

## Compact Turbo™ TurboDrag Pump



**TMH 261**  
**TMU 261**

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# 1 About this manual

## 1.1 Validity

This operating manual is for customers of Pfeiffer Vacuum. It describes the functioning of the designated product and provides the most important information for safe use of the unit. The description follows applicable EU guidelines. All information provided in this operating manual refer to the current state of the product's development. The documentation remains valid as long as the customer does not make any changes to the product.

Up-to-date operating instructions can also be downloaded from [www.pfeiffer-vacuum.net](http://www.pfeiffer-vacuum.net).

### Applicable documents

| TMH/U 261  | Operating instructions     |
|--|----------------------------|
| Safety information for vacuum pumps "Safety Guide"   | PT 0300 BN*                |
| Operating instructions "Pumping operations with DCU" | PM 0547 BN*                |
| Operating instructions "Pfeiffer Vacuum protocol"    | PM 0488 BN*                |
| Manufacturer's declaration                           | Part of this document      |
| Operating instructions for accessories               | see section "accessories"* |

\*also available via [www.pfeiffer-vacuum.net](http://www.pfeiffer-vacuum.net)

For information about other certifications, if applicable, please see the signet on the pump or:

- [www.tuvdotcom.com](http://www.tuvdotcom.com)
- TUVdotCOM-ID 0000021320

## 1.2 Conventions

### Safety instructions

The safety instructions in Pfeiffer Vacuum operating manuals are the result of risk evaluations and hazard analyses and are oriented on international certification standards as specified by UL, CSA, ANSI Z-535, Semi-S1, ISO 3864 and DIN 4844. In this document, the following hazard levels and information are considered:

| DANGER   |
|--|
| <b>Immediate danger</b><br>Death or very severe injuries occur.  |
| WARNING  |
| <b>Possible danger</b><br>Death or injuries may occur.   |
| CAUTION  |
| <b>Possible danger</b><br>Medium to slight injuries may occur.   |
| NOTE   |
| <b>Command or note</b><br>Command to perform an action or information about properties, the disregarding of which may result in damage to the product. |

## Piktograph definitions



Prohibition of an action or activity in connection with a source of danger, the disregarding of which may result in serious accidents.



Warning of a displayed source of danger in connection with operation of the unit or equipment.



Command to perform an action or task associated with a source of danger, the disregarding of which may result in serious accidents.

## Instructions in the text

→ Work instruction: here you have to do something.

## Abbreviations used

**DCU:** Display and operating unit  
**HPU:** Handheld programming unit  
**TC:** Electronic drive unit for turbopump  
**TPS:** Power supply

## Symbols used

The following symbols are used consistently throughout the diagrams:

- Ⓜ High vacuum flange
- Ⓥ Fore-vacuum flange
- ⓕ Venting connection
- Ⓢ Cooling water connection
- Ⓡ Air cooling
- Ⓛ Electric connection
- Ⓢ Sealing gas connection

## 2 Safety

### 2.1 Safety precautions



#### NOTE

##### Duty to inform

Each person involved in the installation, operation or maintenance of the vacuum pump must read and observe the safety-related parts of these operating instructions.

- ➔ Absolute observe the safety information for vacuum pumps (PT 0300 BN) !
- ➔ The operator is obligated to make operating personnel aware of dangers originating from the vacuum pump, the pumped medium and the entire system.



#### NOTE

##### Installation and operation of accessories

Pfeiffer Vacuum pumps can be equipped with a series of adapted accessories. The installation, operation and maintenance of connected devices are described in detail in the operating instructions of the individual components.

- ➔ For information on the operating instructions of components, see "Accessories".
- ➔ Use original accessory parts only.

- Do not loosen any plug connection during operations.
- Wait for the rotor to reach standstill before performing work on the high vacuum flange.
- When using sealing gas, the pressure in the hose connection must be limited to 2 bar via an overpressure valve.
- Keep leads and cables well away from hot surfaces ( $> 70\text{ °C}$ ).
- Always ensure a safe connection to the protective earthing conductor (PE, protection class I).
- Discrete operating of the turbopump and the electronic drive unit is only allowed after authorisation by Pfeiffer Vacuum. In this case the turbopump must be connected to the PE.
- The danger of an electrical shock in the case of ground leakage must be eliminated immediately (red LED flashes).
- Never fill or operate turbopump with cleaning agent.

### 2.2 Proper use



#### NOTE

##### CE conformity

The manufacturer's declaration becomes invalid if the operator modifies the original product or installs additional components!

- ➔ Following installation into a plant and before commissioning, the operator must check the entire system for compliance with the valid EU directives and reassess it accordingly.

- Only operate the turbopump with a proved backing pump.
- Only operate the turbopump with TC by a specified Pfeiffer Vacuum power supply. The use of other power units than the intended, is only permitted after consultation with Pfeiffer Vacuum.
- Only operate the turbopump with TC 600 in ambient conditions up to protection class IP 30.
- Only operate the turbopump together with a water cooling unit or in ambient conditions up to protection class IP 54 after installing a specified TC cover plate.

## 2.3 Improper use

Improper use will cause all claims for liability and guarantees to be forfeited. Improper use is deemed to be all use for purposes deviating from those mentioned above, especially:

- Pumping of corrosive or explosive media.
- Pumping of condensing vapors.
- Operation with improper high levels of gas loads.
- Operation with improper high fore-vacuum pressures.
- Operation with improper gas mode.
- Operation with improper high levels of insulated heat input.
- Venting with improper high venting rates.
- Operation of the pump in potentially radioactive areas.
- Installation in systems where the turbopumps are subjected to impact-like stress and vibrations or the effect of periodically occurring forces.
- The connection to a power supply with earthing of a direct voltage pole.
- The use of accessories, which are not named in this manual or not authorised by Pfeiffer Vacuum.

# 3 Transport and storage

## 3.1 Transport

- Reuse the transport container. Vacuum pumps should be transported or shipped in the original packing only.
- Only remove the protective covers from the high vacuum and the fore-vacuum side immediately before connection.
- Preserve the original protective covers.
- Always transport the turbopump uprightly.

## 3.2 Storage

- Close the flange openings by using the original protective covers.
- Close further connection ports by using the corresponding protective covers.
- Storage the pump only indoors with an ambient temperature between -25 °C and +55 °C.
- In rooms with moist or aggressive atmospheres, the turbopump must be air-sealed in a plastic bag together with a bag of dessicant.

## 4 Product description

### 4.1 Product identification

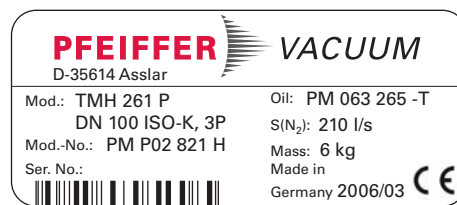
#### Pump types

The product designations of Pfeiffer vacuum turbomolecular pumps are self-explanatory and permit conclusions about the different versions. The product designation consists of a family designation (1), the size (2), which is oriented on the pumping speed, and the properties (3) of the pump.

**TMH<sup>(1)</sup> 261<sup>(2)</sup> P<sup>(3)</sup>**

| 1. Family designation   | 2. Model designation  | 3. Properties   |
|---|---|---|
| <b>T</b> = Turbopump<br><b>P</b> = Pure turbopump<br><b>M</b> = Turbo with Holweck stage<br><b>H</b> = ISO-flange variants for high vacuum applications<br><b>U</b> = CF-flange variants for ultra-high vacuum applications<br><b>D</b> = "Drag" pump for the medium vacuum range | <b>261</b> = Model designation of the pump related to its pumping speed class | <b>U</b> = Upside down version<br><b>P</b> = Purge sealing gas system<br><b>M</b> = Magnetic bearing<br><b>C</b> = for corrosive gases<br><b>H</b> = High throughput<br><b>T</b> = Temperature management<br><b>Y</b> = Installation in any orientation<br><b>N</b> = Integrated power supply |

To correctly identify the product when communicating with Pfeiffer Vacuum, always have the information from the rating plate available.



**Fig. 1: Example for a rating plate**

#### Standard version

Turbopumps without a property, which concerns to the installation orientation will be characterized as standard version in the following (e.g. TMH 261 P).

#### Pump features

| Characteristics | TMH 261      | TMU 261     |
|-----------------|--------------|-------------|
| HV flange       | DN 100 ISO-K | DN 100 CF-F |

#### Scope of delivery

- Turbopump
- Protective cover for the high vacuum and the fore-vacuum flange
- Operating instructions

### 4.2 Function

The turbopumps TMH/U 261 form a complete unit together with the electronic drive unit TC 600. For the voltage supply only Pfeiffer Vacuum power supplies may be used (e.g. TPS oder DCU). The use of other power units than the proper intended is only permitted after consultation with Pfeiffer Vacuum (specification of the power supplies on request).

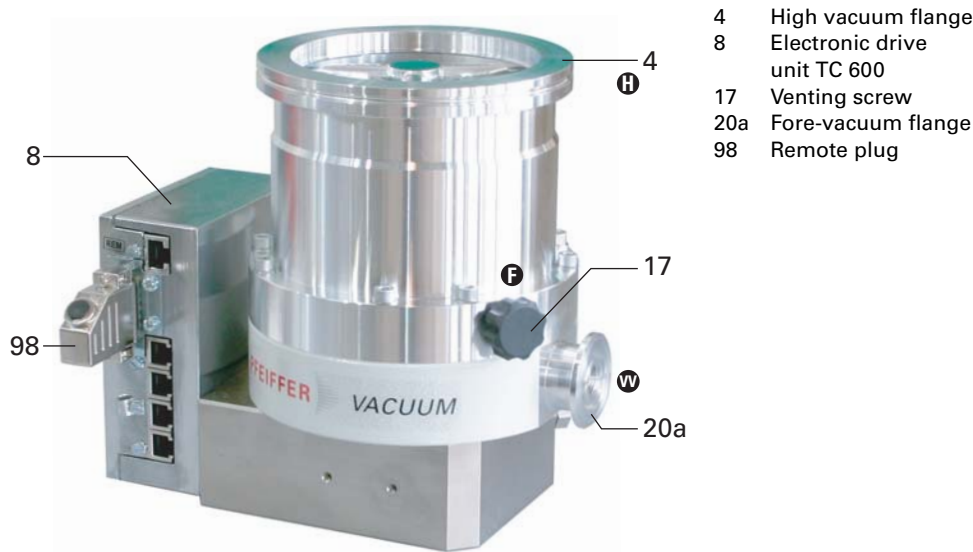


Fig. 2: View of CompactTurbo™ TMH 261



**NOTE**

**Observe the connection instructions!**  
On delivery turbopumps with TC 600 are set up for operations with "Remote Control".  
→ Before operating with DCU, HPU or PC the 15-pole D-Sub connector (remote plug) must be removed from the TC 600.

**Cooling**

- Air cooling
- Water cooling

In the case of excess temperature the electronic drive unit reduces the rotor rotation speed automatically. Depending on the application and the CompactTurbo™ different cooling variants are selectable.

**Rotor bearings**

- High vacuum side: maintenance-free permanent magnetic bearing.
- Fore-vacuum side: ceramic ball bearing.

