



2000

Sport Cruiser

Model #V00CS15(DC)(DD)(DE)(LC)(LD)(LE)(CC)(CD)(CE)



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The illustrations used in this Parts Manual are for reference to replacement parts only. This manual is not to be used for assembly.

2000 VICTORY SPORT CRUISER SPECIFICATIONS

BRAKES	
Type - Front	Hydraulic Disc
Type - Rear	Hydraulic Disc
CAPACITIES	
Fuel Tank (U.S. gallons)	5
Oil, Engine, (quarts)	6
DRIVE CLUTCH	
Clutch Type	Wet Clutch
Spring Type	Compression
DIMENSIONAL FEATURES	
Ground Clearance (inches)	5.5
Height (inches)	51
Length (inches)	92.2
Seat Height (inches)	28.5
Weight, Dry	652
Weight, Wet	695
Wheel Base (inches)	63.62
Width (inches)	37.5
Passenger Capacity	1
Footpeg Height (inches)	11.4
ENGINE	
Engine Model Number	MCVT1507D-01
Engine Type	4 Cycle, 50° V Twin
Bore & Stroke (mm)	97x102
Displacement (cc's)	1550
Compression Ratio	8.5/1
Cooling	Air/Oil
Starter	Direct Drive
Valves Per Cylinder	4
Throttle Body Bore Size	44 mm
Exhaust System Type	Staggered Dual Exhaust
Lubrication System	Wet Sump
Engine Speed @ 60 mph	2350 rpm
Spark Plug	(2) Champion RA8GHC
GEARCASE	
Transmission Type	5 Speed Manual
Primary Drive	Gear with Torque Compensator
LIGHTS/BATTERY	
Headlight	5.5 Amps
Taillight	1.6 Amps
Brake Light	2.1 Amps
SUSPENSION	
Front Type -	Conventional Telescopic
Front Travel (inches)	5.1
Rear Type -	Single Shock
Rear Travel (inches)	4.4
WHEELS/TIRES	
Tire Manufacturer	Dunlop/D205
Wheel Size/Tire Model - Front	17x3.5
	D205F
Wheel Size/Tire Model - Rear	17x5.5
	0205
Tire Pressure - Front	36 psi
Tire Pressure - Rear	38 psi
Tire Pressure - Front & Rear	
Greater Than 200 Lb. Load	42 psi

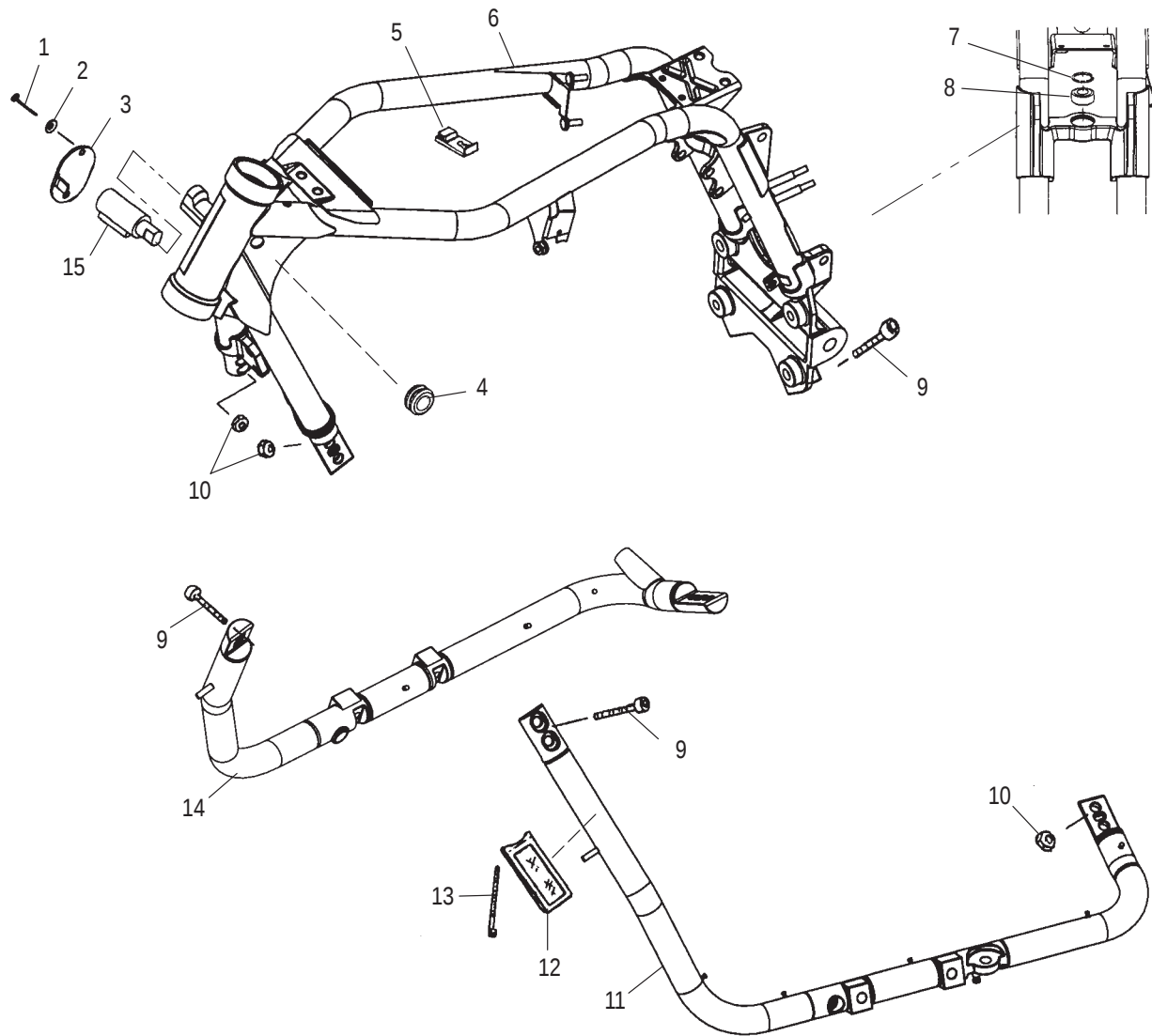
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2000 VICTORY PUBLICATION NUMBERS

MODEL	MODEL NO.	OWNER'S MANUAL	PARTS MANUAL	PARTS MICROFICHE	ASSEMBLY INSTRUCTIONS
Sport Cruiser	V00CS15(DC)(DD)(DE)(LC)(LD)(LE)(CC) (CD)(CE)	9915546	9915262	9915263	9915264

MAIN FRAME

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE



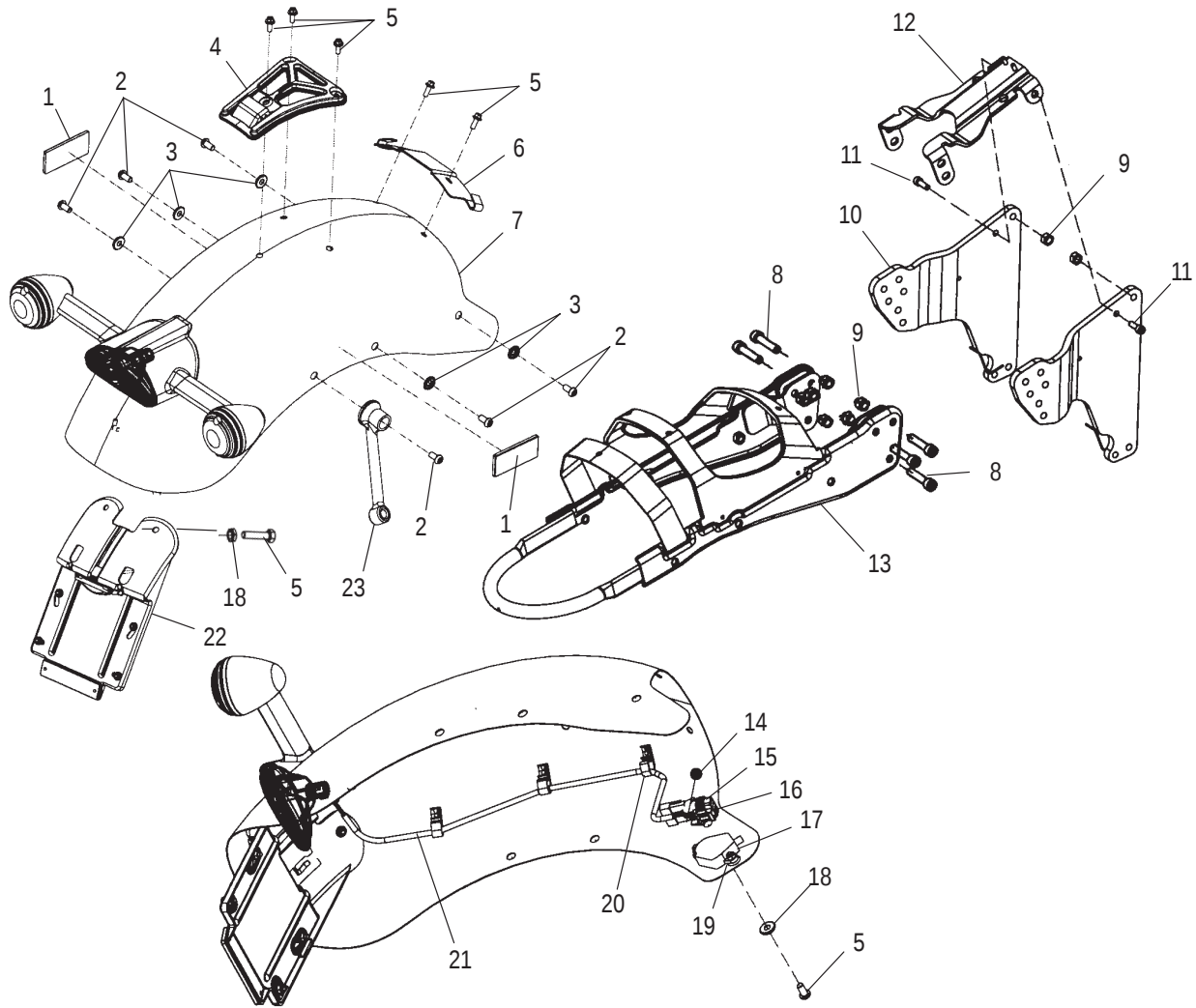
Ref.	Part No.	Qty.	Description
1	7661027	1	Pin, Knurled
2	7571637	1	Washer
3	5242202	1	Cap, Fork Lock
4	5411472	1	Grommet, Head Casting
5	5433193	10	Clip, Frame Post
6	1013051-067	1	Frame, Main
7	7710446	1	Ring, Snap
8	3513506	1	Bearing, Spherical

Ref.	Part No.	Qty.	Description
9	7517358	8	Screw
10	7547039	8	Nut
11	1012925-067	1	Cradle, Lower, LH
	1013171-067	1	Cradle, Lower, LH (Cal.)
12	2670188	2	Reflector, Front
13	7080138	18	Cable Tie
14	1012926-067	1	Cradle, Lower, RH
15	7010085	1	Lock, Front Fork

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REAR FENDER and TAILLIGHT MOUNTING

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

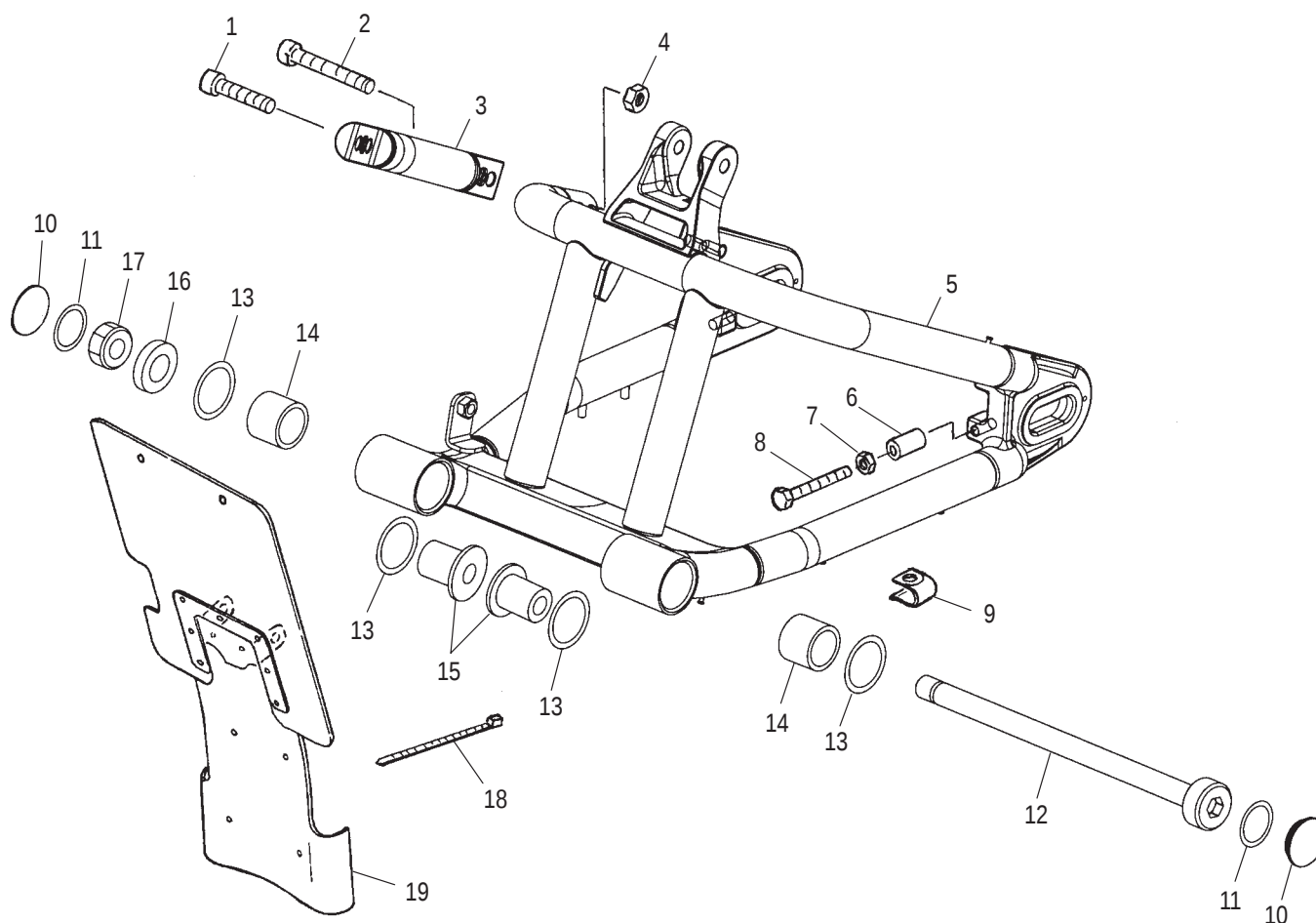


Ref.	Part No.	Qty.	Description
1	5432965	2	Reflector, Side
2	7517484	6	Screw
3	5131943	5	Bushing
4	5433482	1	Bracket, Tandem Seat
5	7517705	7	Screw
6	5241889	1	Support, Helmet Hook
7	1012817-266	1	Fender, Rear, Cruiser Black
	1012817-301	1	Fender, Rear, Champion Red
	1012817-302	1	Fender, Rear, Black/Steel Gray
8	7517526	6	Screw
9	7547039	8	Nut
10	1013149	1	Subframe, Formed LH
	1013150	1	Subframe, Formed RH
11	7517524	2	Screw
12	1012961	1	Cover, Subframe
13	1012953-067	1	Subframe, Modular

Ref.	Part No.	Qty.	Description
14	4010256	1	Plug, Electrical
15	4010154	1	Lock, Connector, Fender, Rear
16	4010153	1	Connector, Fender
17	7010088	1	Lock, Seat
18	7556064	4	Washer, Flat
19	7547120	2	Nut
20	7080737	3	Clip, Electrical
21	2460695	1	Harness, Turn Signal, Rear, LH
	2460692	1	Harness, Turn Signal, Rear, RH
22	5132233	1	Housing
	2460774	1	Harness
	5243131	1	Bracket
	5244565-067	1	Bracket (Can.)
	5432992	1	Reflector
	5433708	2	Dart
23	5243302	1	Mount, Exhaust, Rear

SWING ARM

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

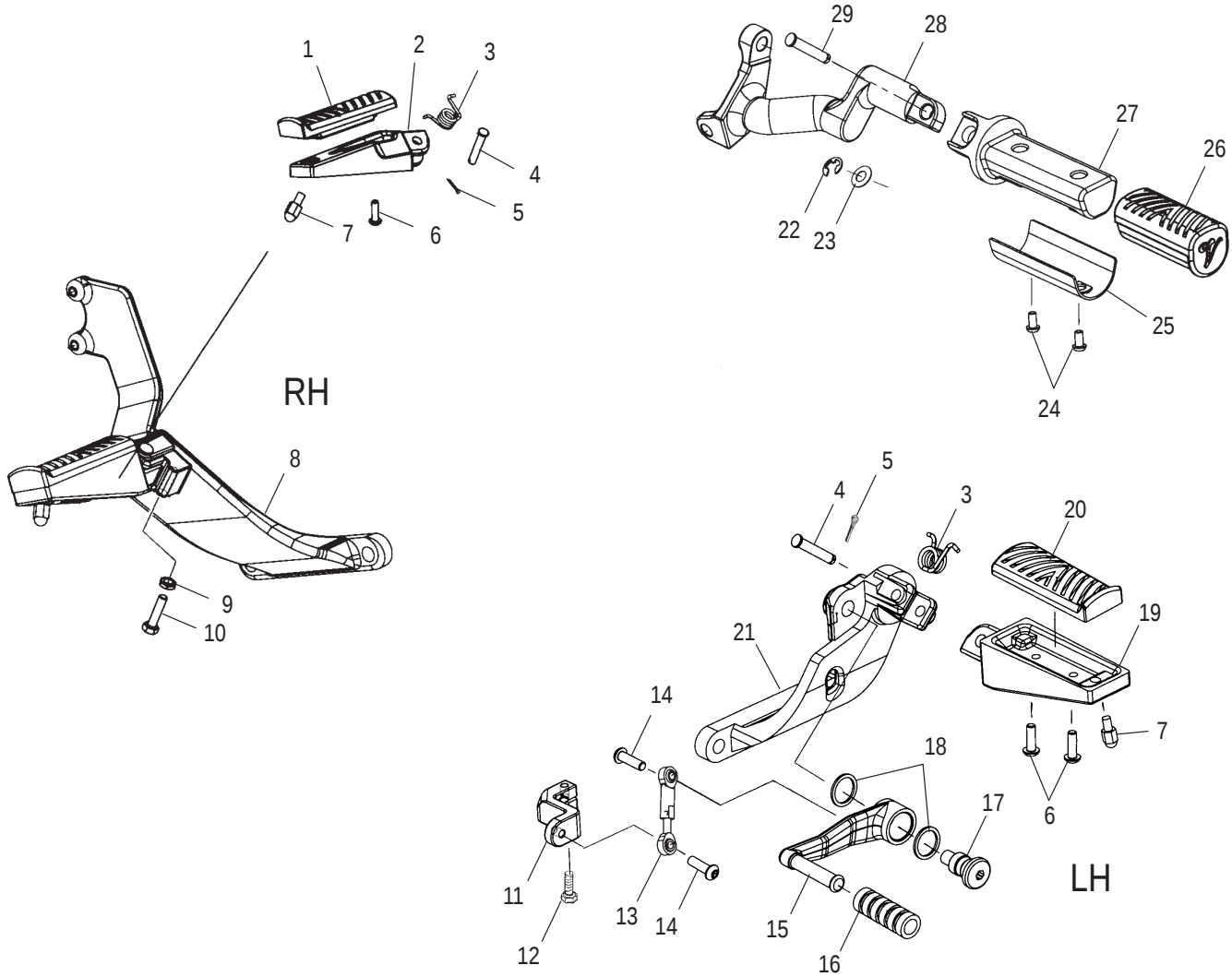


Ref.	Part No.	Qty.	Description
1	7517358	2	Screw
2	7517712	2	Screw
3	1080002-067	1	Tube, Upper
4	7547039	4	Nut
5	1013001-067	1	Arm, Swing
6	5131908	2	Spacer, Swing Arm Alignment
7	7547076	2	Nut
8	7517508	2	Screw
9	5433380	4	Clip, Hose
10	5132327	2	Cap, Swing Arm Pivot

Ref.	Part No.	Qty.	Description
11	5411522	2	O-Ring
12	5020925	1	Shaft, Swing Arm Pivot
13	5411367	4	O-Ring
14	5432767	2	Bushing, Swing Arm
15	5010445	2	Sleeve, Swing Arm
16	7556021	2	Washer
17	7547048	1	Nut, FLEXLOC
18	7080138	4	Cable Tie
19	1012719	1	Fender, Inner

SHIFT LEVER and FOOTPEG MOUNTING

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

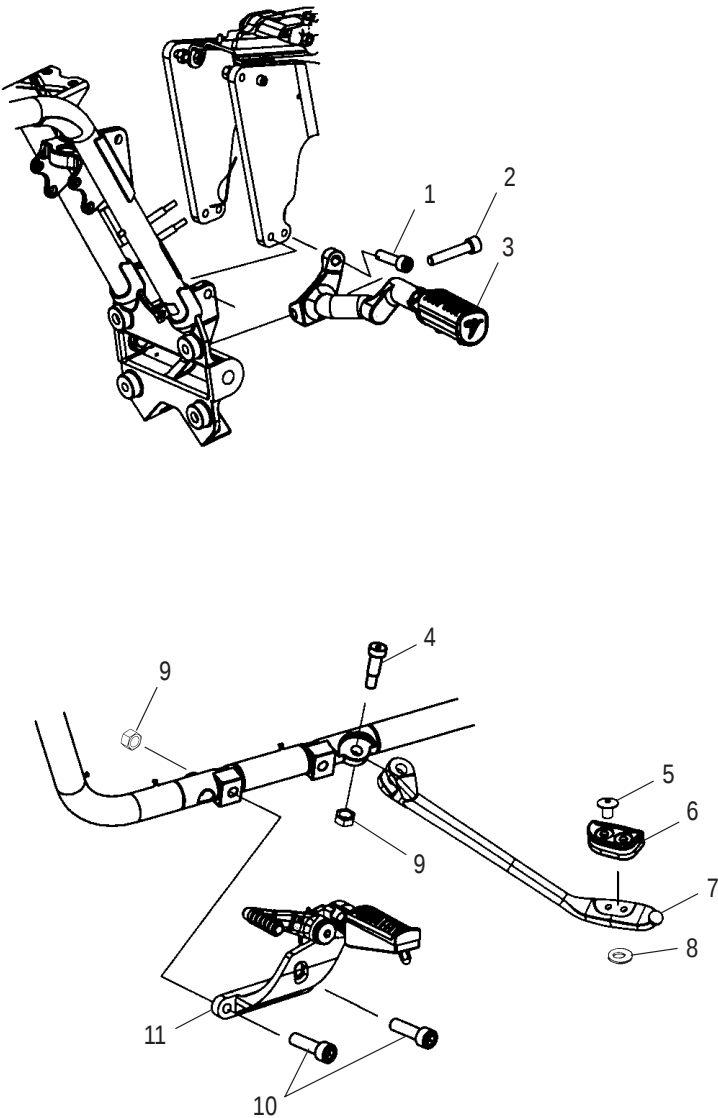


Ref.	Part No.	Qty.	Description
1	1013090	1	Pad, Footpeg, RH
2	5132009	1	Footpeg, Driver, RH
3	7041771	2	Spring, Footpeg, Driver
4	5132048	2	Pin, Pivot
5	7661074	3	Pin, Cotter
6	7517680	4	Screw
7	7517350	2	Screw, Acorn
8	5132011	1	Bracket, Cradle, Footpeg Mount
9	7547062	1	Nut
10	7517510	1	Screw
11	5132114	1	Lever, Shifter
12	7517506	1	Screw
13	1013077	1	Linkage, Shifter
14	7517513	2	Screw
15	1012891	1	Asm., Shift Lever

Ref.	Part No.	Qty.	Description
16	5411364	1	Pad, Shift Pedal
17	5132115	1	Screw, Lever Pivot
18	5411621	2	Seal, Shifter/Brake
19	5132008	1	Footpeg, Driver, LH
20	5411711	1	Pad, Footpeg
21	5132010	1	Bracket, Footpeg Mount, LH
22	7710493	2	E-Clip
23	7556046	2	Washer, Spring
24	7517359	4	Screw
25	5411334	2	Pad, Footpeg
26	5243767-067	2	Cover, Footpeg
27	5132303	1	Footpeg, Passenger, LH
	5132304	1	Footpeg, Passenger, RH
28	5244041-067	1	Support, Footpeg, Passenger, LH
	5244042-067	1	Support, Footpeg, Passenger, RH
29	5131857	2	Pin, Pivot

