

2001 Deluxe Cruiser

Model #V01CD15(CC)(CH)(CI) Model #V01CD15(DA)(DB)(DC)(DH)(DI) Model #V01CD15(LC)(LH)(LI) Model #V01CD15(UC)(UH)(UI)



E 2000 Polaris Sales Inc.

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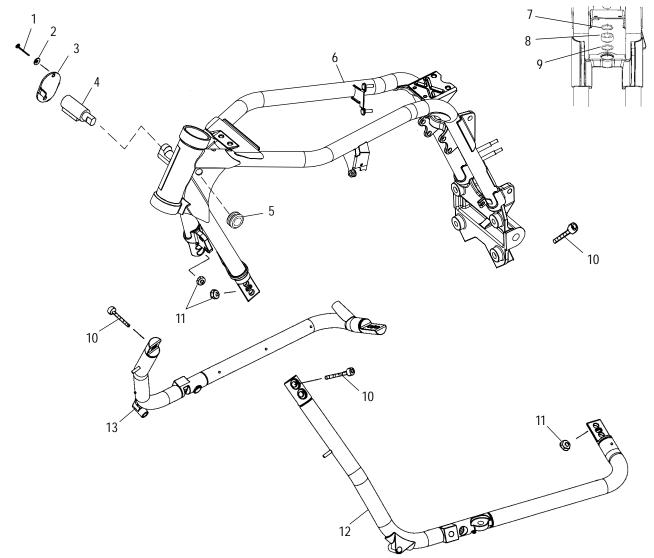
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The illustrations used in this Parts Manual are for reference to replacement parts only. This manual is not to be used for assembly.

MAIN FRAME

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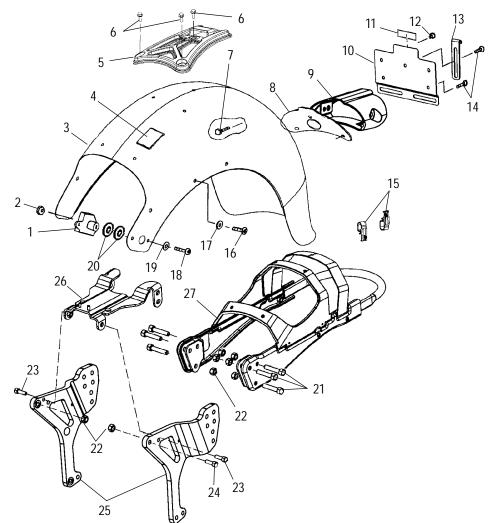


Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to the Electronic Catalog, which is updated monthly.

Ref	. Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	7661027	1	Pin, Knurled	8	3514353	1	Bearing, Spherical
2	7571637	1	Washer, Wave	9	7556185	1	Spacer
3	5242202	1	Cap, Fork Lock	10	7517358	8	Screw
4	7010085	1	Lock, Front Fork	11	7547039	8	Nut
5	5411472	1	Grommet, Head Casting	12	1013273-067	1	Tube, Frame, Lower, LH
6	1013233-067	1	Frame, Main		1013443-067	1	Tube, Frame, Lower, LH (Cal.)
7	7710509	1	Ring, Retaining	13	1013288-067	1	Tube, Frame, Lower, RH

SUBFRAME and REAR FENDER

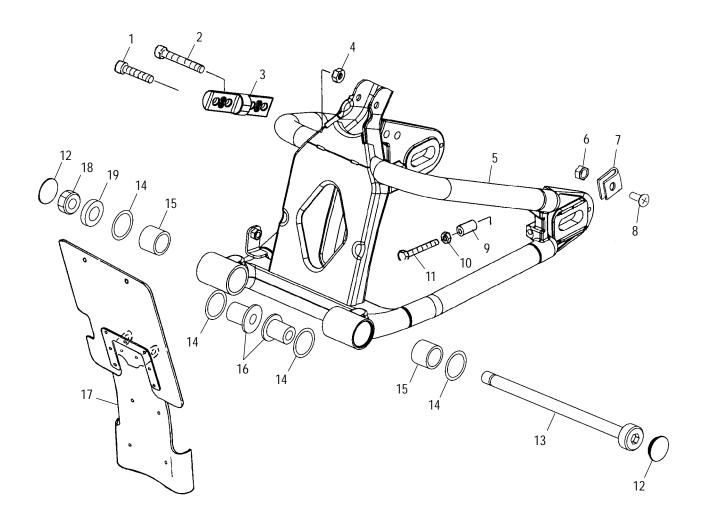
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Ref.	Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	7010088	1	Lock, Seat	13	5241885	1	Retainer, License Plate
2	7547120	2	Nut	14	7517494	3	Screw
3	1013025A9	1	Fender, Rear, Navy Blue/Cashmere	15	7080737	5	Clip, Electrical
	1013025A6 1013025-266	1	Fender, Rear, Black/Steel Gray Fender, Rear, Cruiser Black	16	7517840	6	Screw
	1013025-265		Fender, Rear, Antares Red	17	5132668	6	Bushing, Fender, Rear
	1013025-264	1	Fender, Rear, Kyso Blue	18	7517355	2	Screw
4	5811941	4	Pad, Rubber, Tandem Seat	19	7556064	2	Washer, Flat
5	5433482	1	Bracket, Tandem Seat	20	5132374	2	Spacer
6	7517750	3	Screw	21	7516920	6	Screw
7	7517886	3	Screw	22	7547039	2	Nut
8	5812043	1	Gasket, Tail Mount	23	7517835	2	Screw
9	5132513	1	Mount, Tail	24	7517827	4	Screw
10	2632352 1013289	1 1	Bracket, License Plate Asm., License Plate (Canada)	25	5244574 5244575	1 1	Subframe, LH Subframe, RH
11	5432992	1	Reflector, Rear, Red	26	1012961-067	1	Cover, Subframe
12	5411323	2	Bumper, Grommet	27	1013235	1	Subframe, Modular

SWING ARM

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15DH and DELUXE CRUISER V01CD15DI and DELUXE CRUISER V01CD15LH and DELUXE CRUISER V01CD15LH and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL AND DELUXE CRUISER V

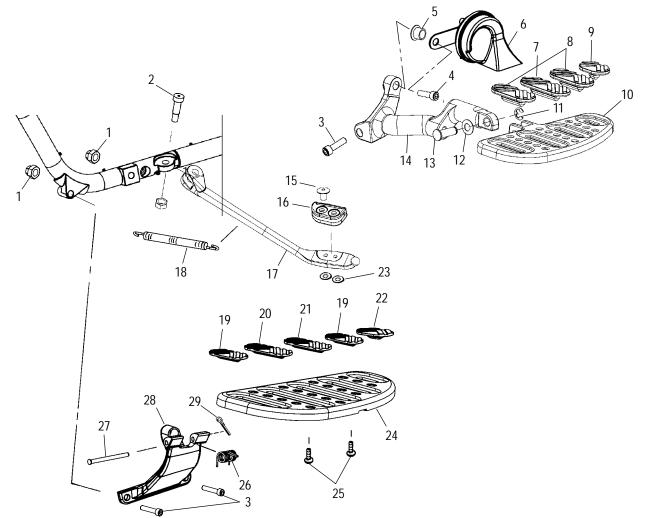


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Ref.	Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	7517358	2	Screw	11	7517508	2	Screw
2	7517712	2	Screw	12	5132481	2	Cap, Swing Arm Pivot
3	1013255-067	1	Link	13	5132890	1	Shaft, Swing Arm Pivot
4	7547039	4	Nut	14	5411367	4	O-Ring
5	1013532-067	1	Arm, Swing	15	5432767	2	Bushing, Swing Arm
6	7547120	1	Nut	16	5010445	2	Sleeve, Swing Arm
7	7080983	1	Clamp, Brake, Rear	17	1012719	1	Fender, Inner
8	7517705	1	Screw	18	7547048	1	Nut, FLEXLOC
9	5131908	2	Spacer, Swing Arm Alignment	19	7556021	2	Washer
10	7547076	2	Nut		•	•	•
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FLOORBOARD and SIDE STAND

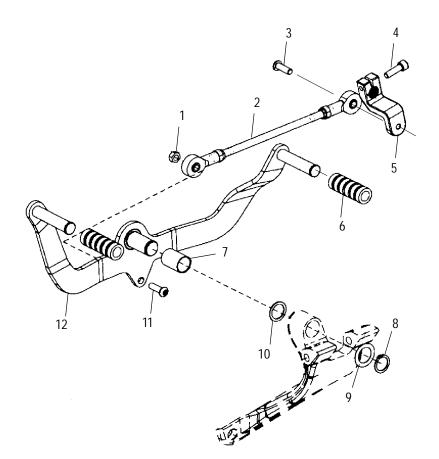
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ef	. Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	7547039	5	Nut	16	5411745	1	Pad, Side Stand
2	7517404	1	Screw	17	5910052	1	Stand, Side
3	7517526	2	Screw	18	7042047	1	Spring, Side Stand
4	7517554	1	Screw (LH Side Only)	19	5411267	4	Pad 1 and 4, Floorboard
5	5132658	1	Spacer	20	5411268	2	Pad 2, Floorboard
6	4010433	1	Horn	21	5411269	2	Pad 3, Floorboard
7	5411671	2	Pad, Floorboard, Passenger, #2	22	5411270	2	Pad 5, Floorboard
8	5411670	2	Pad, Floorboard, Passenger, #1, #3	23	7556121	2	Washer, Flat
9	5411672	2	Pad, Floorboard, Passenger, #4	24	5132228	1	Floorboard, LH
10	5131989	1	Footrest, Passenger, LH		5132229	1	Floorboard, RH
	5131990	1	Footrest, Passenger, RH	25	7517694	4	Screw
11	7710493	2	E-Clip	26	7041623	2	Spring, Floorboard Support
12	7556046	2	Washer, Spring	27	7661095	2	Pin, Floorboard Support
13	5131857	2	Pin, Passenger Footpeg	28	5132429-067	1	Support, Floorboard, LH
14	5243253-067	1	Support, Footpeg, Passenger, LH		5132430-067	1	Support, Floorboard, RH
	5243247-067	1	Support, Footpeg, Passenger, RH	29	7661094	2	Pin, Cotter
15	7661064	2	Rivet				

SHIFT LEVER

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15DH and DELUXE CRUISER V01CD15DI and DELUXE CRUISER V01CD15LH and DELUXE CRUISER V01CD15LH and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL AND DELUXE CRUISER V

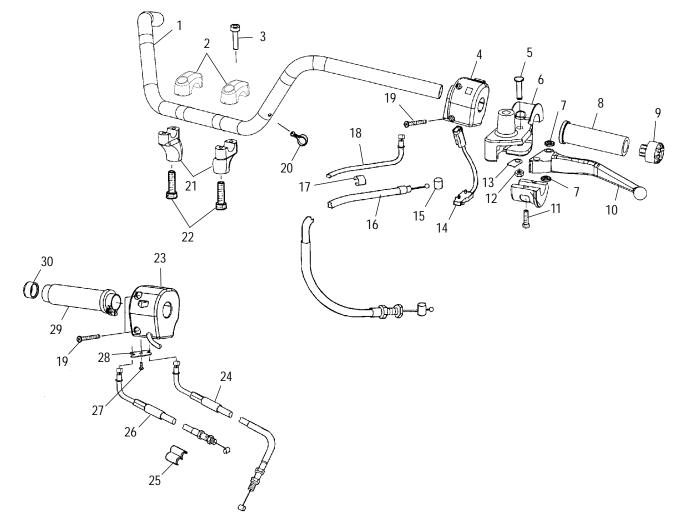


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Ref	Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	7547120	1	Nut	7	3514335	1	Bearing, Shift Pedal
2	5132587	1	Rod, Shifter	8	7710499	1	Ring, Retaining
3	7517355	1	Screw	9	7556147	1	Washer, Flat
4	7517506	1	Screw	10	7556149	1	Washer, Wave
5	5132114	1	Lever, Shifter	11	7517391	1	Screw
6	5411364	2	Pad, Shift Pedal	12	1013158	1	Pedal, Shifter