**4.3 Range of application**

The pumps TMH/U 261 must be installed and operated in the following ambient conditions.

|  |  |
|--|--|
| Installation location                  | weather protected (indoors)                          |
| Temperature                            | +5 °C to +40 °C (up to +35 °C with air cooling)      |
| Protection class                       | IP 30  |
| Relative humidity                      | max. 80 %, at T ≤ 31 °C, up to max. 50% at T ≤ 40 °C |
| Atmospheric pressure:                  | 77 kPa - 106 kPa                                     |
| Installation altitude                  | 2000 m max.  |
| Degree of pollution                    | 2  |
| Permissible surrounding magnetic field | ≤ 6 mT   |
| Overvoltage category                   | II   |
| Connection voltage TC                  | 48 VDC ±5%   |



## 5 Installation



### WARNING

#### **Danger from the turbopump being ripped off.**

If the rotor is suddenly blocked, torques of up to 1860 Nm can occur; if the turbopump is not properly fastened, it can be ripped off.

- Precisely follow installation instructions.
- Only use original components for the installation.



### NOTE

#### **Installation and operation of accessories**

Pfeiffer Vacuum pumps can be equipped with a series of adapted accessories. The installation, operation and maintenance of connected devices are described in detail in the operating instructions of the individual components.

- For information on the operating instructions of components, see "Accessories".
- Use original accessory parts only.

### 5.1 Set-up

When installing the pump, observe the following conditions:

- The ambient conditions named for the area of use.
- The temperature of the high vacuum flange must not exceed 120 °C.
- The pump may be fastened to the floor only after consultation with Pfeiffer Vacuum.
- The pumps must not be installed in systems in which sporadic loads and vibrations or periodic forces have an effect on the pump.

### 5.2 Preparatory work

- Ensure sufficient cooling for the turbopump.
- Where magnetic fields > 6 mT are involved, a suitable shielding must be used. Check installation location and consult Pfeiffer Vacuum if needed!
- The maximum permissible rotor temperature for the turbopump is 90 °C. If high temperatures arise for process reasons, the radiated heat input must not exceed 8 W. Install suitable screening sheets, if necessary (design information on request).

### 5.3 Assembly

- Ensure the greatest possible cleanliness when installing any high vacuum parts. Unclean components prolong the pump-down time.
- All flange components must be grease-free, dust-free and dry at installation.
- The operating fluid reservoir is already installed and filled for the turbopumps TMH/U 261.

#### **Use of a splinter shield or protection screen**

The installation of a Pfeiffer Vacuum centering ring with splinter shield or protection screen in the high vacuum flange protects the turbopump against foreign bodies coming from the recipient. The volume flow rate is reduced as followed.

|                          | Reduced volume flow rate in % |    |                |
|--------------------------|-------------------------------|----|----------------|
|                          | H <sub>2</sub>                | He | N <sub>2</sub> |
| Splinter shield DN 100   | 5                             | 7  | 17             |
| Protection screen DN 100 | 1                             | 2  | 5              |

## Vibration damper



### CAUTION

#### Danger from the pump being ripped off

When a Pfeiffer Vacuum vibration damper is used, suitable safety measures must be taken to compensate for the torques in case of sudden blocking.

- Definitely consult with Pfeiffer Vacuum.
- Do not exceed the maximum permitted temperature at the vibration compensator (100°C).

## Mounting orientation

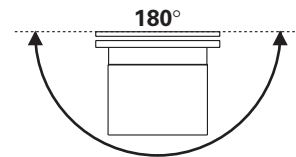


### NOTE

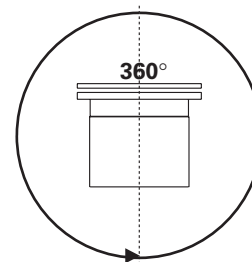
#### Observe type-specific mounting orientations!

Pfeiffer Vacuum CompactTurbo™ pumps may only be installed in specific mounting orientations. Impermissible mounting orientations can result in contamination of the process vacuum or damage to the pump.

- Pay attention to the properties code after the model designation on the name plate!

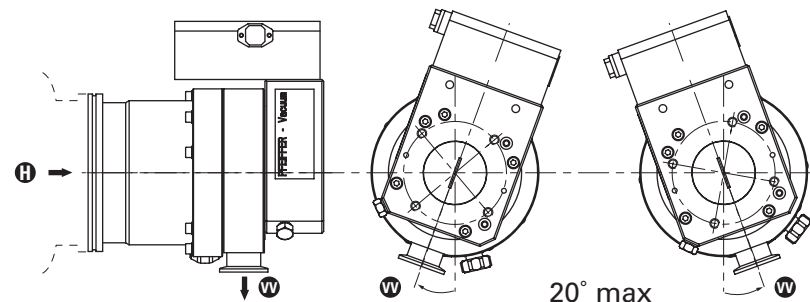


**Fig. 3: Permissible installation orientations for standard versions**



**Fig. 4: Installation orientations for turbo-pumps with "Y" in their properties**

### Horizontal mounting orientation



- For horizontal installation, the fore-vacuum flange must point vertically downward ( $\pm 20^\circ$ ), since otherwise the turbopump can be contaminated.
- Support pipes in front of the pump or remove them. No force from the pipe system may be exerted on the braced turbopump.

The maximum axial loading capacity of the high vacuum flange is 500 N (equals 50 kg). A one-sided load on the high vacuum flange is not permitted.

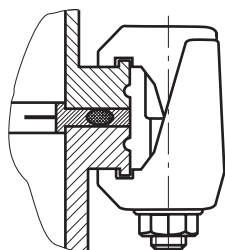
## Installing the high vacuum flange

In the case the rotor is suddenly blocked, the torques arising from the system and the high vacuum flange must be absorbed. Only the components listed in the following can be used to fasten the turbo pumps to the high vacuum flange. The components for installing the turbo pumps are special designs of Pfeiffer Vacuum. Observe the minimum strength of 170 N/mm<sup>2</sup> for the flange material.

**NOTE****Possible damage to the pump**

If a pump with an ISO-K flange is fastened to a vacuum chamber with an ISO-F flange or if ISO-KF flanges are used, sudden blocking of the rotor can result in twisting despite proper installation.

### Installation of ISO-K flange with ISO-K flange

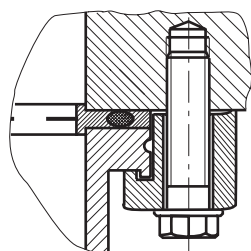


For the installation of the flange connections the following components are available:

| Connection nominal diameter | Designation                                    | Pieces | Ordering No. |
|-----------------------------|--|--------|--------------|
| DN 100 ISO-K                | Centering ring (coated)                        | 1      | PM 016 210-U |
|                             | Centering ring (coated) with splinter shield   | 1      | PM 016 211-U |
|                             | Centering ring (coated) with protective screen | 1      | PM 016 212-U |
|                             | Bracket screw                                  | 6      | PF 300 110-T |

- Mind that the sealing surfaces are not damaged.
- Flange the turbopump according to the drawing and together with the component parts in the mounting material kit.
- Use the required number of bracket screws.
- Tighten the bracket screws crosswise in three steps.
- Tightening torque: 5, 15, 25 ±2 Nm

### Installation of ISO-K flange with ISO-F flange



For the installation of the flange connections the following components are available:

| Connection nominal diameter  | Designation                                    | Pieces | Ordering No. |
|------------------------------|--|--------|--------------|
| DN 100 ISO-K<br>DN 100 ISO-F | Centering ring (coated)                        | 1      | PM 016 210-U |
|                              | Centering ring (coated) with splinter shield   | 1      | PM 016 211-U |
|                              | Centering ring (coated) with protective screen | 1      | PM 016 212-U |
|                              | Claw grip                                      | 8      | PF 301 100-T |

- Mind that the sealing surfaces are not damaged.
- Flange the turbopump according to the drawing and together with the component parts in the mounting material kit.
- Use 8 claw grips.
- Tighten the claw grips crosswise in three steps.
- Tightening torque: 3, 10, 16 ±1 Nm.

### Installation of CF-flanges

**NOTE****Preservation of sealing capacity**

Observe the following to preserve sealing capacity:

- Touch seals only with gloves.
- Make sure sealing lips are undamaged.

The connection types for installation of CF to CF flange are "stud screw and pocket hole" as well as "hex screw and through hole". The following elements are required:

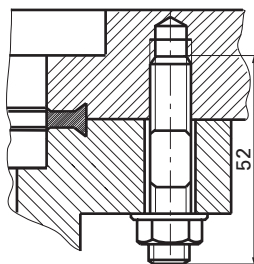
- A set of mounting material for the respective type of connection
- A copper seal
- A protective screen or splinter shield can optionally be used

| Nominal connection diameter | Designation   | Ordering no. |
|-----------------------------|---|--------------|
| DN 100 CF-F                 | Hexagon bolt M8 with washer and nut (25 pieces) <sup>1)</sup> | PF 505 003-T |
|                             | Stud screw M8 with washer and nut (25 pieces) <sup>1)</sup>   | PF 507 003-T |
|                             | Copper seal (10 pieces) <sup>1)</sup>                         | PF 501 410-T |
|                             | Copper seal, silvered (10 pieces) <sup>1)</sup>               | PF 501 510-T |
|                             | Splinter shield <sup>2)</sup>                                 | PM 016 315   |
|                             | Protective screen <sup>2)</sup>                               | PM 016 336   |

<sup>1)</sup>number of pieces in bracket is the delivery quantity

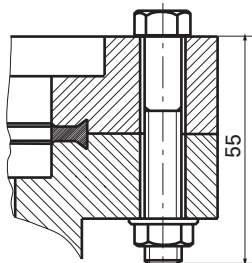
<sup>2)</sup>insert in the high vacuum flange with the clamping lugs towards the pump

### Stud screw and pocket hole



- If used: Insert protective screen or splinter shield with the clamping lugs downward into the high vacuum flange.
- Place the seal exactly in the hollow.
- Connect the flange using **16** stud screws (M8) with washers and nuts and tighten circularly with a torque of  $22 \pm 2$  Nm. After this, check the torque, since flowing of the sealing material may make it necessary to tighten the screws.

### Hexagon screw and through hole



- If used: Insert protective screen or splinter shield with the clamping lugs downward into the high vacuum flange.
- Place the seal exactly in the hollow.
- Connect the flange using **16** hex screws (M8) with washers and nuts and tighten circularly with a torque of  $22 \pm 2$  Nm. After this, check the torque, since flowing of the sealing material may make it necessary to tighten the screws.

## 5.4 Connections to the turbopump

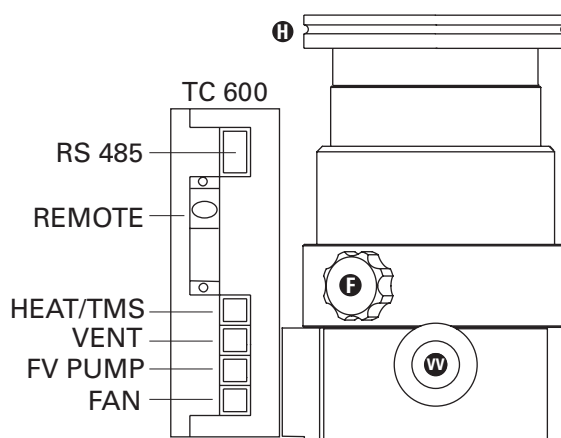


Fig. 5: Connection designations for turbopumps with electronic drive unit TC 600

### Connecting the fore-vacuum side

**Recommendation:** As backing pump, use a dry-compressing diaphragm pump or rotary vane pumps from the Pfeiffer Vacuum programme. The backing pump must generate a vacuum pressure of  $\leq 5$  mbar.



#### WARNING

##### Damage to health due to poisonous gases

Process gases can damage health and contaminate the environment.