SIDESTAND and FOOTPEG MOUNTING

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

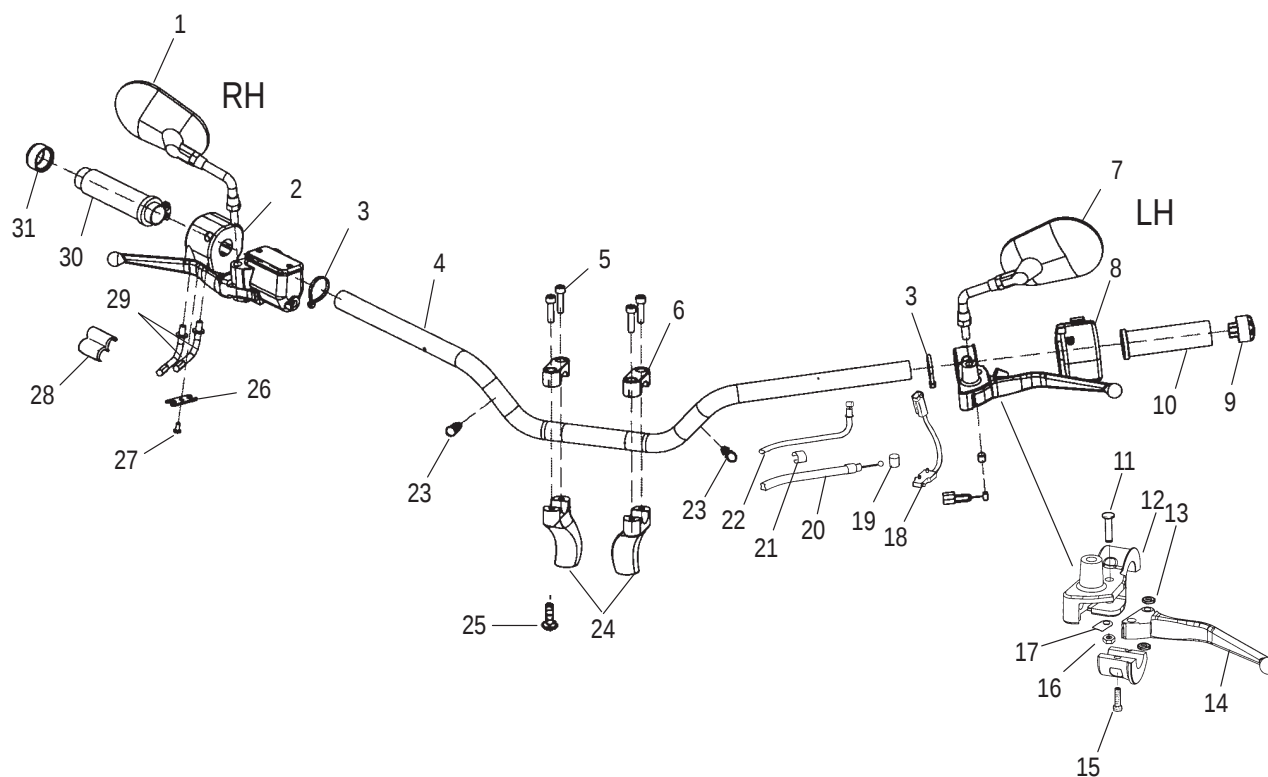


Ref.	Part No.	Qty.	Description
1	7517367	2	Screw, Sockethead
2	7517358	2	Screw, Sockethead
3	_____	1	Footpeg, Passenger LH/RH (See Shift Lever and Footpeg Mount- ing Pg. A8, Ref. 27)
4	7517404	1	Screw
5	7661064	2	Rivet
6	5411745	1	Pad, Sidestand

Ref.	Part No.	Qty.	Description
7	5910053-067	1	Sidestand
8	7556121	2	Washer, Flat
9	7547039	3	Nut
10	7517526	2	Screw, Sockethead
11	_____	1	Asm., Shifter (See Shift Lever and Footpeg Mount- ing Pg. A8 For Details)

HANDLEBAR

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

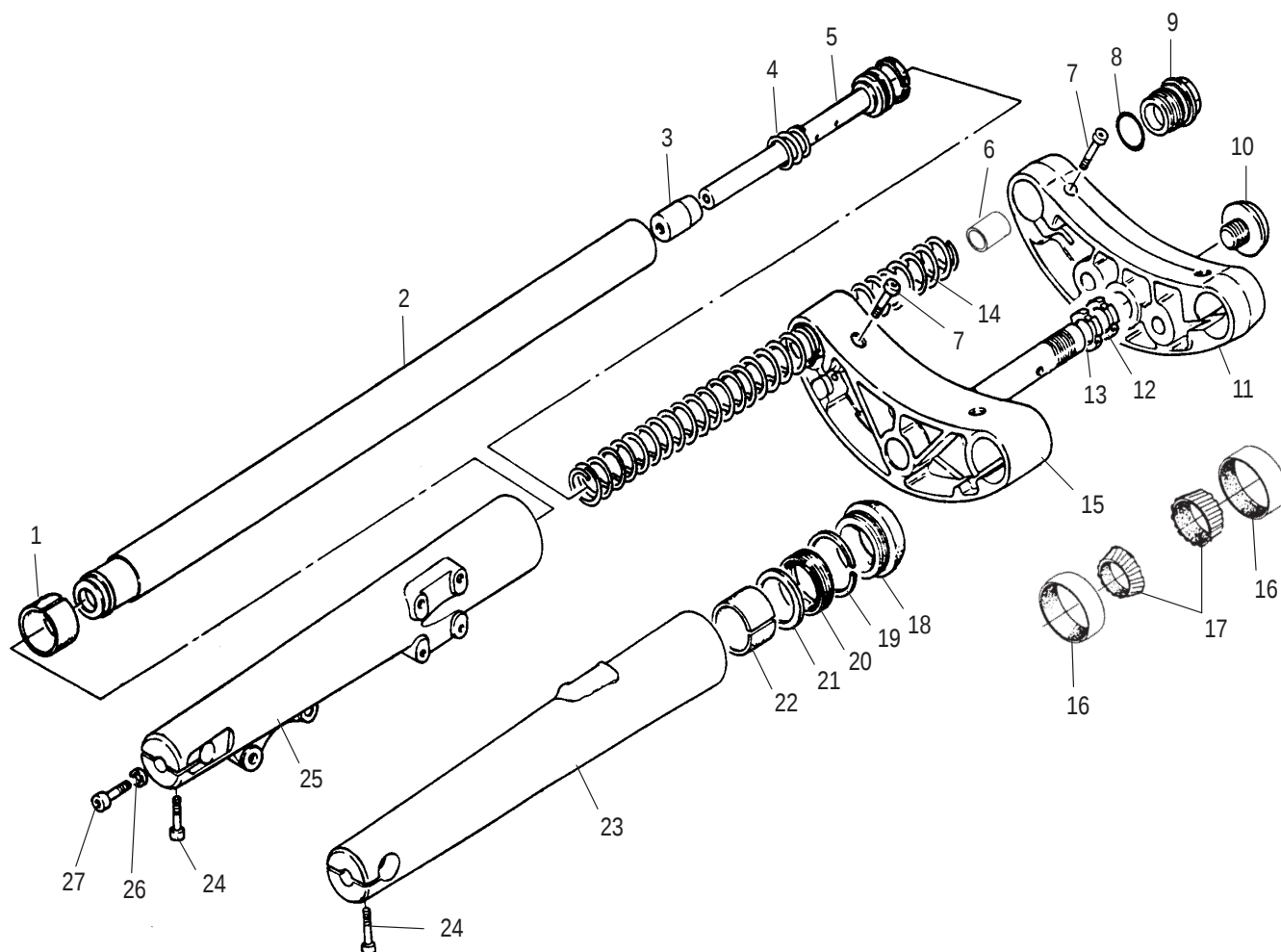


Ref.	Part No.	Qty.	Description
1	2670186	1	Mirror, RH
2	4110241	1	Switch, Hand Control, RH
3	7080138	2	Cable Tie
4	5243128	1	Handlebar
5	7517361	4	Screw
6	5333799	2	Cap, Riser
7	2670193	1	Mirror, LH
8	4110240	1	Switch, Hand Control, LH
	7517366	4	Screw
9	5432692	1	Cap, Handlebar End, LH
10	5411256	1	Grip, Handlebar, LH
11	2201229	1	Kit - Lever Hardware (13,16,17)
	5020946	1	Pin, Clutch Lever Screw
12	5131654	1	Bracket, Clutch/Mirror, LH
13	—	2	Washer, Clutch Lever
14	5131562	1	Lever, Clutch Hand, LH
15	2201230	1	Kit - Clutch Clamp Hardware (Incl. Clamp and Screws)
	5131655	1	Cap, Clutch/Mirror, LH
	7517630	2	Screw

Ref.	Part No.	Qty.	Description
16	—	1	Nut, Nylok
17	—	1	Clip, Switch
18	4110257	1	Switch, Safety Clutch
19	5433071	1	Bushing, Clutch Cable, Upper
20	7080918	1	Cable, Clutch
21	5433070	2	Clip, Clutch, Fast Idle Cable
22	7080821	1	Cable, Fast Idle
23	5433140	2	Dart, Handlebar
24	5333767	2	Riser, Handlebar
25	7517586	2	Screw
26	5242448	1	Retainer, Throttle Cable
27	7517420	1	Screw
28	5433039	2	Clip, Throttle Cables, Dual
29	2010185	1	Asm. Throttle Cable
30	5411255	1	Grip, Throttle Handlebar
31	5432715	1	Cap, Handlebar End, RH

FRONT FORKS

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

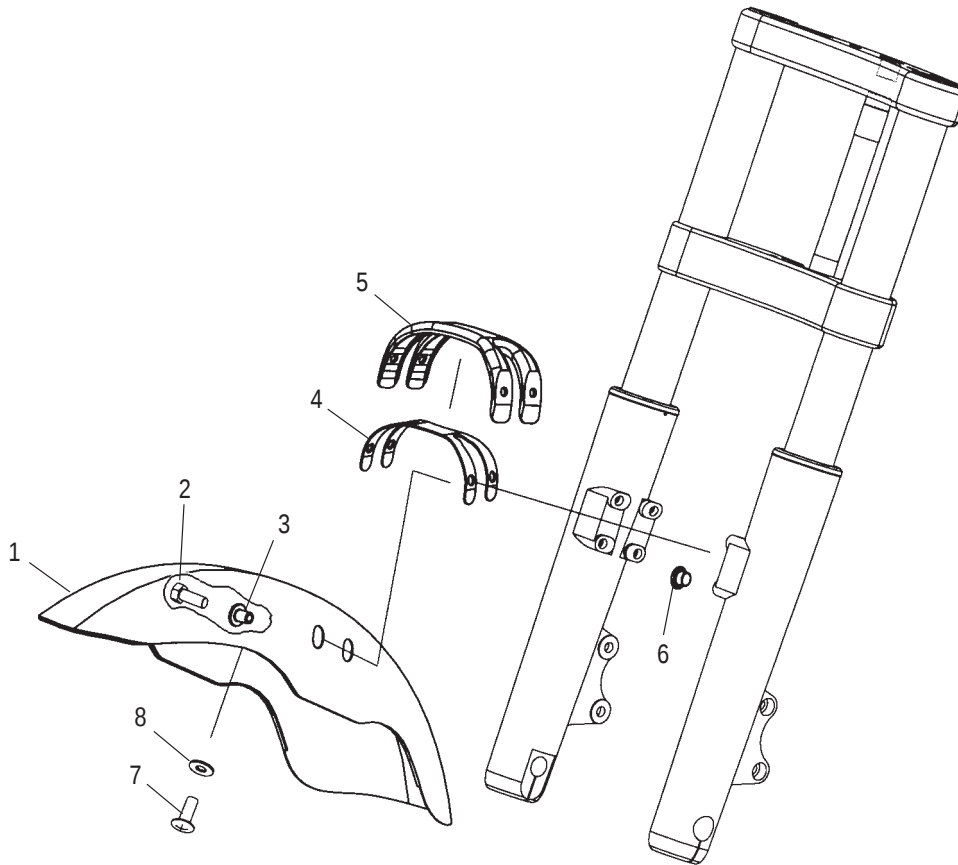


Ref.	Part No.	Qty.	Description
	1820602	1	Asm., Fork Leg, LH (Incl. 1-5,8-10,14-27)
	1820603	1	Asm., Fork Leg, RH (Incl. 1-5,8-10,14-27)
	2871985	1	Oil, Fork
1	3514345	2	Bushing, Lower
2	1820608	2	Tube, Stanchion
3	5132551	2	Foot, Buffer
4	7041624	2	Spring, Rebound
5	5132550	2	Asm., Rod Damper
6	3514344	1	Sleeve, Preload
7	1500170	4	Screw
8	5411874	2	O-Ring
9	5132437	2	Cap, Fork
10	5131497	1	Bolt, Steering Post Cap
11	1820605	1	Clamp, Triple, Upper
12	5131953	1	Nut, Steering Post, Upper

Ref.	Part No.	Qty.	Description
13	5131496	1	Nut, Steering Post
14	7041891	2	Spring, Compression
15	1820604	1	Asm., Triple Clamp, Lower (Incl. 7,10,12,13)
16	3554507	2	Bearing, Tapered Roller Cup
17	3554510	2	Bearing, Tapered, Sealed
18	5132438	2	Cap, Dust
19	5244334	2	Ring, Stop
20	3610077	2	Seal, Oil
21	5132436	2	Cap, Seal
22	3514346	2	Bushing, Upper
23	1820606	1	Leg, Slider, LH (Incl. 18-22)
24	1500168	4	Screw
25	1820607	1	Leg, Slider RH (Incl. 18-22)
26	3610069	2	Washer, Oil Seal
27	1500169	2	Screw

MIRRORS and FRONT FENDER

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE



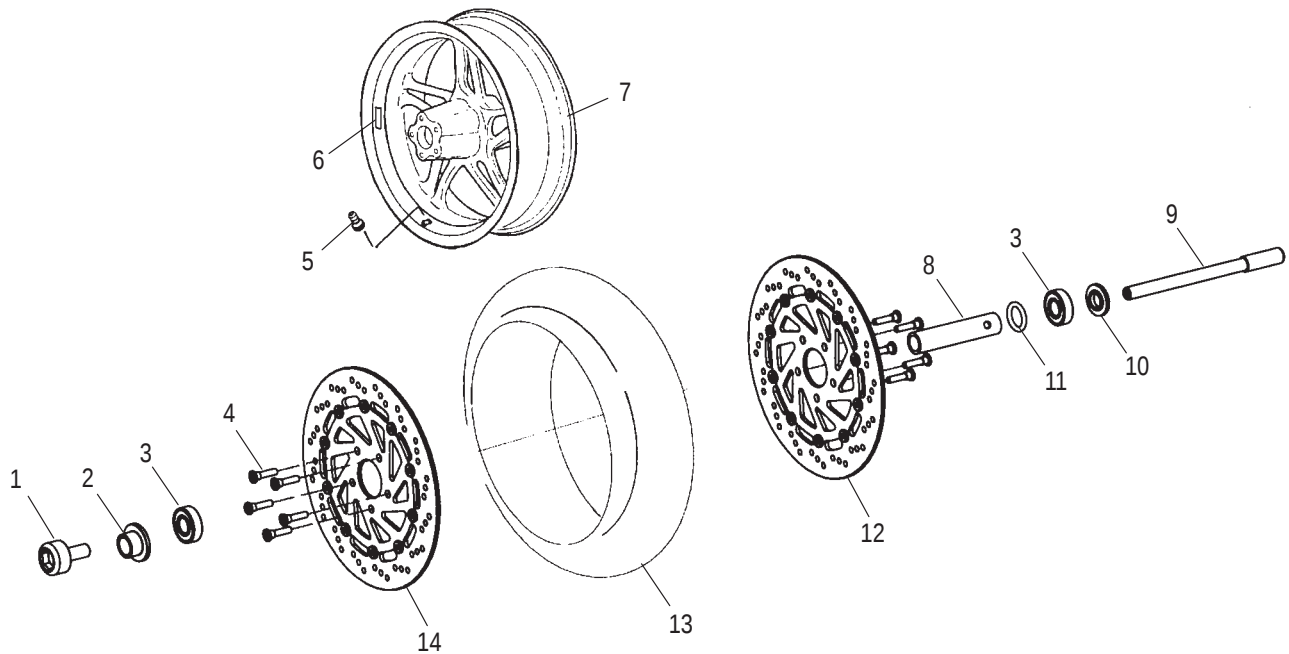
Ref.	Part No.	Qty.	Description
1	5243129-302	1	Fender, Front, Black/Steel Gray
	5243129-301	1	Fender, Front, Champion Red
	5243129-266	1	Fender, Front, Cruiser Black
2	7517510	4	Screw
3	5132225	4	Insert

Ref.	Part No.	Qty.	Description
4	5411628	1	Pad, Front Fender Mount
5	5132020	1	Bracket, Mount, Front Fender
6	5411777	4	Spacer
7	7517483	2	Screw
8	7556071	2	Washer, Flat

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FRONT WHEEL

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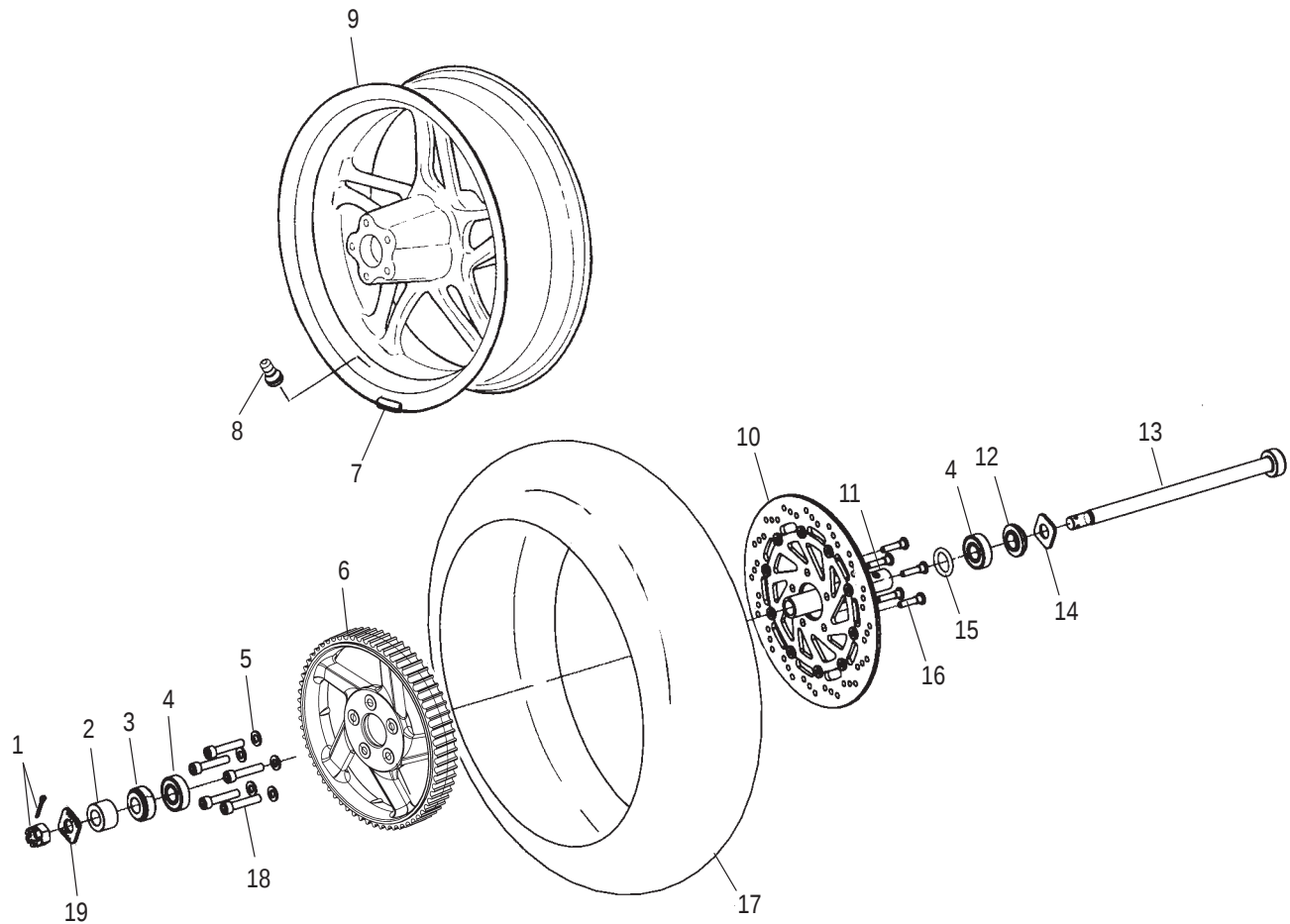
Ref.	Part No.	Qty.	Description
1	7517381	1	Screw
2	5333558	1	Spacer, Front Axle
3	3513509	2	Bearing, Ball
4	7517470	10	Screw
5	1520232	1	Valve, Rim
6	1520253	AR	Weight, Balance
7	5131671	1	Wheel, Front

Ref.	Part No.	Qty.	Description
8	5132323	1	Spacer, Bearing
9	5132074	1	Axle, Front
10	5333768	1	Spacer, Bearing
11	5411820	1	O-Ring
12	1910257	1	Rotor, Brake, Floating, Rear
13	5411584	1	Tire, Front (120/70x17)
14	1910216	1	Rotor, Brake, Front

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REAR WHEEL

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

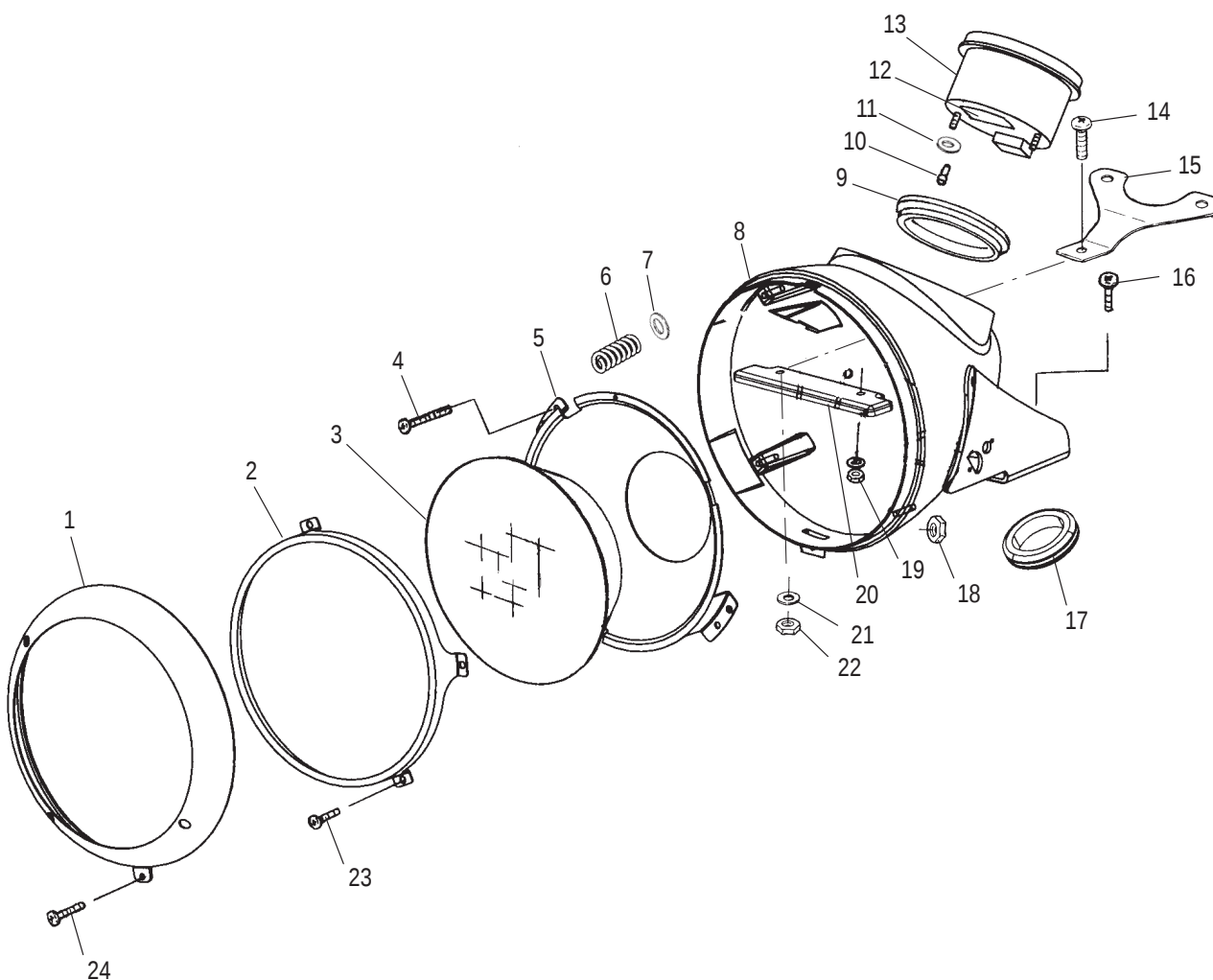


Ref.	Part No.	Qty.	Description
1	2201356	1	Kit - Axle Nut/Cotter Pin
2	5010403	1	Spacer, Rear Wheel, Outer, RH
3	5010441	1	Spacer, Rear Wheel, Inner, RH
4	3513509	2	Bearing, Ball
5	7556123	5	Washer, Flat
6	5132426	1	Sprocket, Driven, 64T
7	1520253	AR	Weight, Balance
8	1520232	1	Valve, Rim
9	5131978	1	Wheel, Rear
10	1910323	1	Rotor, Brake

Ref.	Part No.	Qty.	Description
11	5132314	1	Spacer, Bearing, Middle
12	5010429	1	Spacer, Axle, Rear, LH
13	5132275	1	Axle, Rear
14	5243738	1	Washer, Indicator, Axle, LH
15	5411820	1	O-Ring
16	7517470	5	Screw
17	5411525	1	Tire, Rear (180/55x17)
18	7517727	5	Screw
19	5243984	1	Washer, Indicator, Axle, RH

