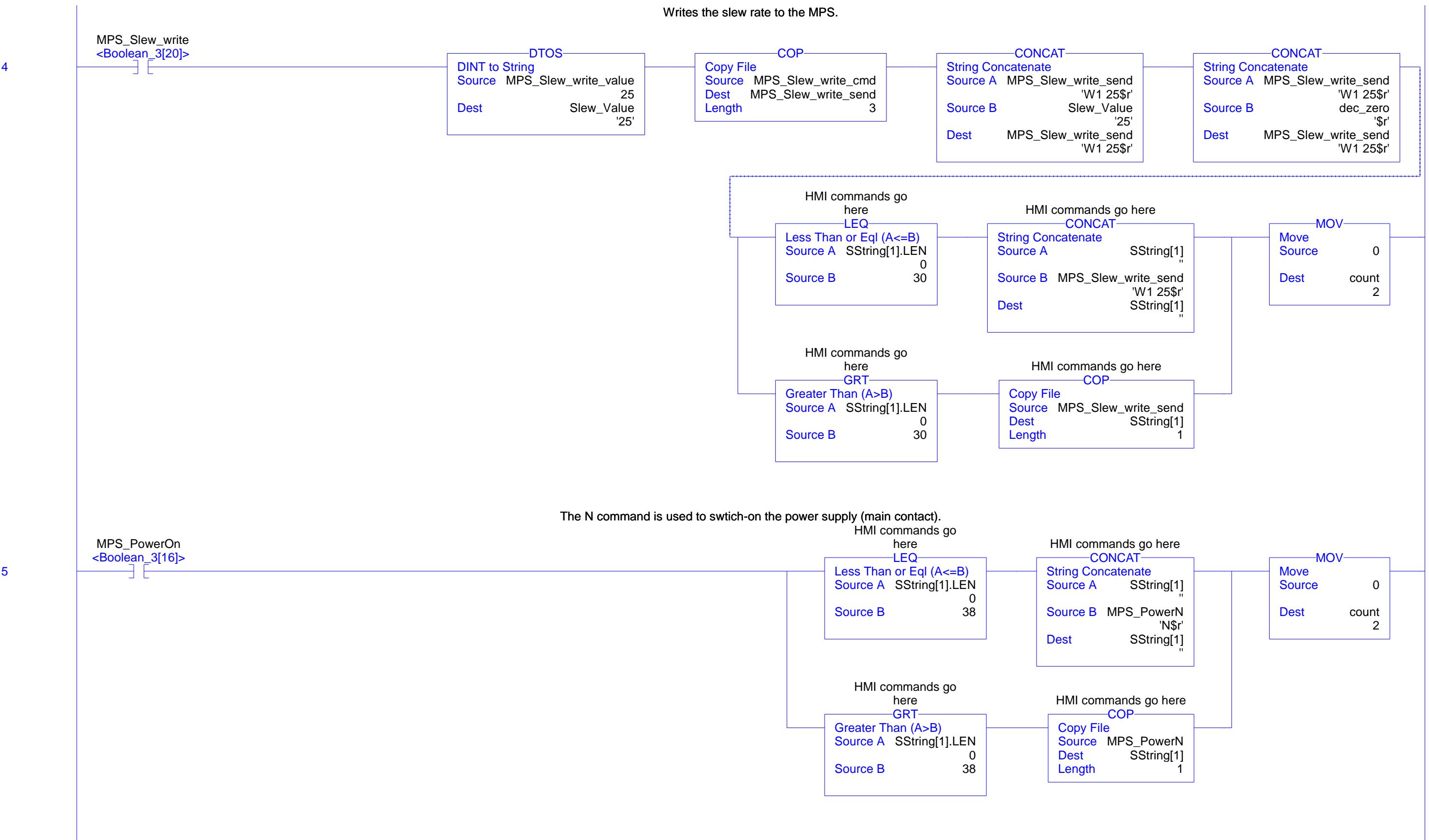