- Safely guide away the gas emission from the backing pump!
- Observe all safety recommendations of the gas producer.

- With rigid pipe connections: Install bellows for attenuation of vibrations in the connection line.
- Connect the fore-vacuum line with small-flange components or threaded hose couplings. Do not narrow the free cross section of the fore-vacuum flange!
- The backing pump is connected electrically via a relay box. Insert the control line of the relay box into the "FV PUMP" connection of the TC 600 .

### Cooling

Pfeiffer Vacuum turbopumps must be cooled by means of air or water cooling.

- When operating the pump with more than 50 % of the maximum gas load, sealing gas must be used to ensure rotor cooling.
  - In case of increased backing pressure ( $> 0.1$  mbar) and/or operation with gas loads, either air or water cooling may be used.
  - Generally use water cooling if the ambient temperature is  $> +35$  °C.
- Connect air cooling for the corresponding pump type in accordance with the accessory's operating manual.
  - Connect water cooling for the corresponding pump type in accordance with the accessory's operating manual.

### Venting valve

The TVF 005 venting valve is used for automatic flooding in case of shut-down or power failure. The maximum permissible pressure at the venting valve is 1.5 bar absolute.

#### Installation of the venting valve

- Unscrew the venting screw from the venting connection of the turbopump.
- Screw in the venting valve with seal ring.

### Electrical connection

- Plug the control lead of the venting valve in accordance with the accessory's operating instructions.
- Select the venting mode of the venting valve via the DCU, HPU or serial interface RS485.

### Casing heating unit

The turbopump and vacuum chamber can be heated to reach the final pressure more quickly. Use of a casing heating unit makes sense only for pumps with the high vacuum flange in stainless steel design. The heating duration depends on the degree of contamination as well as the final pressure to be reached and should be at least 4 hours.



#### CAUTION

##### Dangerous excess temperatures

Process-related high temperatures can result in impermissible excess temperatures and thus damage to the turbopump.

- Always use water cooling when a casing heating unit is used.



#### WARNING

##### Danger of burns

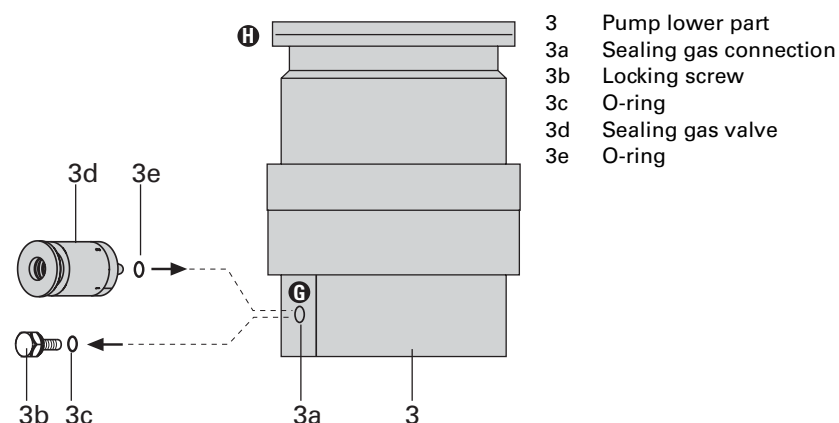
High temperatures arise when the turbopump or vacuum chamber are baked out. As a result, there is a danger of burns from touching hot parts, even after the housing heater is switched off!

- Thermally insulate heating sleeve, pump housing and vacuum chamber, if possible during installation.
- Do not touch heating sleeve, pump casing and vacuum chamber during bake out.

- Connect the casing heating for the corresponding pump type in accordance with the accessory's operating manual.

### Sealing gas valve

Only pumps with the pump designation **P** (see rating plate) are equipped for connection of sealing gas. The turbopump must be operated with sealing gas to protect it, such as in the case of corrosive or dusty processes. The connection is made via a sealing gas valve.



**Fig. 6: Connecting the sealing gas valve**

- Unscrew the screw plug with sealing ring out of the sealing gas connection of the turbopump.
- Screw the sealing gas valve with seal ring into the purge gas connection.
- Obtain details on adjusting the sealing gas quantity from the corresponding operating manual.

- When operating the pump with more than 50 % of the maximum gas load, sealing gas must be used to ensure rotor cooling.

## Connecting the electronic drive unit to the power supply

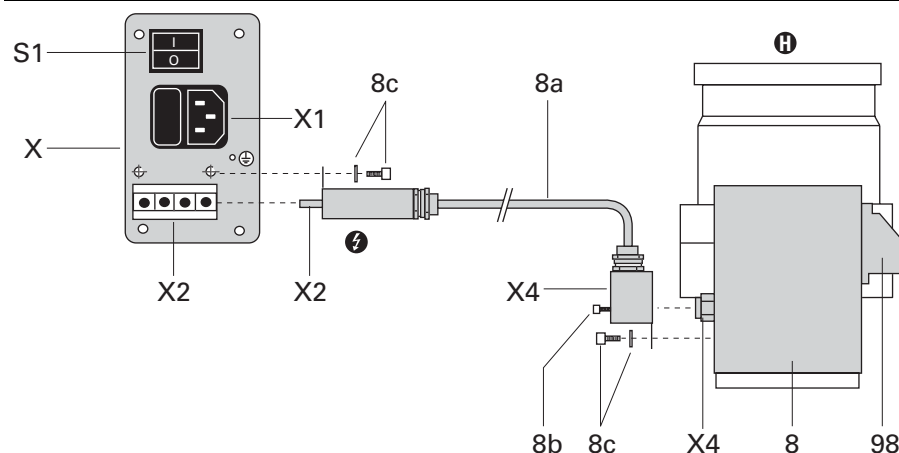


### WARNING

#### Danger of electric shock

In case of defect, the parts connected to the power supply are under voltage.

→ Always keep the mains connection freely accessible so you can disconnect it at any time.



**Fig. 7: TC 600 connection to power supply TPS or DCU, installation drawing for shielded cable**

|    |                                   |    |                                       |
|----|-----------------------------------|----|---------------------------------------|
| 8  | Electronic drive unit             | X  | Power supply unit TPS or DCU          |
| 8a | Connecting cable TC 600 - TPS/DCU | X1 | Mains connection TPS/DCU              |
| 8b | Screw                             | X2 | Connection connecting cable - TPS/DCU |
| 8c | Screw with lock washer            | X4 | Connection connecting cable - TC      |
| 98 | Remote plug                       | S1 | Switch ON/OFF                         |

- Unscrew the screw with lock washer 8c from the TC 600 (below connection X4).<sup>1)</sup>
- Insert the X4 plug on the 8a connection cable into the X4 connection on the TC 600 and screw in the 8b screw.
- Fasten the X4 plug to the TC 600 with a screw and lock washer 8c.<sup>1)</sup>
- Connect the X2 plug on the 8a connection cable to the TPS 200/DCU 200 power supply pack at the X2 connection.
- Fasten the X2 plug to the power supply with a screw and lock washer 8c (included with the cable).<sup>1)</sup>

<sup>1)</sup> Only for PM 051 843 -T shielded connection cable (see p. 33, chap. 12).

After operating voltage is applied, the TC 600 performs a self-test to check the supply voltage. The supply voltage for the turbopumps TMH/U 261 is 48 VDC ± 5% in accordance with standard EN 60 742.

## 5.5 Connecting Pfeiffer Vacuum display and control units or PC

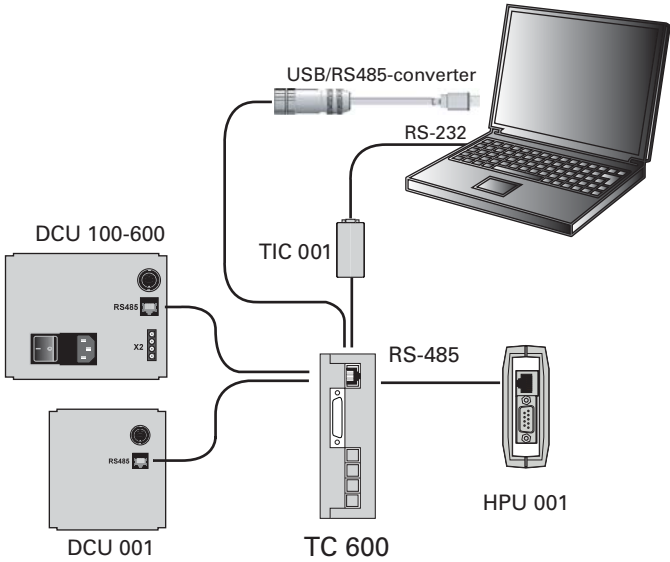


### NOTE

**Observe the connection instructions!**

On delivery turbopumps with TC 600 are set up for operations with "Remote Control".

➔ Before operating with DCU, HPU or PC the 15-pole D-Sub connector (remote plug) must be removed from the TC 600.



**Fig. 8: Connecting the serial interface RS485**

An external operating part (DCU **or** HPU 001) **or** an external computer can be connected via the connection with the designation "RS485" on the electronic drive unit. The interface is securely separated galvanically from the maximum occurring supply voltage of the TC 600. The electrical couplings are optically decoupled internally.

### Connections

The connection of a RS232- oder USB-interface is possible via a TIC 001 or the USB/RS485-converter.

| Designation           | Value             |
|-----------------------|-------------------|
| Serial interface      | RS485             |
| Baud rate             | 9600 Baud         |
| Data file word length | 8 bit             |
| Parity                | keine (no parity) |
| Start bits            | 1                 |
| Stop bits             | 1..2              |

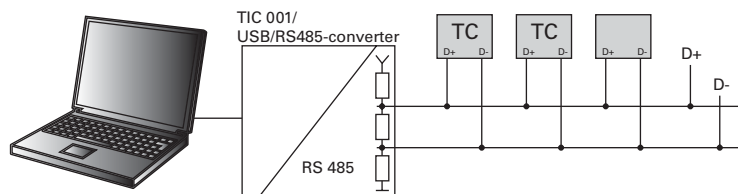


1 .... 8

| Pin | Assignement                              |
|-----|--|
| 1   | not connected                            |
| 2   | +24 V output loadable with $\leq 210$ mA |
| 3   | not connected                            |
| 4   | not connected                            |
| 5   | RS485: D+                                |
| 6   | Gnd                                      |
| 7   | RS485: D-                                |
| 8   | not connected                            |



## Cross-linking via the connection RS485



### CAUTION

#### Danger of electric shock

The insulation measures of the bus system are designed only for use with safety extra-low voltage.

→ Connect only suitable devices to the bus system.

→ The connections must be made in accordance with the specification of the interface RS485.

→ Connect all units with D+ (pin 5 / RS485) and D- (pin 7 / RS485) to the bus.

- The group address of the TC 600 is 960.
- All units connected to the bus must have differing serial interface addresses (parameter 797).
- All switched on remote functions have priority over the serial interface functions.
- Refer to the component operating instructions for detailed information concerning operation procedures and electrical data of the interface RS485.

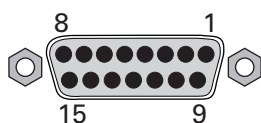


### NOTE

#### Connection to an external bus system

The integration into an external bus system (e.g. Profibus DP, DeviceNet) is possible via connection gateway TIC 250 or TIC 260. Thus a synchronous use of interface RS485 on the TC 600 is not possible.

## 5.6 Connecting the remote control



Remote control options are provided via the 15-pole D-Sub connector with the designation "REMOTE" on the TC 600. The inputs 2 - 6 are activated by connecting them with +24 V at Pin 1 (active high) (see p. 19, chap. 5.7). When connecting supply voltage the turbopump is started.