HEADLIGHT

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

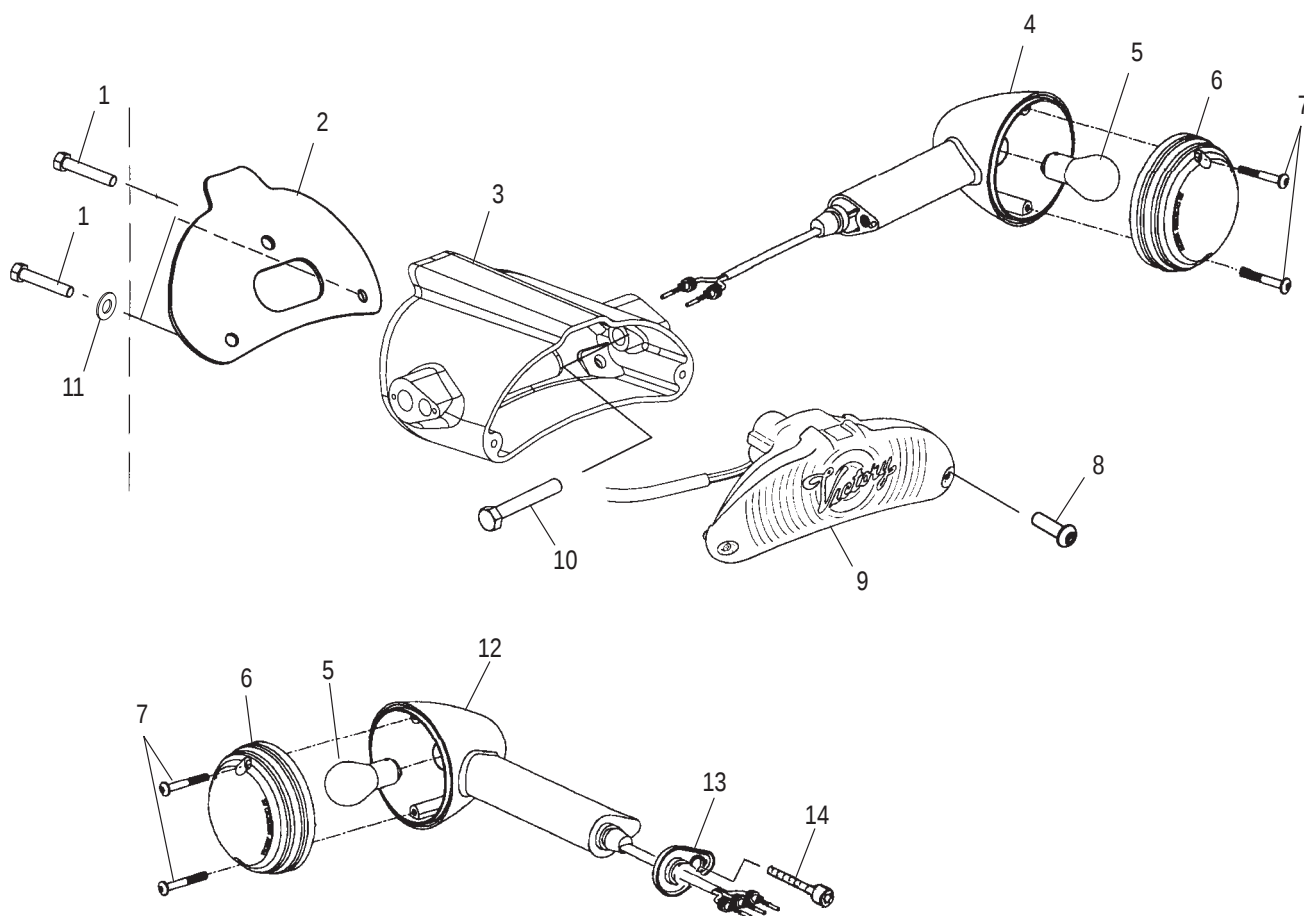


Ref.	Part No.	Qty.	Description
1	1080019	1	Bezel, Headlamp
2	5241850	1	Ring, Headlamp Retaining
3	4010160	1	Headlight, Sealed Beam
4	7517728	3	Screw
5	5244505	1	Mount, Housing, Inner
6	7041871	3	Spring, Adjuster
7	7556093	3	Washer
8	1013041	1	Asm., Headlight Housing (Incl. 18)
9	5811529	1	Gasket, Speedometer
10	2410102	6	Lamp, Indicator
11	7556064	4	Washer, Flat
12	5432695	1	Cover, Speedometer

Ref.	Part No.	Qty.	Description
13	3280261	1	Asm., Gauge, Speedo/Tach
	3280347	1	Asm., Gauge, Speedo/Tach (Can.)
14	7517494	1	Screw
15	5243286	1	Bracket, Stiffener
16	7517523	4	Screw
17	5411350	1	Grommet
18	7547126	1	Nut, Nylok
19	7546704	2	Nut, Nylok
20	5211872-067	1	Retainer, Speedo
21	7556088	1	Washer, Flat
22	7547120	1	Nut
23	7517681	3	Screw
24	7517368	1	Screw

TAILLIGHT and TURN SIGNAL

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

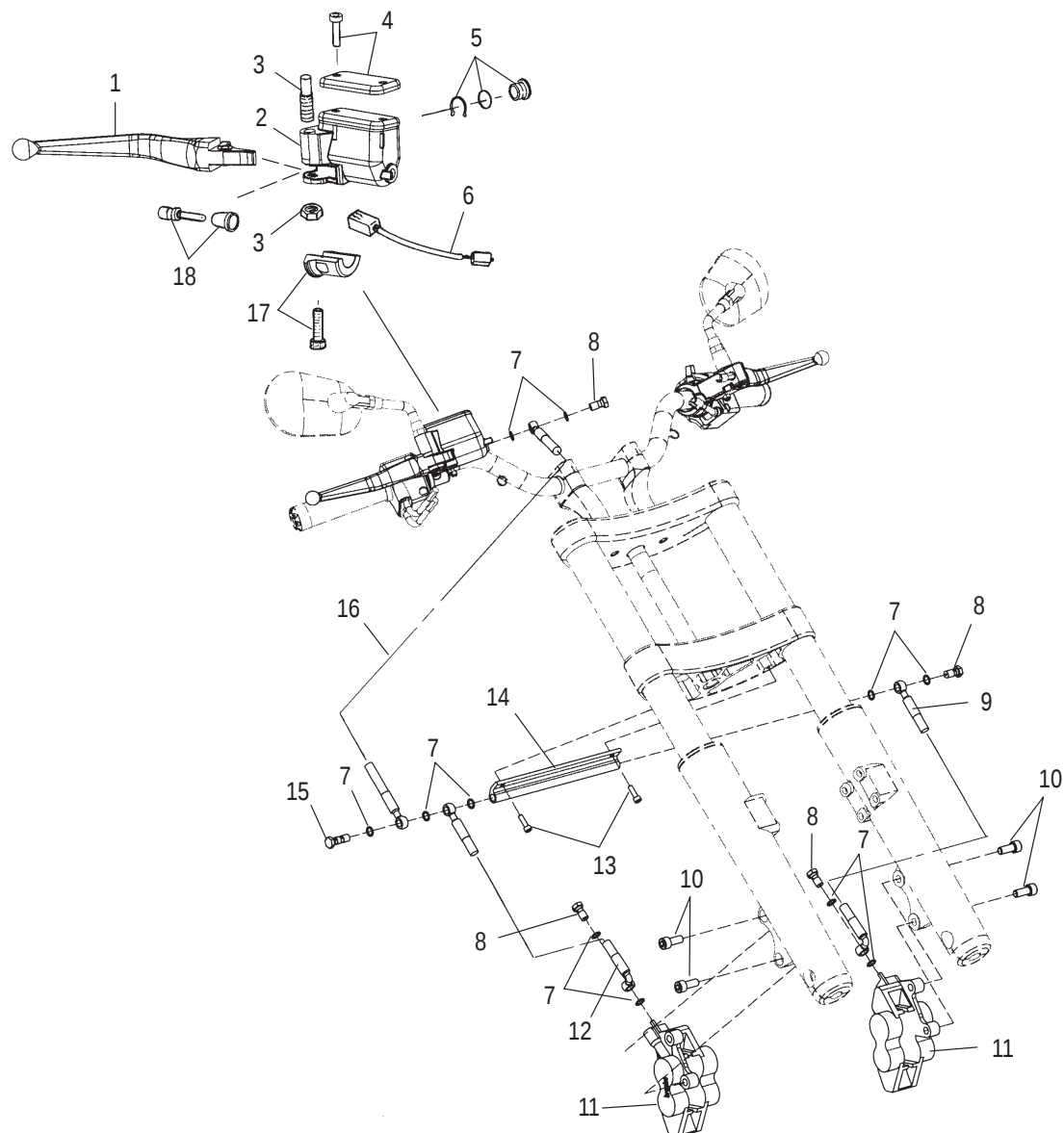


Ref.	Part No.	Qty.	Description
1	7517770	3	Screw
2	5811539	1	Pad, Signal/License Bracket
3	5131981	1	Bracket, Signal
4	2433011	1	Asm., Turn Signal, Left, Rear
	2433010	1	Asm., Turn Signal, Right, Rear
5	4030065	4	Bulb, Single Filament, 199
6	2201592	4	Kit - Turn Signal Lens (Incl. 7)
7	7517369	8	Screw
8	7517591	2	Screw

Ref.	Part No.	Qty.	Description
9	2410135	1	Asm., Taillight
	5433202	1	Lens, Taillight
	4030064	1	Bulb, Dual Filament
	5433203	1	Spacer, Turn Signal
10	7517571	2	Screw
11	7556064	2	Washer, Flat
12	2433005	1	Asm., Turn Signal, Left, Front
	2433007	1	Asm., Turn Signal, Right, Front
13	5433203	2	Spacer, Turn Signal
14	7517517	2	Screw

FRONT BRAKE

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

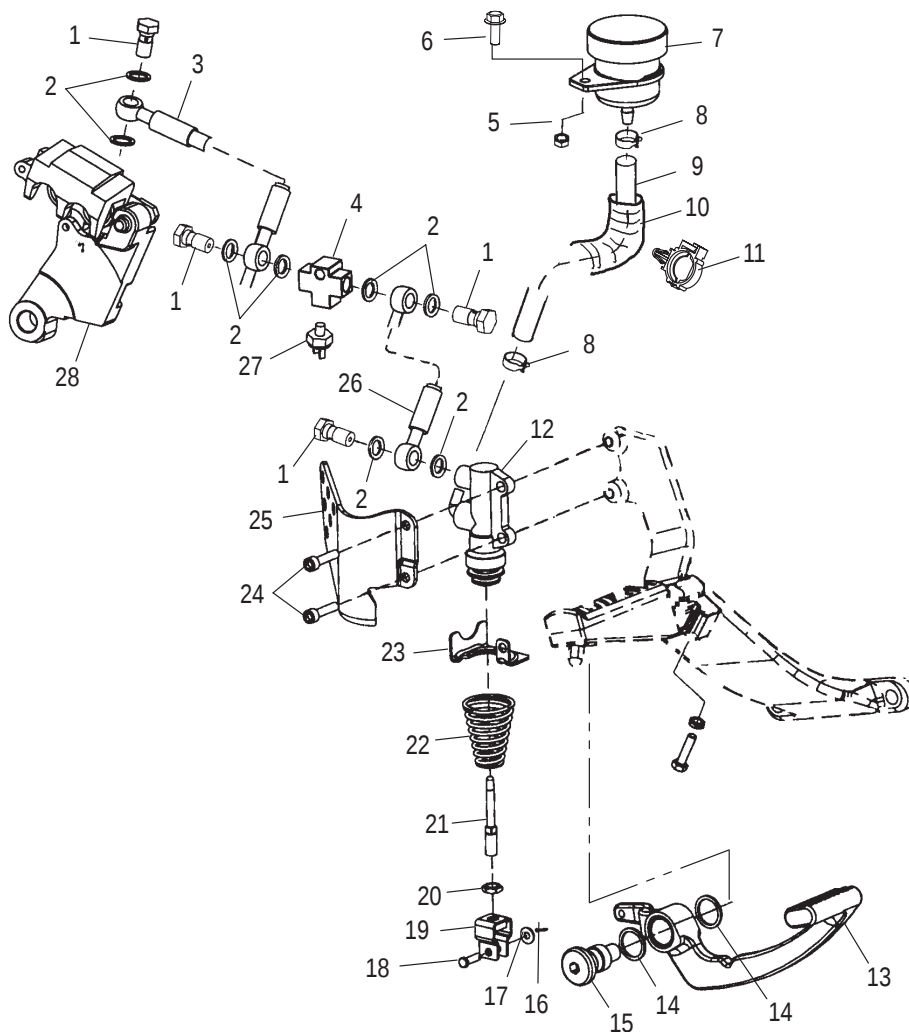


Ref.	Part No.	Qty.	Description
1	5131657	1	Lever, Brake, Front
2	2050079	1	Asm., Master Cylinder, Front Brake
3	2201215	1	Kit - Lever Hardware (Incl. Pin and Nut)
4	2201216	1	Kit - Cap Hardware (Incl. Membrane, Screws, Cap and Diaphragm)
5	2201182	1	Kit - Sight Hardware (Incl. O-Ring, Sight and Clip)
6	4110242	1	Switch, Stop
7	7556028	12	Washer, Copper
8	1930848	4	Bolt, Banjo
9	1910378	1	Hose, Manifold/Caliper, Front, LH
10	7517419	4	Screw

Ref.	Part No.	Qty.	Description
11	1930841	1	Asm., Front Caliper, LH
	1910395	1	Asm., Front Caliper, RH
	2201173	1	Kit - Bleeder
	2201176	1	Kit - Pins, Clips, Spring
	2201170	1	Kit - Front Brake Pads (2 Per)
12	1930836	1	Hose, Manifold/Caliper, Front, RH
13	7517630	2	Screw
14	1910355	1	Manifold
15	1930840	1	Bolt, Brake, Banjo, Double
16	1930835	1	Hose, Master Cylinder/Manifold
17	2201217	1	Kit - Clamp Hardware (Incl. Clamp and Screws)
18	2201218	1	Kit - Pushrod Hardware (Incl. Pushrod and Boot)

REAR BRAKE

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

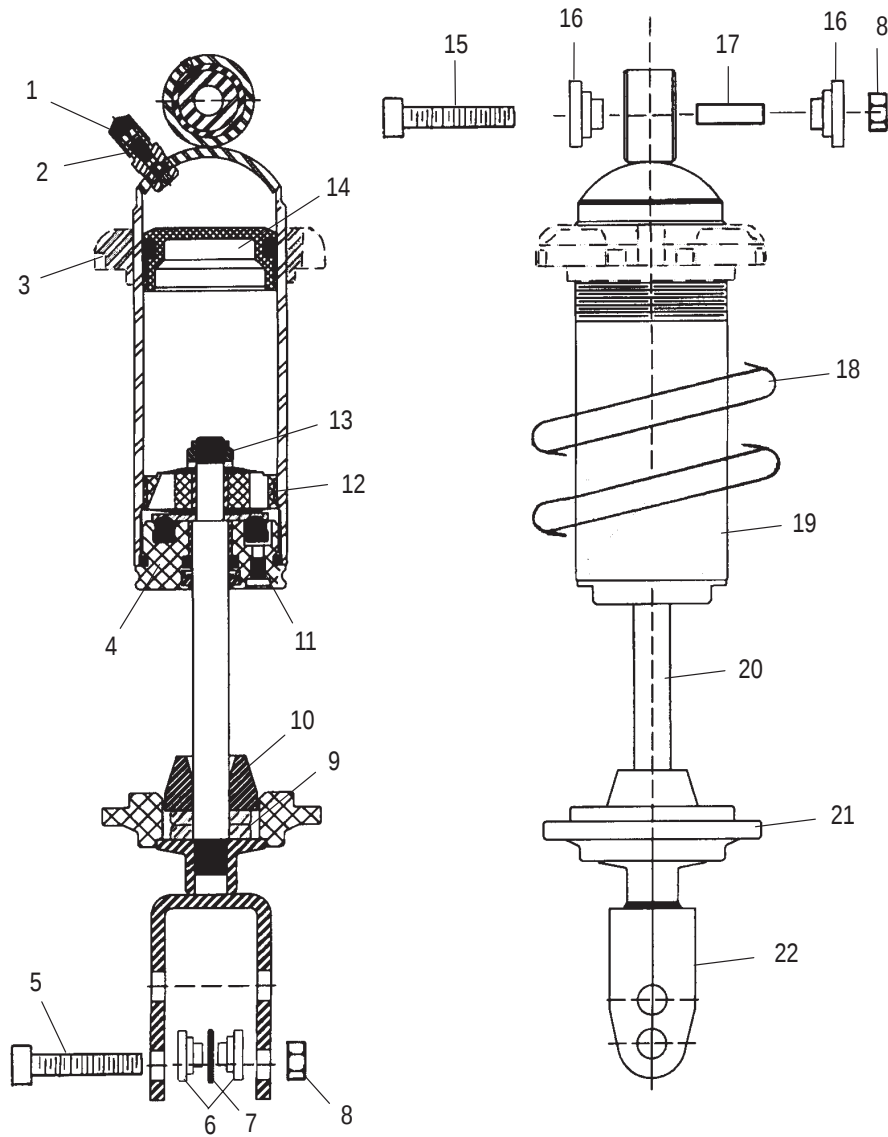


Ref.	Part No.	Qty.	Description
1	1930848	4	Bolt, Banjo
2	7556028	8	Washer, Copper
3	1910406	1	Hose, Rear
	1930887	1	Hose, Rear (Cal.)
4	1910266	1	Manifold, Brake, Rear
5	7547120	1	Nut
6	7517704	1	Screw
7	1930882	1	Reservoir, Rear Master Cylinder
8	7080829	2	Clamp, Hose
9	8450082	1	Hose, Rear Reservoir
10	8360057-20	1	Tubing, Convoluted
11	5433140	2	Dart, Handlebar
12	1910359	1	Master Cylinder, Rear
13	1012890	1	Asm., Brake Lever
	3514329	1	Bushing
14	5411621	2	Seal, Shifter/Brake
15	5132115	1	Screw, Lever Pivot

Ref.	Part No.	Qty.	Description
16	7661073	1	Pin, Cotter
17	7556071	1	Washer, Flat
18	7661016	1	Pin, Brake Clevis
19	1012892	1	Clevis, Rod
20	7547050	1	Nut
21	5132047	1	Rod, Brake
22	7041806	1	Spring, Brake Pedal
23	5243551	1	Bracket, Brake, Spring Retainer
24	7517638	2	Screw
25	5244076	1	Cover, Rear Master Cylinder
26	1910358	1	Hose, Rear Master Cylinder/Manifold
27	4110238	1	Switch, Pressure
28	1910374	1	Asm., Rear Caliper
	2201171	1	Kit - Brake Pad
	2201173	1	Kit - Boot Bleeder Screw
	2201174	1	Kit - Rear Caliper Boots
	2201175	1	Kit - Pin Retainer

REAR SHOCK

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

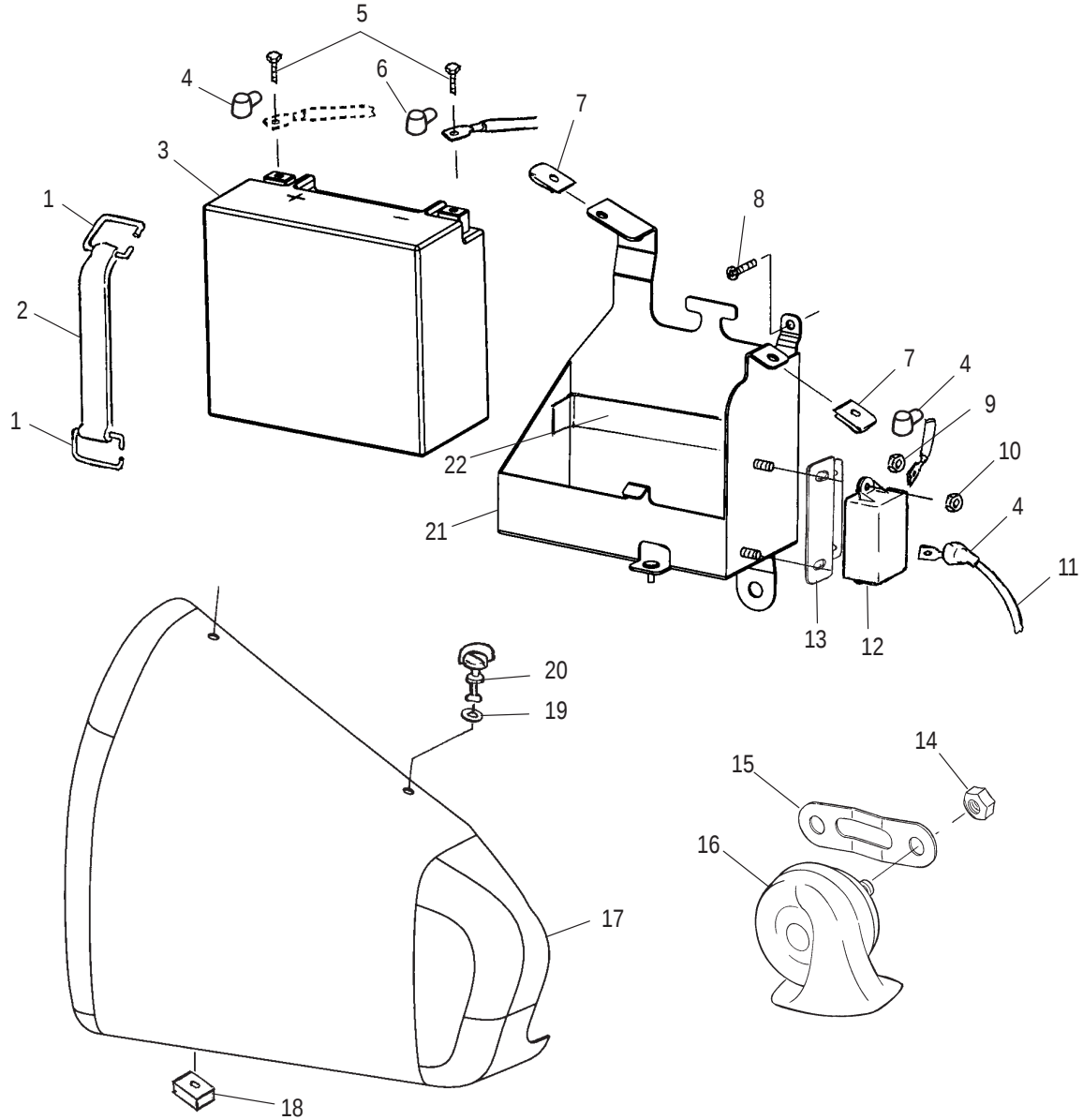


Ref.	Part No.	Qty.	Description
1	1500210	1	Cap, Valve
2	1500206	1	Valve, Schrader
3	1500207	1	Ring, Spring Preload
4	1500294	1	Bearing
5	7517365	1	Screw
6	1500173	2	Reducer
7	1500093	1	O-Ring
8	7547122	2	Nut
9	1500074	2	Bumper
10	1500066	1	Bumper
11	1500295	1	Screw

Ref.	Part No.	Qty.	Description
12	1500230	1	Bearing, Set Cut
13	1500016	1	Nut, Lock
14	1500211	1	Piston, Floating
15	7517364	1	Screw
16	1500103	2	Bushing
17	1500274	1	Sleeve
18	7041913	1	Spring
19	1500292	1	Body
20	1500293	1	Shaft
21	1500178	1	Retainer, Spring
22	1500305	1	Eyelet, Clevis

BATTERY BOX

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE



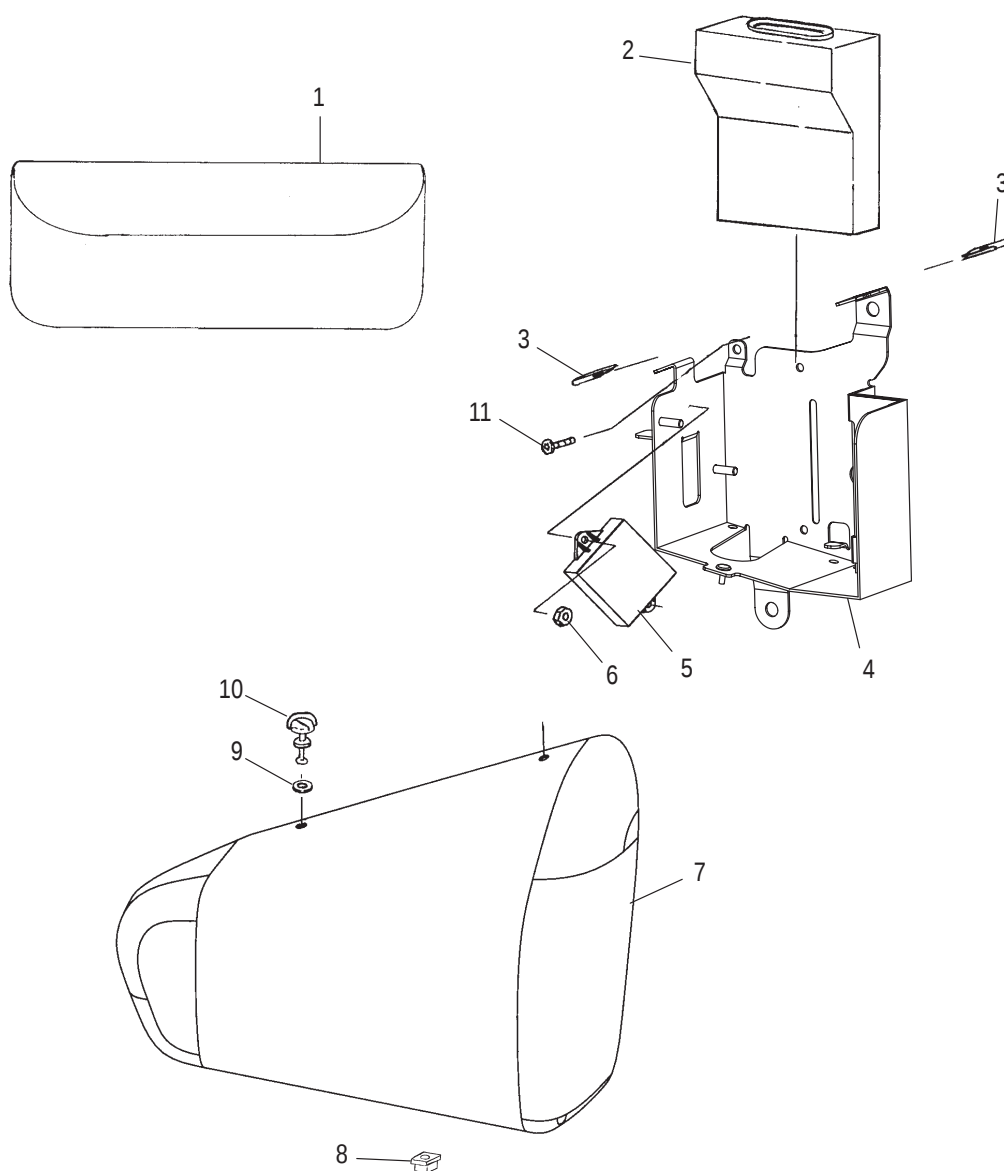
Ref.	Part No.	Qty.	Description
1	5224472	2	D-Hook
2	5410424	1	Strap, Battery Holddown
3	4140011	1	Battery
4	5411570	3	Boot, Cable, Battery, Red
5	2201357	1	Kit - Battery Bolt
6	5411571	1	Boot, Battery Cable, Black
7	7080783	2	Receptacle, 1/4 Turn
8	7517479	1	Screw
9	7547077	1	Nut, FLEXLOC
10	7547091	2	Nut, FLEXLOC
11	4010151	1	Cable, Starter/Relay

Ref.	Part No.	Qty.	Description
12	2410181	1	Relay, Starter
13	5244277	1	Bracket, Relay Adapter
14	7547041	1	Nut, FLEXLOC
15	5311055-067	1	Bracket, Horn
16	4040072	1	Horn
17	5244461-266	1	Cover, Side, Black, LH
18	5411351	2	Grommet
19	7556067	2	Washer, Sealer
20	7080784	2	Stud, 1/4 Turn
21	1080014-067	1	Box, Battery
22	5210868	1	Pad, Battery Box

