

DASH NO.

M CODE

MADE FROM

S-D

KTH-2027

REVISIONS

ISSUE	CHANGES
2	CN 27545 C SD 8 NOV 85

S-D

SCALE:

USED ON:

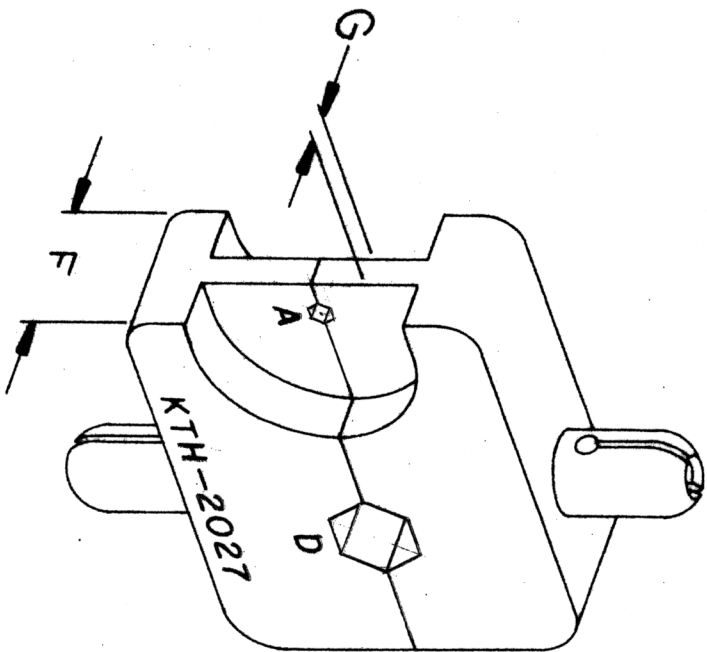
REF:

CRIMP DIE

DRAWN	GL	DATE	4 NOV 81
APP'D	MJB	DATE	5 NOV 81

BEKINGS
ELECTRONICS CO., INC.
YONKING, NEW YORK 10701

KTH-2027



HEX SIZES (ACROSS FLATS)

A	B	C	D	F	G	H	I
.051	—	—	.213	.400	.080	—	—

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
3 PLACE DECIMALS $\pm .004$
ANGLES $\pm 0^{\circ}30'$
 2. REMOVE ALL BURRS. BREAK SHARP EDGES .005 MAX.
 3. NO FILLETS PERMITTED.
 4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
 5. ALL DIMENSIONS PRIOR TO PLATING.
 6. ALL PLATING IN ACCORDANCE WITH KER 10004.
- T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.