- **On delivery: Pin 1, Pin 2, Pin 3 and Pin 4 are bridged in the remote plug.**

→ Shielded cable must be used.

→ Connect the shielding on the plug side for the TC 600 to the TC housing.

### Pin assignment and function of the remote plug

#### Reference voltage

| Pin | Function |   |
|-----|----------|---|
| 1   | +24 V    | Reference voltage level for all remote in and outputs |
| 10  | Ground   | Ground potential for all remote in- and outputs       |

#### Inputs

| Pin | Function        | Open (low)      | Closed (high)  |
|-----|-----------------|-----------------|--|
| 2   | Venting release | Venting blocked | Venting released   |
| 3   | Motor turbopump | Motor off       | Motor on: the turbopump is driven, current flows through the motor coils |

| Pin | Function   | Open (low)                         | Closed (high)  |
|-----|--|------------------------------------|--|
| 4   | Pumping station                                      | Pumpstand aus                      | Pumping station on: the turbopump is driven, backing pump control via relay box, the air cooling unit runs   |
| 5   | Heating  | Heizung aus                        | Heating on: the heating is switched on once the rotation switchpoint is attained. The heating is switched off, if the rotation switchpoint is not attained |
|     | Option: Sealing gas connection control <sup>1)</sup> | Sealing gas valve closed           | Sealing gas valve open   |
|     | Reset  |                                    | Reset: by supplying a pulse ( $T < 2s$ ) with an amplitude of 24V a malfunction acknowledgement can be processed   |
| 6   | Standby  | Standby off                        | The turbopump is controlled to 66% of its nominal rotation speed   |
| 7   | Rotation speed setting mode                          | Rotation speed setting mode is off | The rotation speed can be modified by feeding a PWM signal to this pin or via RS485 <sup>1)</sup>  |

<sup>1)</sup>The option must be set via serial interface RS485 (refer to operating instructions PM 0547 BN, Pumping Operation With DCU)

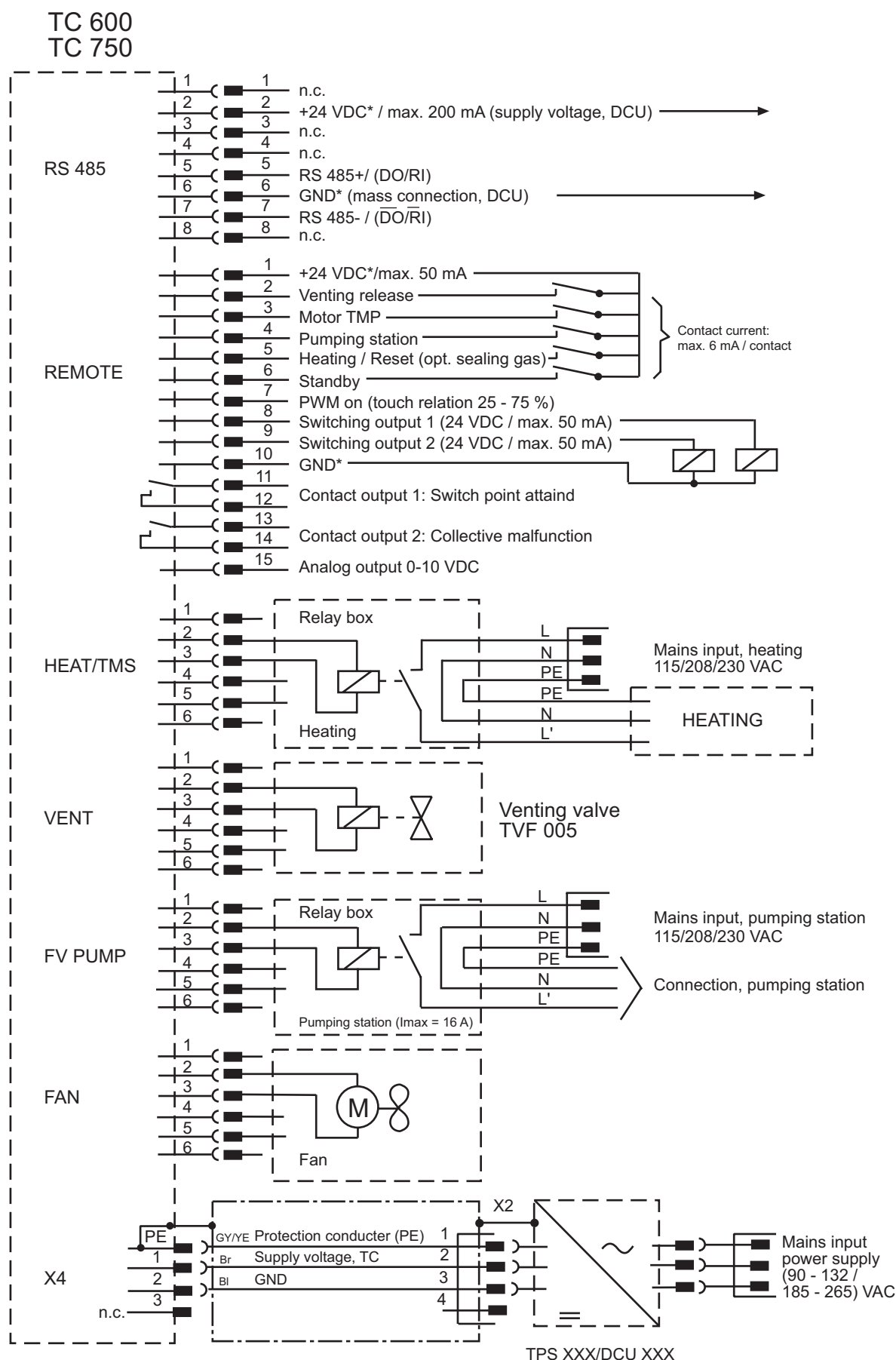
### Outputs

| Pin | Function           | Open (low)  | Closed (high)  |
|-----|--------------------|---|--|
| 8   | Switching output 1 | Rotation speed switchpoint not attained   | Rotation speed switchpoint attained; output can be loaded with 24 V/50 mA                          |
| 9   | Switching output 2 | Collective malfunction message  | failure-free operation; output can be loaded with 24 V/50 mA                                       |
| 11  | Contact output 1   | Rotation speed switchpoint not attained   | contact <sup>2)</sup> between Pin 11 and Pin 12 is closed, if the rotation switchpoint is exceeded |
| 12  | Contact output 1   |   |  |
| 13  | Contact output 2   | Collective malfunction message  | contact <sup>2)</sup> between Pin 13 and Pin 14 is closed at failure-free operation                |
| 14  | Contact output 2   |   |  |
| 15  | Analog output      | Output voltage is proportional to the rotation speed: 0 - 10 VDC = 0 - 100% *f <sub>end</sub> / load R ≥ 10 kΩ (optional current/power) <sup>1)</sup> |  |

<sup>1)</sup>The option must be set via serial interface RS485 (refer to operating instructions PM 0547 BN, Pumping Operation With DCU)

<sup>2)</sup>The following technical data are applicable for the contacts:  $U_{\text{max}} = 50 \text{ VDC}$ ,  $I_{\text{max}} = 1 \text{ A}$

## 5.7 Connections diagram TC



## 6 Operation



### NOTE

#### Installation and operation of accessories

Pfeiffer Vacuum pumps can be equipped with a series of adapted accessories. The installation, operation and maintenance of connected devices are described in detail in the operating instructions of the individual components.

- For information on the operating instructions of components, see "Accessories".
- Use original accessory parts only.



### CAUTION

#### Re-starting

The serviceability of the operating fluid without operation is a maximum of three years. Before restarting after a shut-down of **3 years or longer**, carry out the following work.

- Replace the operating fluid reservoir.
- Replace bearings.
- Follow the maintenance instructions and inform Pfeiffer Vacuum.



### WARNING

#### Danger due to open high vacuum flange

The rotor of the turbopump turns at high speed. If the high vacuum flange is open, there is a danger of cut injuries and that the pump can be destroyed by objects falling into it.

- Never operate the pump with an open high vacuum flange.

### 6.1 Operation modes

The following operation modes are available:

- Operation without operating panel
- Operation via remote control unit
- Operation via RS485 with Pfeiffer Vacuum display and control units or PC

### 6.2 Commissioning

The following settings are permanently programmed in the TC 600 ex factory.

- Run-up time: 15 min
  - Rotation speed switchpoint: 80%
  - Automatic venting: 50%
- Settings are possible via the RS485 on the TC 600 by using DCU, HPU or PC.
- When water cooling is used: Open cooling water supply and check the flow.
- Plug connecting cable between the TC 600 and the power supply.

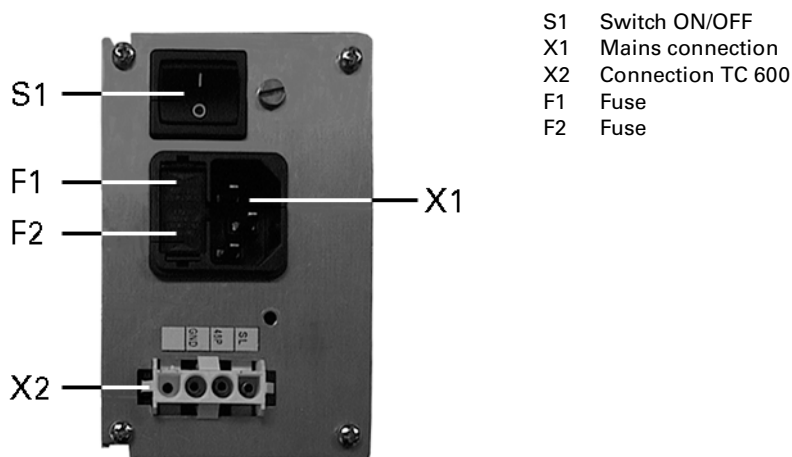


Fig. 9: Rear panel of power supply TPS

## 6.3 Function description

### Operation without operating unit

- **On delivery: Pin 1, Pin 2, Pin 3 and Pin 4 are bridged in the remote plug.**
- For operation without the control unit, the 15-pole D-Sub plug must be in the "REMOTE" connection on the TC 600.

→ Switch on the supply voltage with switch S1 on the power supply.

When air cooling is used: the cooling fan is switched on automatically. Once the self test has been successfully completed on the TC 600 (approx. 10 seconds), the turbopump and the backing pump - if connected - begin to operate.

### Operation with DCU or HPU

- Switch on the supply voltage with switch S1 on the power supply or on the DCU 200.
- Settings are possible via the RS485 on the TC 600 by using DCU, HPU or PC.
- Observe the following documents for operation with Pfeiffer Vacuum display and control units:
  - Operating instructions DCU
  - Operating instructions HPU 001
  - Pumping operations with DCU



#### NOTE

##### Observe the connection instructions!

On delivery turbopumps with TC 600 are set up for operations with "Remote Control".

- Before operating with DCU, HPU or PC the 15-pole D-Sub connector (remote plug) must be removed from the TC 600.

### Operation with remote control

Remote control options are provided via the 15-pole D-Sub connector with the designation "REMOTE" on the TC 600. The inputs 2 - 6 are activated by connecting them with +24 V at Pin 1 (active high) (see p. 19, chap. 5.7). When connecting supply voltage the turbopump is started.

- Remove the remote plug from the TC 600 and connect a remote control unit. Pin assignment of the connector according to table (see p. 17, chap. 5.6).