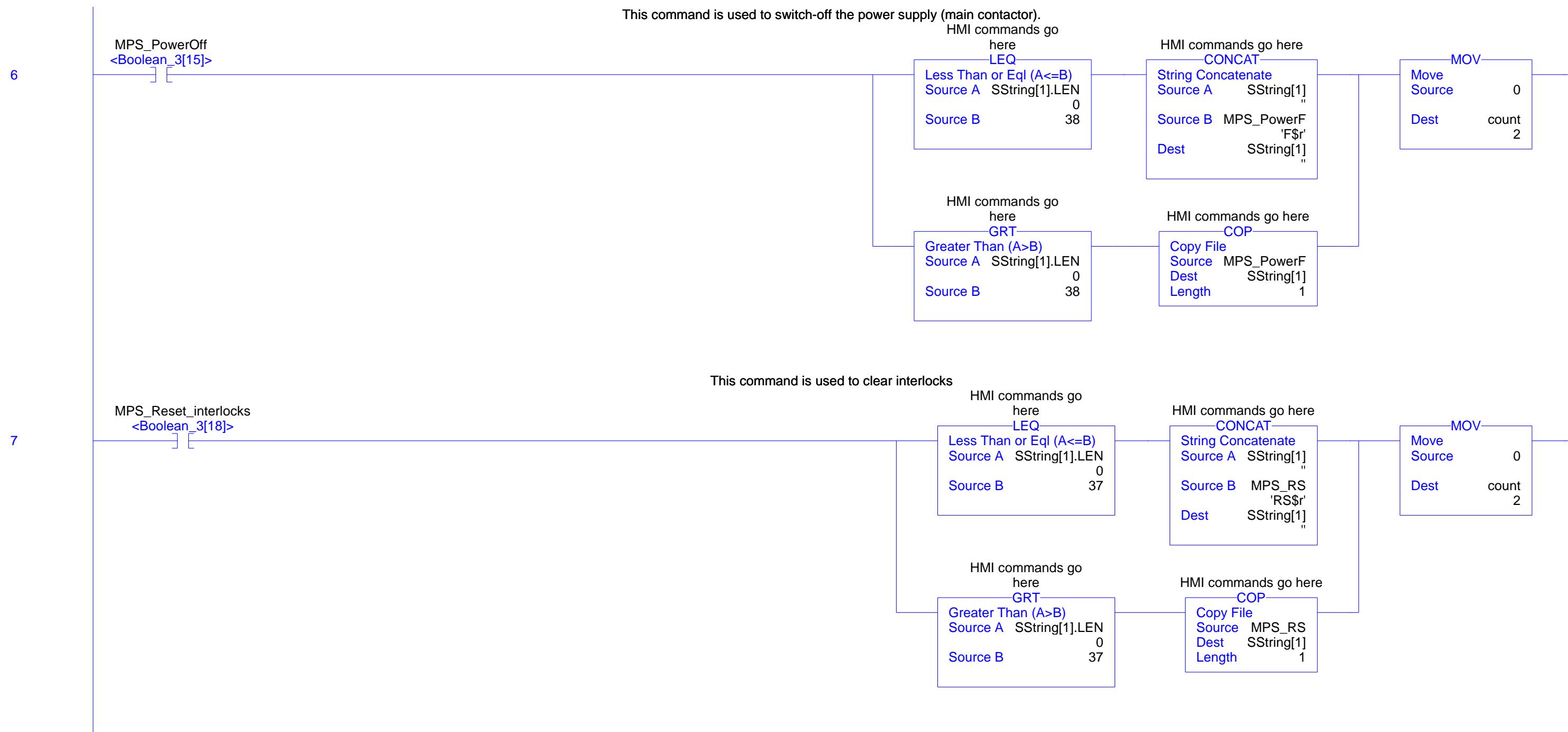