HANDLEBAR

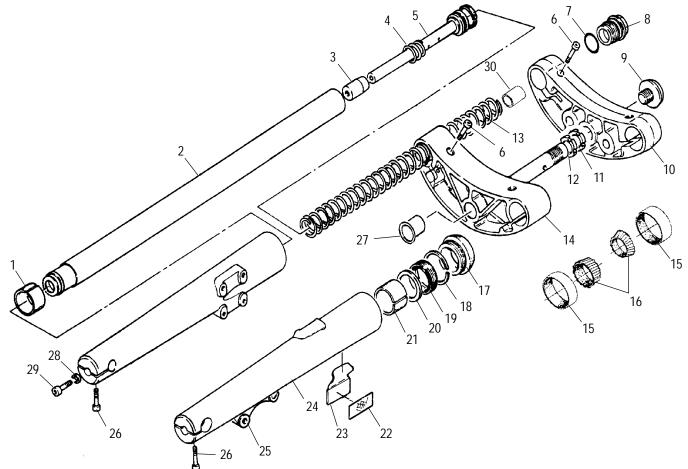
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Ref.	Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	5243728	1	Handlebar	15	5433071	1	Bushing, Clutch Cable, Upper
2	5333903	2	Cap, Riser	16	7080919	1	Cable, Clutch
3	7517361	4	Screw	17	5433070	2	Clip, Clutch, Cable, Fast Idle
4	4110240	1	Switch, Hand Control, LH	18	7080716	1	Cable, Fast Idle
5	2201229	1	Kit - Lever Hardware (Incl. 7,12,13)	19	7517366	4	Screw
	5020946	1	Pin, Clutch Lever Screw	20	5433140	4	Dart, Handlebar
6	5131654	1	Bracket, Clutch/Mirror, LH	21	5132424	2	Riser, Handlebar
7		2	Washer, Clutch Lever	22	7517586	2	Screw
8	5411256	1	Grip, Handlebar, LH	23	4110241	1	Switch, Hand Control, RH
9	5432692	1	Cap, Handlebar End, LH	24	7080724	1	Cable, Throttle, Push
10	5131562	1	Lever, Clutch, Hand, LH	25	5433039	2	Clip, Throttle Cables, Dual
11	2201230	1	Kit - Clutch Clamp Hardware	26	7080725	1	Cable, Throttle, Pull
	5131655	1	(Incl. Clamp and Screws) Cap, Clutch/Mirror	27	7517420	1	Screw
	7517305	2	Screw	28	5242448	1	Retainer, Throttle Cable, Right
12		1	Nut, Nylok	29	5411255	1	Grip, Throttle, Handlebar
13		1	Clip, Switch	30	5432715	1	Cap, Handlebar End, RH
14	4110257	1	Switch, Safety, Clutch		•	-	••

FRONT FORKS

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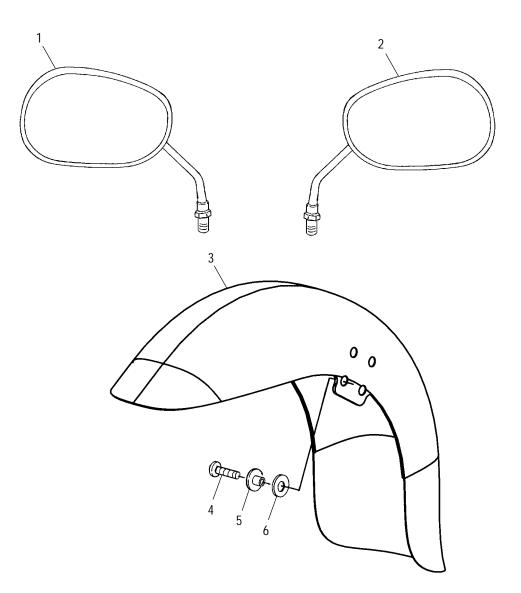


Ref	. Part No.	Qty.	Description
	1820998	1	Asm., Fork Leg, LH (Incl. 1-5,7-8,13,17-21,24,26,28-30)
	1820999	1	Asm., Fork Leg, RH (Incl. 1-5,7-8,13,17-21,25,26,28-30)
	2872184	1	Oil, Fork
1	3585714	2	Bushing, Lower
2	5131505	2	Tube, Stanchion
3	5131498	2	Foot, Buffer
4	7041624	2	Spring, Rebound
5	2201888 5434228 5334037	2 2 2	Kit - Damper Rod/Ring Ring, Damper Rod, Damper
6	1500170	4	Screw
7	5411330	2	O-Ring
8	5131502	2	Plug, Fork
9	5131497	1	Bolt, Steering Post Cap
10	1820952	1	Asm., Clamp, Triple, Upper (Incl. 6)
11	5131953	1	Nut, Steering Post, Upper
12	5131496	1	Nut, Steering Post
13	7042026	2	Spring, Compression
14	1820927	1	Asm., Triple Clamp, Lower (Incl. 6,9,11,12)

Ref.	Part No.	Qty.	Description
15	3554507	2	Bearing, Tapered Roller Cup
16	3554510	2	Bearing, Tapered, Sealed
17	5133061	2 2	Cap, Dust Seal
	3610082 5412073	2	Seal O-Ring
10			
18	5211827	2	Ring, Stop
19	3610068	2	Seal, Oil
20	5131504	2	Cap, Oil Seal
21	3585715	2	Bushing, Upper
22	5433878	2	Reflector
23	5433864	1	Base, Reflector, LH
	5433748	1	Base, Reflector, RH
24	2201892	1	Kit - Slider Unit, LH (Incl. 18-21)
25	2201893	1	Kit - Slider Unit, RH (Incl. 18-21)
26	1500168	4	Screw
27	5433581	1	Cap, PVC
28	3610069	2	Washer, Oil Seal
29	1500169	2	Screw
30	5521585	2	Spacer, Preload

MIRRORS and FRONT FENDER

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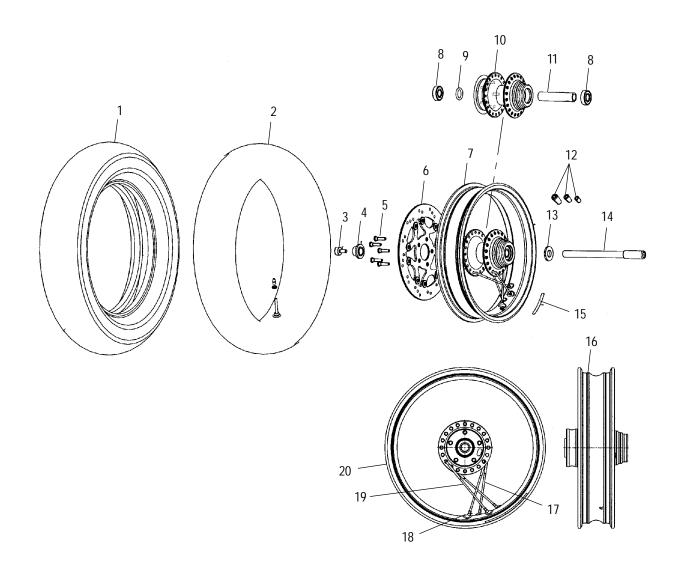
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Ref. Part No.		Qty.	Description	R	ef.	
1	2670193	1	Mirror, LH		4	7
2	2670186	1	Mirror, RH		5	5
3	5241833A6	1	Fender, Front, Steel Gray		6	Ę
	5241833A9	1	Fender, Front, Navy Blue/Cashmere			
	5241833-266	1	Fender, Front, Navy Blue/Cashmere Fender, Front, Cruiser Black			
	5241833-365	1	Fender, Front, Andares Red			
	5241833-264		Fender, Front, Kyso Blue			

Ref. Part No. Qty			Description
4	7517510	8	Screw
5	5010440	8	Bushing, Fender Mount
6	5411355	8	Bushing, Rubber

FRONT WHEEL

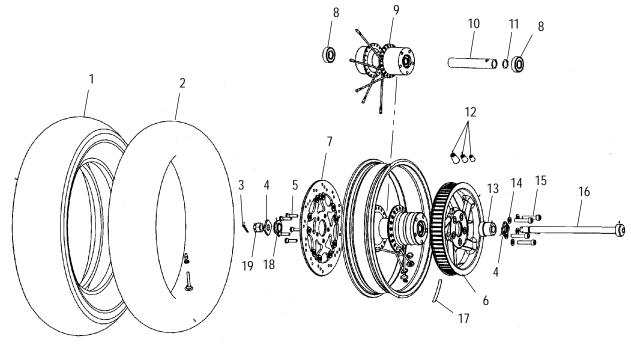
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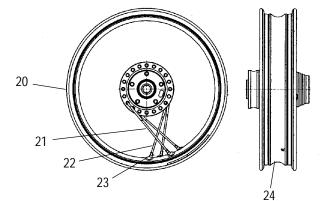


Ref	. Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	5411253	1	Tire, Front	12	1520421	AR	Weight, Balance, 1/4 oz.
2	1820875	1	Tube, Tire, Inner		1520420 1520419	AR AR	Weight, Balance, 1/2 oz. Weight, Balance, 3/4 oz.
3	7517381	1	Screw	13	5333768	1	Spacer, Bearing
4	5333558	1	Spacer	14	5132074	1	Axle, Front
5	7517470	5	Screw			1	
6	1910435	1	Rotor, Brake, Front	15	7078699		Decal - Rim, Laced
7	1520396	1	Asm., Wheel	16	5812199	1	Flap, Rim
		2		17	5333978	20	Spoke, Inner
8	3513509	2	Bearing, Ball	18	5132870	40	Nipple, Spoke
9	5411820	1	O-Ring	19	5333979	20	
10	1520410	1	Asm., Hub, Front			20	Spoke, Outer
11	5132323	1	Spacer, Bearing	20	5132864		Rim

REAR WHEEL

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15DH and DELUXE CRUISER V01CD15DI and DELUXE CRUISER V01CD15LH and DELUXE CRUISER V01CD15LH and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL AND DELUXE CRUISER V



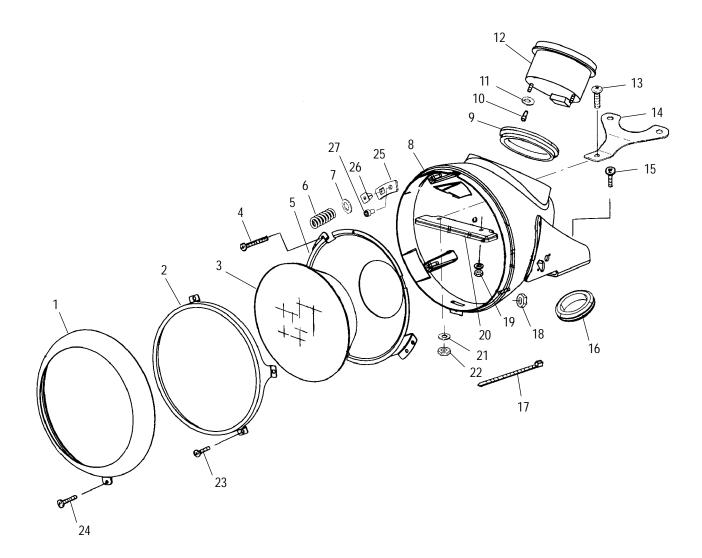


Ref	. Part No.	Qty.	Description
	1520401	1	Asm. Wheel (Incl. 8,10,11,20-24)
1	5411254	1	Tire, Rear
2	1820875	1	Tube, Tire, Inner
3	7663003	1	Pin, Cotter
4	5245087	1	Washer, Indicator, LH
	5245088	1	Washer, Indicator, RH
5	7517470	5	Screw
6	1341334	1	Sprocket, 64T
7	1910498	1	Rotor, Brake, Rear
8	3513509	2	Bearing, Ball
9	1520411	1	Asm., Hub
10	5132314	1	Spacer, Bearing
11	5411820	1	O-Ring
12	1520419	AR	Weight, Balance, 3/4 oz.
	1520420	AR	Weight, Balance, 1/2 oz.
	1520421	AR	Weight, Balance, 1/4 oz.