#### Venting release (option)

*Venting released (automatic venting)*

*Venting blocked (no venting)*

- Settings are possible via the RS485 on the TC 600 by using DCU, HPU or PC.

### Turbopump motor

After the pumping station is switched on and the self-test successfully completed (duration approx. 10 seconds), the turbopump is set into operation. During operation, the turbopump can be switched off and on again, while the pumping station remains switched on. The turbopump is not vented thereby.

### Pumping station

Connected pumping station components (e.g. backing pump, venting valve, air cooling) are triggered and, with "turbopump motor" input simultaneously activated, the turbopump is set into operation after a successfully completed self-test (duration approx. 10 seconds).

### Heating/Reset

#### Heating (Option)

After the rotation speed switchpoint is reached, the heating is switched on and switched off again when this point is fallen below. A purge gas valve can optionally be triggered here.

#### Reset

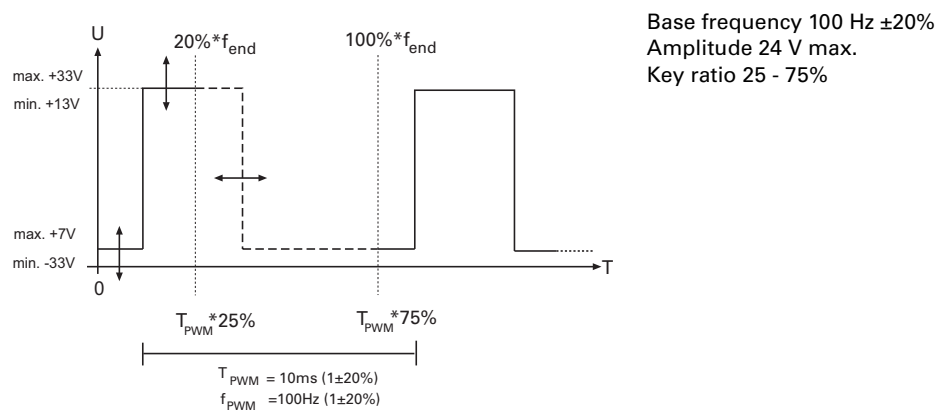
The heating input is assigned a dual function ((see p. 17, chap. 5.6), Point 5 "Reset").

### Standby

With the use of "Standby", the turbopump can be operated either at 66% of the nominal rotation speed (Standby ON) or at the nominal rotation speed (Standby OFF).

### Speed actuation mode via PWM input

A pulse-width-modulated (PWM) signal permits setting the speed within the range of 20 - 100% of the nominal rotation speed.



If a signal is present, the pump runs up to the final rotation speed. Optionally, a PWM adapter box for turbopumps can be connected.

### Switch outputs

The switch outputs 1 and 2 can be loaded with a maximum 24 V / 50 mA per output. The following functions are assigned to the switching outputs:

- Switching output 1: Active high after the rotation speed switchpoint is reached. The switch-point for the turbopump is set at 80% of the nominal rotation speed. It can, for example, be used for a "pump operational" message.
- Switching output 2: Active low in case of malfunction (common error message).

A relay is connected between Pin 10 (earth) and the respective switching output Pin 8 or Pin 9.

### Contact outputs

- Relay contact 1: The contact between Pin 11 and Pin 12 is closed, if the rotation switchpoint is exceeded.
- Relay contact 2: The contact between Pin 13 and Pin 14 is closed at failure-free operation.

### Analogue output

Over the analog output, a speed-proportional voltage (0-10 VDC equals 0 - 100 %  $\cdot f_{\text{end}}$ ) can be picked up (load  $R \geq 10 \text{ k}\Omega$ ). Additional functions (optionally current/power) can be assigned to the analog output via DCU, HPU or PC.

## Gas-type-dependent operation

With gas load and high rotation speed, the rotor heats up strongly. To avoid overheating, the TC 600 has implemented a power-rotation speed-characteristic, whereby the pump can be operated at every rotation speed with the maximum allowable gas load without danger of damage. The maximum power depends on the gas type. Two characteristics are available in order to completely exhaust the pump's capacity for each gas type.

- "Gas mode 0" (factory setting) for gases with the molecular mass  $\geq 40$ , e.g. Ar
- "Gas mode 1" for all lighter gases.

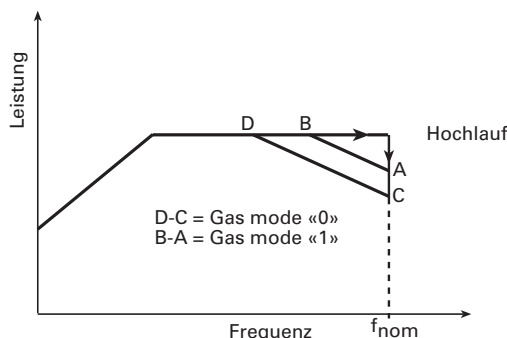


### CAUTION

#### Danger of the pump being destroyed

Pumping of gases with the molecular mass  $\geq 40$  in the wrong gas mode can lead to destruction of the pump.

- Ensure the gas mode is correctly set.
- Contact Pfeiffer Vacuum before using gases with a greater molecular mass.



**Fig. 10: Gas mode power characteristic**

- Settings are possible via the RS485 on the TC 600 by using DCU, HPU or PC.
- Vertex of the power characteristic (see p. 34, chap. 13)

The turbopump is always run up under maximum power in order to minimise the run-up time. When the set rotation speed is achieved, the chosen power characteristic is automatically switched over. When the gas-type-dependent maximum power is exceeded, the rotation speed of the turbopump is reduced until an equilibrium between permissible power and gas friction is attained.

- To avoid rotation-speed fluctuations, Pfeiffer Vacuum recommends setting the equilibrium frequency or a somewhat lower frequency in speed actuation operation.

## 6.4 Monitoring of the operation conditions

### Operating mode display via LED

LEDs in the front panel of the TC 600 show basic operating conditions of the turbopump and TC. A differentiated malfunction and warning display is possible only for operation with DCU or HPU.

| LED green                       | LED red                 | Cause  |
|---------------------------------|-------------------------|--|
| glows                           |                         | power supply is o.k.<br>function "pumping station on" is carried out   |
| flashes short<br>(1/12s active) |                         | power supply is o.k.<br>pumping station is off   |
| blinks<br>(1/2s active)         |                         | voltage drop; mains power failure  |
|                                 | glows                   | Collective malfunction, e.g.<br>– run-up time failure<br>– excess temperature of the pump<br>– switching output 2 active (low) |
|                                 | blinks<br>(1/2s active) | Warning, e.g.<br>– ground leak of the supply voltage<br>– mains power failure  |

### Temperature monitoring

The motor current is reduced in case of impermissible motor temperature or impermissibly high housing temperature. This can cause the motor to fall below the set rotation speed switchpoint and so result in switching off of the turbomolecular pump.

## 6.5 Switching off and venting

### Switching off

After the turbopump is switched off, it must be vented to avoid contamination due to particles streaming back from the fore-vacuum area.

- ➔ Close the fore-vacuum line. Switch off the backing pump or close a fore-vacuum valve.
- ➔ Switch off the turbopump on the control unit or via remote control.
- ➔ Venting (possibilities, see below)
- ➔ For water cooling: Shut off the water supply.

### Venting

#### Manually Venting

- ➔ Open the venting screw (included) in the venting connection of the pump about one turn.

#### Venting with venting valve TVF 005

- ➔ Enable venting via the functions of the electronic drive unit.
- ➔ Settings are possible via the RS485 on the TC 600 by using DCU, HPU or PC.

| Venting frequency               | Switch off the pumping station                      | Mains power failure <sup>1)</sup>                   |
|---------------------------------|---|---|
| 50% of the final rotation speed | Venting valve opens for 3600 s (1 h, works setting) | Venting valve opens for 3600 s (1 h, works setting) |

<sup>1)</sup>When mains power is restored the venting procedure is aborted.

#### Basic information for the rapid venting

Venting of the vacuum chamber in two steps. Ask for details on individual solutions from Pfeiffer Vacuum.

- ➔ Vent for 20 seconds at a rate of pressure rise of max. 15 mbar/s.
  - The valve cross section for the venting rate of 15 mbar/s must be adapted to the size of the vacuum chamber.



- For small vacuum chambers, use the Pfeiffer Vacuum TVF 005 venting valve.
- Then vent with an additional venting valve of any desired size.

## 7 Maintenance / replacement



### WARNING

#### Contamination of parts and operating fluid by pumped media is possible.

Poisoning hazard through contact with materials that damage health.

- In the case of contamination, carry out appropriate safety precautions in order to prevent danger to health through dangerous substances.
- Decontaminate affected parts before carrying out maintenance work.



### NOTE

#### Disclaimer of liability

Pfeiffer Vacuum accepts no liability for personal injury or material damage, losses or operating malfunctions due to improperly performed maintenance. The liability and warranty entitlement expires.

### 7.1 Maintenance intervals and responsibilities

- Clean the turbopump externally with a lint-free cloth and little industrial alcohol.
- You can replace the operating fluid reservoir and electronic drive unit yourself.
- Change the operating fluid reservoir at least every 3 years.
- Change the turbopump bearing at least every 3 years.
  - Contact Pfeiffer Vacuum Service.
- Clarify shorter change intervals for extreme loads or impure processes with Pfeiffer Vacuum Service.
- For all other cleaning, maintenance or repair work, please contact your Pfeiffer Vacuum service location.

### 7.2 Replacing the operating fluid reservoir



### WARNING

#### Poisoning hazard through contact with materials that damage health.

The operating fluid reservoir and parts of the pump may contain toxic substances from the pumped media.

- Dispose of operating fluid reservoir in accordance with the applicable regulations. Safety data sheet on request or under [www.pfeiffer-vacuum.net](http://www.pfeiffer-vacuum.net)
- Prevent health hazards or environmental damage due to contamination by means of appropriate safety precautions.
- Decontaminate affected parts before carrying out maintenance work.



### CAUTION

#### Pay attention to pump types

The procedure for changing the lubricant reservoir depends on the pump type. Incorrect execution can result in destruction of the pump.

- Pay attention to the properties code after the model designation on the name plate!



## NOTE

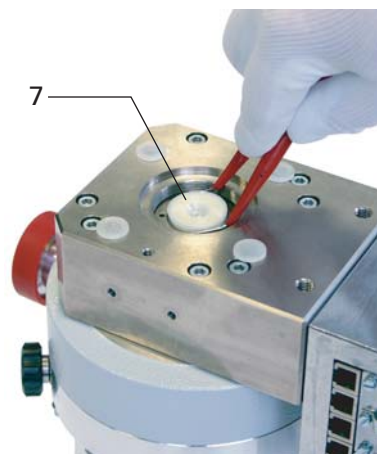
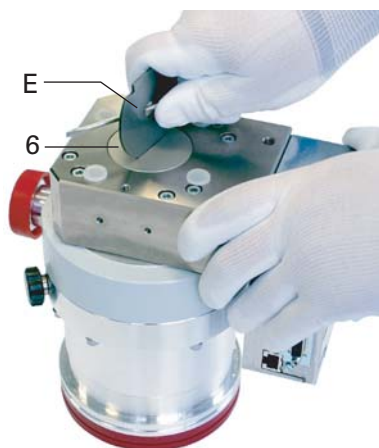
### Lubricant filling

The lubricant reservoir is sufficiently filled with TL 011 lubricant.

→ Do not add additional lubricant.