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ECM BOX and TOOL KIT

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE



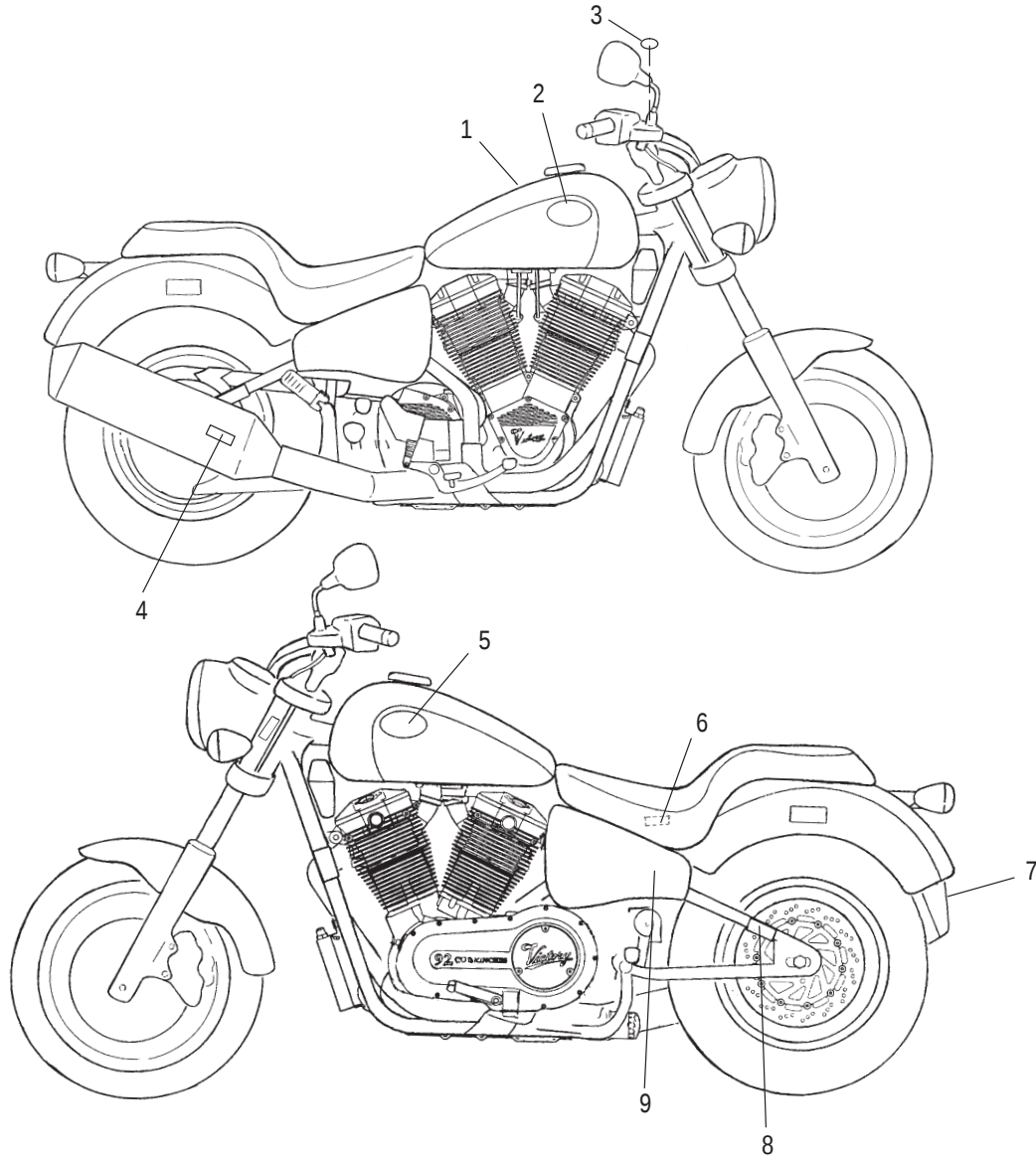
Ref.	Part No.	Qty.	Description
1	2872438	1	Kit - Tool
2	2410175	1	Module, Electrical Control
3	7080783	2	Receptacle, 1/4 Turn
4	1012965-067	1	Mount, ECM/Fuse Box/Side Cover
5	2410101	1	Flasher, Turn Signal/Hazard
6	7547041	1	Nut, FLEXLOC

Ref.	Part No.	Qty.	Description
7	5243955-266	1	Cover, Side, Black, RH
8	5411351	1	Grommet
9	7556067	2	Washer, Sealing
10	7080784	2	Stud, 1/4 Turn
11	7517479	1	Screw

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DECALS

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE



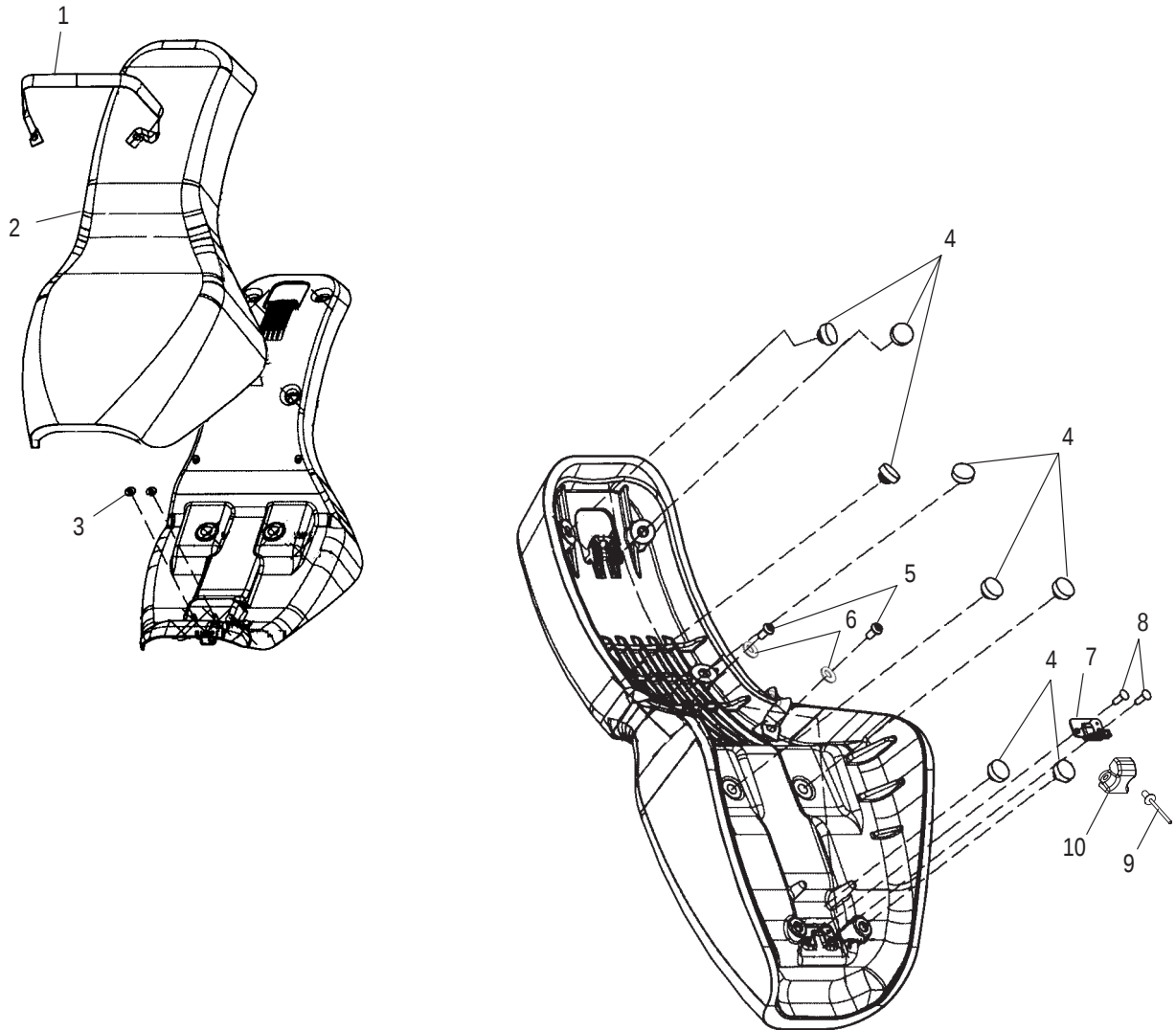
Ref.	Part No.	Qty.	Description
1	7077937	1	Decal - Loading, Operate, Fuel
	7078779	1	Decal - Loading, Operate, Fuel (Fr.)
2	7077826	1	Badge, Tank, RH
3	7077936	1	Decal - Nameplate, Handlebar Clamp
4	7078381	1	Decal - Tire Information (Lower Swing Arm Tube)
	7078787	1	Decal - Tire Information (Lower Swing Arm Tube)(Fr.)
5	7077825	1	Badge, Tank, LH

Ref.	Part No.	Qty.	Description
6	7078401	1	Decal - Pending Patents
	7078781	1	Decal - Pending Patents (Fr.)
7	7077930	1	Decal - USA/Flag
8	7078406	1	Decal - Vehicle Emission Control
	7078788	1	Decal - Vehicle Emission Control (Fr.)
9	7077942	1	Decal - Fuse Box Layout (Inside Box Cover)
	7078780	1	Decal - Fuse Box Layout (Inside Box Cover)(Fr.)

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SEAT

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE



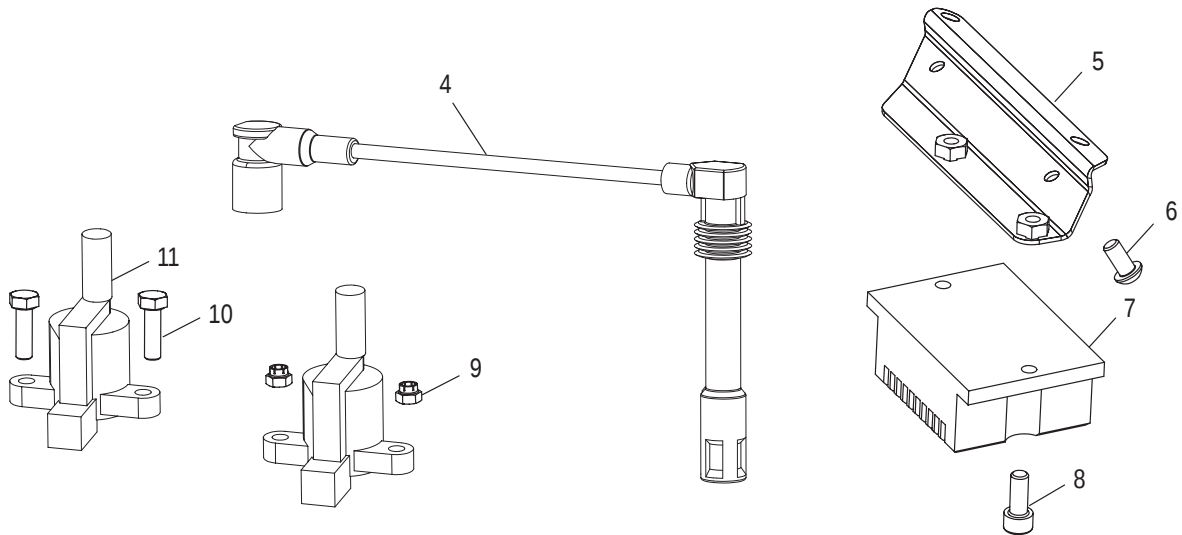
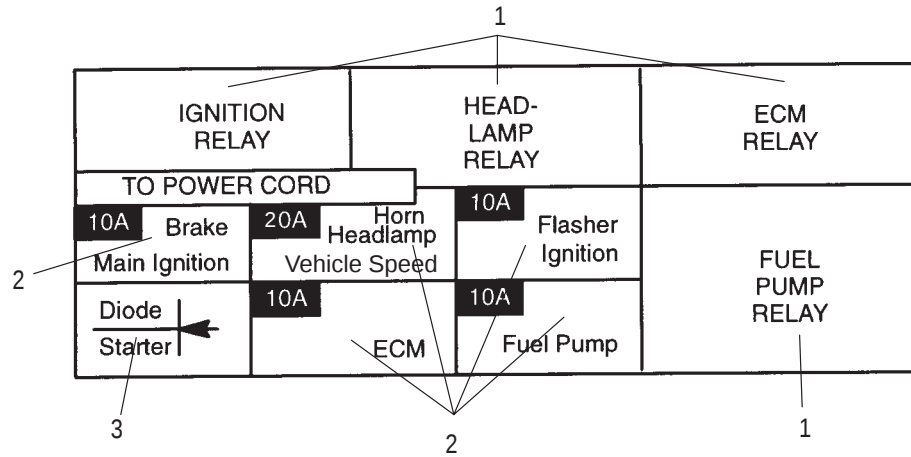
Ref.	Part No.	Qty.	Description
1	5811937	1	Strap, Handhold
2	2682421	1	Asm., Seat Cover
3	7556133	2	Washer, Flat
4	5410414	8	Bumper, Rubber
5	7517523	2	Screw

Ref.	Part No.	Qty.	Description
6	7556045	2	Washer, Flat
7	5243971	1	Bracket, Seat Lock
8	7661081	2	Rivet
9	7661092	2	Rivet
10	5433698	1	Shield, Seat Bracket

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ELECTRICAL

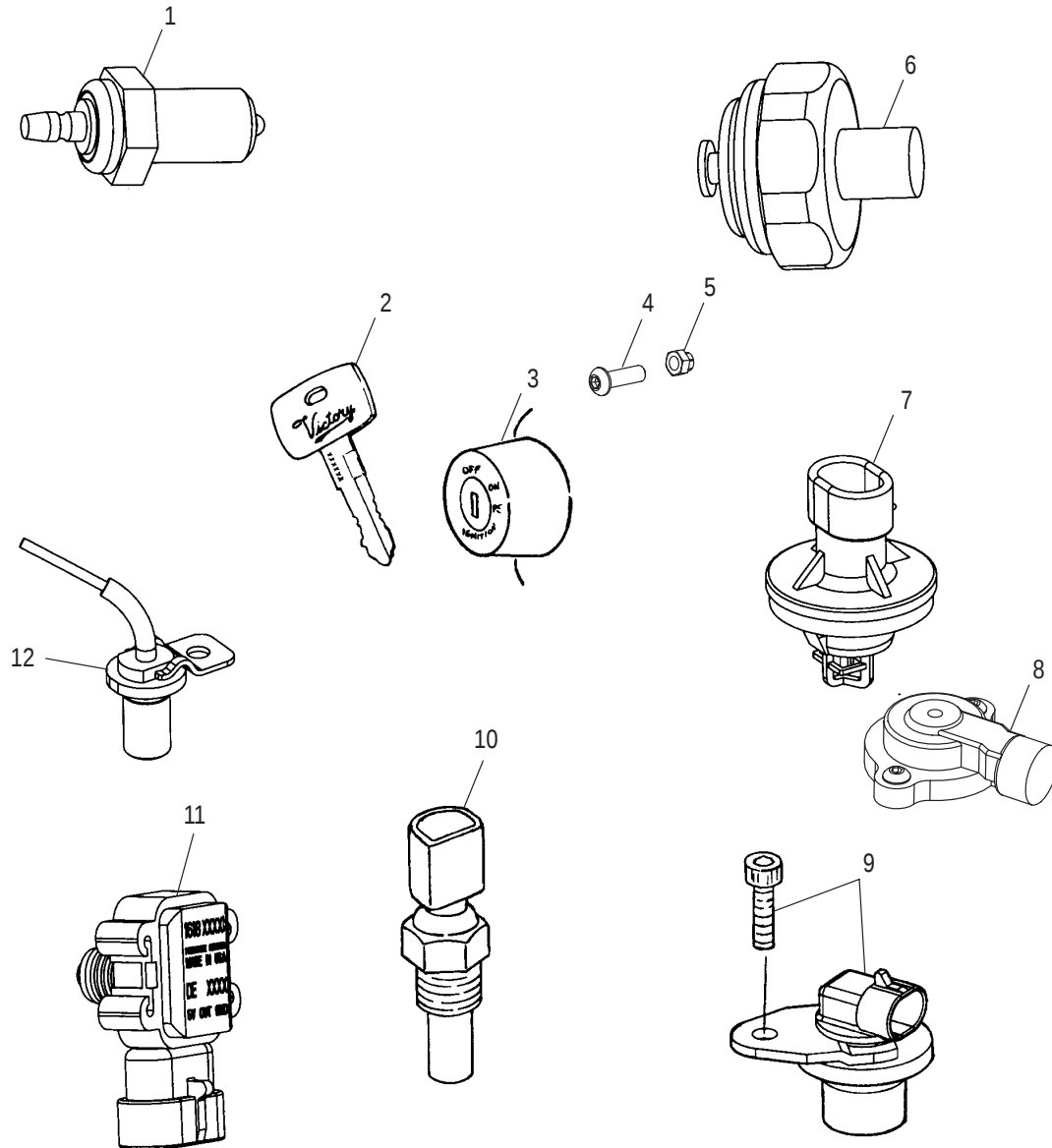
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Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
	7077942	1	Decal - Fuse Box Layout	3	2434019	1	Diode, Starter Circuit
	2460692	1	Harness, Turn Signal, Rear, Right	4	4010130	2	Lead, Spark Plug Wire
	2460695	1	Harness, Turn Signal, Rear, Left	5	1080003-067	1	Bracket, Voltage Regulator
	4010153	1	Connector, Fender	6	7517479	2	Screw
	4010154	1	Lock, Connector	7	2410094	1	Regulator, Voltage
	2460595	1	Harness, Engine Wire	8	7517272	2	Screw
	2460633	1	Harness, Chassis Main Wire	9	7547041	2	Nut, FLEXLOC (Rear Coil)
1	2410098	4	Relay, Fuel Pump	10	7517429	2	Screw
2	2434016	4	Fuse, Ignition, 10 Amp.	11	4010136	2	Coil, Ignition
	2434017	1	Fuse, Park, 20 Amp.				

ELECTRICAL

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE



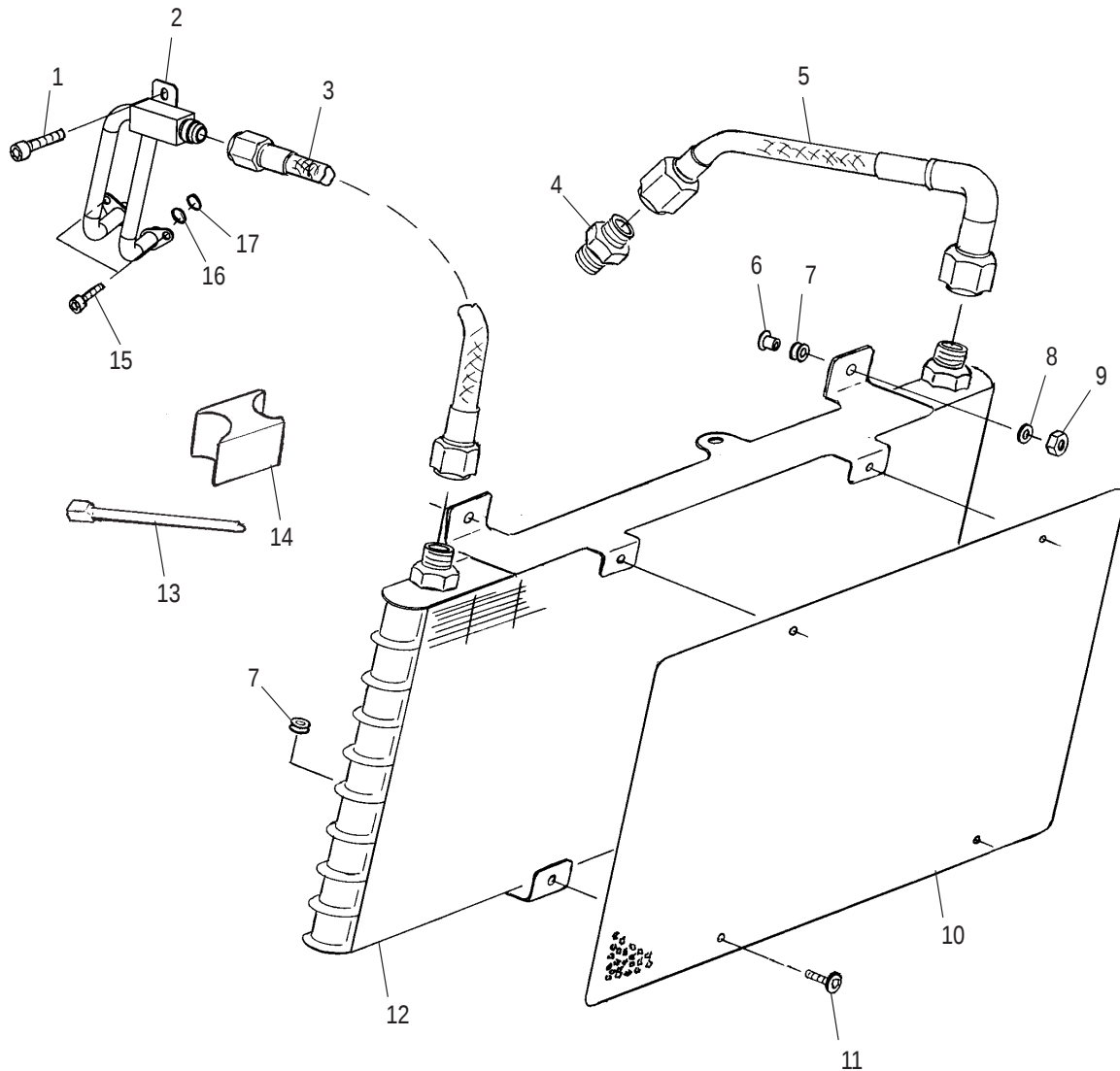
Ref.	Part No.	Qty.	Description
1	4110235	1	Switch, Neutral Indicator
2	4110239	1	Key, Ignition
3	4010270	1	Asm., Ignition Switch and Key (Incl. Rear Seat Lock, Fork Lock, Ignition Switch)
4	7517516	1	Screw
5	7547077	1	Nut, FLEXLOC
6	4110211	1	Sensor, Oil Pressure

Ref.	Part No.	Qty.	Description
7	4040077	1	Sensor, Air Temperature
8	4010225	1	Sensor, Throttle Position
	1500201	1	O-Ring
9	4110217	1	Sensor, Crankshaft Position
	7517272	1	Screw
10	4040076	1	Sensor, Engine Temperature
11	4040078	1	Sensor, MAP
12	4010268	1	Sensor, Vehicle Speed

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OIL COOLING

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

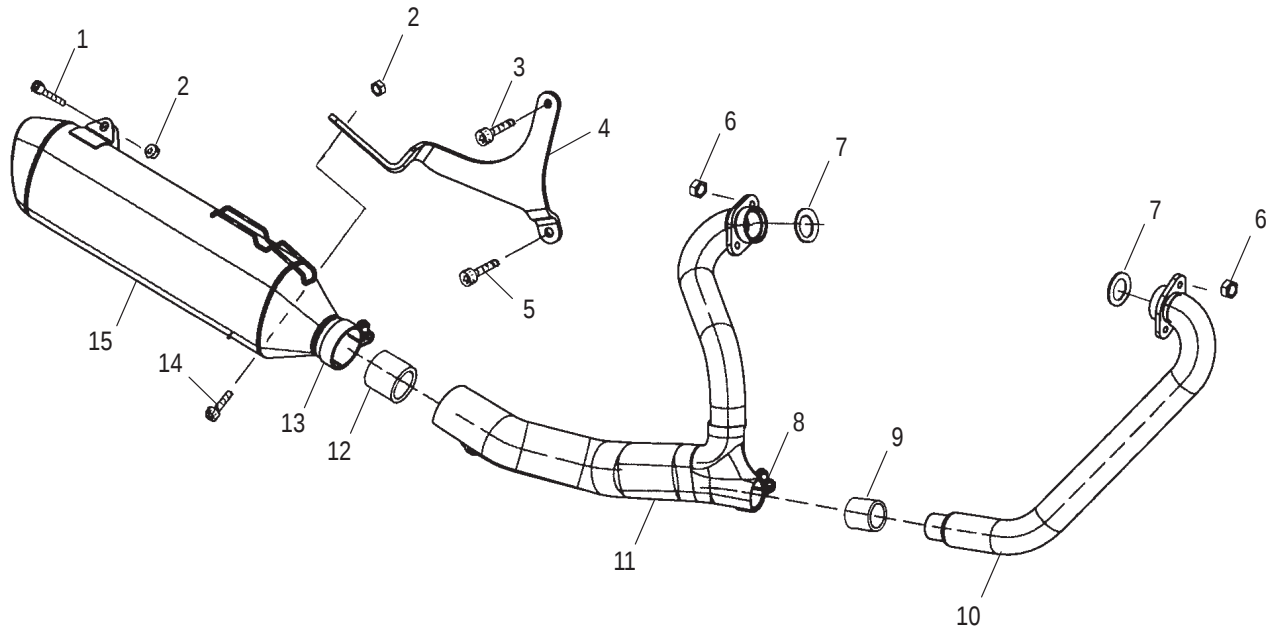


Ref.	Part No.	Qty.	Description
1	7517370	1	Screw
2	2540043	1	Manifold, Oil Cooling
3	5411789	1	Hose, Cooler Inlet
4	7052186	1	Fitting, Engine Oil Line
5	5411338	1	Hose, Cooler Outlet
6	5010474	2	Sleeve, Cooler Mount
7	5411579	4	Grommet
8	7556064	2	Washer, Flat
9	7547120	2	Nut

Ref.	Part No.	Qty.	Description
10	5243033	1	Guard, Cooler
11	7517573	4	Screw
12	1240030	1	Cooler, Oil
13	7080906	1	Cable Tie
14	5411838	1	Isolator
15	7517405	2	Screw
16	7556113	2	Washer, Flat
17	5411356	2	O-Ring