Ref. Part No. Q		Qty.	Description			
13	5132624	1	Spacer, RH			
14	7556123	5	Washer, Flat			
15	7517727	5	Screw			
16	5132275	1	Axle			
17	7078699	1	Decal - Rim, Laced			
18	5010429	1	Spacer, Axle, Rear			
19	7547009	1	Nut, Castle			
20	5132867	1	Rim			
21	5333979	20	Spoke, Outer			
22	5333978	20	Spoke, Inner			
23	5132870	40	Nipple, Spoke			
24	5812199	1	Flap, Rim			

HEADLIGHT

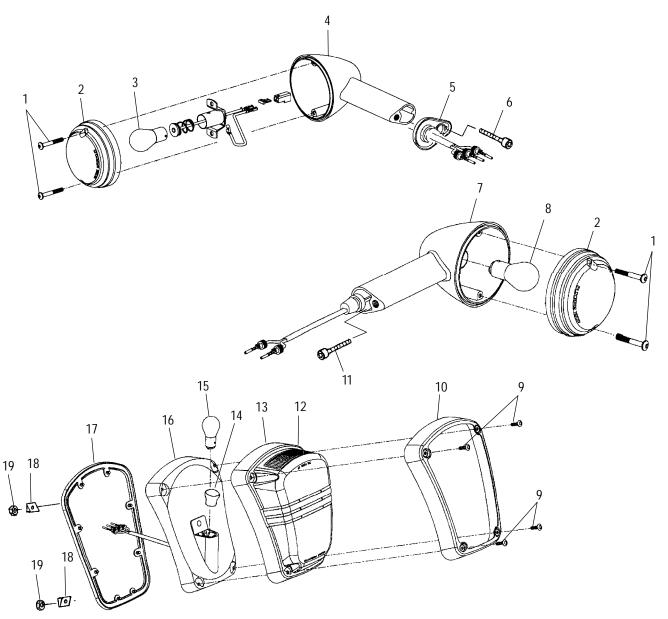
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Ref	. Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	1080019	1	Bezel, Headlamp	14	5243286	1	Bracket, Stiffener
2	5241850	1	Ring, Headlamp Retaining	15	7517523	4	Screw
3	4010160	1	Headlight, Sealed Beam	16	5411350	1	Grommet
4	7517725	3	Screw	17	7080138	2	Cable Tie
5	5244699	1	Mount, Housing, Inner	18	7547126	1	Nut, Nylok
6	7041871	3	Spring, Adjuster	19	7546704	2	Nut, Nylok
7	7556093	3	Washer	20	5211872-067	1	Retainer, Speedometer
8	1013103	1	Kit - Headlight Housing (Incl. 18)	21	7556120	1	Bushing
9	5812024	1	Gasket, Speedometer	22	7547079	1	Nut, FLEXLOC
10	2410195	6	Lamp, Indicator	23	7517681	3	Screw
11	7556064	4	Washer, Flat	24	7517368	1	Screw
12	3280333	1	Asm., Gauge, Speedo/Tach	25	5244616	3	Offset
	3280351	1	Asm., Gauge, Speedo/Tach (Can.)	26	5433824	3	Grommet
13	7517504	1	Screw	27	7517623	3	Screw

TAILLIGHT and TURN SIGNAL

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15DH and DELUXE CRUISER V01CD15DI and DELUXE CRUISER V01CD15LH and DELUXE CRUISER V01CD15LH and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V

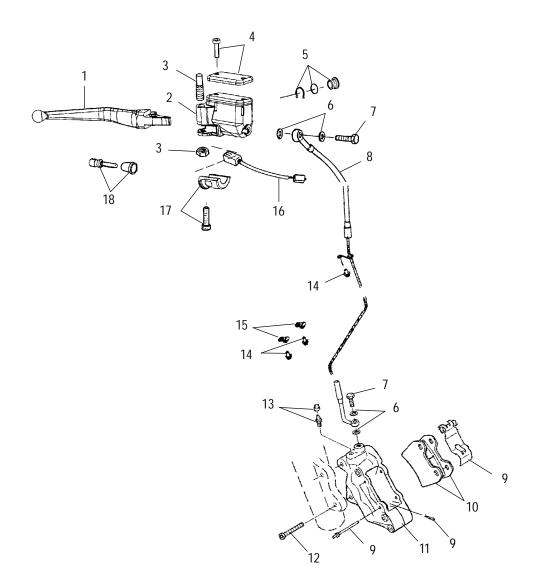


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Ref	Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	7517369	8	Screw	10	5230125	1	Bezel, Taillight
2	2201419	4	Kit - Turn Signal Lens (Incl. 1)	11	7517839	2	Screw
3	4030064	2	Bulb, Dual Filament, 198	12	2410193	1	Asm., Taillight
4	2433005	1	Asm., Turn Signal, Front, Left Asm., Turn Signal, Front, Right				(Incl. 3,9,10,13,14,16,17)
	2433007	1	Asm., Turn Signal, Front, Right	13	5432732	1	Lens, Taillight
5	5433203	2	Spacer, Turn Signal	14	5433773	1	Turtleneck, Taillight
6	7517838	2	Screw	15	4010222	1	Bulb, Dual Filament, 2357
7	2410218	1	Asm., Turn Signal, Rear, Left Asm., Turn Signal, Rear, Right	16		1	Base
	2410217	1		17	5812256	1	Pad, Taillight Mounting
8	4030065	2	Bulb, Single Filament, 199	18	5131842	2	Spacer, Taillamp, Fender
9	7517237	4	Screw	19	7547120	2	Nut

FRONT BRAKE

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15DH and DELUXE CRUISER V01CD15DI and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL AND DELUXE CRUISER V

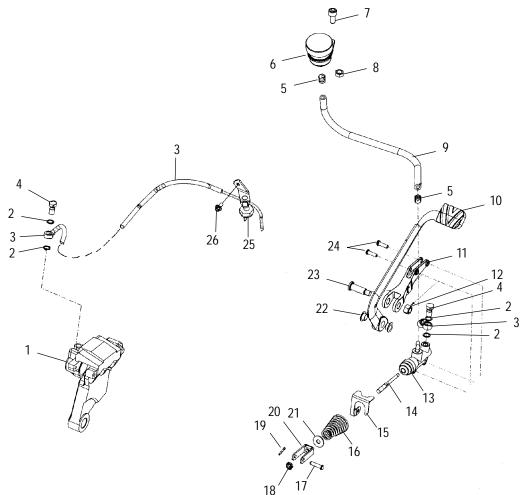


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Ref.	Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	5131657	1	Lever, Hand Brake, Front	10	2201170	1	Kit - Front Brake Pads (2 Per)
2	2050079	1	Asm., Master Cylinder, Front Brake	11	1930841	1	Asm., Front Brake Caliper
3	2201215	1	Kit - Lever Hardware	12	7517419	2	Screw
			(Incl. Pin and Nut)	13	2201173	1	Kit - Bleeder
4	2201216	1	Kit - Cap Hardware (Incl. Membrane, Screws, Cap and Diaphragm)				(Incl. Bleeder Fitting and Boot)
			: ; ţ	14	7517704	3	Screw
5	2201182	1	Kit - Sight Hardware (Incl. O-Ring, Sight and Clip)	15	7080942	2	Clamp
	755/000	4		16	4110242	1	Switch, Stop
6	7556028	4	Washer, Copper	17	2201217	1	Kit - Clamp Hardware
7	1930848	2	Bolt, Banjo	17	2201217		Kit - Clamp Hardware (Incl. Clamp and Screws)
8	1910434	1	Hose, Brake, Front	18	2201218	1	Kit - Pushrod Hardware
9	2201176	2	Kit - Pins, Clips, Spring				(Incl. Pushrod and Boot)

REAR BRAKE

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15DH and DELUXE CRUISER V01CD15DI and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL AND DELUXE CRUISER V

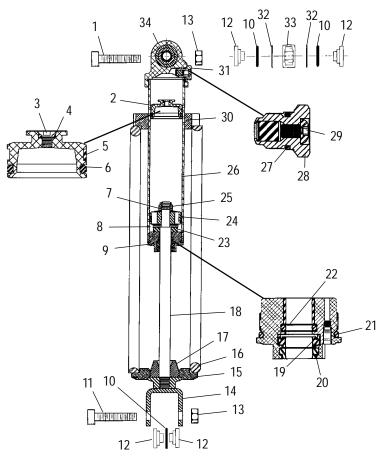


Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to the Electronic Catalog, which is updated monthly.

Ref	. Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
	2201171	1	Kit - Brake Pad	13	1910396	1	Cylinder, Master, Rear
	2201173	1	Kit - Bleeder Screw, Boot	14	5132298	1	Rod, Brake
	2201174 2201175	1	Kit - Boots, Caliper, Rear Kit - Pin, Retainer, Spring, Clip	15	5242952	1	Bracket, Brake Spring Retaining
1	1910374	1	Asm., Caliper, Rear	16	7041746	1	Spring, Brake Pedal
2	7556028	4	Washer, Copper	17	7661096	1	Pin, Brake
3	1910432	1	Hose	18	7547050	1	Nut
4	1930848	2	Bolt	19	7661094	1	Pin, Cotter
5	7080829	2	Clamp, Hose	20	1080038	1	Clevis, Brake Rod
6	1930882	1	Reservoir	21	7556045	1	Washer, Flat
7	7517405	1	Screw	22	5020904	2	Bushing
8	7547141	1	Nut	23	7517715	1	Screw
9	8450082	1	Hose	24	7515391	2	Screw
10	5132459	1	Pedal, Brake	25	4010372	1	Switch, Pressure
11	5131688	1	Support, Brake Pedal	26	7517704	1	Screw
12	7547039	1	Nut				

7/00

REAR SHOCK

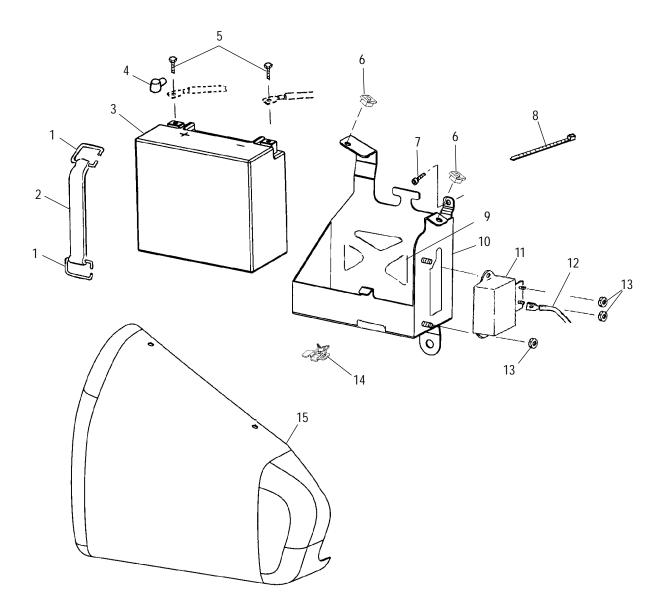


Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to the Electronic Catalog, which is updated monthly.

Ref.	Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
	7042024	1	Shock	17	1500066	1	Bumper, Bottom Out
	1500454	1	Decal - Warning	18	1500177	1	Shaft
1	7517364	1	Screw (Rear Shock Mounting)	19	1500266	1	U-Cup, Shaft
2	1500011	1	Piston, Floating	20	1500268	1	Wiper, Shaft, Outer
3	1500018	1	Screw	21	1500020	1	O-Ring, Outer
4	1500022	1	O-Ring	22	1500021	1	O-Ring, Shaft
5	1500006	1	Bearing, External	23	1500074	1	Bumper, Top Out
6	1500180	1	O-Ring	24	1500002	1	Bearing, External
7	1500015	1	Plate, Back-Up	25	1500016	1	Nut, Lock
8	1500017	1	Plate, Top Out	26	1500181	1	Body
9	1500186	1	Asm., Bearing	27	1500023	1	O-Ring
10	1500093	3	O-Ring	28	1500014	1	Asm., Air Valve
11	7517365	1	Screw (Front Shock Mounting)	29	1500019	1	Screw
12	1500173	4	Reducer	30	1500237	1	Ring, Preload, Spring
13	7547122	2	Nut	31	1500004	1	O-Ring
14	1500179	1	Eyelet	32	7710446	2	Ring, Snap
15	1500178	1	Retainer, Spring	33	3513506	1	Bearing, Spherical
16	7041913	1	Spring	34	1500175	1	Asm., Body Cap

BATTERY BOX

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15DI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15DH and DELUXE CRUISER V01CD15DI and DELUXE CRUISER V01CD15LC and DELUXE CRUISER V01CD15LH and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UI and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UI and DELUXE CRUISER V01CD15UC and DELUXE AND AND A

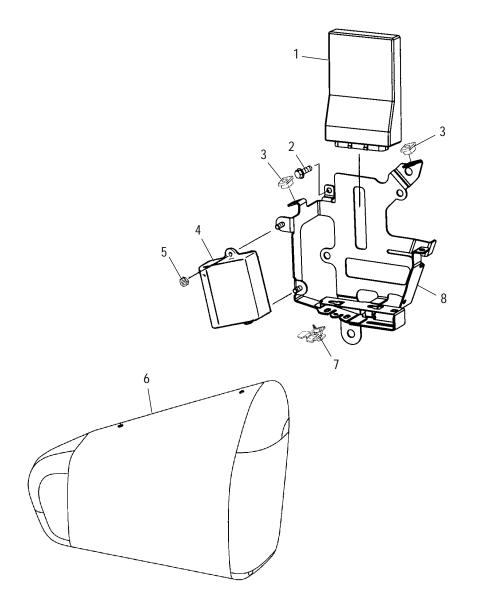


Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to the Electronic Catalog, which is updated monthly.