### Standard version

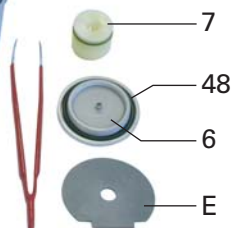
- Turn off the vacuum pump, vent to atmospheric pressure and allow to cool, if necessary.
- Remove the vacuum pump from the system, if necessary.
- Close the flange openings by using the original protective covers.
- Turn the turbopump over onto the closed high vacuum flange.



- Screw out the end cover on the bottom of the turbopump with special tool E. Pay attention to O-ring.
- Using tweezers, lift out the lubricant reservoir.



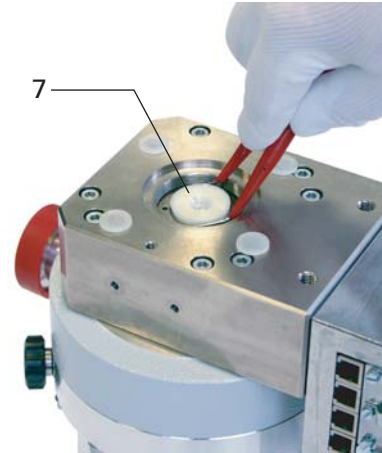
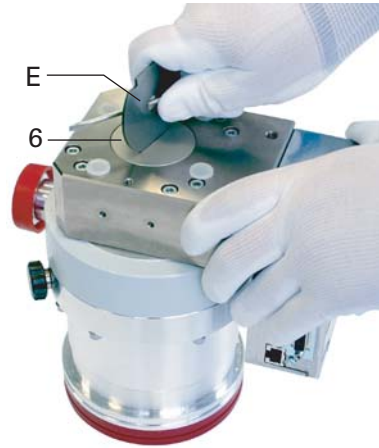
- 6 End cover
- 7 Lubricant reservoir
- 48 O-ring
- E Special tool PV M40 569



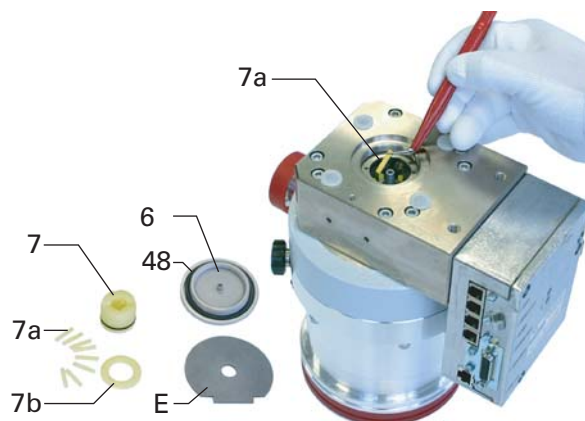
- Remove impurities from the turbopump and the end cover with a clean, lint-free cloth. **Do not use any cleaning fluids!**
- Push the new operating fluid reservoir into the turbopump up to the O-ring.
- Screw in the end cover with O-ring. The operating fluid reservoir is brought into the correct axial position with the end cover.

**Y Version**

- Turn off the vacuum pump, vent to atmospheric pressure and allow to cool, if necessary.
- Remove the vacuum pump from the system, if necessary.
- Close the flange openings by using the original protective covers.
- Turn the turbopump over onto the closed high vacuum flange.



- Screw out the end cover on the bottom of the turbopump with special tool E. Pay attention to O-ring.
- Using tweezers, lift out the lubricant reservoir.
- Using tweezers, pull out Porex rods (8 pieces).



- |    |                                |
|----|--------------------------------|
| 6  | End cover                      |
| 7  | Lubricant reservoir            |
| 7a | Porex rod                      |
| 7b | Felt washer (for service only) |
| 48 | O-ring                         |
| E  | Special tool PV M40 569        |

**NOTE****Felt washer in the lubricant reservoir packet**

The felt washer in the operating fluid reservoir is necessary only for special service work and is replaced by Pfeiffer Vacuum Service.

- Remove impurities from the turbopump and the end cover with a clean, lint-free cloth. **Do not use any cleaning fluids!**
- Using tweezers, insert new Porex rods (8 pieces).
- Push the new operating fluid reservoir into the turbopump up to the O-ring.
- Screw in the end cover with O-ring. The operating fluid reservoir is brought into the correct axial position with the end cover.

## 7.3 Replacing the electronic drive unit



### WARNING

#### Danger of electric shock

Even after mains power is switched off, the subsequently running turbopump delivers voltages  $> 50 \text{ V}_{\text{eff.}}$ . There is a danger of electric shock when touching open contacts on conducting parts.

- Never separate the electronic drive unit from the pump when the mains power is connected or the rotor is running.
- Wait for the turbopump to reach complete standstill.
- Disconnect the electronic drive unit from the mains.

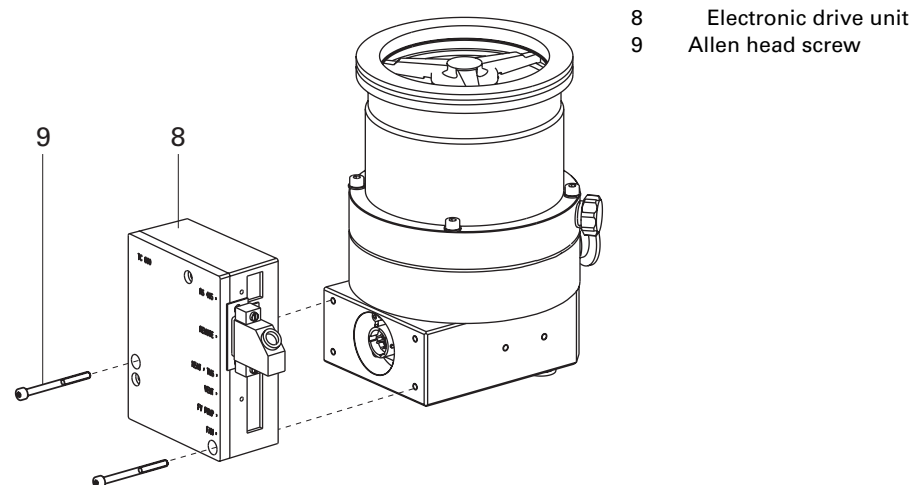


### NOTE

#### Operating parameters of the electronic drive unit

The factory operating parameters are always preset with replacement shipments.

- The use of a HPU enables the storing and the reuse of an existing parameter record.
- Reset any individually changed application parameters.
- Refer to the manual "Pumping operations".



**Fig. 11: Assembly / disassembly of the TC 600**

- Do not exercise any mechanical load on the electronic drive unit.
- Turn off the vacuum pump, vent to atmospheric pressure and allow to cool, if necessary.
- Remove the vacuum pump from the system, if necessary.
- Unscrew Allen head screws (2 x) from the electronic drive unit.
- Pull the electronic drive unit off the pump.
- Screw on and connect new electronic drive unit to the turbopump.

## 8 Decommissioning

### 8.1 Shutting down for longer periods



#### WARNING

##### Contamination of parts and operating fluid by pumped media is possible.

Poisoning hazard through contact with materials that damage health.

- In the case of contamination, carry out appropriate safety precautions in order to prevent danger to health through dangerous substances.
- Decontaminate affected parts before carrying out maintenance work.

If the turbopump should be shut down for longer than a year:

- Remove the vacuum pump from the system, if necessary.
- Change the operating fluid reservoir.
- Close high vacuum flange of the turbopump.
- Evacuate turbopump via the fore-vacuum flange.
- Vent turbopump via the venting connection with dry air or inert gas.
- Close the flange openings by using the original protective covers.
- Close further connection ports by using the corresponding protective covers.
- Place pump upright on rubber feet.
- Storage the pump only indoors with an ambient temperature between -25 °C and +55 °C.
- In rooms with moist or aggressive atmospheres, the turbopump must be air-sealed in a plastic bag together with a bag of dessicant.

### 8.2 Re-starting



#### CAUTION

##### Re-starting

The serviceability of the operating fluid without operation is a maximum of three years. Before restarting after a shut-down of **3 years or longer**, carry out the following work.

- Replace the operating fluid reservoir.
- Replace bearings.
- Follow the maintenance instructions and inform Pfeiffer Vacuum.
- Check turbopump for contamination and moisture.
- Clean the turbopump externally with a lint-free cloth and little industrial alcohol.
- If necessary, have Pfeiffer Vacuum Service clean the turbopump completely.
- If necessary, have the bearings replaced. Take into account the total running time.
- Change the operating fluid reservoir.
- Installation and commissioning in accordance with the operating instructions (see p. 9, chap. 5).

### 8.3 Disposal

Products or parts thereof (mechanical and electrical components, operating fluids, etc.) may cause environmental burden.

- Safely dispose of the materials according to the locally applicable regulations.

## 9 Malfunctions

If malfunctions on the pump occur, you will find possible causes and instructions for repair in the following table.

### 9.1 Rectifying malfunctions

| Problem  | Possible causes   | Remedy   |
|--|---|--|
| Pump will not start up; none of the built-in LEDs on the TC 600 lights up          | • Electrical supply interrupted   | ⇒ Check fuses in the power supply<br>⇒ Check plug contacts on the power supply pack<br>⇒ Check supply lines of the power supply pack<br>⇒ Check output voltage (48 VDC) on the X2 of the power supply pack<br>⇒ Check plug contacts on the power supply pack |
|  | • Operating voltage incorrect   | ⇒ Apply correct operating voltage<br>⇒ Observe name plate  |
|  | • No operating voltage applied  | ⇒ Supply the operating voltage   |
|  | • TC 600 defective  | ⇒ Exchange TC 600 .<br>⇒ Contact Pfeiffer Vacuum Service   |
| Pump will not start up; green LED on the TC 600 is flashing                        | • Pin 1-3 and 1-4 on the remote plug not connected  | ⇒ Connect Pin 1-3 and 1-4 on the remote plug   |
|  | • Voltage drop in the cable   | ⇒ Use a suitable cable   |
| Pump does not attain the nominal rotation speed within the specified starting time | • Backing pressure too high   | ⇒ Ensure function and suitability of the backing pump  |
|  | • Leak  | ⇒ Perform leak detection<br>⇒ Check gaskets and flange fasteners<br>⇒ Eliminate leaks  |
|  | • Gas load too high   | ⇒ Reduce process gas feed  |
|  | • Rotor runs hard, defective bearing  | ⇒ Check bearing for noise development<br>⇒ Contact Pfeiffer Vacuum Service   |
|  | • Starting time set too low   | ⇒ Extend starting time via DCU, HPU or PC  |
|  | • Thermal overload:<br>– Lack of cooling<br>– Backing pressure too high<br>– Ambient air temperature too high | ⇒ Reduce thermal load<br>– Ensure adequate cooling<br>– Lower backing pressure<br>– Adjust ambient conditions  |
| Pump not achieving the end pressure  | • Pump is dirty   | ⇒ Bake out pump<br>⇒ Cleaning in case of heavy contamination<br>– Contact Pfeiffer Vacuum Service  |
|  | • Vacuum chamber, pipes or pump leak  | ⇒ Leak detection starting from the vacuum chamber<br>⇒ Eliminate leaks   |
| Unusual noises during operation  | • Bearing damage  | ⇒ Contact Pfeiffer Vacuum Service  |
|  | • Rotor damaged   | ⇒ Contact Pfeiffer Vacuum Service  |
|  | • Splinter shield or protective screen loose  | ⇒ Correct seat of the splinter shield or protective screen<br>⇒ Observe installation notes   |
| Red LED on the TC 600 lights up  | • Common error  | ⇒ Reset through mains off/on switch<br>⇒ Reset via Pin 5 on the "REMOTE" connection<br>⇒ Differentiated malfunction display via DCU or HPU possible <sup>1)</sup><br>⇒ Contact Pfeiffer Vacuum Service   |
| Red LED on the TC 600 is flashing  | • Warning:<br>– Earthing of the supply voltage<br>– Power failure   | ⇒ Differentiated malfunction display via DCU or HPU possible <sup>1)</sup><br>⇒ Check partial mains voltage<br>⇒ Check partial mains voltage for earthing<br>⇒ Check mains power supply to the power adapter   |

<sup>1)</sup>If no Pfeiffer Vacuum control panel is available, please contact Pfeiffer Vacuum Service

## 10 Service

### Pfeiffer Vacuum offers first-class service!

- Operating fluid and bearing change on the spot by Pfeiffer Vacuum FieldService
- Maintenance / repair in the nearby ServiceCenter or ServicePoint
- Fast replacement with exchange products in mint condition
- Advice on the most cost-efficient and quickest solution

Detailed information, addresses and forms at: **[www.pfeiffer-vacuum.net](http://www.pfeiffer-vacuum.net) (Service)**.