EXHAUST SYSTEM

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE



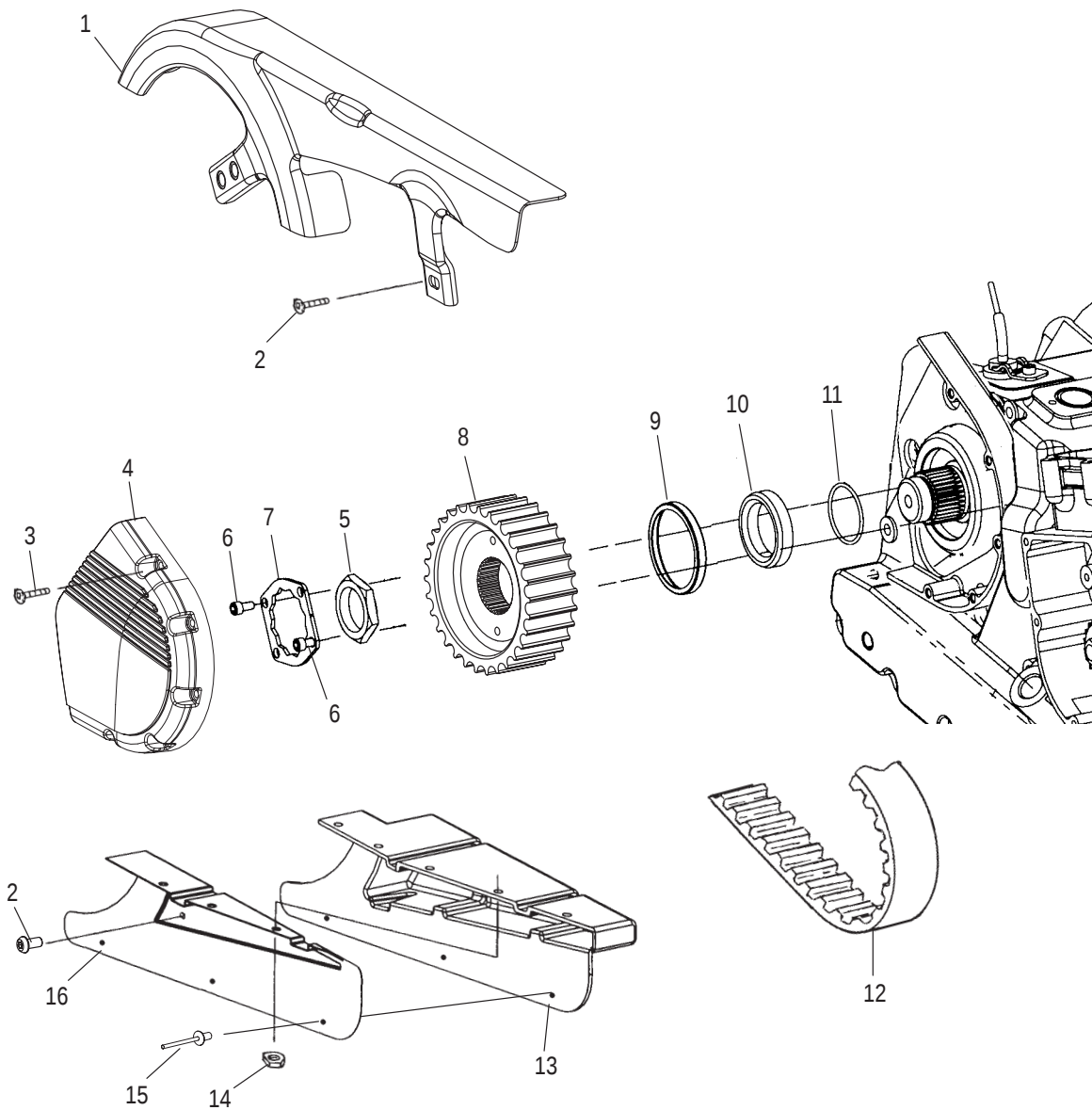
Ref.	Part No.	Qty.	Description
1	7517525	1	Screw
2	7547039	2	Nut
3	7517410	1	Screw
4	5243226-067	1	Mount, Exhaust, Rear
5	7517458	1	Screw
6	7546805	4	Nut
7	5211770	2	Gasket, Exhaust Sealing
8	7080875	1	Clamp, Muffler

Ref.	Part No.	Qty.	Description
9	5811897	1	Gasket, Exhaust
10	1012860	1	Pipe, Exhaust, Front
11	1012861	1	Pipe, Exhaust, Rear
	1013089	1	Shield, Heat Collector
12	5811898	1	Gasket, Exhaust, Muffler
13	7080715	1	Clamp, Muffler
14	7517358	1	Screw
15	1012862	1	Muffler

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FRONT DRIVE SPROCKET

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

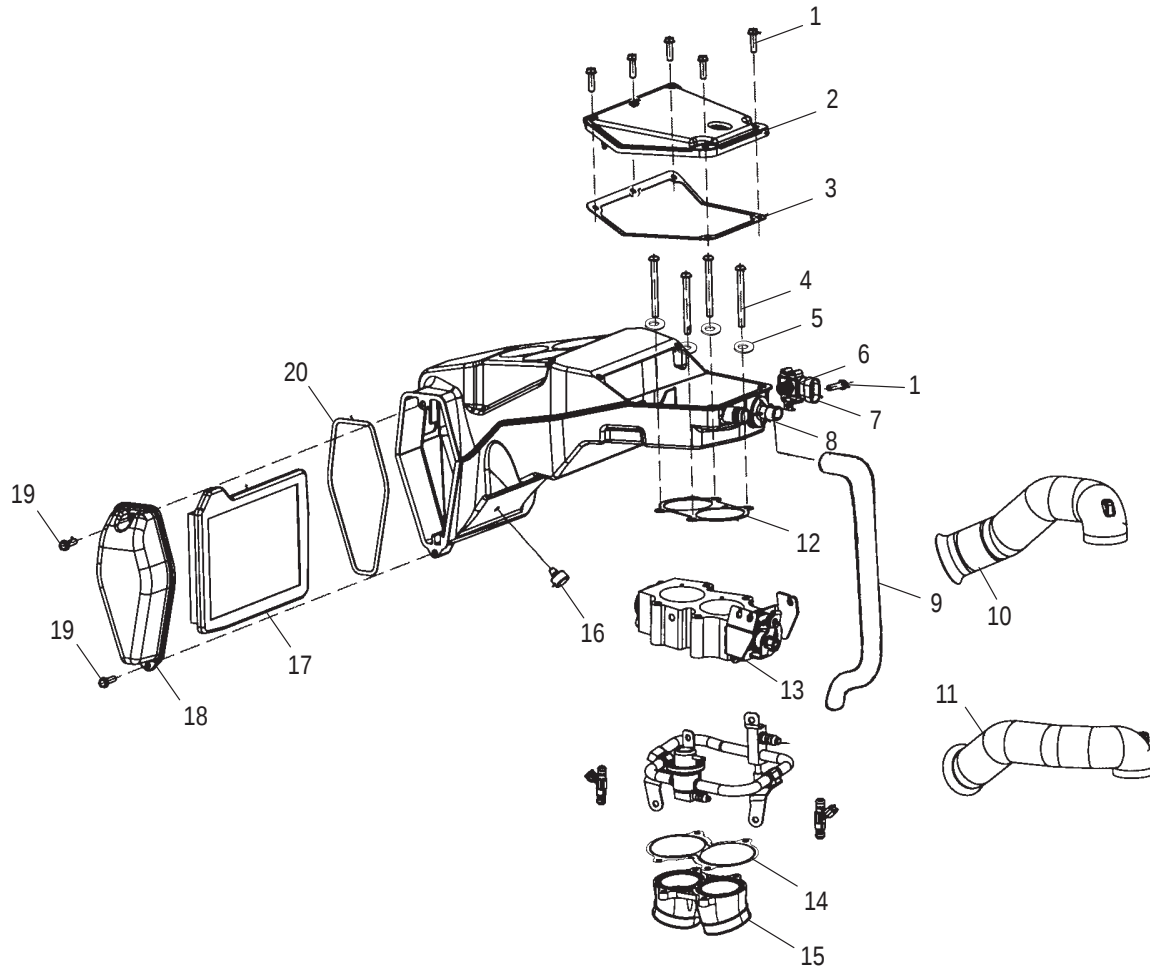


Ref.	Part No.	Qty.	Description
1	1013123-067	1	Guard, Belt
2	7517359	2	Screw
3	7517259	5	Screw
4	5132267	1	Cover - Sprocket, Outer
5	7547020	1	Nut
6	7517272	2	Screw
7	5244114	1	Washer, Plate Lock
8	5131859	1	Sprocket, Drive, 30T

Ref.	Part No.	Qty.	Description
9	3610057	1	Seal
10	5131559	1	Sleeve, Seal
11	3610056	1	O-Ring
12	3211084	1	Belt, Drive
13	5433347	1	Guard, Belt, Lower
14	7547120	4	Nut
15	7621478	3	Rivet
16	5243654	1	Cover, Belt Guard, Lower

AIR BOX

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

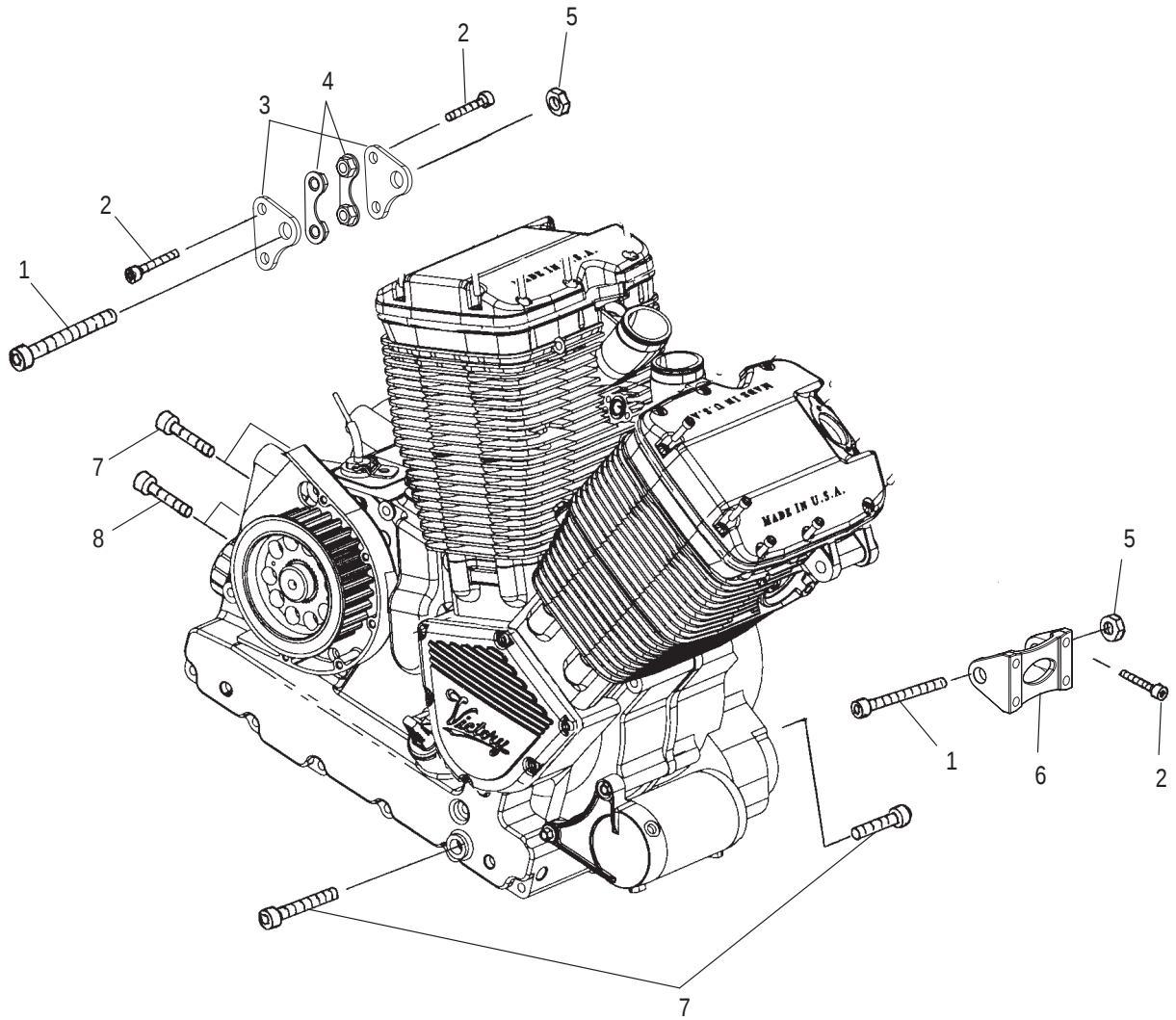


Ref.	Part No.	Qty.	Description
1	7517690	6	Screw
2	5433466	1	Cover, Airbox
3	5811867	1	Seal, Airbox Cover
4	7517726	4	Screw, Button Head
5	7556121	4	Washer, Flat
6	—	1	Sensor, MAP (See Electrical Pg. B11, Ref. 11)
7	5211907	1	Bracket, MAP Sensor
8	—	1	Sensor, Air Temperature (See Electrical Pg. B11, Ref. 7)
9	5811871	1	Hose, Breather
10	5433471	1	Tube, Intake, RH

Ref.	Part No.	Qty.	Description
11	5433470	1	Tube, Intake, LH
12	5811908	1	Gasket, Airbox
13	—	1	Asm., Throttle Body (See Fuel System Pg. D4, Ref. 12)
14	5811868	1	Seal, Throttle Body/Adaptor
15	1253173	1	Adaptor, Throttle Body
16	5811869	1	Bumper, Rubber
17	7080858	1	Filter, Air
18	5433469	1	Cover, Air Filter
19	7517816	2	Screw
20	5811866	1	Seal, Filter, Access Hatch

ENGINE MOUNTING

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER CRUISER V00CS15CD and SPORT CRUISER V00CS15CE



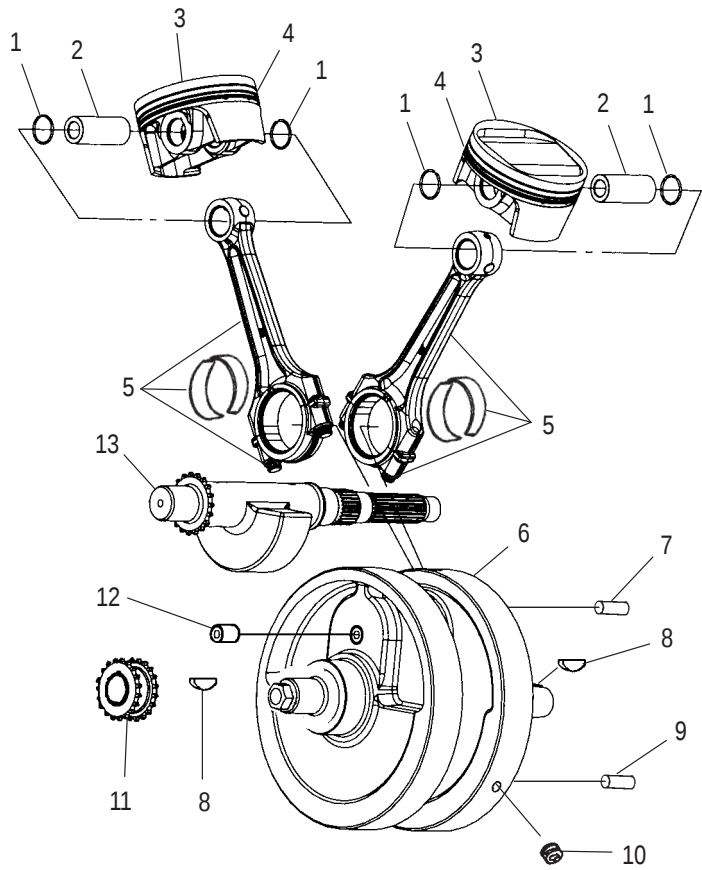
Ref.	Part No.	Qty.	Description
1	7517663	2	Screw
2	7517524	8	Screw
3	5211830-067	2	Bracket, Engine Mount, Rear
4	1012747-067	2	Bracket, Nut Retainer

Ref.	Part No.	Qty.	Description
5	7547123	2	Nut
6	5131664-067	1	Bracket, Engine Mount, Upper Front
7	7517526	2	Screw
8	7517554	4	Screw

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CRANKSHAFT

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

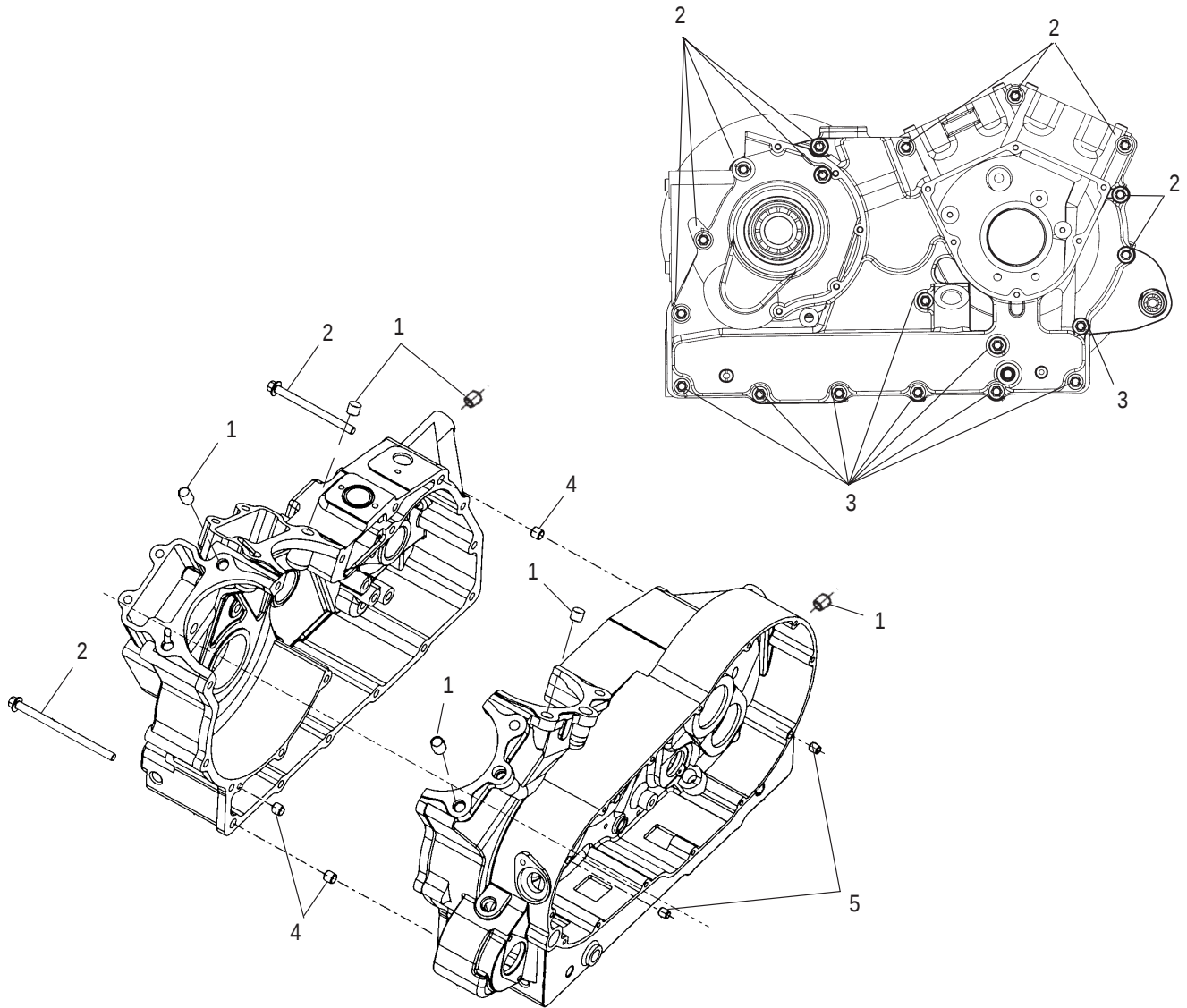


Ref.	Part No.	Qty.	Description
1	7710479	4	Ring, Retaining
2	5131860	2	Pin, Wrist
3	3021082	2	Asm., Piston (Incl. Piston, Rings, Clips, Pin)
4	2201434	2	Kit - Piston Ring (Incl. Top, Middle, Bottom Rings)
5	3023007	2	Asm., Connecting Rod
	3585707	4	Bearing, Rod
	7517269	4	Screw

Ref.	Part No.	Qty.	Description
6	1201729	1	Asm., Crankshaft (Incl. 8,10,11,12)
7	7661045	1	Pin, Solid
8	7721122	2	Key
9	7663010	1	Pin, Solid
10	7051538	1	Plug
11	3221083	1	Sprocket, 19T, 4W, Dual
12	7051528	1	Plug
13	5132164	1	Shaft, Balance

CRANKCASE

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER CRUISER V00CS15CD and SPORT CRUISER V00CS15CE



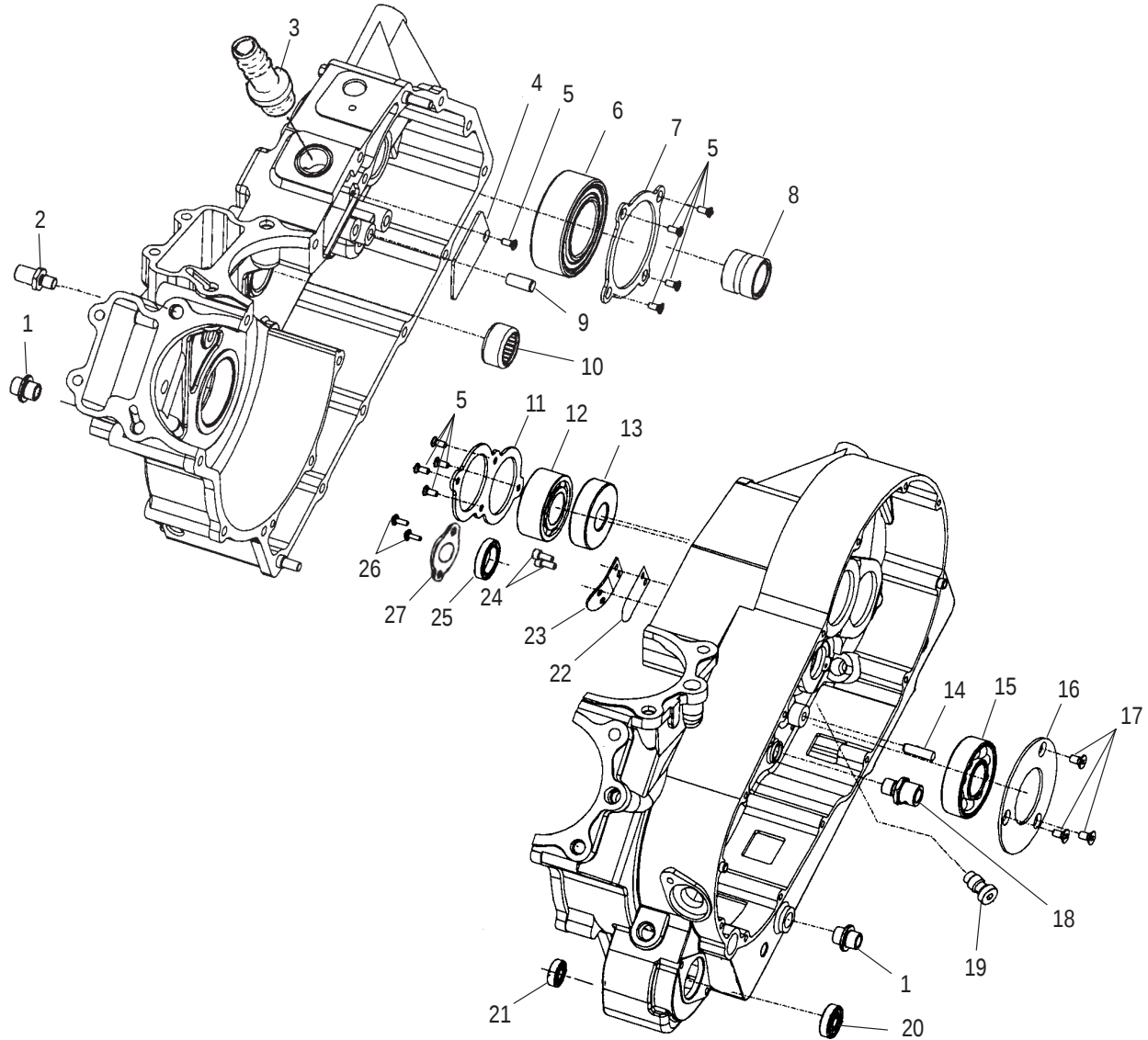
Ref.	Part No.	Qty.	Description
	1201914	1	Asm., Crankcase (Incl. 2,4,5)
1	7663008	6	Dowel
2	7517409	10	Screw

Ref.	Part No.	Qty.	Description
3	7517719	9	Screw
4	7663005	3	Dowel
5	7663007	2	Dowel

6/99

CRANKCASE BEARINGS

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

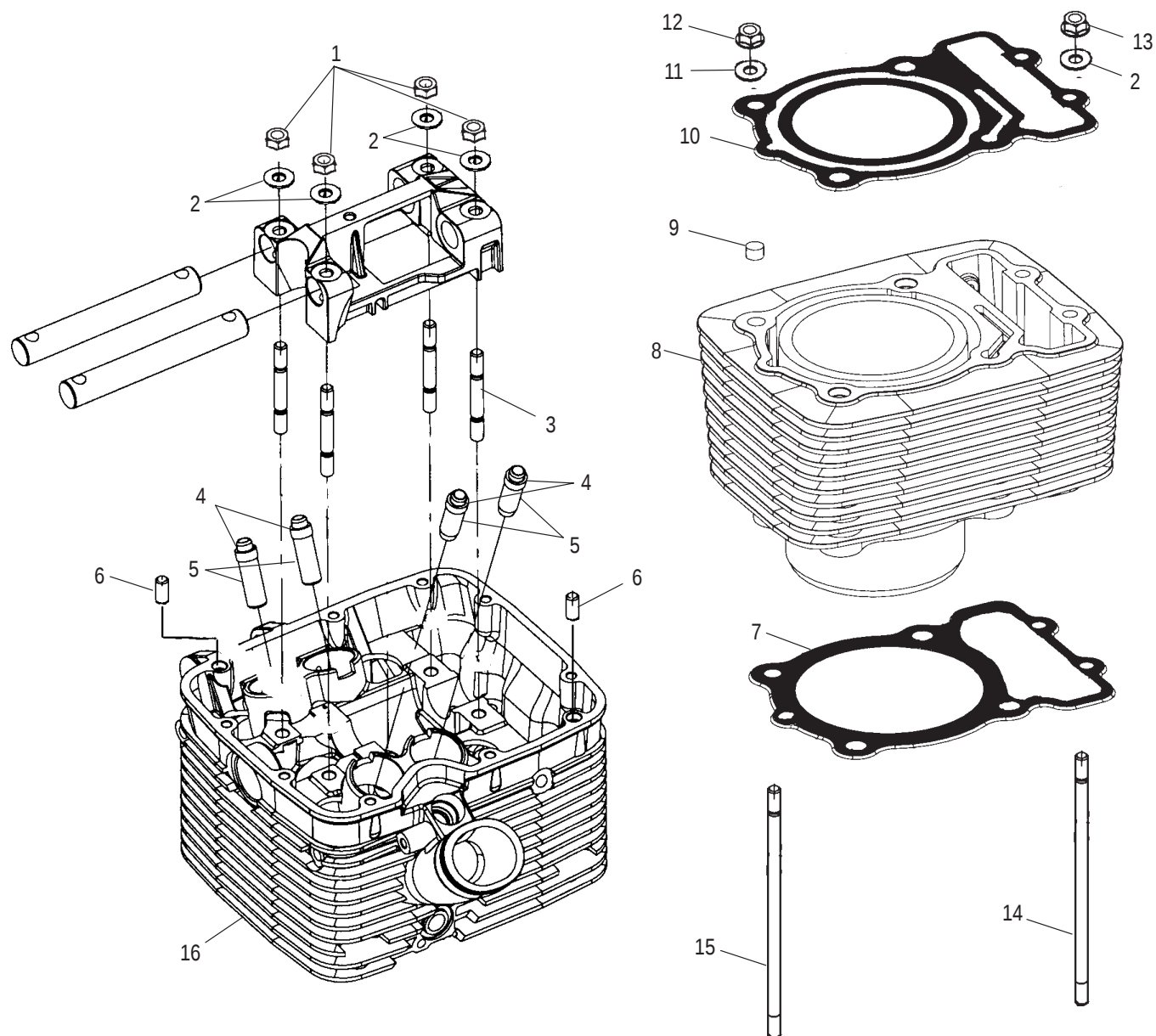


Ref.	Part No.	Qty.	Description
1	5020953	2	Tophat, Engine Mount
2	5010430	1	Adaptor, Cam Chain Guide
3	5132270	1	Fitting, Breather
4	5131792	1	Plate, Breather Baffle
5	7517255	9	Screw
6	3513515	1	Bearing
7	5211817	1	Plate, Bearing Retaining (Main)
8	3584007	1	Bearing
9	7661020	1	Pin
10	3514336	1	Bearing, Ball (Balance)
11	5211774	1	Plate, Bearing Retaining
12	3513524	1	Bearing, Double Row Ball
13	3513512	1	Bearing, Ball
14	7661021	1	Pin