Ref	Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	5224472	2	D-Hook	10	1013232-067	1	Box, Battery
2	5410424	1	Strap, Battery Hold Down	11	2410181	1	Relay, Starter
3	4140011	1	Battery	12	4010309	1	Cable, Starter/Relay
4	5411570	1	Boot, Cable, Battery, Red	13	7547120	4	Nut
5	2201357	1	Kit - Battery Bolt	14	5433841	1	Clip
6	5433510	2	Grommet	15	1013280-266	1	Cover, Side, Black, LH
7	7517704	2	Screw		1013280-321 1013280-265	1	Cover, Side, Navy Blue, LH Cover, Side, Antares Red, LH
8	7080138	4	Cable Tie		1013280-265		Cover, Side, Kyso Blue, LH
9	5244759	8	Pad, Battery Box				, , , , , , , , , , , , , , , , , , ,

ECM BOX and TOOL KIT

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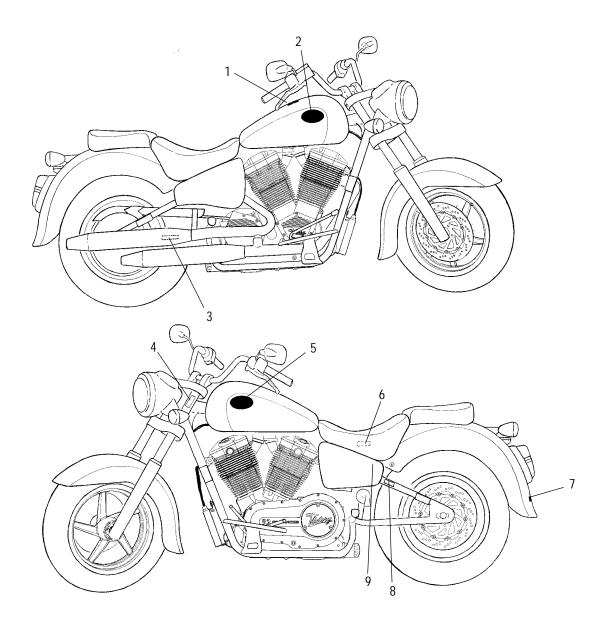


Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to the Electronic Catalog, which is updated monthly.

Ref	. Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	4010290 4010454	1 1	Module, Electrical Control Chip	6	1013281-266 1013281-321	1	Cover, Side, Black, RH Cover, Side, Navy Blue, RH
2	7517705	1	Screw		1013281-265 1013281-264		Cover, Side, Andares Red, RH Cover, Side, Kyso Blue, RH
3	5433510	2	Grommet				· · · · ·
4	2410101	1	Flasher, Turn Signal/Hazard	/	5433841		Clip
5	7547120	2	Nut	8	1013241-067	1	Mount, ECM/Fuse/Side Cover

DECALS

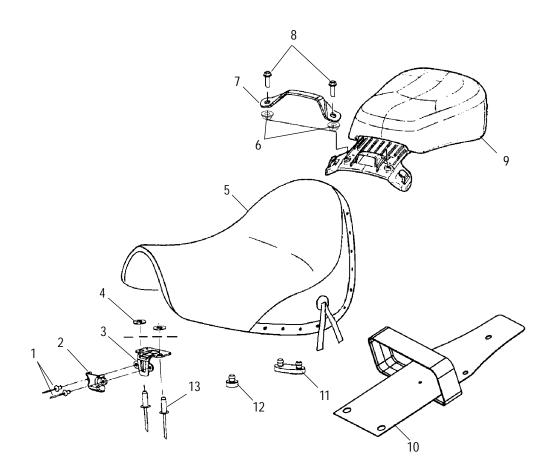
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Ref	. Part No.	Qty	Description	Ref	. Part No.	Qty.	Description
1	7079199	1	Decal - Warning, Operate, Fuel	6	7078697	1	Decal - Victory Patents Pending
2	7079205 7078863	1	Decal - Warning, Operate, Fuel (Fr.) Badge, Tank, RH (Gold Plated)	7	7078543 7078893	1	Decal - USA/Flag, Silver Decal - USA/Flag, White
2	7078869	1	Badge, Tank, RH (Nickel Plated)	8	7079433	1	Decal - VECI/Noise
3	7079303 7079304	1 1	Decal - Tire Information (Lower Swing Arm Tube) Decal - Tire Information		7079434 7079435	1 1	(DA)(DB)(DC)(DH)(DI) Decal - VECI/Noise (LC)(LH)(LI) Decal - VECI/Noise (Fr.)
4	7079224 7079225	1	(Lower Swing Arm Tube)(Fr.) Decal - Vehicle Identification Number Decal - Vehicle Identification Number (Fr.)	9	7078959 7078960	1	Decal - Fuse Box (Inside Box Cover) Decal - Fuse Box (Inside Box Cover)(Fr.)
5	7078862 7078868	1 1	Badge, Tank, LH (Gold Plated) Badge, Tank, LH (Nickel Plated)		1		

SEAT

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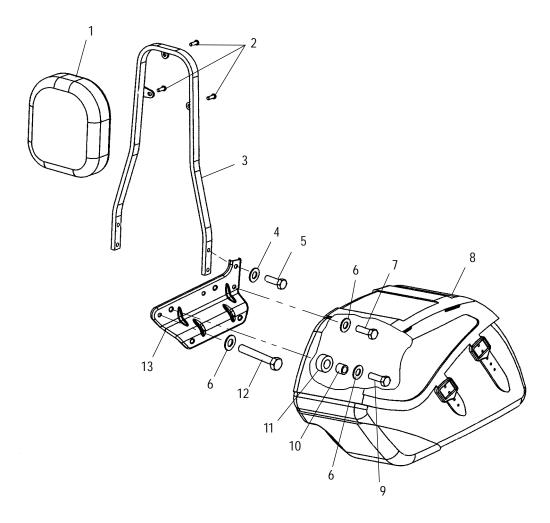


Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to the Electronic Catalog, which is updated monthly.

Ref	. Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	7661092	2	Rivet	8	7517751	2	Screw
2	5433698	1	Shield, Seat Bracket	9	2682529	1	Asm., Tandem Seat
3	5243971	1	Bracket, Seat Lock	10	2682455	1	Asm., Seat Strap
4	7556133	2	Washer, Flat	11	5411922	2	Pad, Rubber, Seat
5	2682529	1	Seat	12	5410414	2	Bumper, Rubber
6	7556146	2	Washer, Shoulder	13	7661081	2	Rivet
7	5244488	1	Guard, Seat Base, Rear	-	-		· · · · · · · · · · · · · · · · · · ·

BACKREST and SADDLEBAG

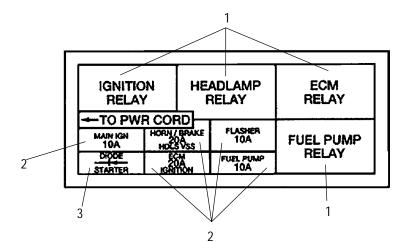
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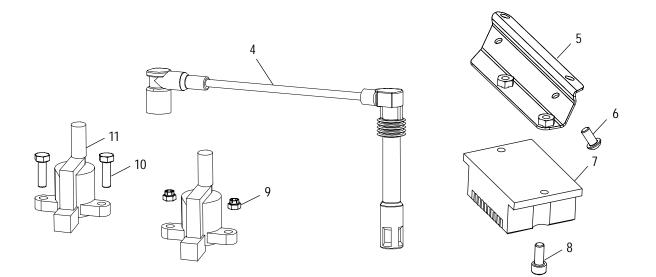


Ref	Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	2682673	1	Pad, Backrest	8	2632262	1	Saddlebag, LH Saddlebag, RH
2	7517889	3	Screw		2632263	1	Saddlebag, RH
3	1013424	1	Sissybar	9	7517826	4	Screw
4	7556164	8	Washer, Flat	10	5133018	4	Spacer, Steel
5	7517887	4	Screw	11	5411868	4	Spacer, Rubber
6	7556045	8	Washer, Flat	12	7517835	4	Screw
7	7517923	4	Screw	13	1013428 1013429	1	Bracket, Saddlebag, LH Bracket, Saddlebag, RH

ELECTRICAL

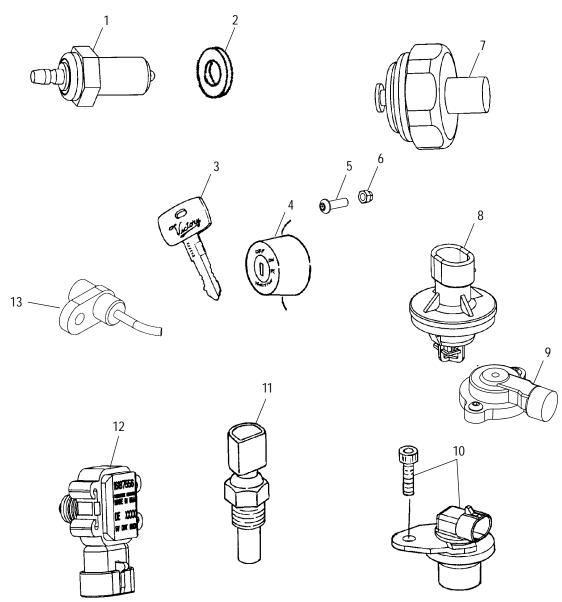
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Ref	. Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
	7078959	1	Decal - Fuse Box	3	2434019	1	Diode, Starter Circuit
	2460692	1	Harness, Turn Signal, Rear, Right	4	4010130	2	Lead, Spark Plug Wire
	2460695	1	Harness, Turn Signal, Rear, Left	5	1080003-067	1	Bracket, Voltage Regulator
	4010153 4010154	1	Connector, Fender	6	7517739	2	Screw
		1	Lock, Connector	7	2410209	1	Regulator, Voltage
	2460859	1	Harness, Wire	8	7517272	2	Screw
	2460811		Harness, Injector	9	7547120	2	Nut
1	2410098	4	Relay, Fuel Pump	10	7517429	2	Screw
2	2434016 2434017	4	Fuse, Ignition, 10 Amp. Fuse, Park, 20 Amp.	11	4010136	2	Coil, Ignition

ELECTRICAL

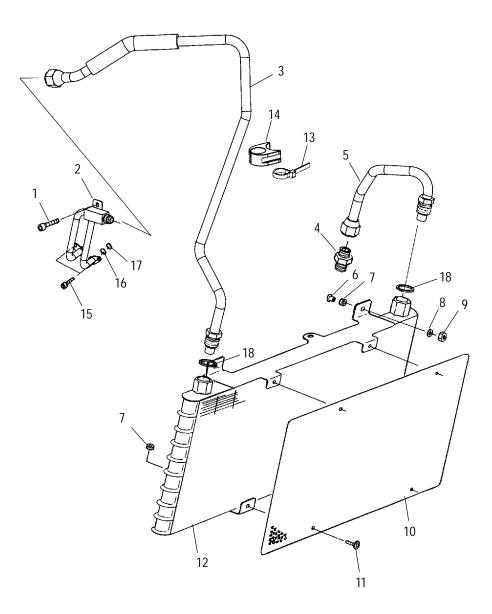


Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to the Electronic Catalog, which is updated monthly.

