



1999

Standard Cruiser

Model V99CB15D(AZ)(BZ)(CZ)

and

Model V99CB15L(AZ)(BZ)(CZ)



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The illustrations used in this Parts Manual are for reference to replacement parts only. This manual is not to be used for assembly.

1999 VICTORY STANDARD CRUISER SPECIFICATIONS

BRAKES	
Type - Front	Hydraulic Disc
Type - Rear	Hydraulic Disc
CAPACITIES	
Fuel Tank (U.S. gallons)	5
Oil, Engine, (quarts)	6
DRIVE CLUTCH	
Clutch Type	Wet Clutch
Spring Type	Compression
DIMENSIONAL FEATURES	
Ground Clearance (inches)	5.5
Height (inches)	44.5
Length (inches)	94
Seat Height (inches)	28
Weight, Dry	657
Weight, Wet	696
Wheel Base (inches)	63.3
Width (inches)	29.5
Passenger Capacity	1
Footpeg Height (inches)	10.2
ENGINE	
Engine Model Number	MCVT1507D-01
Engine Type	4 Cycle, 50° V Twin
Bore & Stroke (mm)	97x102
Displacement (cc's)	1507
Compression Ratio	8.5/1
Cooling	Air/Oil
Starter	Direct Drive
Valves Per Cylinder	4
Throttle Body Bore Size	44 mm
Exhaust System Type	Staggered Dual Exhaust
Lubrication System	Wet Sump
Engine Speed @ 60 mph	2540 rpm
Spark Plug	(2) Champion RA8GHC
GEARCASE	
Transmission Type	5 Speed Manual
Primary Drive	Gear with Torque Compensator

LIGHTS/BATTERY	
Headlight	5.5 Amps
Taillight	1.6 Amps
Brake Light	2.1 Amps
SUSPENSION	
Front Type -	Conventional Telescopic
Front Travel (inches)	5.1
Rear Type -	Single Shock
Rear Travel (inches)	4.0
WHEELS/TIRES	
Tire Manufacturer	Dunlop/Elite II
Wheel Size/Tire Model - Front	16x3 MT90HB16 71H
Wheel Size/Tire Model - Rear	16x3.5 160/80HB16 75H
Tire Pressure - Front	34 psi
Tire Pressure - Rear	36 psi
Tire Pressure - Front & Rear	
Greater Than 200 Lb. Load	40 psi

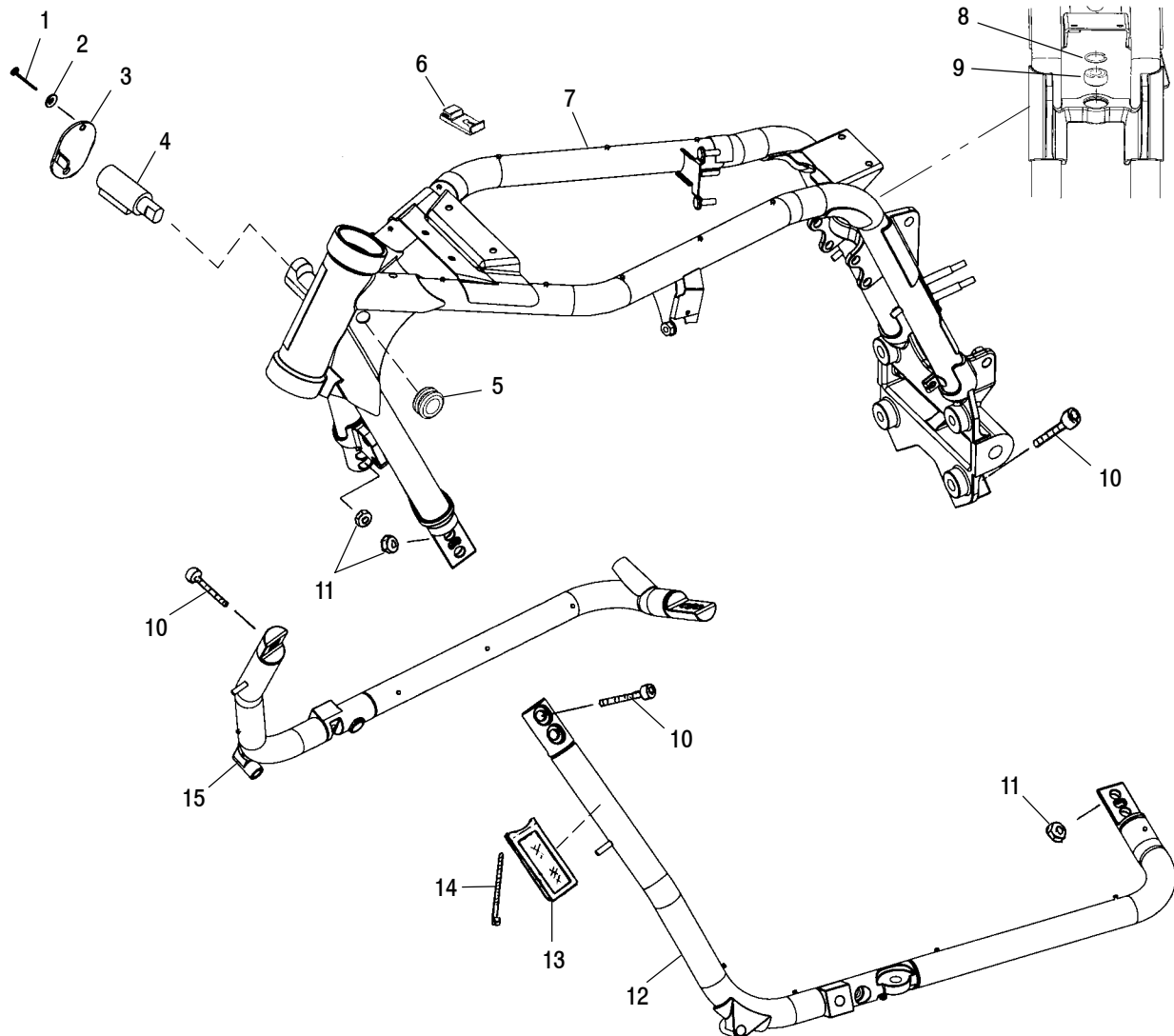
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1999 VICTORY PUBLICATION NUMBERS