Ref.	Part No.	Qty.	Description
15	3513525	1	Bearing, Ball
16	5211773	1	Plate, Bearing Retaining (Balance)
17	7517440	3	Screw
18	5132139	1	Adaptor, Shift Shaft
19	5132226	1	Jet, Lubrication
20	3513518	1	Bearing, Ball
21	3514313	1	Bearing, Ball
22	5131793	1	Plate, Reed Valve
23	5131791	1	Plate, Reed Backer
24	7517276	2	Screw
25	3513511	1	Bearing, Ball
26	7517797	2	Screw, Socket Head
27	5244477	1	Plate, Bearing Retainer

CYLINDER and HEAD

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

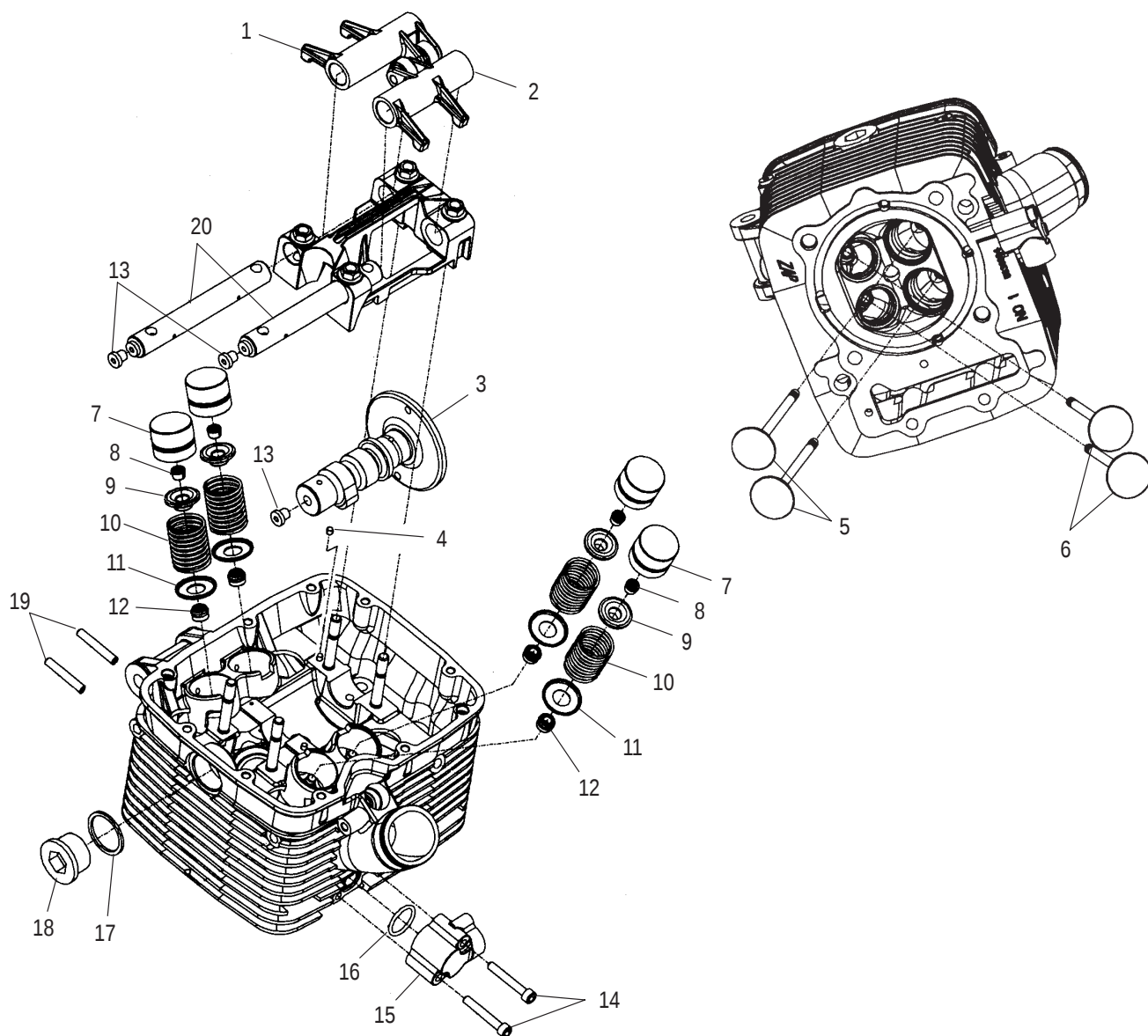


Ref.	Part No.	Qty.	Description
	2201281	1	Kit - Gasket, Top End
	2201282	1	Kit - Gasket (Complete, V92C)
1	7547080	8	Nut
2	7556043	12	Washer, Flat
3	5131743	8	Stud
4	3610064	8	Seal, Valve Stem
5	3021077	8	Guide, Valve
6	7663007	4	Dowel
7	5244305	2	Gasket, Base
8	5131491	2	Cylinder
9	7663008	4	Dowel

Ref.	Part No.	Qty.	Description
10	5244306	1	Gasket, Head, Front
	5244307	1	Gasket, Head, Rear
11	7555986	8	Washer, Flat
12	7547017	8	Nut
13	7547014	4	Nut
14	5131476	4	Stud, Cylinder Mounting
15	5131475	8	Stud, Cylinder Mounting
16	3021092	1	Head, Cylinder, Rear (Incl. 1-5 and Shaft/Rocker Arm)
	3021093	1	Head, Cylinder, Front (Incl. 1-5 and Shaft/Rocker Arm)

VALVE TRAIN

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

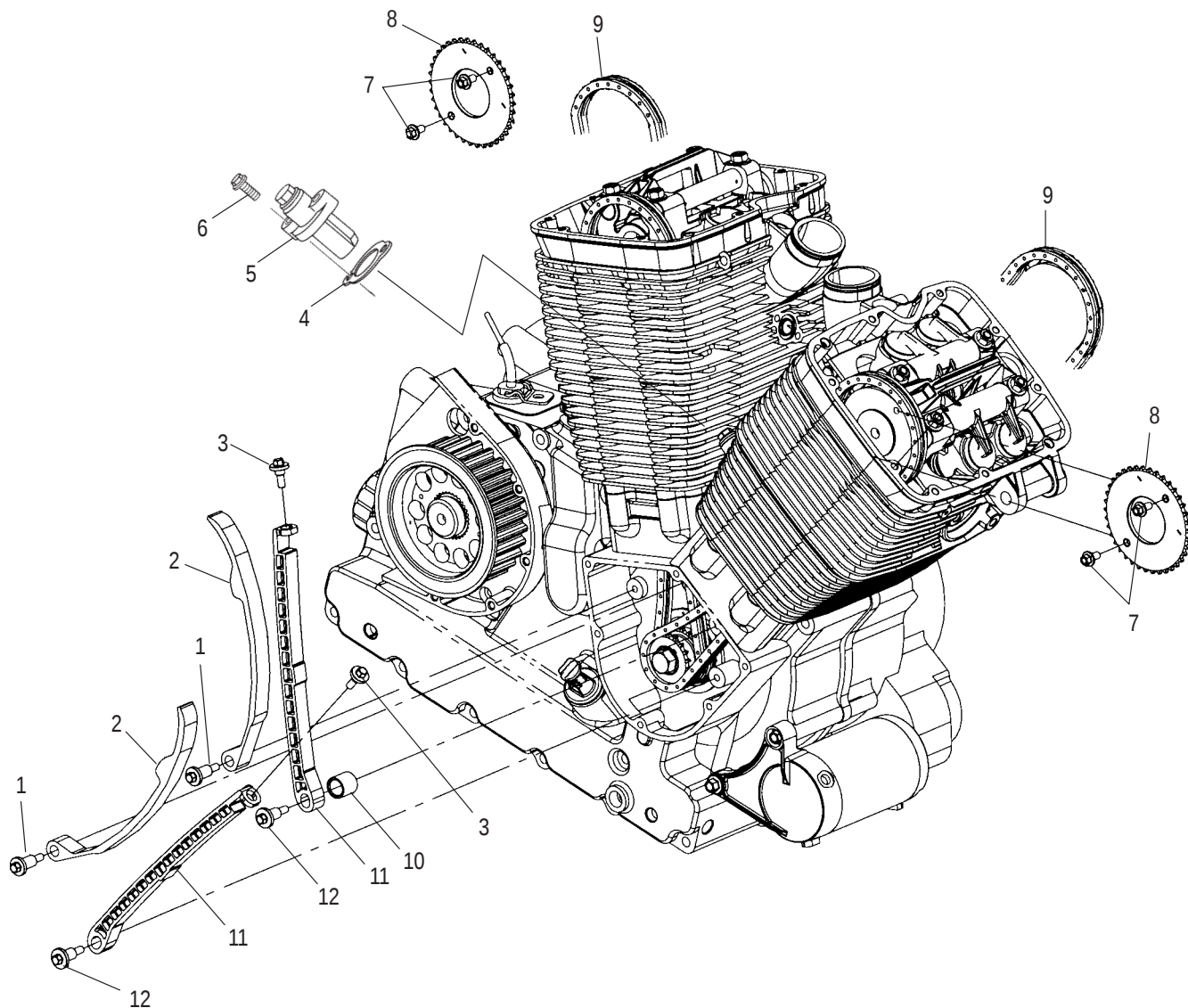


Ref.	Part No.	Qty.	Description
1	3022048	2	Asm., Rocker Arm, 1
2	3022049	2	Asm., Rocker Arm, 2
3	5132282	1	Camshaft, Front
	5132283	1	Camshaft, Rear
4	7661023	4	Pin, Solid
5	3022042	4	Valve, Intake
6	3022043	4	Valve, Exhaust
7	3022038	8	Lifter
8	7010081	16	Keeper, Valve
9	3022045	8	Cap, Valve
10	7041592	8	Spring, Valve

Ref.	Part No.	Qty.	Description
11	3022040	8	Seat, Valve Spring
12	3610064	8	Seal, Valve Stem
13	3022062	2	Plug
14	7517261	4	Screw
15	5131779	1	Adaptor, Front
	5131780	1	Adaptor, Rear
16	5411331	2	O-Ring
17	7556023	2	Washer, Flat
18	3022046	2	Plug
19	5132040	4	Stud, Exhaust Mount
20	5333546	4	Shaft, Rocker Arm

CAMCHAIN and TENSIONER

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER CRUISER V00CS15CD and SPORT CRUISER V00CS15CE



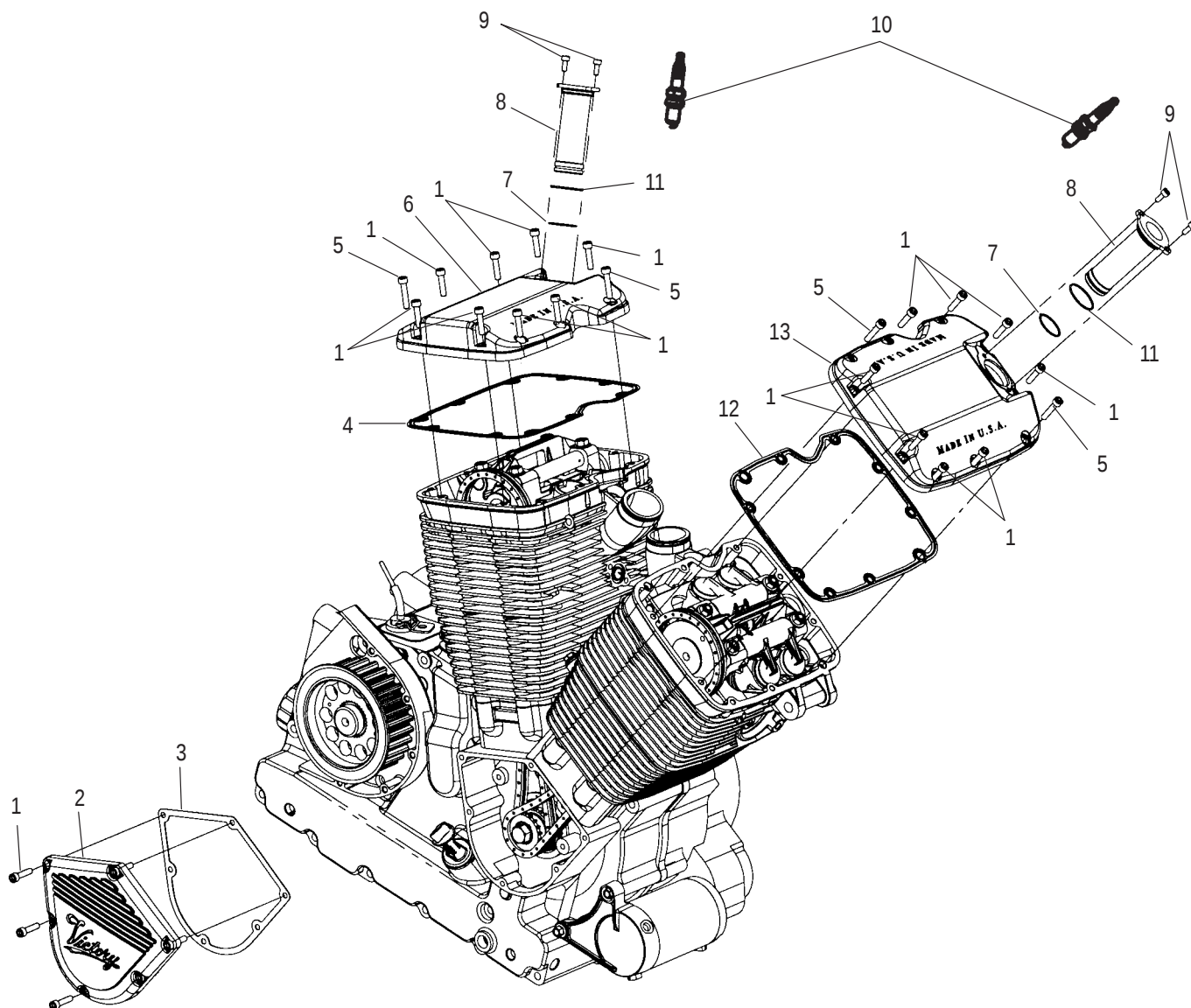
Ref.	Part No.	Qty.	Description
1	7517286	2	Bolt
2	3060009	2	Guide, Rotating Camchain
3	7516409	2	Bolt
4	5830117	2	Gasket, Tensioner
5	3060007	2	Tensioner, Camchain
6	7517259	4	Screw

Ref.	Part No.	Qty.	Description
7	7517257	4	Screw
8	3222091	2	Sprocket, 38T, Camshaft
9	3224063	2	Chain, Camshaft
10	3060011	1	Spacer
11	3060008	2	Guide, Fixed Camchain
12	7517271	2	Bolt

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CAM and VALVE COVERS

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

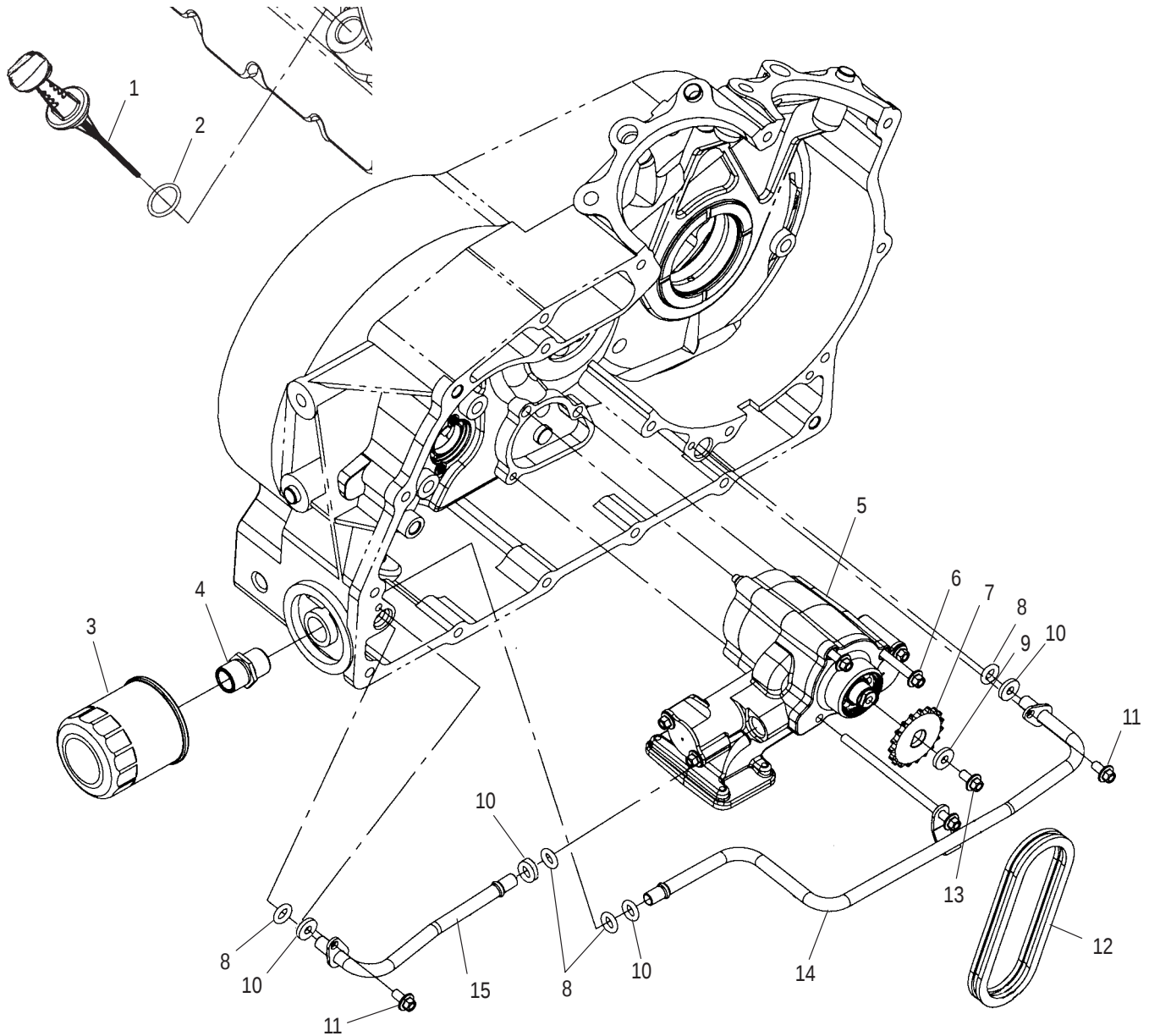


Ref.	Part No.	Qty.	Description
1	7517259	22	Screw
2	5132269	1	Cover, Cam Drive
3	5830118	1	Gasket, Cam Cover
4	5830142	1	Gasket, Valve Cover, Rear
5	7517301	4	Screw
6	5132266	1	Cover, Valve, Rear
7	5411279	2	O-Ring

Ref.	Part No.	Qty.	Description
8	5630726	2	Tube, Spark Plug
9	7517276	4	Screw
10	3070177	2	Plug, Spark, Champion RA8GHC
11	5411278	2	O-Ring
12	5830124	1	Gasket, Valve Cover, Front
13	5132265	1	Cover, Valve, Front

OIL PUMP MOUNTING

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

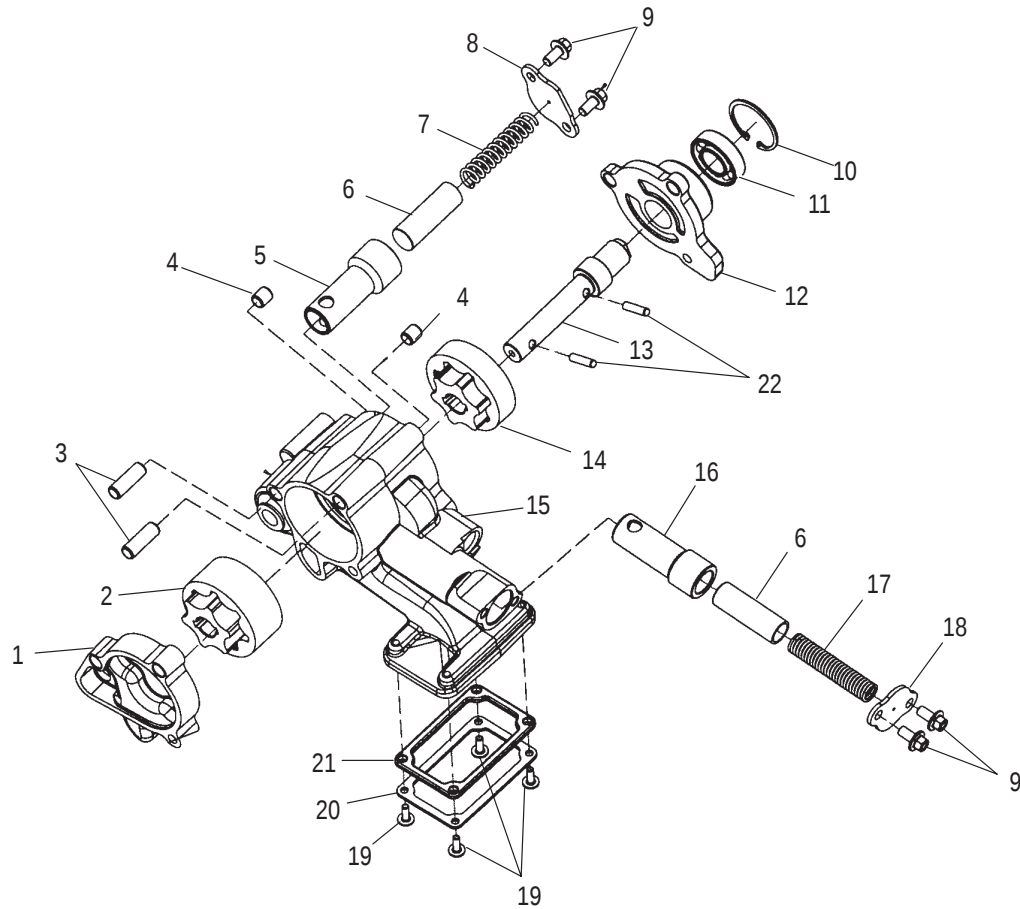


Ref.	Part No.	Qty.	Description
1	5433327	1	Dipstick, Oil Fill
2	5411331	1	O-Ring
3	3084963	1	Filter, Oil
4	2540023	1	Nipple
5	—	1	Asm., Oil Pump (See Oil Pump Pg. C11 for Details)
6	7517256	3	Screw
7	3221082	1	Sprocket, 19T

Ref.	Part No.	Qty.	Description
8	5411231	4	O-Ring
9	7556032	1	Washer, Flat
10	7556026	4	Washer, Flat
11	7517257	2	Screw
12	3224062	1	Chain
13	7517633	1	Screw
14	5242222	1	Tube, Oil, Filter/Crankcase
15	5242223	1	Tube, Oil, Pump/Filter