Ref.	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	4110235	1	Switch, Neutral Indicator	6	7547119	1	Nut
2	7556154	1	Washer, Flat	7	4110211	1	Sensor, Oil Pressure
3	4110239	1	Key, Ignition, Blank	8	4040077	1	Sensor, Air Temperature
4	4110253	1	Asm., Ignition Switch and Key (Incl. Seat Lock, Fork Lock, Ignition	9	4010225 1500201	1 1	Sensor, Throttle Position O-Ring
	4010270 7010088	1	Switch, Seat Lock Latch) Switch, Key, Lock	10	4110217 7517272	1 1	Sensor, Crankshaft Position Screw
	7010088	1	Lock, Seat Lock, Fork	11	4040076	1	Sensor, Engine Temperature
	7080856	1	Latch, Seat Lock	12	4040078	1	Sensor, MAP
5	7517516	1	Screw	13	4010361	1	Sensor, Vehicle Speed

OIL COOLING

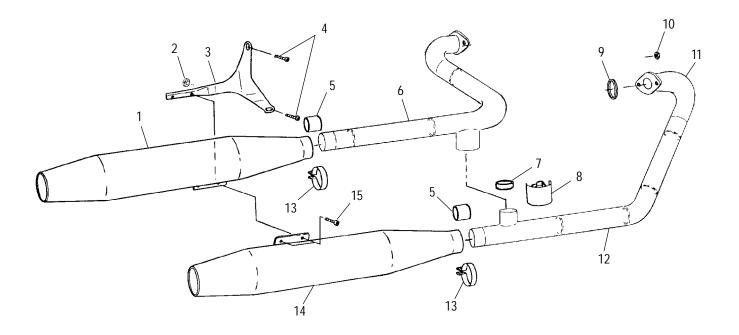
DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15DH and DELUXE CRUISER V01CD15DI and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15UC AND DELUXE CRUISER V



Ref.	Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	7517370	1	Screw	10	5243033	1	Guard, Oil Cooler
2	2540043	1	Manifold, Oil Cooling	11	7517573	4	Screw
3	5333908	1	Tube, Formed, Oil Inlet	12	1240070	1	Cooler, Oil
4	7052186	1	Fitting, Engine Oil Line	13	7080906	1	Cable Tie
5	5333909	1	Tube, Formed, Oil Outlet	14	5412006	1	Mount, Rubber
6	5010474	2	Sleeve, Cooler Mount	15	7517405	2	Screw
7	5411579	4	Grommet	16	7556113	2	Washer, Flat
8	7556064	2	Washer, Flat	17	5411356	2	O-Ring
9	7547120	2	Nut	18	5412027	2	O-Ring

EXHAUST SYSTEM

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15DI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15DH and DELUXE CRUISER V01CD15DI and DELUXE CRUISER V01CD15LC and DELUXE CRUISER V01CD15LH and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UI and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UI and DELUXE CRUISER V01CD15UC and DELUXE AND AND A

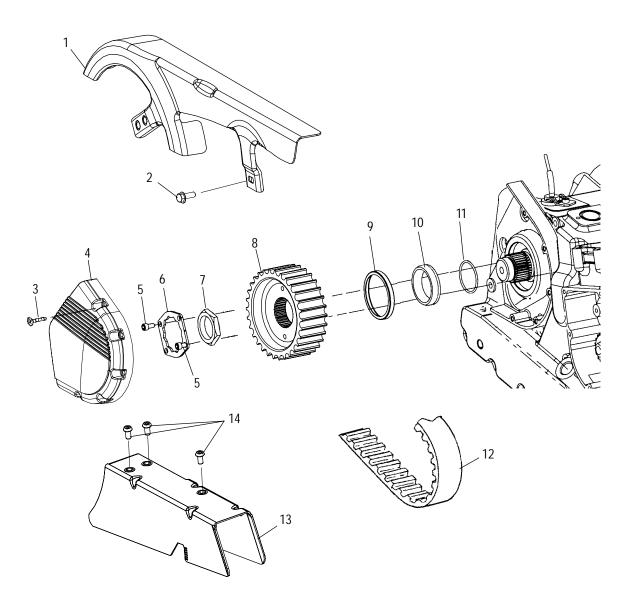


Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to the Electronic Catalog, which is updated monthly.

Ref	. Part No.	Qty	/. Description	Ref	. Part No.	Qty	v. Description
1	1261032	1	Muffler, Rear (Incl. 13)	9	5211770	2	Gasket, Exhaust Sealing
2	7547045	2	Nut, FLEXLOC	10	7546805	4	Nut
3	5243514-067	1	Bracket, Exhaust, Rear	11	1261017	1	Asm., Exhaust Pipe, Front (Incl. Shield)
4	7517838	2	Screw	12	7080774	7	Clamp, Heat Shield
5	5811770	2	Gasket, Exhaust, Muffler	13	7080834	2	Clamp, Muffler
6	1261036	1	Asm., Exhaust Pipe, Rear (Incl. Shield)	14	1261033	1	Muffler, Front (Incl. 13)
7	5811829	1	Gasket, Exhaust, Crossover	15	7517524	2	Screw
8	7080835	1	Clamp, Crossover			•	

FRONT DRIVE SPROCKET

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15DI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15DH and DELUXE CRUISER V01CD15DI and DELUXE CRUISER V01CD15LC and DELUXE CRUISER V01CD15LH and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UI and DELUXE CRUISER V01CD15UI and DELUXE CRUISER V01CD15UI

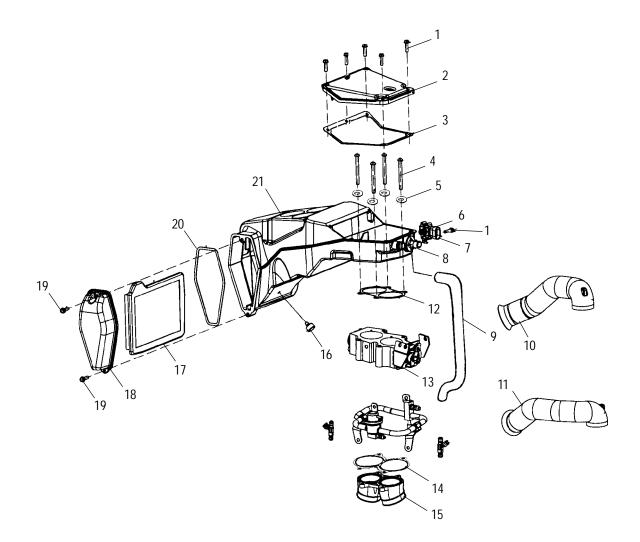


Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to the Electronic Catalog, which is updated monthly.

Ref	. Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	1013123-067	1	Guard, Belt, Upper	8	5132748	1	Sprocket, Drive, 30T
2	7517838	2	Screw	9	3610057	1	Seal
3	7517259	5	Screw	10	5132702	1	Sleeve, Seal
4	5132172	1	Cover, Sprocket, Outer	11	3610056	1	O-Ring
5	7517272	2	Screw	12	3211085	1	Belt, Drive
6	5244114	1	Lock, Plate	13	1013435	1	Guard, Belt, Lower
7	7547020	1	Nut	14	7517704	3	Screw

AIR BOX

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15DH and DELUXE CRUISER V01CD15DI and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL AND DELUXE CRUISER V

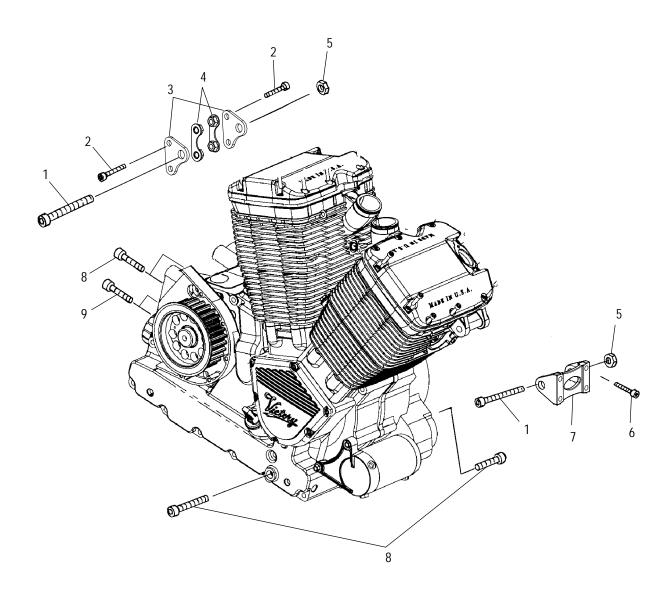


Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to the Electronic Catalog, which is updated monthly.

Ref	Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	7517842	6	Screw	11	5433470	1	Tube, Intake, LH
2	5433466	1	Cover, Airbox	12	5811908	1	Gasket, Airbox
3	5811867	1	Seal, Airbox Cover	13		1	Asm., Throttle Body
4	7517726	4	Screw, Button Head				(See Fuel System Pg. D2, Ref. 14)
5	7556121	4	Washer, Flat	14	5811868	1	Seal, Throttle Body/Adapter
6		1	Sensor, MAP	15	1253173	1	Adaptor, Throttle Body
			(See Electrical Pg. B10, Ref. 12)	16	5811869	1	Bumper, Rubber
7	5211907	1	Bracket, MAP Sensor	17	7080858	1	Filter, Air
8		1	Sensor, Air Temperature	18	5433469	1	Cover, Air Filter
			(See Electrical Pg. B10, Ref. 8)	19	7517816	2	Screw
9	5811871	1	Hose, Breather	20	5811866	1	Seal, Filter, Access Hatch
10	5433471	1	Tube, Intake, RH	21	1013056	1	Asm., Airbox

ENGINE MOUNTING

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15LC and DELUXE CRUISER V01CD15LH and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UI and DELUXE CRUISER V01CD15UC and DELUXE AND AND A

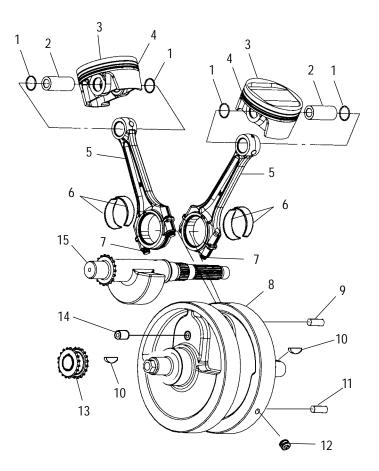


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Ref	. Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	7517663	2	Screw	6	7517838	4	Screw
2	7517839	4	Screw	7	5131664-067	1	Bracket, Engine Mount, Upper Front
3	5211830-067	2	Bracket, Engine Mount, Rear	8	7517526	4	Screw
4	1012747-067	2	Bracket, Nut Retainer	9	7517554	2	Screw
5	7547123	2	Nut		·	•	·

CRANKSHAFT

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15LC and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL AND DELUXE CRUISER V

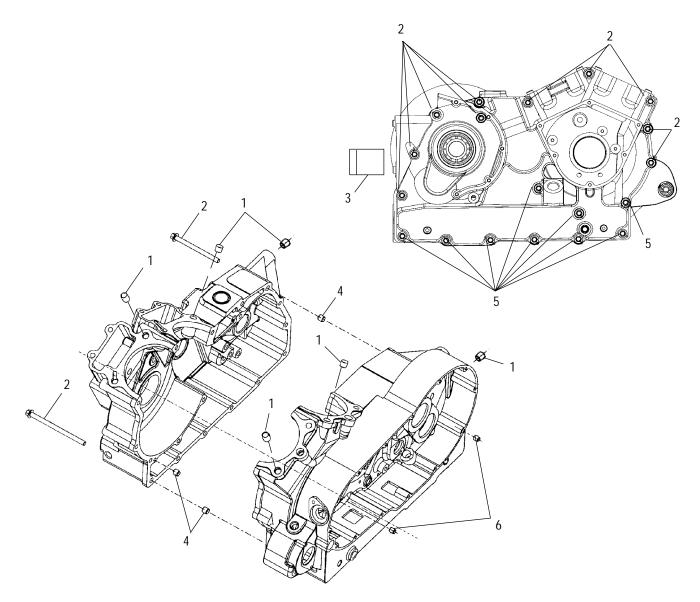


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Ref	. Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	7710479	4	Ring, Retaining	8	1201729	1	Asm., Crankshaft (Incl. 10,12,13,14)
2	5131860	2	Pin, Wrist	9	7661045	1	Pin, Solid
3	3021082	2	Asm., Piston	10	7721122	2	Кеу
			(Incl. Piston, Rings, Clips, Pin)	11	7663010	1	Pin, Solid
4	2201434	2	Kit - Piston Ring (Incl. Top, Middle, Bottom Rings)	12	7051538	1	Plug
5	3023007	2	Asm., Connecting Rod(Incl. 7)	13	3221083	1	Sprocket, 19T, 4W, Dual
0		Z		14	7051528	1	Plug
6	3585707	4	Bearing, Rod	15	5132164	1	Shaft, Balance
7	7517269	4	Screw	15	5152104		