### Maintenance and repair in the Pfeiffer Vacuum ServiceCenter

The following steps are necessary to ensure a fast, smooth servicing process:

- RMA form and declaration of contamination.<sup>1)</sup>
- Fill out the RMA form and send it by fax or e-mail to your service address.
- Include the RMA confirmation from Pfeiffer Vacuum with your shipment.
- Fill out the contamination declaration and include it in the shipment (required!).
- Dismantle all accessories.
- Drain the operating fluid (applies for turbopumps in corrosive gas version or with suction performance > 550 l/s)
- Leave electronic drive on the pump.
- Close the flange openings by using the original protective covers.
- If possible, send pump in the original packaging.

### Contaminated vacuum pumps

No units will be accepted if they are contaminated with micro-biological, explosive or radioactive substances. "Hazardous substances" are substances and compounds in accordance with the hazardous goods directive (current version). If pumps are contaminated or the declaration of harmlessness is missing, Pfeiffer Vacuum performs decontamination at the shipper's expense.

### Sending of contaminated pumps or devices

- Neutralise the pump by flushing it with nitrogen or dry air.
- Close all openings airtight.
- Seal the pump or unit in suitable protective film.
- Return the pump/unit only in a suitable and sturdy transport container and send it in while following applicable transport conditions.

### Exchange unit

The factory operating parameters are always preset with exchange units. If you use changed parameters for your application, you have to set these again.

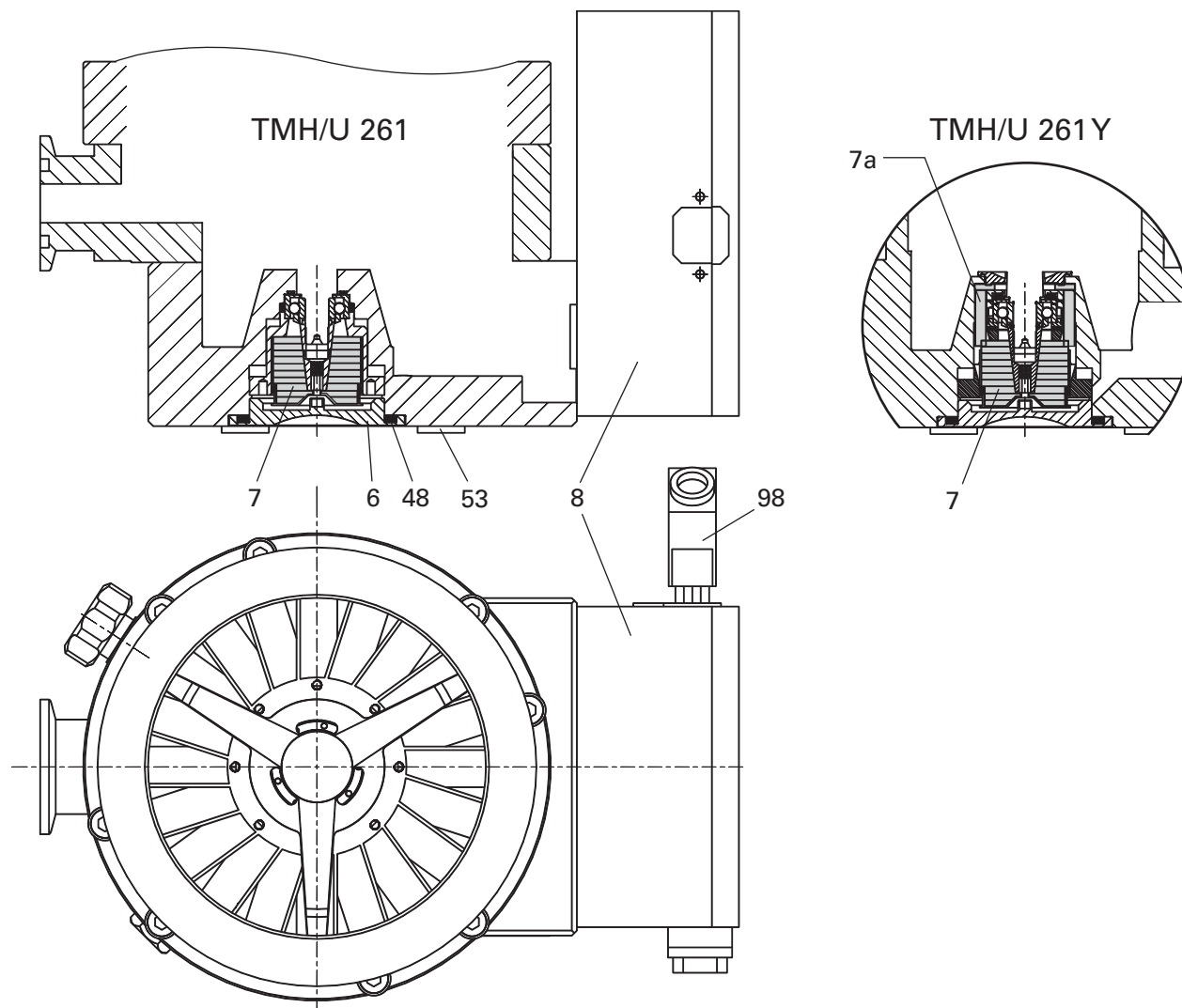
### Service orders

All service orders are carried out exclusively according to our repair conditions for vacuum units and components.

<sup>1)</sup> Return material authorization under [www.pfeiffer-vacuum.net](http://www.pfeiffer-vacuum.net)

## 11 Spare parts TMH/U 261

| Item | Designation                  | Size    | Order Number  | Notes   | Pieces | Order Qty |
|------|------------------------------|---------|---------------|---|--------|-----------|
| 6    | End cover                    | M40 x 1 | PM 003 619 A  |   | 1      |           |
| 7    | Lubricant reservoir          |         | PM 063 265 -T | incl. O-ring                                  | 1      |           |
| 7    | Lubricant reservoir ("Y")    |         | PM 053 266 -T | incl. 8 x Porex rod (7a), O-ring, felt washer | 1      |           |
| 8    | Electronic drive unit TC 600 |         | PM C01 720    |   | 1      |           |
| 48   | O-ring                       | 38 x 3  | P 4070 621 PV |   | 1      |           |
| 53   | Sealing plugs                |         | P 4098 582 FA |   | 4      |           |
| 98   | Remote plug                  |         | PM 051 793 -X | Pin 1 to 4 bridged                            | 1      |           |



Please also specify model number of the the rating plate when ordering accessories or spare parts.



## 12 Accessories

| Designation  | Size                | Order Number  | Operating instructions   | Notes                    | Order Qty |
|--|---------------------|---------------|--------------------------|--------------------------|-----------|
| Power supplies                                       |                     |               |                          |                          |           |
| DCU 200 power supply with Display Control Unit       | 200 W               | PM C01 695    | PM 0477 BN<br>PM 0547 BN |                          |           |
| TPS 200 power supply for wall/standard rail mounting | 200 W               | PM 041 813 -T | PM 0521 BN               |                          |           |
| TPS 201 power supply 19" rack module 3HU             | 200 W               | PM 041 819 -T | PM 0521 BN               |                          |           |
| Mains cable  |                     |               |                          |                          |           |
| Mains cable with safety plug                         | 230 V, 3 m          | P 4564 309 ZA |                          | Other lengths on request |           |
| Mains cable with UL plug                             | 115 V, 3 m          | P 4564 309 ZE |                          |                          |           |
| Mains cable with UL plug                             | 208 V, 3 m          | P 4564 309 ZF |                          |                          |           |
| Connecting cable                                     |                     |               |                          |                          |           |
| TC 600 - TPS / DCU                                   | 3 m                 | PM 051 103 -T |                          | Other lengths on request |           |
| TC 600 - TPS / DCU, shielded                         | 3 m                 | PM 051 843 -T |                          |                          |           |
| Control panel  |                     |               |                          |                          |           |
| DCU 001 Display Control Unit                         |                     | PM 041 816 -T | PM 0477 BN<br>PM 0547 BN |                          |           |
| HPU 001 Handheld Programming Unit                    |                     | PM 051 510 -T | PT 0101 BN               |                          |           |
| Accessories package for HPU                          |                     | PM 061 005 -T |                          |                          |           |
| Components for venting                               |                     |               |                          |                          |           |
| TTV 001 Air drier                                    |                     | PM Z01 121    | PM 0022 BN               | incl. Zeolite filling    |           |
| TVF 005 Venting valve                                | 24 V DC, G 1/8"     | PM Z01 135    | PM 0507 BN               | closed without current   |           |
| Venting flange                                       | DN 10 ISO-KF        | PM 033 737 -T |                          |                          |           |
| Circlip for venting flange                           | DN 10-15 ISO-KF     | PF 102 016 -T |                          |                          |           |
| Components for heating                               |                     |               |                          |                          |           |
| Heating jacket, safety plug                          | 230 V,              | PM 041 903 -T | PM 0542 BN               | Water cooling required   |           |
| Heating jacket, UL plug                              | 208 V               | PM 041 904 -T |                          |                          |           |
| Heating jacket, UL plug                              | 115 V               | PM 041 905 -T |                          |                          |           |
| Components for cooling                               |                     |               |                          |                          |           |
| Air cooling  | 24 V DC             | PM Z01 252    | PM 0543 BN               |                          |           |
| Water cooling  |                     | PM 016 040 -T | PM 0546 BN               |                          |           |
| TZK 400 Water cooling unit                           | 230 V, 50 Hz        | PM Z01 245    | PM 0369 BN               |                          |           |
| Dirt trap  | G 3/8"              | P 4161 300 2R |                          |                          |           |
| Fore-vacuum triggering                               |                     |               |                          |                          |           |
| Relay box 1-phase                                    | 5 A                 | PM 041 937 -T | PT 0030 BN               |                          |           |
| Relay box 1-phase                                    | 20 A                | PM 041 938 -T |                          |                          |           |
| TVV 001 Fore-vacuum valve                            | 230 V, DN 16 ISO-KF | PM Z01 205    | PM 0263 BN               |                          |           |
| TVV 001 Fore-vacuum valve                            | 115 V, DN 16 ISO-KF | PM Z01 206    |                          |                          |           |
| Accessories, general                                 |                     |               |                          |                          |           |
| Sealing gas valve                                    | M6 / DN 10 ISO-KF   | PM Z01 142    | PM 0229 BN               |                          |           |
| Hose nipple, sealing gas valve                       | DN 16 ISO-KF-10     | PF 144 020    |                          |                          |           |
| Vibration compensator                                | DN 100 ISO-K        | PM 006 459 -X |                          |                          |           |
| Vibration compensator                                | DN 100 CF-F         | PM 006 488 -X |                          |                          |           |
| PWM box rotation speed control                       | 10 - 30 V DC        | PM 051 028 -U | PM 0563 BN               |                          |           |
| Pfeiffer Vacuum protocol                             | RS232/RS485         |               | PM 0488 BN               | interface protocol       |           |
| TIC 001 Interface converter                          | RS232 in RS485      | PM 051 054 -T | PM 0549 BN               |                          |           |
| TIC 250 Profibus-DP gateway                          |                     | PM 051 257 -T | PM 0599 BN               |                          |           |
| TIC 260 DeviceNet gateway                            |                     | PM 061 166 -T | PT 0177 BN               |                          |           |
| USB/RS485 converter                                  | RS485/M12 in USB    | PM 061 207 -T |                          | incl. CD-ROM             |           |
| Connection cable                                     | 3 m                 | PM 051 726 -T |                          |                          |           |
| TC 600 cover for IP 54                               |                     | PM 051 327 -U | PT 0024 BN               |                          |           |