OIL PUMP

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

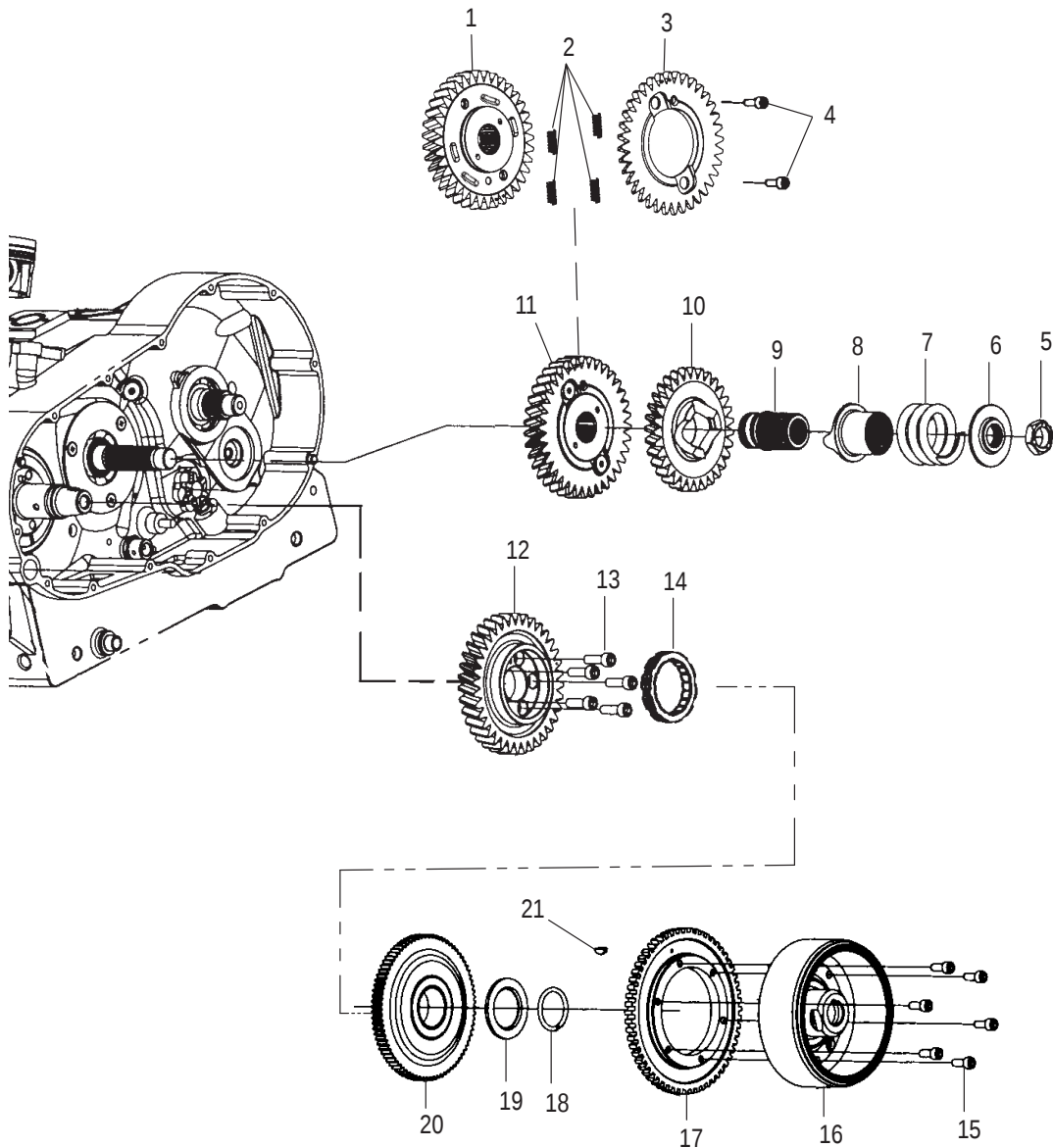


Ref.	Part No.	Qty.	Description
1	5132174	1	Base, Oil Pump Body
2	2540065	1	Rotor, Set Cooling
3	7663014	2	Dowel
4	7663007	2	Dowel
5	2540019	1	Body, Pressure Relief, Cooling
6	2540015	2	Piston, Pressure Relief, Cooling
7	2540014	1	Spring, Pressure Relief, Cooling
8	5211898	1	Plate, Retainer 1
9	7517257	4	Screw
10	7710403	1	Ring, Retaining
11	3513517	1	Bearing, Ball

Ref.	Part No.	Qty.	Description
12	5132169	1	Cover, Oil Pump
13	2540061	1	Shaft, Oil Pump
14	2540062	1	Rotor, Set, Lubrication
15	5132291	1	Body, Oil Pump
16	2540009	1	Body, Pressure Relief, Lubrication
17	2540018	1	Spring, Pressure Relief, Lubrication
18	5211899	1	Plate, Retainer 2
19	7517275	4	Screw
20	5242999	1	Plate, Support
21	2540020	1	Screen, Oil Intake
22	7661065	2	Pin, Solid

PRIMARY DRIVE

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

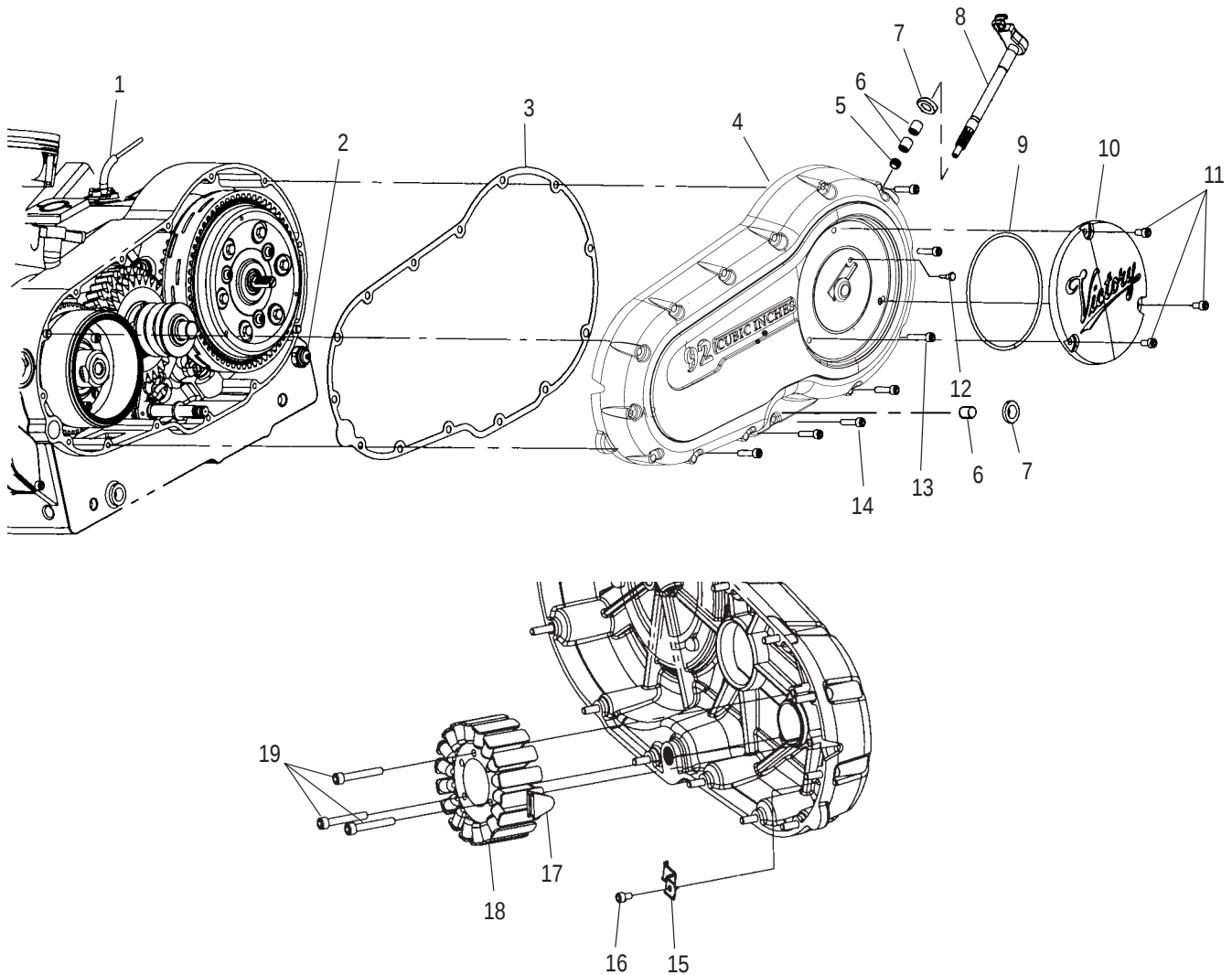


Ref.	Part No.	Qty.	Description
1	6230135	1	Gear, Drive Split
2	7041579	4	Spring, Split Gear
3	6230136	1	Gear, Backlash Split
4	7517348	2	Screw
5	7547019	1	Nut
6	5131699	1	Flange, Compensator
7	7041614	1	Spring, Compensator
8	6110017	1	Slider, Compensator
9	6110016	1	Compensator
10	6230157	1	Gear, Compensator, 30T
11	1341208	1	Asm., Split Gear, 36T (Incl. 1-4)

Ref.	Part No.	Qty.	Description
12	6230127	1	Gear, Crankshaft
13	7517260	5	Screw
14	4060156	1	Clutch, Starter Drive
15	7517272	6	Screw
16	3031005	1	Flywheel
17	3031006	1	Adaptor, Flywheel
18	7710490	1	Ring, Retaining, 35 Degree
19	7556038	1	Washer, Flat
20	1201744	1	Asm., Crankshaft Gear Starter Drive
21	7721122	1	Key, Woodruff

PRIMARY COVER

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

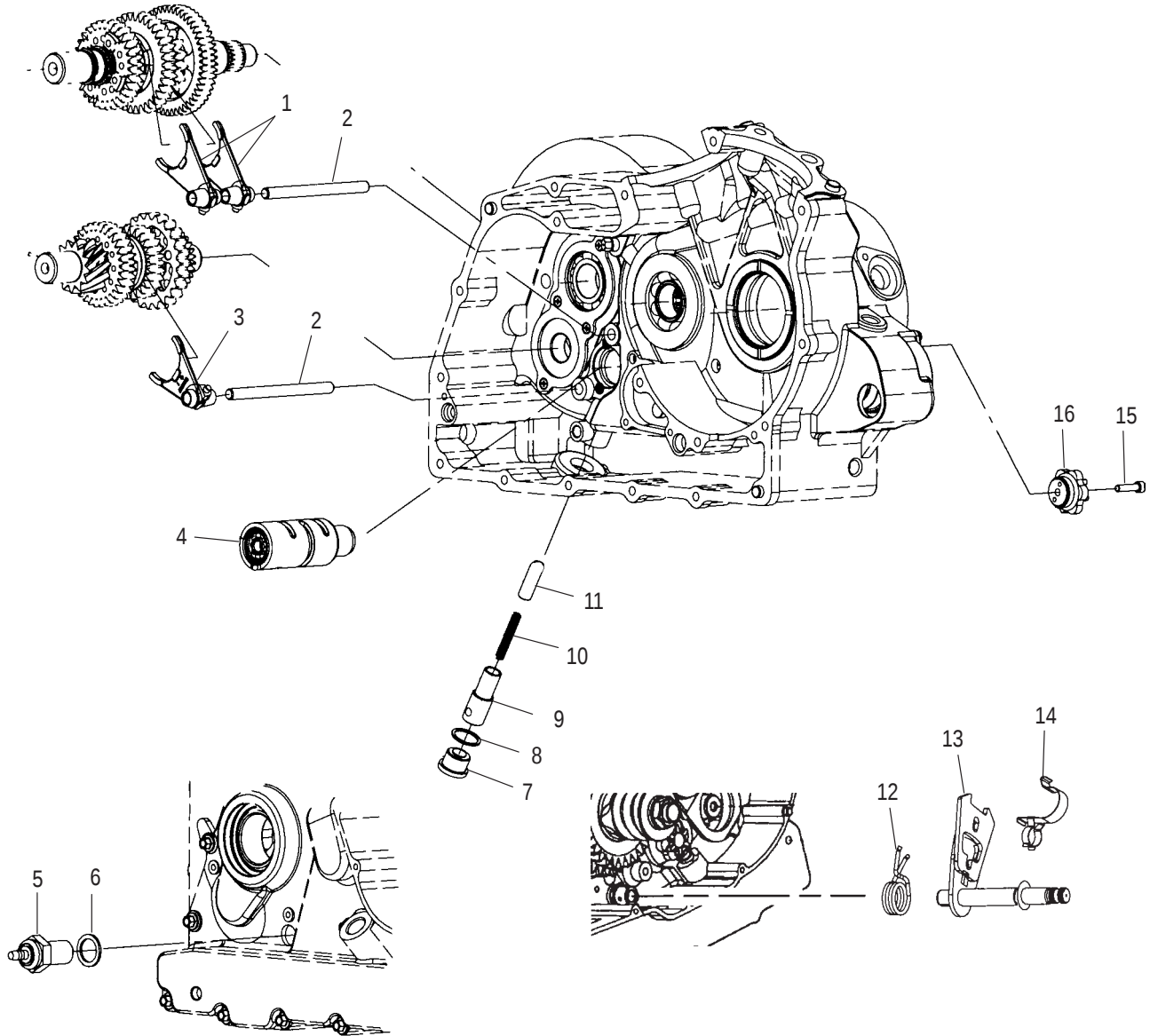


Ref.	Part No.	Qty.	Description
1	7517272	1	Sensor, Vehicle Speed (See Electrical Pg. B11, Ref. 12)
2		1	Screw
3	5830119	1	Sensor, Oil Pressure (See Electrical Pg. B11, Ref. 6)
4	1201933	1	Gasket, Primary Cover
5	3512106	1	Asm., Primary Cover (Incl. 5,6,7)
6	3552105	1	Bearing, Needle
7	3610059	3	Bearing, Needle
8	1080040	2	Seal
		1	Pinion, Clutch

Ref.	Part No.	Qty.	Description
9	5411499	1	O-Ring
10	5132268	1	Plate, Emblem
11	7517405	3	Screw
12	7517499	1	Screw
13	7517301	1	Screw
14	7517682	13	Screw
15	5243078	1	Clip, Stator Wire
16	7517515	1	Screw
17	5811837	1	Grommet
18	4060654	1	Stator
19	7517261	3	Screw

SHIFT FORKS/DRUM

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

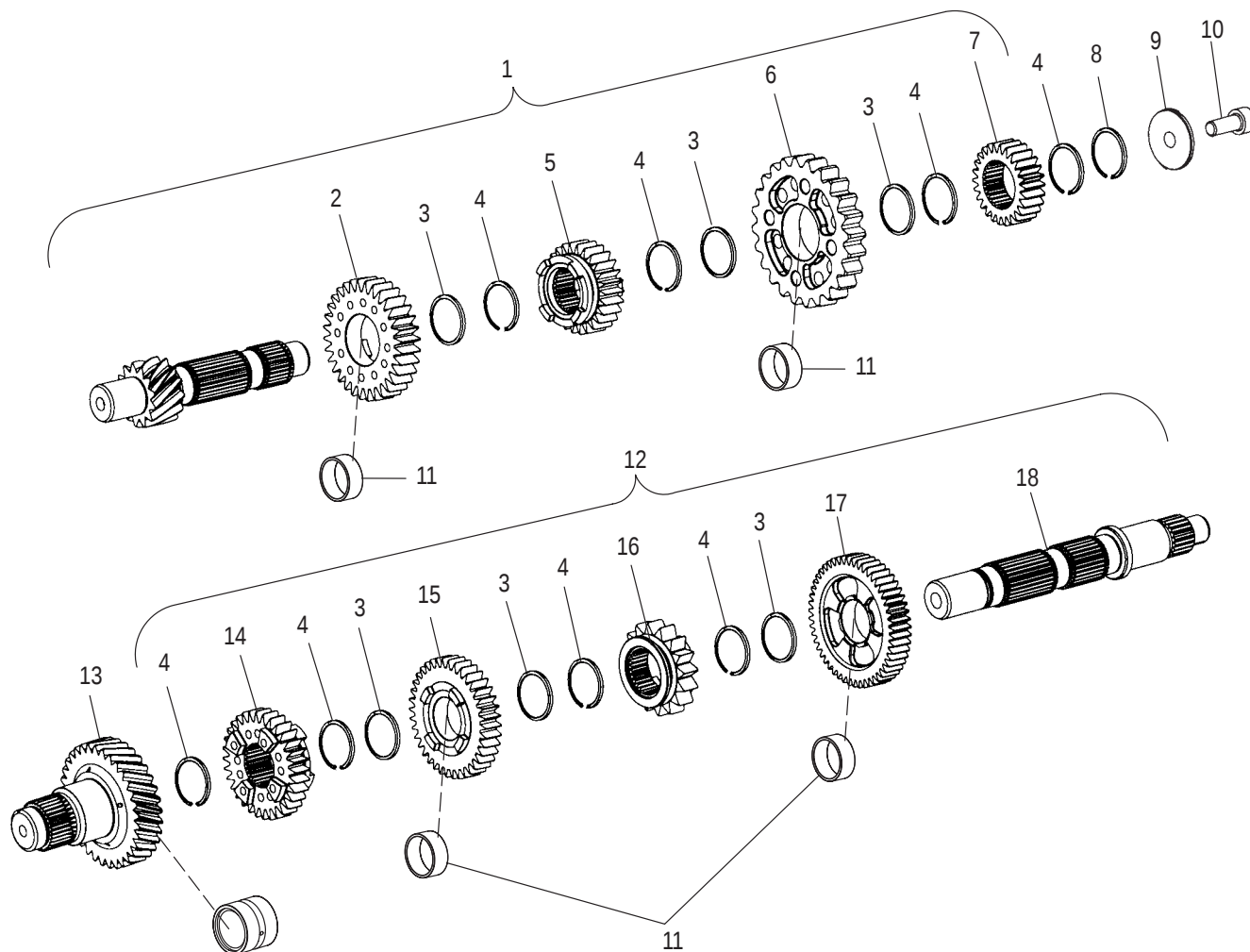


Ref.	Part No.	Qty.	Description
1	5132166	2	Fork, Mainshaft Shift
2	5132177	2	Rail, Shift
3	5132167	1	Fork, Countershaft Shift
4	1341212	1	Asm., Shifter Drum (Incl. Bearing, Drum, Pins)
	3513518	1	Bearing, Ball
	5131555	1	Drum
	7661023	2	Pin, Solid
5	_____	1	Switch, Neutral Indicator (See Electrical Pg. B11, Ref. 1)
6	7556154	1	Washer, Flat

Ref.	Part No.	Qty.	Description
7	5131488	1	Plug, Drain
8	7556039	1	Washer, Flat
9	5010464	1	Sleeve
10	7041581	1	Spring
11	5132479	1	Plunger
12	7041583	1	Spring
13	1341317	1	Asm., Shifter Ratchet (Incl. 12,14)
14	7041869	1	Spring
15	7517259	1	Screw
16	5131565	1	Star, Shifter

TRANSMISSION

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

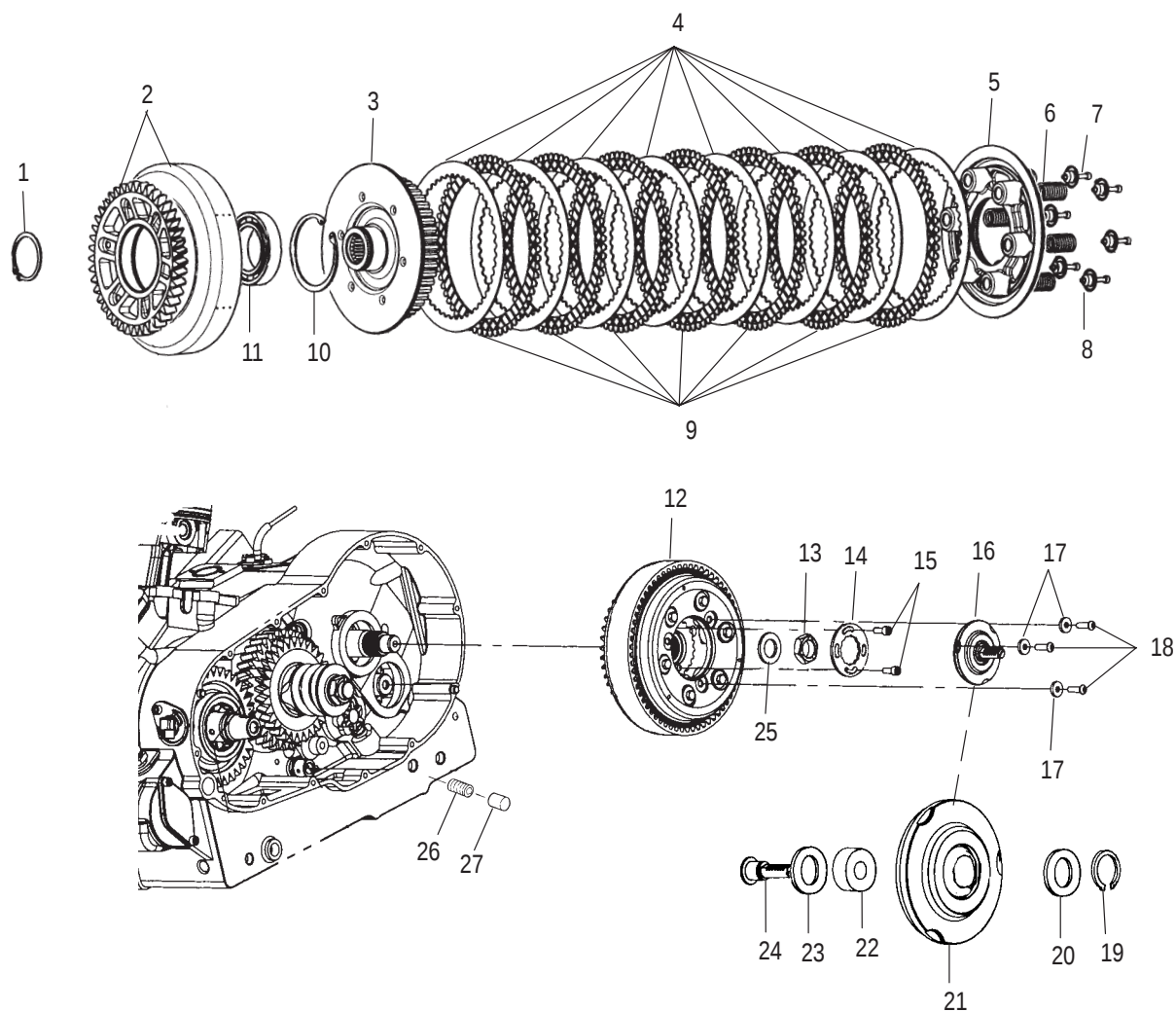


Ref.	Part No.	Qty.	Description
1	3230538	1	Asm., Countershaft (Incl. 1-7,11)
	6230117	1	Shaft, Counter
2	6230119	1	Gear, 2nd, Countershaft
3	5211756	6	Washer, Thrust
4	7710455	8	Ring, Retaining
5	6230168	1	Gear, 3rd, Countershaft
6	6230118	1	Gear, 1st, Countershaft
7	6230121	1	Gear, 4th, Countershaft
8	7710476	1	Ring, Retaining
9	7556139	1	Washer, Flat
10	7517587	1	Screw

Ref.	Part No.	Qty.	Description
11	3584006	4	Bearing, Roller
12	3230539	1	Asm., Mainshaft
			(Incl. 3,4,8,12,14,15,16,17)
13	1341213	1	Gear, 5th, Mainshaft (Incl. Bearing)
	3584007	1	Bearing, Roller
14	6230169	1	Gear, 2nd, Mainshaft
15	6230114	1	Gear, 3rd, Mainshaft
16	6230167	1	Gear, 1st, Mainshaft
17	6230115	1	Gear, 4th, Mainshaft
18	6230111	1	Shaft, Main

DRIVE CLUTCH

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

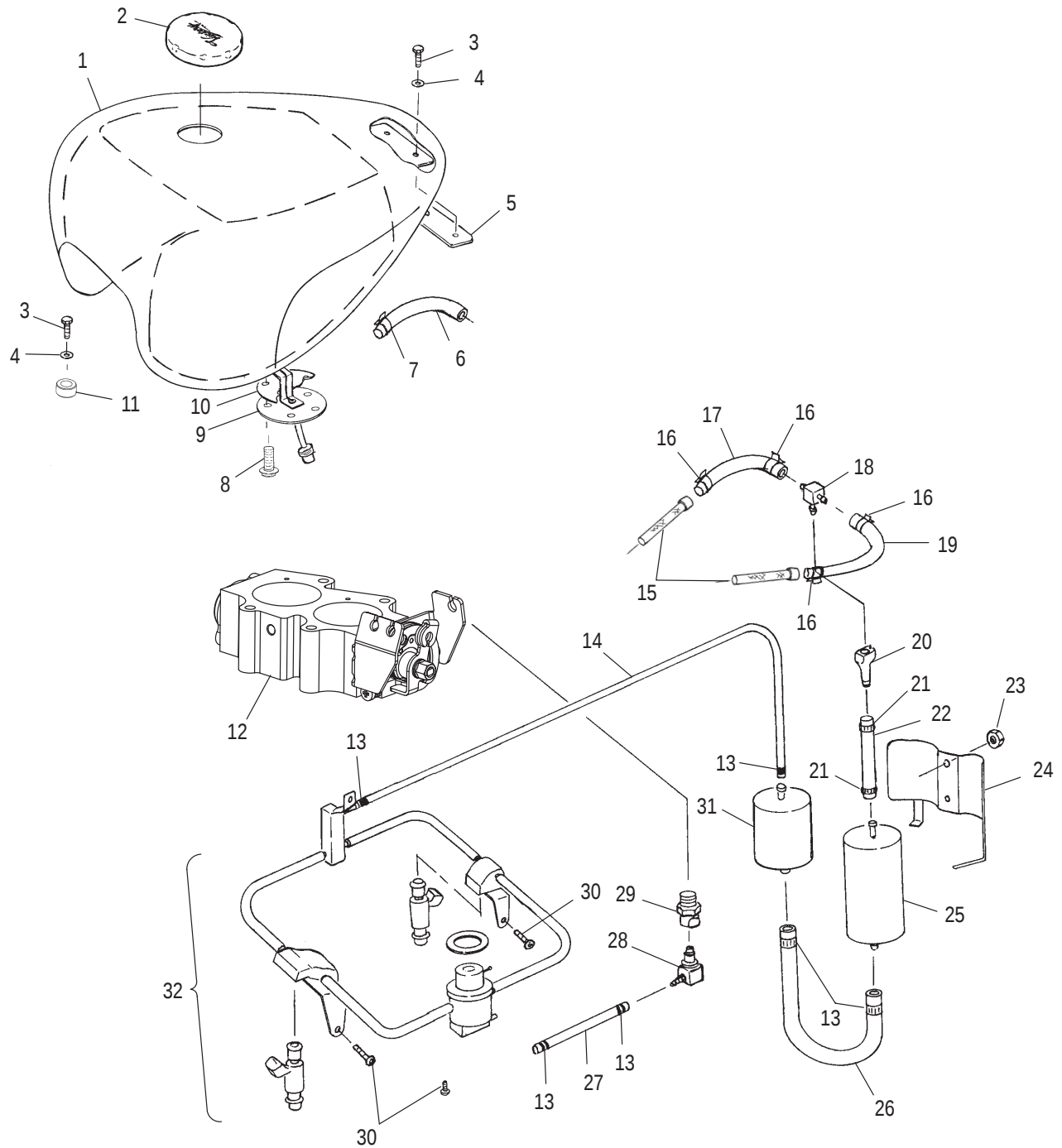


Ref.	Part No.	Qty.	Description
1	7710483	1	Ring, Retaining
2	1341298	1	Asm., Gear/Basket
3	5132178	1	Hub, Clutch
4	3230536	8	Plate, Separator
5	5132140	1	Plate, Pressure
6	7041610	6	Spring, Clutch
7	7517661	6	Screw
8	7556054	6	Washer, Flat
9	3230535	7	Plate, Friction
10	7710484	1	Ring, Retaining
11	3514322	2	Bearing, Ball
12	—	1	Asm., Clutch
	1321838	1	Asm., Clutch Pack (Incl. 4,9)
13	7547019	1	Nut
14	5244113	1	Washer, Lock, Plate