CRANKCASE

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15LC and DELUXE CRUISER V01CD15LH and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UI and DELUXE CRUISER V01CD15UC and DELUXE AND AND A

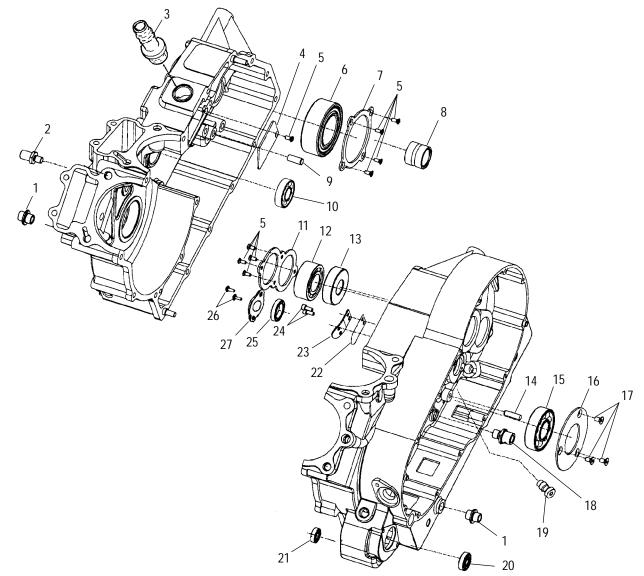


Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to the Electronic Catalog, which is updated monthly.

Ref	. Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
	1202059	1	Asm., Crankcase (Incl. 1,4,6)	4	7663005	3	Dowel
1	7663008	6	Dowel	5	7517719	9	Screw
2	7517409	8	Screw	6	7663007	2	Dowel
3	1013286	1	Bracket, Speed Sensor	-	-		·

CRANKCASE BEARINGS

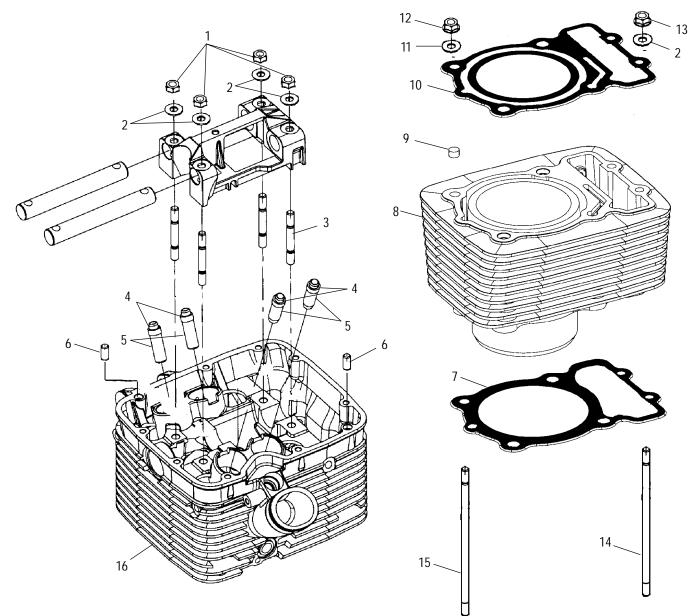
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Ref	. Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	5020953	2	Tophat, Engine Mount	15	3513525	1	Bearing, Ball
2	5010430	1	Adaptor, Cam Chain Guide	16	5211773	1	Plate, Retaining, Bearing (Balance)
3	5132270	1	Fitting, Breather	17	7517598	3	Screw
4	5131792	1	Plate, Breather Baffle	18	5132139	1	Adaptor, Shift Shaft
5	7517255	9	Screw	19	5132226	1	Jet, Lubrication
6	3513515	1	Bearing	20	3513518	1	Bearing, Ball
7	5211817	1	Plate, Bearing Retaining (Main)	21	3514313	1	Bearing, Ball
8	3584007	1	Bearing	22	5131793	1	Plate, Reed Valve
9	7661020	1	Pin, Solid	23	5131791	1	Plate, Reed Backer
10	3552102	1	Bearing, Needle	24	7517276	2	Screw
11	5211774	1	Plate, Bearing Retaining	25	3513511	1	Bearing, Ball
12	3513524	1	Bearing, Ball, Double Row	26	7517797	2	Screw
13	3513512	1	Bearing, Ball	27	5244477	1	Plate, Bearing
14	7661101	1	Pin, Solid	•	•	•	••

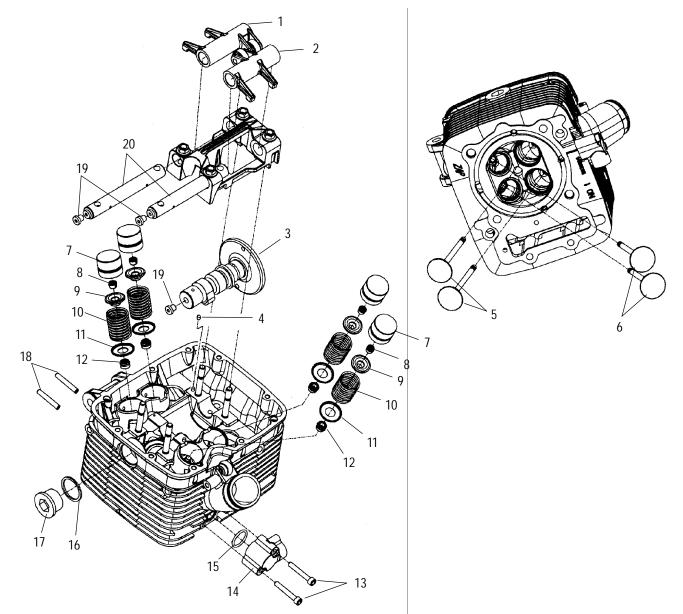
CYLINDER and HEAD

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15LC and DELUXE CRUISER V01CD15LH and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UL AND DELUXE CRUISER V



Ref.	. Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
	2201281 2201282	1 1	Kit - Gasket, Top End Kit - Gasket (Complete, V92C)	10	5244306 5244307	1	Gasket, Head, Front Gasket, Head, Rear
1	7547080	8	Nut	11	7555986	8	Washer, Flat
2	7556043	12	Washer, Flat	12	7547017	8	Nut
3	5131743	8	Stud	13	7547014	4	Nut
4	3610064	8	Seal, Valve Stem	14	5131476	4	Stud, Cylinder Mounting
5	3021077	8	Guide, Valve	15	5131475	8	Stud, Cylinder Mounting
6	7663007	4	Dowel	16	3023022	1	Head, Cylinder, Front (Incl. 1-5 and Shaft/Rocker Arm)
7	5244305	2	Gasket, Base		3023024	1	Shaft/Rocker Arm) Head, Cylinder, Rear (Incl. 1-5 and
8	5131491	2	Cylinder		3023024		Shaft/Rocker Arm)
9	7663008	4	Dowel	L		1	,

VALVE TRAIN

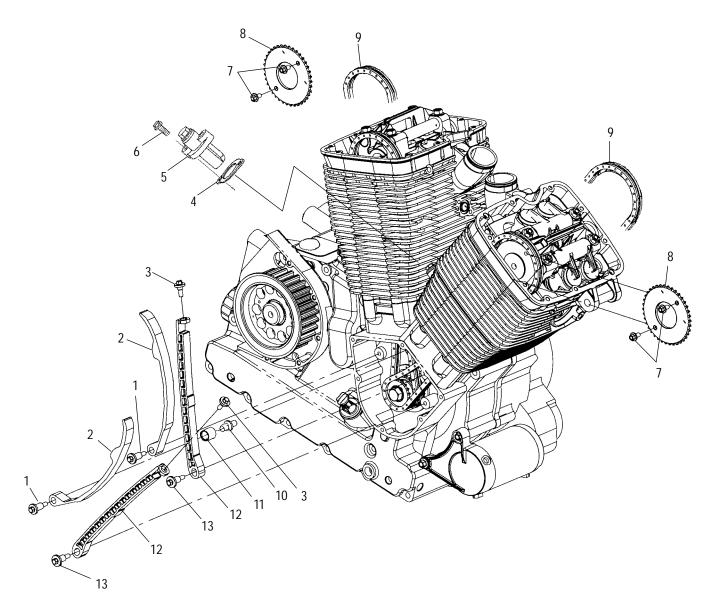


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Ref.	Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	3022048	2	Asm., Rocker Arm, 1	11	3022040	8	Seat, Valve Spring
2	3022049	2	Asm., Rocker Arm, 2	12	3610064	8	Seal, Valve Stem
3	5132282	1	Camshaft, Front	13	7517261	4	Screw
	5132283	1	Camshaft, Rear	14	5131779	1	Adaptor, Front
4	7661023	4	Pin, Solid		5131780	1	Adaptor, Rear
5	3022042	4	Valve, Intake	15	5411331	2	O-Ring
6	3022043	4	Valve, Exhaust	16	7556023	2	Washer, Flat
7	3022038	8	Lifter	17	3022046	2	Plug
8	7010081	16	Keeper, Valve	18	5132040	4	Stud, Exhaust Mount
9	3022045	8	Cap, Valve	19	3022062	2	Plug
10	7041592	8	Spring, Valve	20	5333546	4	Shaft, Rocker Arm

CAMCHAIN and TENSIONER

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15LC and DELUXE CRUISER V01CD15LH AND DELUXE CRUISER V

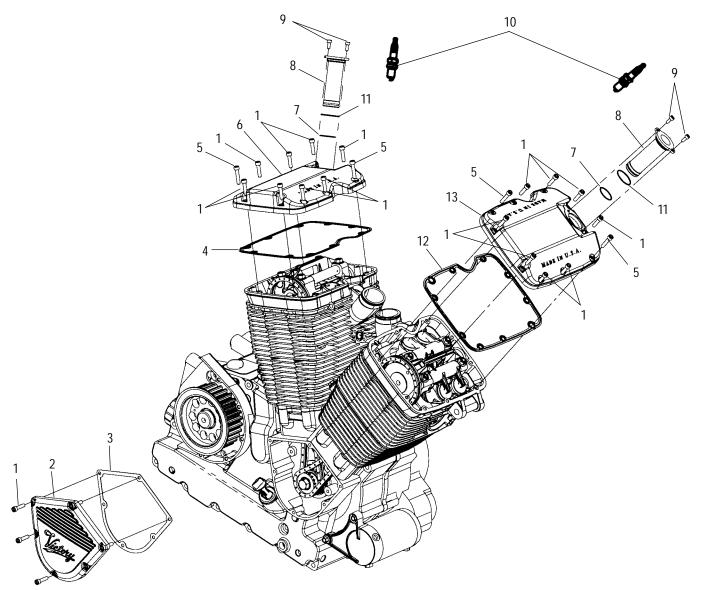


Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to the Electronic Catalog, which is updated monthly.