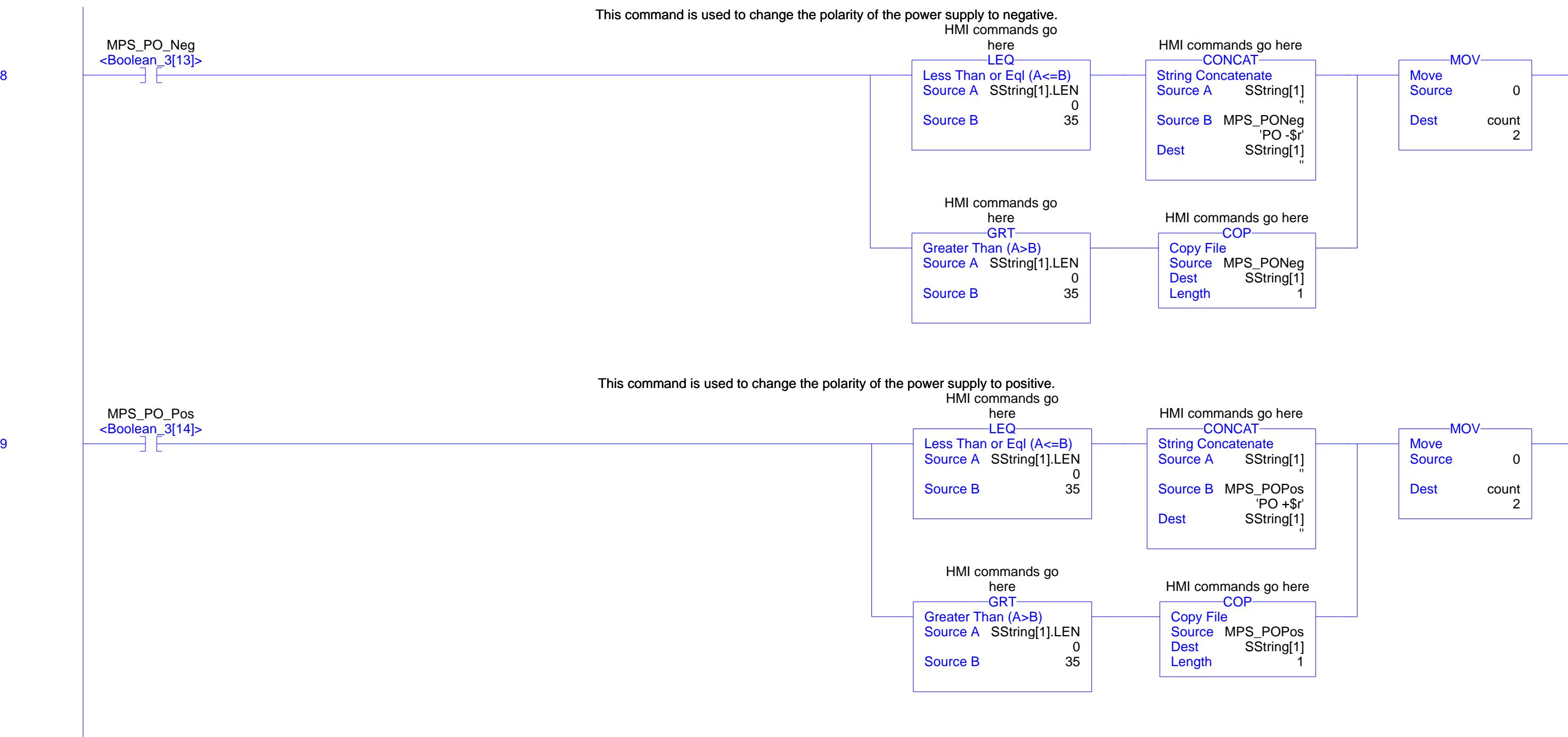