Ref.	Part No.	Qty.	Description
15	7517272	2	Screw
16	1341211	1	Asm., Rack Insert (Incl. 19,20,21,22,24)
17	7556032	3	Washer, Flat
18	7517596	3	Screw
19	7710462	1	Ring, Retaining
20	7556019	1	Washer, Spring
21	5131433	1	Insert, Pressure Plate
22	3513517	1	Bearing, Ball
23	7556075	1	Washer, Shim
24	6230123	1	Rack, Clutch
25	5131658	1	Washer, Hub
26	7051528	1	Plug
27	7517449	1	Screw Set

FUEL SYSTEM

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE



FUEL SYSTEM

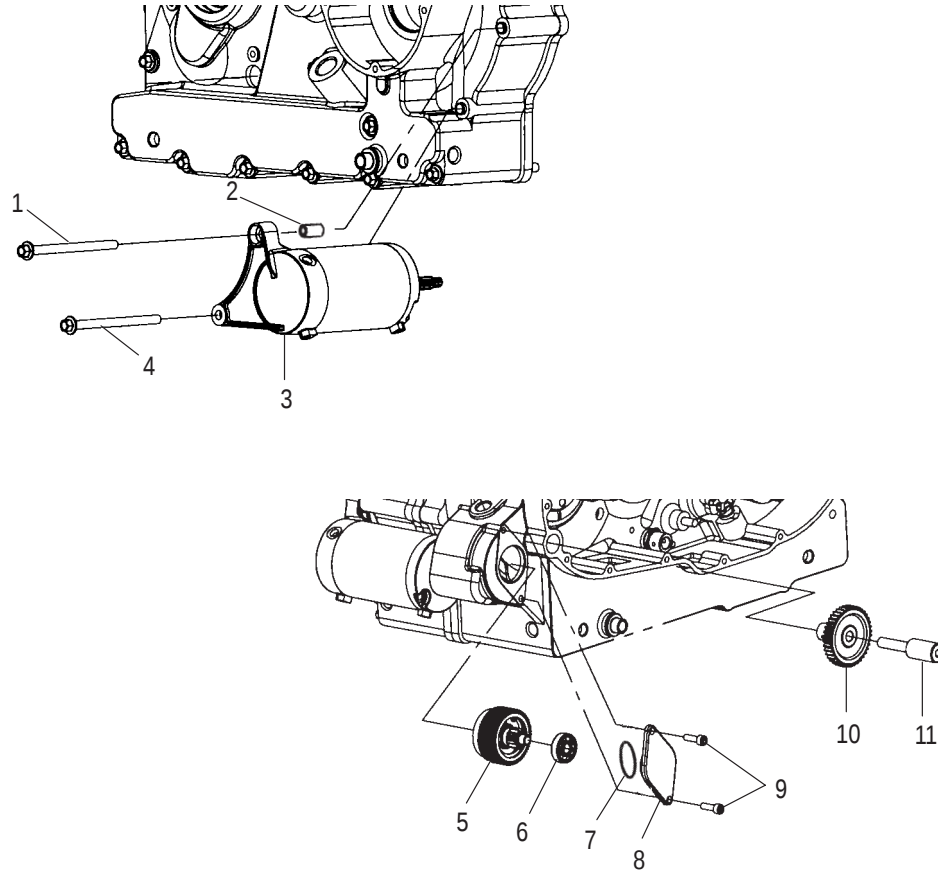
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Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1013050-301	1	Tank, Fuel, Champion Red	17	5411799	1	Hose, Tank, RH
	1013050-302	1	Tank, Fuel, Steel Gray	18	2520131	1	Disc-Quick, Fuel Feed, Male, Tee
	1013050-266	1	Tank, Fuel, Cruiser Black		1500199	1	O-Ring
2	5132333	1	Cap, Fuel	19	5411914	1	Hose, Tank, LH
3	7517723	4	Screw, Shoulder	20	2520136	1	Disc-Quick, Fuel Pump, Female
4	7556123	4	Washer, Flat	21	7080895	2	Clamp, Hose
5	5411796	2	Pad, Tank Mount, Rear	22	5411801	1	Hose, Quick Disc/Pump
6	2520147	1	Hose, Tank Vent	23	7547120	2	Nut
7	7080829	1	Clamp, Hose	24	5211889-067	1	Bracket, Fuel Pump, Top
8	7517725	5	Screw	25	2520128	1	Pump, Fuel
9	4010277	1	Sender, Fuel Level	26	5411802	1	Hose, Filter/Pump
10	5811851	1	Gasket, Fuel Sender	27	5411804	1	Hose, Fuel, Rail/Tank Return
11	5811878	2	Grommet, Rubber, Front	28	5131507	1	Disc-Quick, Fuel Line, Male
12	1253328	1	Asm., Throttle Body		1500199	1	O-Ring
13	7080894	6	Clamp, Hose	29	5131506	1	Disc-Quick, Fuel Tank, Female
14	5411803	1	Hose, Manifold/Filter	30	7517405	3	Screw
15	2530031	2	Filter, Fuel	31	2530028	1	Filter, Fuel, High Pressure
16	7080790	4	Clamp, Double Band Hose	32	2520132	1	Asm., Fuel Rail

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STARTER MOTOR

SPORT CRUISER V00CS15DC and SPORT CRUISER V00CS15DD and SPORT CRUISER V00CS15DE and SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE and SPORT CRUISER V00CS15CC and SPORT CRUISER V00CS15CD and SPORT CRUISER V00CS15CE

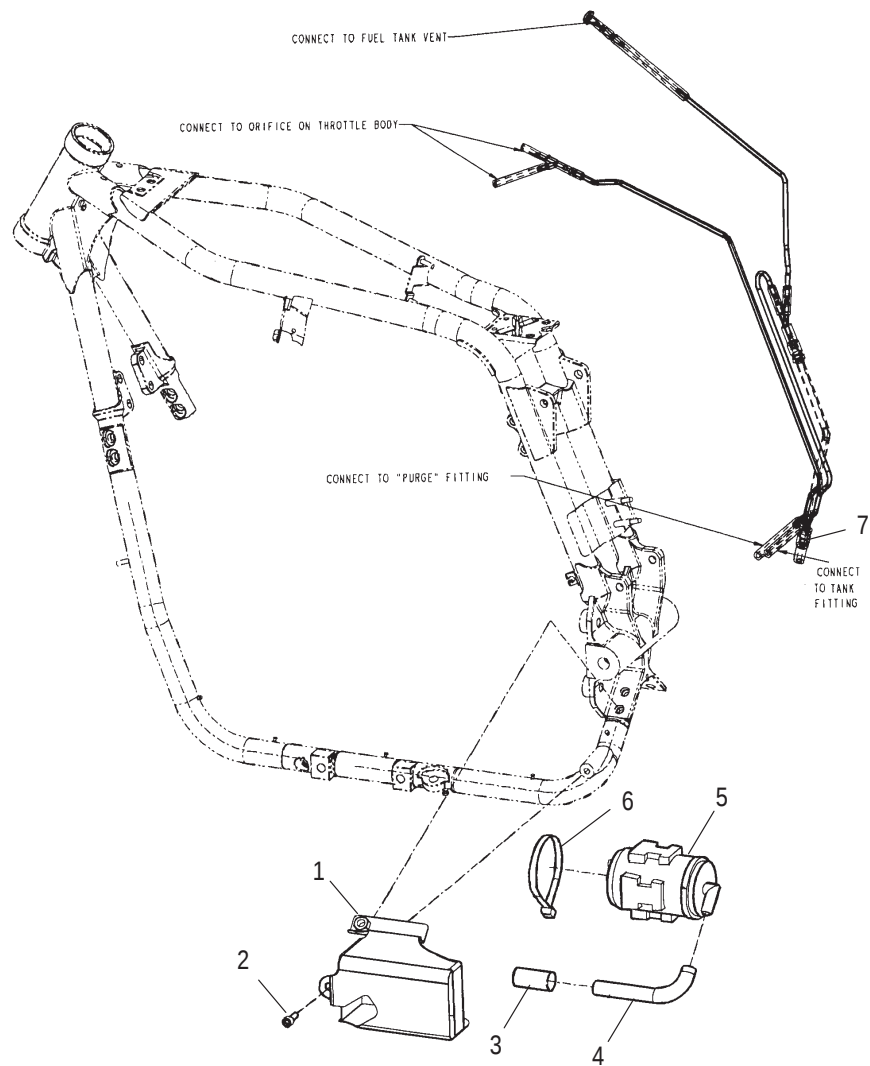


Ref.	Part No.	Qty.	Description
1	7517409	1	Screw
2	7663005	2	Dowel
3	4060155	1	Starter
4	7517719	1	Screw
5	3230543	1	Clutch, Torque Limiting
6	3513518	1	Bearing, Ball

Ref.	Part No.	Qty.	Description
7	5411278	1	O-Ring
8	5132276	1	Cap, Bearing
9	7517384	2	Screw
10	6230128	1	Gear, Idler
11	5020905	1	Shaft, Idler, Mounting

EVAP SYSTEM

SPORT CRUISER V00CS15LC and SPORT CRUISER V00CS15LD and SPORT CRUISER V00CS15LE



Ref.	Part No.	Qty.	Description
1	1013188	1	Bracket
2	7517410	1	Screw
3	7080932	1	Filter, Vent Line
4	5411870	1	Hose, Vent

Ref.	Part No.	Qty.	Description
5	2520192	1	Filter, Activated Charcoal
6	7080924	1	Cable Tie
7	2520202	1	Hose

PART NUMBER INDEX

SPORT CRUISER V00CS15(DC)(DD)(DE)(LC)(LD)(LE)

Part No.	Ref. No.	Grid No.	Part No.	Ref. No.	Grid No.	Part No.	Ref. No.	Grid No.
1012719	19	A7	1500170	7	A11	2201175	28	B4
1012747-067	4	C2	1500173	6	B5	2201176	11	B3
1012817-1111	7	A6	1500178	21	B5	2201182	5	B3
1012817-1112	7	A6	1500199	18	D4	2201215	3	B3
1012817-266	7	A6		28	D4	2201216	4	B3
1012861	10	B13	1500201	8	B11	2201217	17	B3
1012862	14	B13	1500206	2	B5	2201218	18	B3
1012890	16	B4	1500207	3	B5	2201229	11	A10
1012891	15	A8	1500210	1	B5	2201230	15	A10
1012892	19	B4	1500211	14	B5	2201281		C6
1012925-067	11	A5	1500230	12	B5	2201282		C6
1012926-067	14	A5	1500274	17	B5	2201356	1	A14
1012953-067	13	A6	1500292	19	B5	2201357	5	B6
1012961	12	A6	1500293	20	B5	2201434	4	C3
1012965-067	4	B7	1500294	4	B5	2201592	6	B2
1013001-067	5	A7	1500295	11	B5	2410094	7	B10
1013041	8	B1	1500305	22	B5	2410098	1	B10
1013050-266	1	D4	1520232	5	A13	2410101	5	B7
1013050-301	1	D4		8	A14	2410102	10	B1
1013050-302	1	D4	1520253	6	A13	2410135	9	B2
1013051-067	6	A5		7	A14	2410161	22	A6
1013077	13	A8	1820602		A11	2410175	2	B7
1013089	10	B13	1820603		A11	2410181	13	B6
1013090	1	A8	1820604	15	A11	2433005	12	B2
1013123-067	1	B14	1820605	11	A11	2433007	12	B2
1013149	10	A6	1820606	23	A11	2433010	4	B2
1013150	10	A6	1820607	25	A11	2433011	4	B2
1080002-067	3	A7	1820608	2	A11	2434016	2	B10
1080003-067	5	B10	1910216	14	A13	2434017	2	B10
1080014-067	22	B6	1910257	12	A13	2434019	3	B10
1080019	1	B1	1910266	4	B4	2460595		B10
1080040	8	C13	1910323	10	A14	2460633		B10
1201729	6	C3	1910355	14	B3	2460692	21	A6
1201744	20	C12	1910358	26	B4			B10
1201914		C4	1910359	12	B4	2460695	21	A6
1201933	4	C13	1910374	28	B4			B10
1240030	12	B12	1910378	9	B3	2460774	22	A6
1253173	15	C1	1910395	11	B3	2520128	25	D4
1253233	12	D4	1910406	3	B4	2520131	18	D4
1321838	12	D2	1930835	16	B3	2520132	32	D4
1341208	11	C12	1930836	12	B3	2520136	20	D4
1341211	16	D2	1930840	15	B3	2520147	6	D4
1341212	4	C14	1930841	11	B3	2530028	31	D4
1341213	13	D1	1930848	8	B3	2530031	15	D4
1341298	2	D2		1	B4	2540009	16	C11
1341317	13	C14	1930882	7	B4	2540014	6	C11
1500016	13	B5	2010185	29	A10	2540015	5	C11
1500066	10	B5	2050079	2	B3	2540018	17	C11
1500074	9	B5	2201170	11	B3	2540019	4	C11
1500093	7	B5	2201171	28	B4	2540020	21	C11
1500103	16	B5	2201173	11	B3	2540023	4	C10
1500168	24	A11		28	B4	2540043	2	B12
1500169	27	A11	2201174	28	B4	2540061	12	C11
						2540062	14	C11

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2540065	2	C11	3513524	12	C5	4110242	6	B3
2670186	1	A10	3513525	15	C5	4110257	18	A10
2670188	12	A5	3514313	21	C5	4140011	3	B6
2670193	7	A10	3514322	11	D2	5010403	2	A14
2682421	2	B9	3514329	16	B4	5010429	12	A14
2871985		A11	3514336	10	C5	5010430	2	C5
2872438	1	B7	3514344	6	A11	5010441	3	A14
3021077	5	C6	3514345	1	A11	5010445	15	A7
3021082	3	C3	3514346	22	A11	5010464	9	C14
3021092	16	C6	3552105	6	C13	5010474	6	B12
3021093	16	C6	3554507	16	A11	5020905	11	D5
3022038	7	C7	3554510	17	A11	5020925	12	A7
3022040	11	C7	3584006	11	D1	5020946	11	A10
3022042	5	C7	3584007	8	C5	5020953	1	C5
3022043	6	C7		13	D1	5131433	21	D2
3022045	9	C7	3585707	5	C3	5131475	15	C6
3022046	18	C7	3610056	11	B14	5131476	14	C6
3022048	1	C7	3610057	9	B14	5131488	7	C14
3022049	2	C7	3610059	7	C13	5131491	8	C6
3022062	13	C7	3610064	4	C6	5131496	13	A11
3023007	5	C3		12	C7	5131497	10	A11
3031005	16	C12	3610069	26	A11	5131506	29	D4
3031006	17	C12	3610077	20	A11	5131507	28	D4
3060007	5	C8	4010130	4	B10	5131555	4	C14
3060008	11	C8	4010136	11	B10	5131559	10	B14
3060009	2	C8	4010151	12	B6	5131562	14	A10
3060011	10	C8	4010152	7	B6	5131565	16	C14
3070177	10	C9	4010153	16	A6	5131654	12	A10
3084963	3	C10			B10	5131655	15	A10
3211084	12	B14	4010154	15	A6	5131657	1	B3
3221082	7	C10			B10	5131658	25	D2
3221083	11	C3	4010160	3	B1	5131664-067	6	C2
3222091	8	C8	4010225	8	B11	5131671	7	A13
3224062	12	C10	4010256	14	A6	5131699	6	C12
3224063	9	C8	4010268	12	B11	5131743	3	C6
3230535	9	D2	4010270	3	B11	5131779	15	C7
3230536	4	D2	4010277	9	D4	5131780	15	C7
3230538	1	D1	4030064	9	B2	5131791	23	C5
3230539	12	D1	4030065	5	B2	5131792	4	C5
3230543	5	D5	4040072	17	B6	5131793	22	C5
3280261	13	B1	4040076	10	B11	5131857	29	A8
3512106	5	C13	4040077	7	B11	5131859	8	B14
3513506	8	A5	4040078	11	B11	5131860	2	C3
3513509	3	A13	4060155	3	D5	5131908	6	A7
	4	A14	4060156	14	C12	5131943	3	A6
3513511	25	C5	4060654	18	C13	5131953	12	A11
3513512	13	C5	4110211	6	B11	5131978	9	A14
3513515	6	C5	4110217	9	B11	5131981	3	B2
3513517	10	C11	4110235	1	B11	5132008	19	A8
	22	D2	4110238	27	B4	5132009	2	A8
3513518	20	C5	4110239	2	B11	5132010	21	A8
	4	C14	4110240	8	A10	5132011	8	A8
	6	D5	4110241	2	A10	5132020	5	A12
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5132048	4	A8	5224472	1	B6		2	C10
5132074	9	A13	5241850	2	B1	5411334	25	A8
5132114	11	A8	5241889	6	A6	5411338	5	B12
5132115	17	A8	5242202	3	A5	5411350	17	B1
	17	B4	5242222	14	C10	5411351	19	B6
5132139	18	C5	5242223	15	C10		8	B7
5132140	5	D2	5242448	26	A10	5411356	17	B12
5132164	13	C3	5242999	20	C11	5411364	16	A8
5132166	1	C14	5243033	10	B12	5411367	13	A7
5132167	3	C14	5243078	15	C13	5411472	4	A5
5132169	11	C11	5243128	4	A10	5411499	9	C13
5132174	1	C11	5243129-1111	1	A12	5411522	11	A7
5132177	2	C14	5243129-1112	1	A12	5411525	17	A14
5132178	3	D2	5243129-266	1	A12	5411570	4	B6
5132225	3	A12	5243131	22	A6	5411571	6	B6
5132226	19	C5	5243226-067	4	B13	5411579	7	B12
5132233	22	A6	5243286	15	B1	5411584	13	A13
5132265	13	C9	5243302	23	A6	5411621	18	A8
5132266	6	C9	5243551	23	B4		15	B4
5132267	4	B14	5243654	16	B14	5411628	4	A12
5132268	10	C13	5243738	14	A14	5411711	20	A8
5132269	2	C9	5243767-067	26	A8	5411745	6	A9
5132270	3	C5	5243955-266	7	B7	5411777	6	A12
5132275	13	A14	5243971	7	B9	5411789	3	B12
5132276	8	D5	5243984	19	A14	5411796	5	D4
5132282	3	C7	5244041-067	28	A8	5411799	17	D4
5132283	3	C7	5244042-067	28	A8	5411801	22	D4
5132291	15	C11	5244076	25	B4	5411802	26	D4
5132303	27	A8	5244085	5	B1	5411803	14	D4
5132304	27	A8	5244113	14	D2	5411804	27	D4
5132314	11	A14	5244114	7	B14	5411820	11	A13
5132323	8	A13	5244277	14	B6		15	A14
5132327	10	A7	5244305	7	C6	5411838	14	B12
5132333	2	D4	5244306	10	C6	5411874	8	A11
5132426	6	A14	5244307	10	C6	5411914	19	D4
5132436	21	A11	5244334	19	A11	5432692	9	A10
5132437	9	A11	5244461-266	18	B6	5432695	12	B1
5132438	18	A11	5244477	27	C5	5432715	31	A10
5132479	11	C14	5311055-067	16	B6	5432767	14	A7
5132550	5	A11	5333546	20	C7	5432965	1	A6
5132551	3	A11	5333558	2	A13	5432992	22	A6
5210868	23	B6	5333767	24	A10	5433039	28	A10
5211756	3	D1	5333768	10	A13	5433070	21	A10
5211770	7	B13	5333799	6	A10	5433071	19	A10
5211773	16	C5	5410414	4	B9	5433140	23	A10
5211774	11	C5	5410424	2	B6		11	B4
5211817	7	C5	5411231	8	C10	5433193	5	A5
5211830-067	3	C2	5411255	30	A10	5433202	9	B2
5211872-067	20	B1	5411256	10	A10	5433203	9	B2
5211889-067	24	D4	5411278	11	C9		13	B2
5211898	7	C11		7	D5	5433327	1	C10
5211899	18	C11	5411279	7	C9	5433347	13	B14
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5433466	2	C1	7041610	6	D2	7517260	13	C12
5433469	18	C1	7041614	7	C12	7517261	14	C7
5433470	11	C1	7041624	4	A11		19	C13
5433471	10	C1	7041771	3	A8	7517269	5	C3
5433482	4	A6	7041806	22	B4	7517271	12	C8
5433698	10	B9	7041869	14	C14	7517272	8	B10
5433708	22	A6	7041871	6	B1		9	B11
5630726	8	C9	7041891	14	A11		6	B14
5811529	9	B1	7041913	18	B5		15	C12
5811539	2	B2	7051528	12	C3		1	C13
5811837	17	C13		26	D2		15	D2
5811851	10	D4	7051538	10	C3	7517275	19	C11
5811866	20	C1	7052186	4	B12	7517276	24	C5
5811867	3	C1	7077825	6	B8		9	C9
5811868	14	C1	7077826	2	B8	7517286	1	C8
5811869	16	C1	7077930	8	B8	7517301	5	C9
5811871	9	C1	7077932	5	B8		13	C13
5811878	11	D4	7077936	3	B8	7517348	4	C12
5811897	9	B13	7077937	1	B8	7517350	7	A8
5811898	11	B13	7077942	10	B8	7517358	9	A5
5811908	12	C1			B10		1	A7
5811937	1	B9	7078381	4	B8		2	A9
5830117	4	C8	7078401	7	B8		13	B13
5830118	3	C9	7078406	9	B8	7517359	24	A8
5830119	3	C13	7080138	13	A5		2	B14
5830124	12	C9		18	A7	7517361	5	A10
5830142	4	C9		3	A10	7517364	15	B5
5910053-067	7	A9	7080715	12	B13	7517365	5	B5
6110016	9	C12	7080737	20	A6	7517366	8	A10
6110017	8	C12	7080783	8	B6	7517367	1	A9
6230111	18	D1		3	B7	7517368	24	B1
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6230115	17	D1		10	B7	7517370	1	B12
6230117	1	D1	7080790	16	D4	7517381	1	A13
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6230123	24	D2	7080858	17	C1		11	C13
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6230128	10	D5	7080894	13	D4	7517409	2	C4
6230135	1	C12	7080895	21	D4		1	D5
6230136	3	C12	7080906	13	B12	7517410	3	B13
6230157	10	C12	7080918	20	A10	7517419	10	B3
6230167	16	D1	7516409	3	C8	7517420	27	A10
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7010085	15	A5		11	C10	7517458	5	B13
7010088	17	A6		8	C11	7517470	4	A13
7041579	2	C12	7517259	3	B14		16	A14
7041581	10	C14		6	C8	7517479	9	B6
7041583	12	C14		1	C9		11	B7
7041592	10	C7		15	C14		6	B10
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7517484	2	A6	7547014	13	C6	7556071	8	A12
7517494	14	B1	7547017	12	C6		13	B4
7517499	12	C13	7547019	5	C12	7556075	23	D2
7517506	12	A8		13	D2	7556088	21	B1
7517508	8	A7	7547020	5	B14	7556093	7	B1
7517510	10	A8	7547039	10	A5	7556113	16	B12
	2	A12		9	A6	7556121	8	A9
7517513	14	A8		4	A7		5	C1
7517515	16	C13		9	A9	7556123	5	A14
7517516	4	B11		2	B13		4	D4
7517517	14	B2	7547041	15	B6	7556133	3	B9
7517523	16	B1		6	B7	7556139	9	D1
	5	B9		9	B10	7556154	6	C14
7517524	11	A6	7547048	17	A7	7571637	2	A5
	2	C2	7547050	20	B4	7621478	15	B14
7517525	1	B13	7547062	9	A8	7661016	18	B4
7517526	8	A6	7547076	7	A7	7661020	9	C5
	10	A9	7547077	10	B6	7661021	14	C5
	7	C2		5	B11	7661023	4	C7
7517554	8	C2	7547080	1	C6		4	C14
7517571	10	B2	7547091	11	B6	7661027	1	A5
7517573	11	B12	7547120	19	A6	7661045	7	C3
7517586	25	A10		22	B1	7661064	5	A9
7517587	10	D1		5	B4	7661065	22	C11
7517591	8	B2		9	B12	7661073	14	B4
7517596	18	D2		14	B14	7661074	5	A8
7517630	15	A10		23	D4	7661081	8	B9
	13	B3	7547122	8	B5	7661092	9	B9
7517633	13	C10	7547123	5	C2	7663005	4	C4
7517638	24	B4	7547126	18	B1		2	D5
7517661	7	D2	7555986	11	C6	7663007	5	C4
7517663	1	C2	7556019	20	D2		6	C6
7517680	6	A8	7556021	16	A7		13	C11
7517681	23	B1	7556023	17	C7	7663008	1	C4
7517682	14	C13	7556026	10	C10		9	C6
7517690	1	C1	7556028	7	B3	7663010	9	C3
7517704	6	B4		2	B4	7663014	3	C11
7517705	5	A6	7556032	9	C10	7710403	9	C11
7517712	2	A7		17	D2	7710446	7	A5
7517719	3	C4	7556038	19	C12	7710455	4	D1
	4	D5	7556039	8	C14	7710462	19	D2
7517723	3	D4	7556043	2	C6	7710476	8	D1
7517725	8	D4	7556045	6	B9	7710479	1	C3
7517726	4	C1	7556046	23	A8	7710483	1	D2
7517727	18	A14	7556054	8	D2	7710484	10	D2
7517728	4	B1	7556064	18	A6	7710490	18	C12
7517770	1	B2		11	B1	7710493	22	A8
7517797	26	C5		11	B2	7721122	8	C3
7517816	19	C1		8	B12		21	C12
7546704	19	B1	7556067	20	B6	8360057-20	10	B4
7546805	6	B13		9	B7	8450082	9	B4

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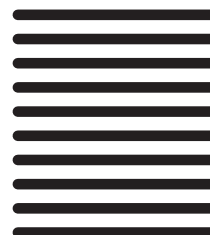
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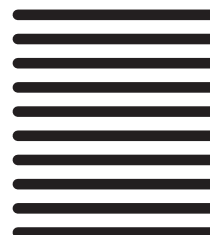
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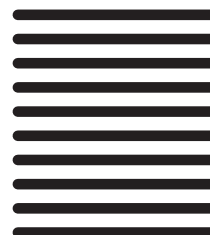
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