Ref.	Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	7517286	2	Bolt	8	3222091	2	Sprocket, 38T, Camshaft
2	3060009	2	Guide, Rotating Camchain	9	3224063	2	Chain, Camshaft
3	7516409	2	Bolt	10	5010430	1	Adaptor, Cam Chain Guide
4	5830117	2	Gasket, Tensioner	11	3060011	1	Spacer
5	3060007	2	Tensioner, Camchain	12	3060008	2	Guide, Fixed Camchain
6	7517259	4	Screw	13	7517271	2	Bolt
7	7517257	4	Screw		•	•	•
							(10)

CAM and VALVE COVERS

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15LC and DELUXE CRUISER V01CD15LH AND DELUXE CRUISER V

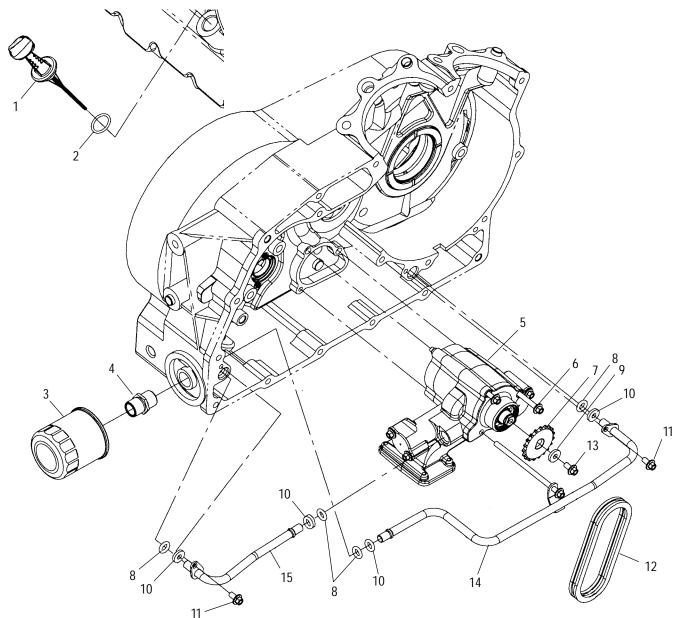


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Ref	. Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	7517259	22	Screw	8	5630726	2	Tube, Spark Plug
2	5132176	1	Cover, Cam Drive	9	7517276	4	Screw
3	5830118	1	Gasket, Cam Cover	10	3070177	2	Plug, Spark, Champion RA8GHC
4	5830142	1	Gasket, Valve Cover, Rear	11	5411278	2	O-Ring
5	7517301	4	Screw	12	5830124	1	Gasket, Valve Cover, Front
6	5132171	1	Cover, Valve, Rear	13	5132170	1	Cover, Valve, Front
7	5411279	2	O-Ring		-	-	

OIL PUMP MOUNTING

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15LC and DELUXE CRUISER V01CD15LH and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UI and DELUXE CRUISER V01CD15UC and DELUXE AND AND A

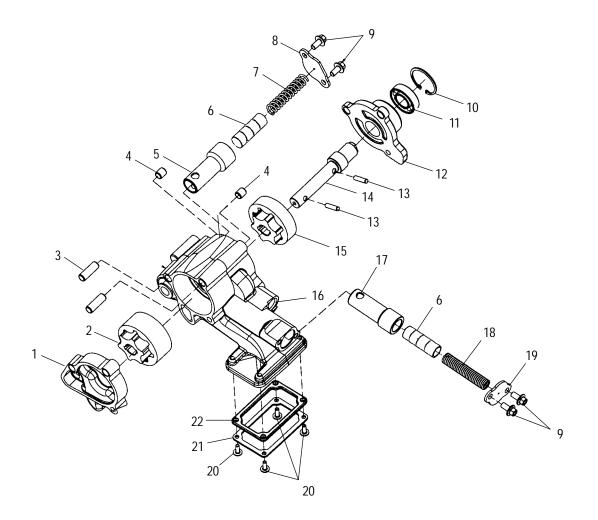


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Ref.	Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	5433327	1	Dipstick, Oil Fill	8	5411231	4	O-Ring
2	5411331	1	O-Ring	9	7556032	1	Washer, Flat
3	3084963	1	Filter, Oil	10	7556026	4	Washer, Flat
4	2540023	1	Nipple	11	7517257	2	Screw
5		1	Asm., Oil Pump (See Oil Pump Pg. C10 for Details)	12	3224062	1	Chain
				13	7517633	1	Screw
6	7517256	3	Screw	14	5242222	1	Tube, Oil, Filter/Crankcase
7	3221082	1	Sprocket, 19T	15	5242223	1	Tube, Oil, Pump/Filter

OIL PUMP

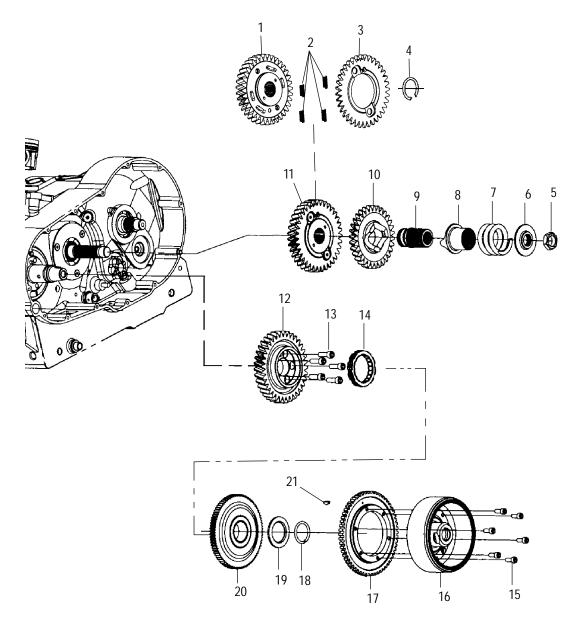
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Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to the Electronic Catalog, which is updated monthly.

Ref	. Part No.	Qty.	Description		. Part No.	Qty.	Description
1	5132174	1	Base, Oil Pump Body	12	5132169	1	Cover, Oil Pump
2	2540065	1	Rotor, Set Cooling	13	7661065	2	Pin, Solid
3	7663014	2	Dowel	14	2540061	1	Shaft, Oil Pump
4	7663007	2	Dowel	15	2540062	1	Rotor, Set, Lubrication
5	2540019	1	Body, Pressure Relief, Cooling	16	5132291	1	Body, Oil Pump
6	2540075	2	Piston, Relief, Oil Pump, Grooved	17	2540009	1	Body, Pressure Relief, Lubrication
7	2540014	1	Spring, Pressure Relief, Cooling	18	2540018	1	Spring, Pressure Relief, Lubrication
8	5211898	1	Plate, Retainer 1	19	5211899	1	Plate, Retainer 2
9	7517257	4	Screw	20	7517275	4	Screw
10	7710403	1	Ring, Retaining	21	5242999	1	Plate, Support
11	3513517	1	Bearing, Ball	22	2540020	1	Screen, Oil Intake

PRIMARY DRIVE

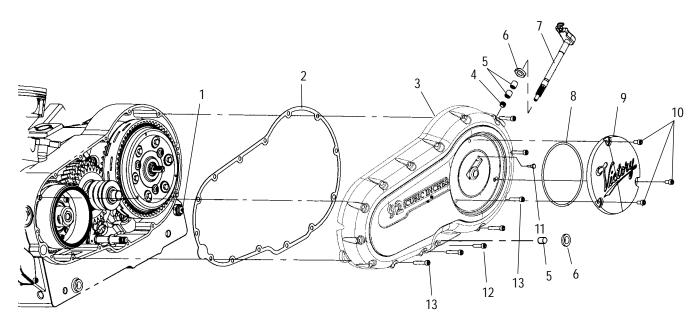


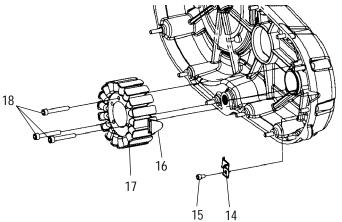
Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to the Electronic Catalog, which is updated monthly.

Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	6230190	1	Gear, Split, Drive, 37T	12	6230193	1	Gear, Crankshaft
2	7041579	4	Spring, Split Gear	13	7517260	5	Screw
3	6230191	1	Gear, Split, Backlash	14	4060156	1	Clutch, Starter Drive
4	7710511	1	Ring, Retaining	15	7517272	6	Screw
5	7547019	1	Nut	16	3031005	1	Flywheel
6	5131699	1	Flange, Compensator	17	3031007	1	Adaptor, Flywheel
7	7041614	1	Spring, Compensator	18	7710490	1	Ring, Retaining, 35 Degree
8	6110017	1	Slider, Compensator	19	7556038	1	Washer, Flat
9	6110016	1	Compensator	20	1201744	1	Asm., Crankshaft Gear Starter Drive
10	6230192	1	Gear, Compensator, 30T	21	7721122	1	Key, Woodruff
11	1341347	1	Asm., Split Gear, 37T (Incl. 1-4)				

PRIMARY COVER

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15LC and DELUXE CRUISER V01CD15LH and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UI and DELUXE CRUISER V01CD15UC and DELUXE AND AND A



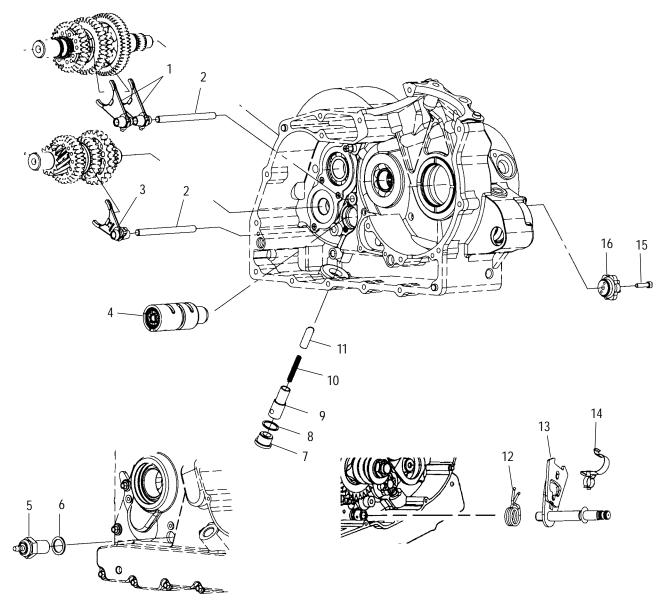


Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to the Electronic Catalog, which is updated monthly.

Ref	Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1		1	Sensor, Oil Pressure	10	7517405	3	Screw
			(See Electrical Pg. B10, Ref. 7)	11	7517499	1	Screw
2	5830119	1	Gasket, Primary Cover	12	7517301	1	Screw
3	1201920	1	Asm. Primary Cover (Incl. 4,5,6)	13	7517259	13	Screw
4	3512106	1	Bearing, Needle	14	5243078	1	Clip, Stator Wire
5	3552105	3	Bearing, Needle	15	7517515	1	Screw
6	3610059	2	Seal	16	5811837	1	Grommet
7	1013343	1	Pinion, Clutch	17	4060654	1	Stator
8	5411499	1	O-Ring	18	7517261	3	Screw
9	5132175	1	Plate, Emblem	10	7017201	Ŭ	our of the second secon

SHIFT FORKS/DRUM

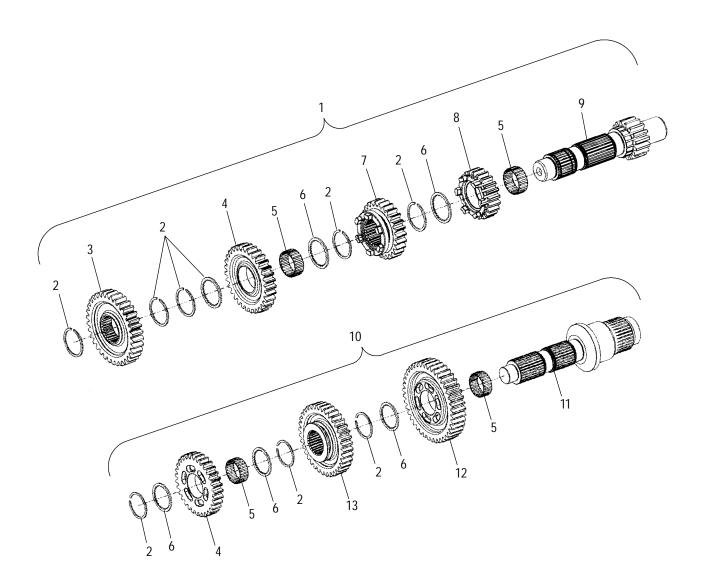
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Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to the Electronic Catalog, which is updated monthly.

