

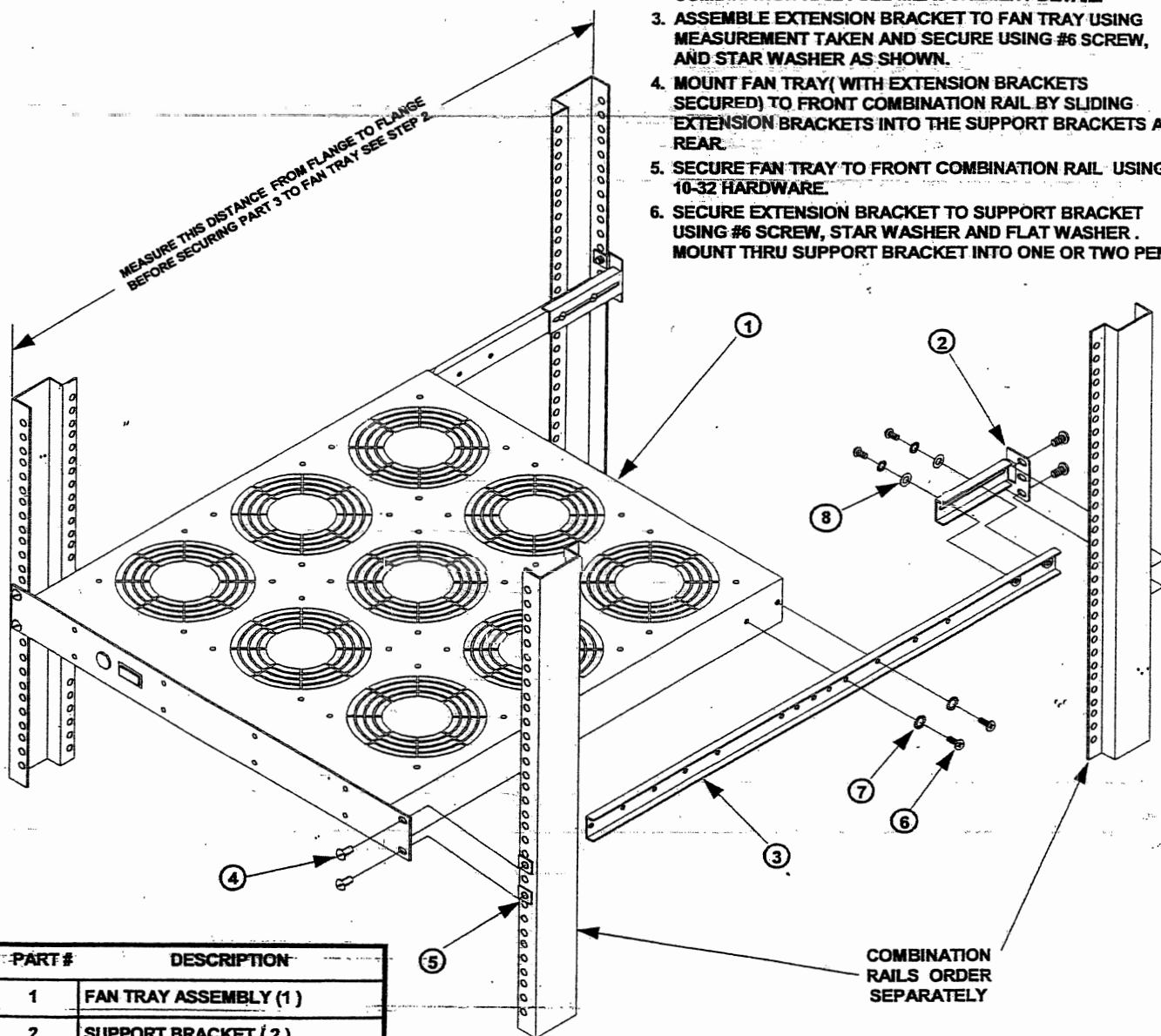
FAN TRAY SERIES

BUL10233

FT600HA1BK AND FT900HA1BK FT600TA1BK AND FT900TA1BK ASSEMBLY

ASSEMBLY INSTRUCTIONS

1. ASSEMBLE SUPPORT BRACKET TO REAR COMBINATION RAIL AT DESIRED LOCATION USING 10-32 HARDWARE.
2. MEASURE THE DISTANCE FROM FRONT FLANGE OF FRONT COMBINATION RAIL TO REAR FLANGE ON REAR COMBINATION RAIL. SEE MEASUREMENT DETAIL.
3. ASSEMBLE EXTENSION BRACKET TO FAN TRAY USING MEASUREMENT TAKEN AND SECURE USING #6 SCREW, AND STAR WASHER AS SHOWN.
4. MOUNT FAN TRAY (WITH EXTENSION BRACKETS SECURED) TO FRONT COMBINATION RAIL BY SLIDING EXTENSION BRACKETS INTO THE SUPPORT BRACKETS AT REAR.
5. SECURE FAN TRAY TO FRONT COMBINATION RAIL USING 10-32 HARDWARE.
6. SECURE EXTENSION BRACKET TO SUPPORT BRACKET USING #6 SCREW, STAR WASHER AND FLAT WASHER. MOUNT THRU SUPPORT BRACKET INTO ONE OR TWO PEM



PART #	DESCRIPTION
1	FAN TRAY ASSEMBLY (1)
2	SUPPORT BRACKET (2)
3	EXTENSION BRACKET (2)
4	10-32 SCREW (8) NOT SUPPLIED
5	10-32 CLIP NUT (8) NOT SUPPLIED
6	6-32 SCREW (8)
7	#6 STAR LOCK WASHER (8)
8	#6 FLAT WASHER (4)

NOTE:

ASSEMBLY SHOWN IS TYPICAL ON BOTH SIDES OF FAN TRAY

REV.A

HAMMOND
ENCLOSURES