

S-D

KTH-2032

REVISIONS

ISSUE	CHANGES
2	CN 27545C SD 7 NOV 85

S-D

SCALE: 2:1

USED ON:

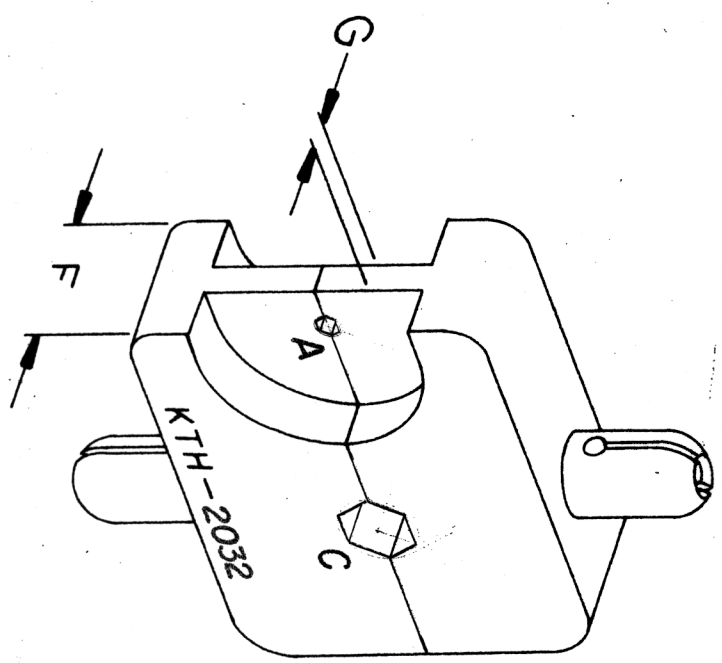
REF:

CRIMP DIE

DRAWN	JL	DATE	6 JUN 75
APPR		DATE	

S-D
BEKINGS
ELECTRONICS CO., INC
TUCKAHOE, NEW YORK 10701

KTH-2032



NOTES:
1. FOR USE WITH RG-174, 179, 179B, 181, 181A, 181B, 188A, 188A CABLE GROUPS.

HEX SIZES (ACROSS FLATS)				DIE WIDTH		DIE WIDTH	
A	B	C	D	F	G	H	I
.042		.151		.375	.080		

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
- 3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 0^{\circ}30'$
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
6. ALL PLATING IN ACCORDANCE WITH KER 10004.
- T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.