Ref.	Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	5132539	2	Fork, Shift, Mainshaft	7	5131488	1	Plug, Drain
2	5132177	2	Rail, Shift	8	7556039	1	Washer, Flat
3	5132540	1	Fork, Shift, Countershaft	9	5010464	1	Sleeve
4	1341346	1	Asm., Shifter Drum	10	7041581	1	Spring
	3513518	1	(Incl. Bearing, Drum, Pins) Bearing, Ball	11	5132541	1	Plunger
	5131555	1	Drum	12	7041583	1	Spring
	7661023	2	Pin, Solid	13	1341317	1	Asm., Shifter Ratchet (Incl. 12,14)
5		1	Switch, Neutral Indicator	14	7041582	1	Spring
			(See Electrical Pg. B10, Ref. 1)	15	7517259	1	Screw
6	7556154	1	Washer, Flat	16	5132538	1	Star, Shifter

TRANSMISSION

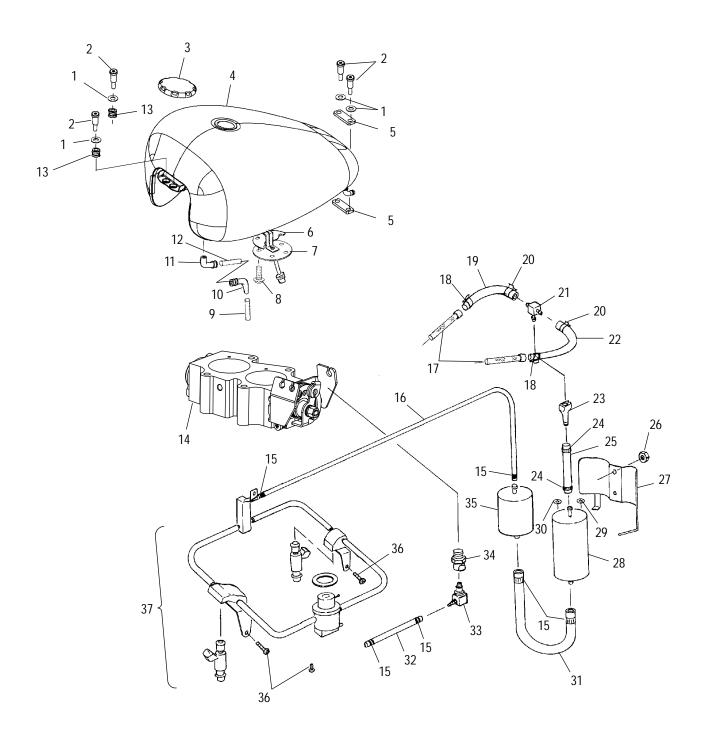


Part numbers may have changed since this microfiche was issued. To ensure that correct parts are received, refer to the Electronic Catalog, which is updated monthly.

Ref	Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	3230548	1	Asm., Countershaft (Incl. 2-9)	8	6230187	1	Gear 2nd Countershaft, 21T
2	7710455	8	Ring, Retaining	9	6230195	1	Shaft, Counter
3	6230186	1	Gear, Common, Countershaft, 34T	10	3230547	1	Asm., Mainshaft (Incl. 2,4-6,11-13)
4	6230182	2	Gear, Mainshaft, 31T	11	6230194	1	Shaft, Main
5	3584006	4	Bearing, Roller	12	6230184	1	Gear, 1st Mainshaft, 41T
6	5211756	6	Washer, Thrust	13	6230185	1	Gear, 2nd Mainshaft, 36T
7	6230183	1	Gear 4th Countershaft, 3rd, 26T		•	-	•

FUEL SYSTEM

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15DH and DELUXE CRUISER V01CD15DI and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15UC AND DELUXE CRUISER V



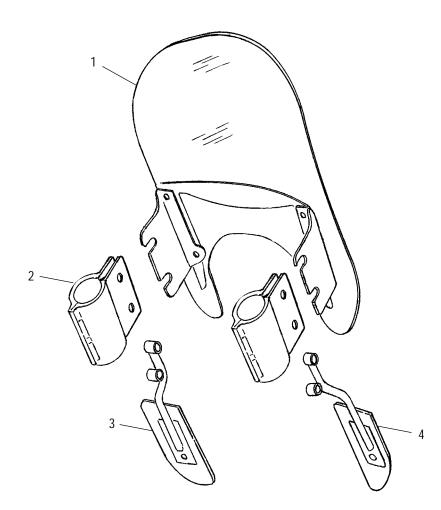
FUEL SYSTEM

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15DI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15DH and DELUXE CRUISER V01CD15DI and DELUXE CRUISER V01CD15LC and DELUXE CRUISER V01CD15LH and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UI and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UI and DELUXE CRUISER V01CD15UC and DELUXE AND AND A

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Ref.	Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	7556123	6	Washer, Flat	19	5411799	1	Hose, Tank, RH
2	7517723	4	Screw, Socket Head	20	7080790	2	Clamp, Double Band Hose
3	5132333	1	Cap, Fuel	21	2520131 1500199	1	Disc-Quick, Fuel Feed, Male, Tee O-Ring
4	1013342A2 1013342A6	1	Tank, Fuel, Black w/Gold Pin Tank, Fuel, Black/Steel Gray	22	5411914	1	Hose, Tank, LH
	1013342A9 1013342-265	1	Tank, Fuel, Navy Blue/Cashmere Tank, Fuel, Andares Red	23	2520136	1	Disc-Quick, Fuel Pump, Female
	1013342-265	1	Tank, Fuel, Kyso Blue	24	7080895	2	Clamp, Hose
5	5411796	2	Pad, Tank Mount, Rear	25	5411801	1	Hose, Quick Disc/Pump
6	5830193	1	Gasket, Fuel Sender	26	7547120	2	Nut
7	4010277	1	Sender, Fuel Level	27	5211889-067	1	Bracket, Fuel Pump, Top
8	7517725	5	Screw	28	2520128	1	Pump, Fuel
9	5433958	1	Line, Vent	29	7547119	1	Nut
10	5411984	1	Elbow, Vent Line	30	7547118	1	Nut
11	5411972	1	Elbow, Vent Line	31	5411802	1	Hose, Filter/Pump
12	5433950	1	Line, Vent	32	5411762	1	Hose, Fuel, Rail/Tank Return
13	5811878	2	Grommet, Rubber, Front	33	5131507 1500199	1	Disc-Quick, Fuel Line, Male O-Ring
14	1253328	1	Asm., Throttle Body	34	5131506	1	Disc-Quick, Fuel Tank, Female
15	7080894	6	Clamp, Hose	35	2530028	1	Filter, Fuel, High Pressure
16	5411803	1	Hose, Manifold/Filter	36	7517405	3	Screw
17	2530031	2	Filter, Pre	30	2520132	1 1	Asm., Fuel Rail
18	7080795	2	Clamp, Hose	37	2320132		

WINDSHIELD

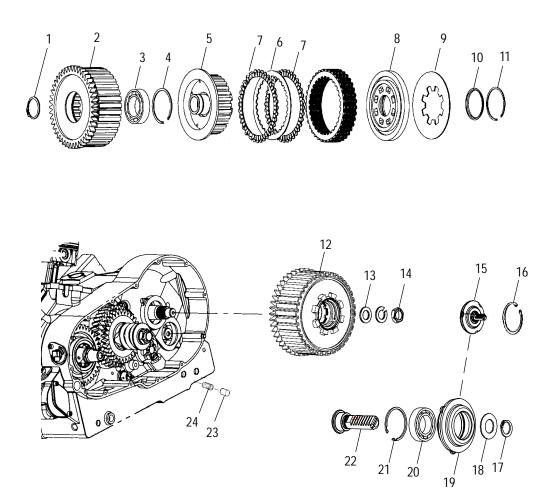


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Ref	. Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	2632396	1	Asm., Windshield	3	2632397	1	Deflector, Air, LH
	7079506	1	Decal - Warning/Caution	4	2632398	1	Deflector, Air, RH
2	2201712	1	Kit - Clamp, Windshield				

DRIVE CLUTCH

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15CI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15DH and DELUXE CRUISER V01CD15DI and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15UC AND DELUXE CRUISER V

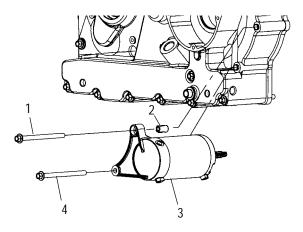


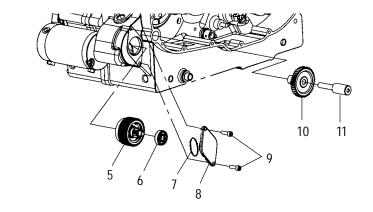
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Ref	Part No.	Qty.	Description	Ref	Part No.	Qty.	Description
1	7670122	1	Clip, External	13	5131658	1	Washer
2	1341348	1	Asm., Gear/Basket	14	7547019	1	Nut
3	3514358	1	Bearing, Ball	15	1321935	1	Asm., Rack Insert
4	7670123	1	Circlip, Internal				(Incl. 19,20,21)
5	5132704	1	Hub, Clutch	16	7710506	1	Circlip
6	3230546	9	Plate, Separator	17	7710508	1	Ring, Retaining
7	3230545	10	Plate, Friction	18	7556165	1	Washer, Spring
8	5132703	1	Plate, Pressure	19	5132553	1	Insert, Pressure Plate
9	7041944	1	Spring, Clutch, Diaphragm	20	3514356	1	Bearing, Ball
10	7710510	1	Ring, Snap	21	7670128	1	Circlip, Internal
11	7670124	1	Circlip, Internal	22	6230196	1	Rack, Clutch
12	1321898	1	Asm., Clutch	23	7051528	1	Plug
	1321899	1	Asm., Clutch Pack (Incl. 6,7)	24	7517449	1	Screw, Set

STARTER MOTOR

DELUXE CRUISER V01CD15CC and DELUXE CRUISER V01CD15CH and DELUXE CRUISER V01CD15DI and DELUXE CRUISER V01CD15DA and DELUXE CRUISER V01CD15DB and DELUXE CRUISER V01CD15DC and DELUXE CRUISER V01CD15DH and DELUXE CRUISER V01CD15DI and DELUXE CRUISER V01CD15LC and DELUXE CRUISER V01CD15LH and DELUXE CRUISER V01CD15LI and DELUXE CRUISER V01CD15UC and DELUXE CRUISER V01CD15UI and DELUXE CRUISER V01CD15UI and DELUXE CRUISER V01CD15UI



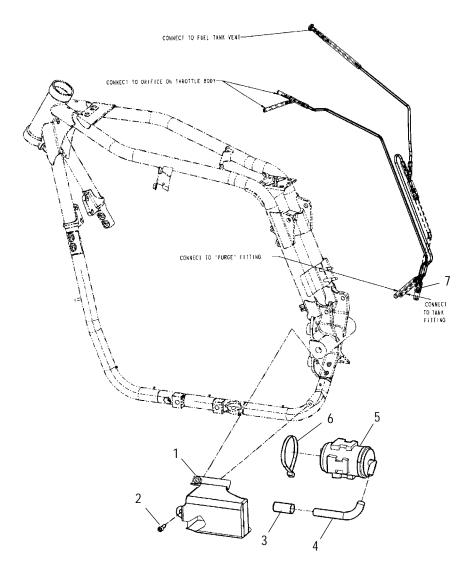


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Ref	. Part No.	Qty.	Description	Ref	. Part No.	Qty.	Description
1	7517409	1	Screw	7	5411278	1	O-Ring
2	7663005	2	Dowel	8	5132276	1	Cap, Bearing
3	4060155	1	Starter	9	7517384	2	Screw
4	7517719	1	Screw	10	6230128	1	Gear, Idler
5	3230544	1	Clutch, Torque Limiting	11	5020905	1	Shaft, Idler, Mounting
6	3513518	1	Bearing, Ball			•	· · · · · ·

EVAP SYSTEM

DELUXE CRUISER V01CD15LC and DELUXE CRUISER V01CD15LH and DELUXE CRUISER V01CD15LI



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Re	f. Part No.	Qty.	Description		Ref	. Part No.	Qty.	Description
1	1013188	1	Bracket]	5	2520192	1	Filter, Activated Charcoal
2	7517410	1	Screw		6	7080924	1	Cable Tie
3	7080932	1	Filter, Vent Line		7	2520225	1	Hose
4	5411870	1	Hose, Vent					



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