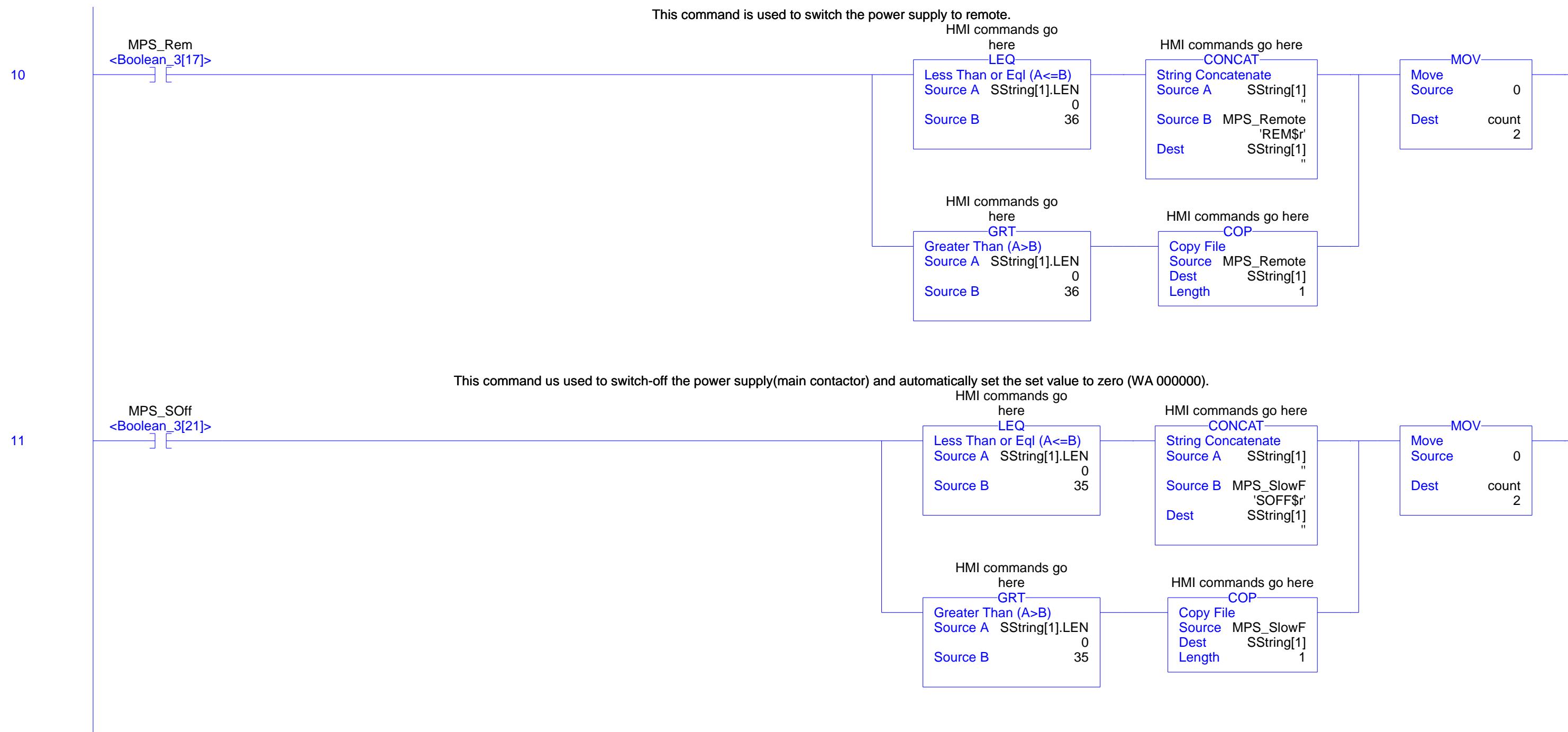
This command is used to set MPS current to zero, when the HMI resets interlocks.  
If SString Length is greater then 30 characters, copy the command to SString as this will ensure previous commands stored in SString will be erased and the MPS command will go out intact.

