















14

This command puts the controller into a mode, in which all errors will respond with a code number representing the error.

HMI commands go here

MPS_NASW_write
<Boolean_3[12]>

LEQ
Less Than or Eq (A<=B)
Source A SString[1].LEN
10
Source B 35

CONCAT
String Concatenate
Source A SString[1]
'WA 000000\$'
Source B MPS_NASW_cmd
'NASW\$'
Dest SString[1]
'WA 000000\$'

MOV
Move Source
Dest 0
count 9

HMI commands go here

GRT
Greater Than (A>B)
Source A SString[1].LEN
10
Source B 35

COP
Copy File
Source MPS_NASW_cmd
Dest SString[1]
Length 1

(End)