**Installation material, accessories for flange fastening** (see p. 9, chap. 5.3).

# 13 Technical data

| Parameter  | TMH 261 P<br>TMH 261 YP      | TMU 261 P<br>TMU 261 YP      |
|--|------------------------------|------------------------------|
| Flange (in)  | DN 100 ISO-K                 | DN 100 CF-F                  |
| Flange (out)   | DN 25 ISO-KF / G 1/4"        | DN 25 ISO-KF / G 1/4"        |
| Venting connection   | G 1/8"                       | G 1/8"                       |
| Rotational speed $\pm 2\%$   | 60000 rpm                    | 60000 rpm                    |
| Run-up time  | 1.6 min                      | 1.6 min                      |
| Ultimate pressure with rotary vane pump                            | $< 1 \cdot 10^{-7}$ mbar     | $< 5 \cdot 10^{-10}$ mbar    |
| Ultimate pressure with diaphragm pump                              | $< 1 \cdot 10^{-7}$ mbar     | $< 1 \cdot 10^{-8}$ mbar     |
| Fore Vacuum max. for N <sub>2</sub>                                | 10 mbar                      | 10 mbar                      |
| Compression ratio for N <sub>2</sub>                               | $> 1 \cdot 10^9$             | $> 1 \cdot 10^9$             |
| Compression ratio for He   | $3 \cdot 10^5$               | $3 \cdot 10^5$               |
| Compression ratio for H <sub>2</sub>                               | $1.4 \cdot 10^4$             | $1,3 \cdot 10^4$             |
| Compression ratio for Ar   | $> 1 \cdot 10^9$             | $> 1 \cdot 10^9$             |
| Gas throughput at 0.1 mbar HV for N <sub>2</sub>                   | 7 mbar l/s                   | 7 mbar l/s                   |
| Gas throughput at 0.1 mbar HV for He                               | 6 mbar l/s                   | 6 mbar l/s                   |
| Gas throughput at 0.1 mbar HV for H <sub>2</sub>                   | 3.5 mbar l/s                 | 3.5 mbar l/s                 |
| Gas throughput at 0.1 mbar HV for Ar                               | 7 mbar l/s                   | 7 mbar l/s                   |
| Gas throughput at full rotational speed for N <sub>2</sub>         | 7 mbar l/s                   | 7 mbar l/s                   |
| Gas throughput at full rotational speed for He                     | 9 mbar l/s                   | 9 mbar l/s                   |
| Gas throughput at full rotational speed for H <sub>2</sub>         | 43 mbar l/s                  | 43 mbar l/s                  |
| Gas throughput at full rotational speed for Ar                     | 4 mbar l/s                   | 4 mbar l/s                   |
| Pumping speed backing pump for the listed gas throughputs at least | 10 m <sup>3</sup> /h         | 10 m <sup>3</sup> /h         |
| Pumping speed for N <sub>2</sub>                                   | 210 l/s                      | 210 l/s                      |
| Pumping speed for He   | 220 l/s                      | 220 l/s                      |
| Pumping speed for H <sub>2</sub>                                   | 175 l/s                      | 175 l/s                      |
| Pumping speed for Ar   | 200 l/s                      | 200 l/s                      |
| Cooling method, standard   | Water, air                   | Water, air                   |
| Max. cooling water temperature                                     | 25 °C                        | 25 °C                        |
| Cooling water consumption  | 100 l/h                      | 100 l/h                      |
| Weight   | 6.1 kg                       | 8.1 kg                       |
| Standby rotational speed   | 40000 1/min                  | 40000 1/min                  |
| Sound pressure level   | 50 db (A)                    | 50 db (A)                    |
| Ultimate pressure of the backing pump                              | $< 5$ mbar                   | $< 5$ mbar                   |
| Integral leak rate   | $< 1 \cdot 10^{-7}$ mbar l/s | $< 1 \cdot 10^{-7}$ mbar l/s |
| Max. rotor temperature   | 90 °C                        | 90 °C                        |
| Max. input heat capacity   | 8 W                          | 8 W                          |
| Max. surrounding magnetic field                                    | 6 mT                         | 6 mT                         |
| Fore vacuum max. for He  | 8 mbar                       | 8 mbar                       |
| Fore vacuum max. for H <sub>2</sub>                                | 4 mbar                       | 4 mbar                       |
| Fore vacuum max. for Ar  | 10 mbar                      | 10 mbar                      |
| Vertex of the power characteristics line: A                        | 170/1000 W/Hz                | 170/1000 W/Hz                |
| B  | 170/1000 W/Hz                | 170/1000 W/Hz                |
| C  | 103/1000 W/Hz                | 103/1000 W/Hz                |
| D  | 170/760 W/Hz                 | 170/760 W/Hz                 |
| Lubricant  | TL011                        | TL011                        |
| Max. ambient temperature with air cooling                          | 35 °C                        | 35 °C                        |
| Power consumption housing heater                                   |                              | 60 W                         |
| Operating voltage  | 48 $\pm$ 5% VDC              | 48 $\pm$ 5% VDC              |
| Max. power consumption: pump                                       | 200 W                        | 200 W                        |
| Power consumption, continuous operation                            | 170 W                        | 170 W                        |
| Max. current consumption: pump                                     | 4.8 A                        | 4.8 A                        |
| Current consumption, continuous operation                          | 4.1 A                        | 4.1 A                        |
| Protection class   | IP 30                        | IP 30                        |
| Temperature: Storage   | -25 to +55 °C                | -25 to +55 °C                |
| Relative humidity (non dewing)                                     | 5 to 85 %                    | 5 to 85 %                    |

## 13.1 Dimension diagrams

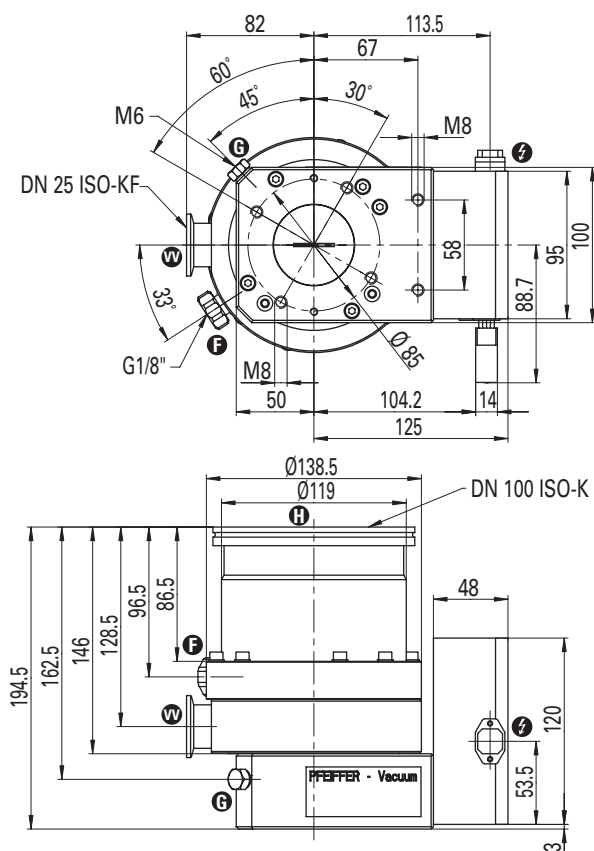


Fig. 12: TMH 261 P / YP, DN 100 ISO-K

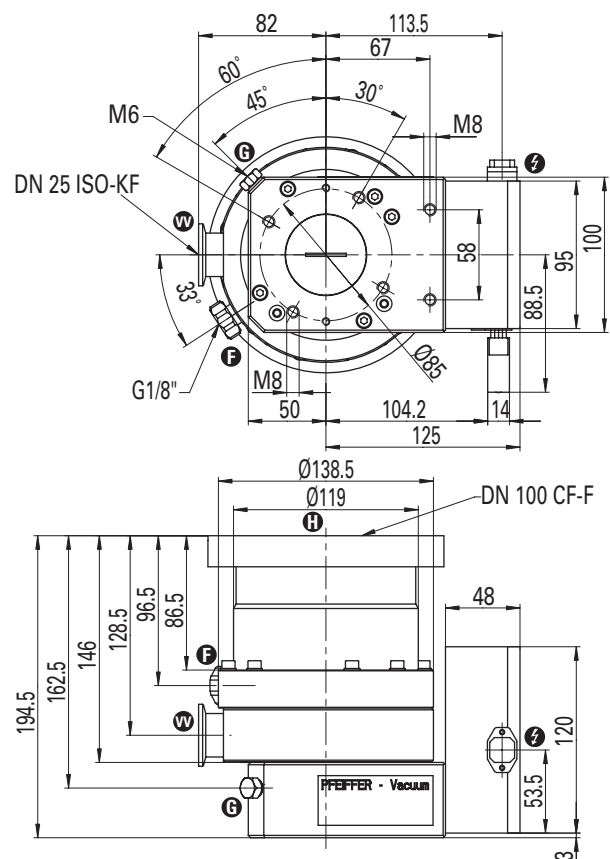


Fig. 13: TMU 261 P / YP, DN 100 CF-F

# Manufacturer's Declaration

pursuant to the following EU directives:

- **Machinery 98/37/EEC (Annex II B)**
- **Electromagnetic Compatibility 89/336/EEC**
- **Low Voltage 2006/95/EEC**

We hereby certify that the product specified below is intended for installation in a machine which is forbidden to be put into operation until such time as it has been determined that the end product is in accordance with the provision of EU Directive 98/37/EEC.

The product specified below is in correspondence to the EU directives Machinery **98/37/EEC**, Electromagnetic Compatibility **89/336/EEC** and Low Voltage **2006/95/EEC**.

## TMH/U 261

Guidelines, harmonised standards, national standards in languages and specifications which have been applied:

EN 294

EN 1012-2

EN 12100-1

EN 12100-2

EN 61010

Signatures:



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(M. Bender)  
Managing Director

(Dr. M. Wiemer)  
Managing Director

CE/2007

**Vacuum is nothing, but everything to us!**



**Turbopumps**



**Rotary vane pumps**



**Roots pumps**



**Dry compressing pumps**



**Leak detectors**



**Valves**



**Components and feedthroughs**



**Vacuum measurement**



**Gas analysis**



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