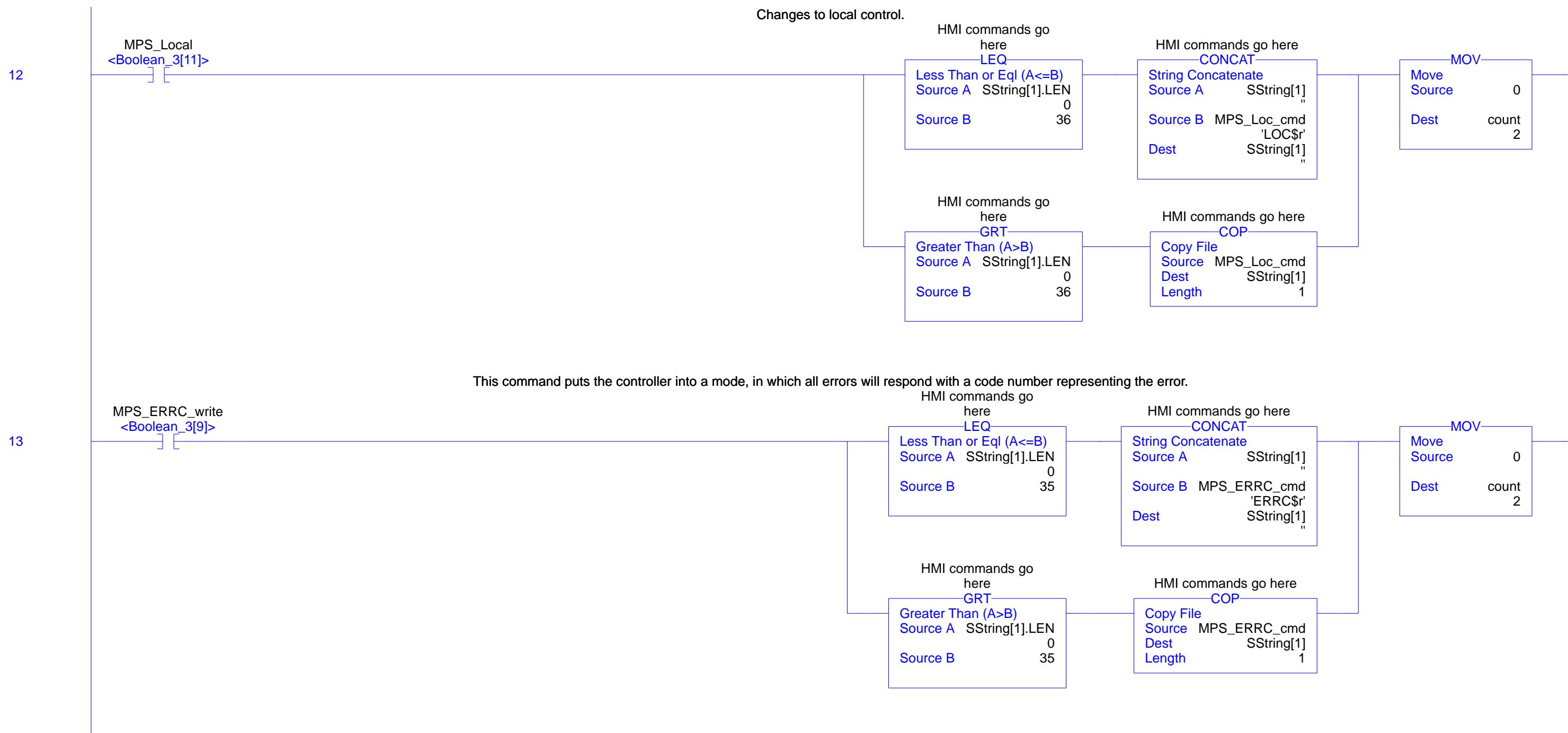












14

This command puts the controller into a mode, in which all errors will respond with a code number representing the error.

HMI commands go here

MPS\_NASW\_write  
<Boolean\_3[12]>

LEQ  
Less Than or Eq (A<=B)  
Source A SString[1].LEN 0  
Source B 35

HMI commands go here  
CONCAT  
String Concatenate  
Source A SString[1]  
Source B MPS\_NASW\_cmd 'NASW\$'  
Dest SString[1]

MOV  
Move Source 0  
Dest count 2

HMI commands go here

GRT  
Greater Than (A>B)  
Source A SString[1].LEN 0  
Source B 35

HMI commands go here  
COP  
Copy File  
Source MPS\_NASW\_cmd  
Dest SString[1]  
Length 1

(End)