MODEL	MODEL NO.	OWNER'S MANUAL	PARTS MANUAL	PARTS MICROFICHE	ASSEMBLY INSTRUCTIONS
Standard Cruiser	V99CB15D(AZ)(BZ)(CZ)	9915334	9915253	9915254	9914757
Standard Cruiser	V99CB15L(AZ)(BZ)(CZ)	9915334	9915253	9915254	9914757

MAIN FRAME

**STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ**

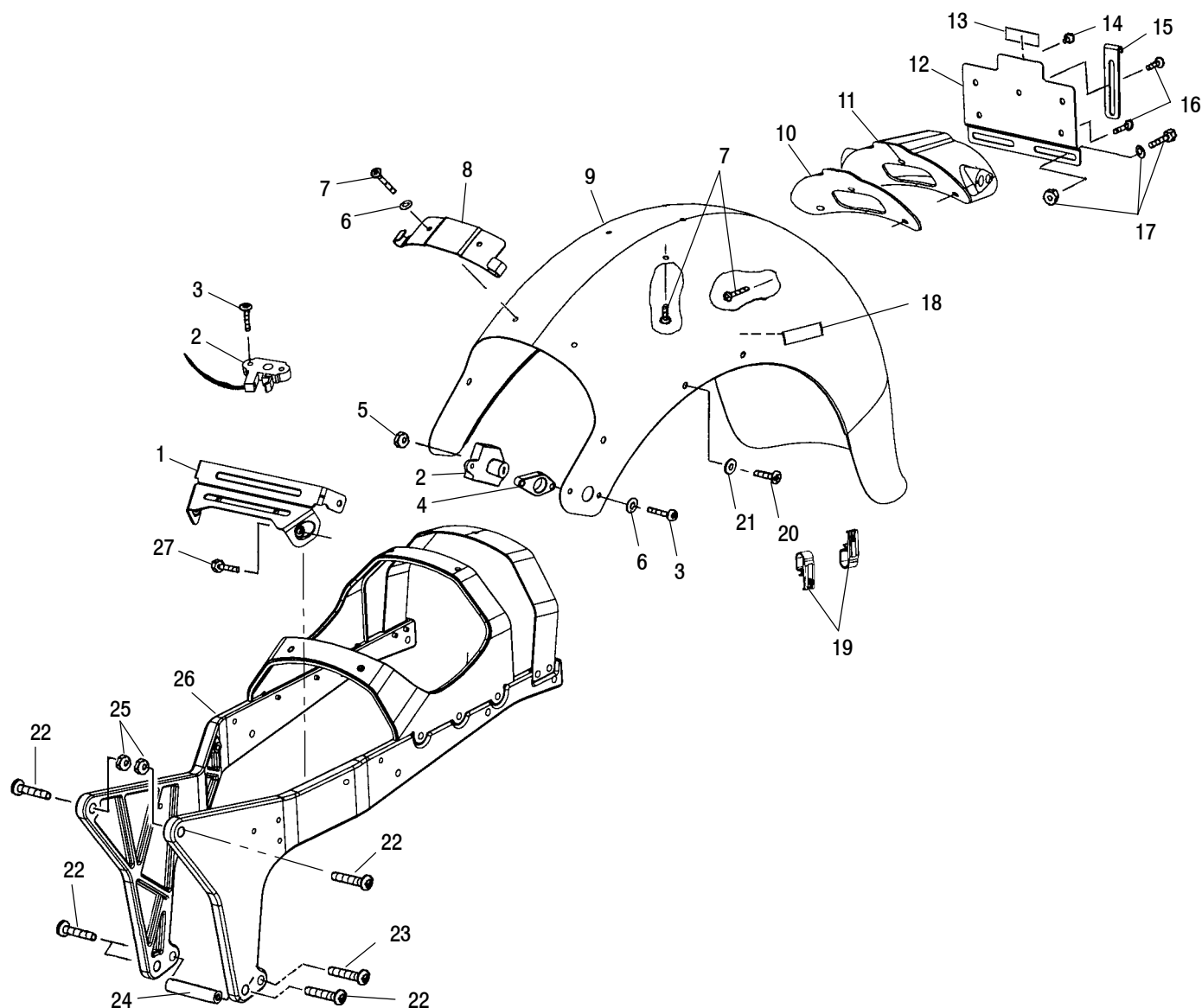


Ref.	Part No.	Qty.	Description
1	7661027	1	Pin, Knurled
2	7571637	1	Washer
3	5242202	1	Cap, Fork Lock
4	7010085	1	Lock, Front Fork
5	5411472	1	Grommet, Head Casting
6	5433193	14	Clip, Frame Post
7	1080005-067	1	Frame, Main
8	7710446	1	Ring, Snap

Ref.	Part No.	Qty.	Description
9	3513506	1	Bearing, Spherical
10	7517358	8	Screw
11	7547039	8	Nut
12	1080008-067	1	Tube, Frame, Lower, LH
13	2670188	2	Reflector, Front
14	7080138	18	Cable Tie
15	1080009-067	1	Tube, Frame, Lower, RH

SUBFRAME and REAR FENDER

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
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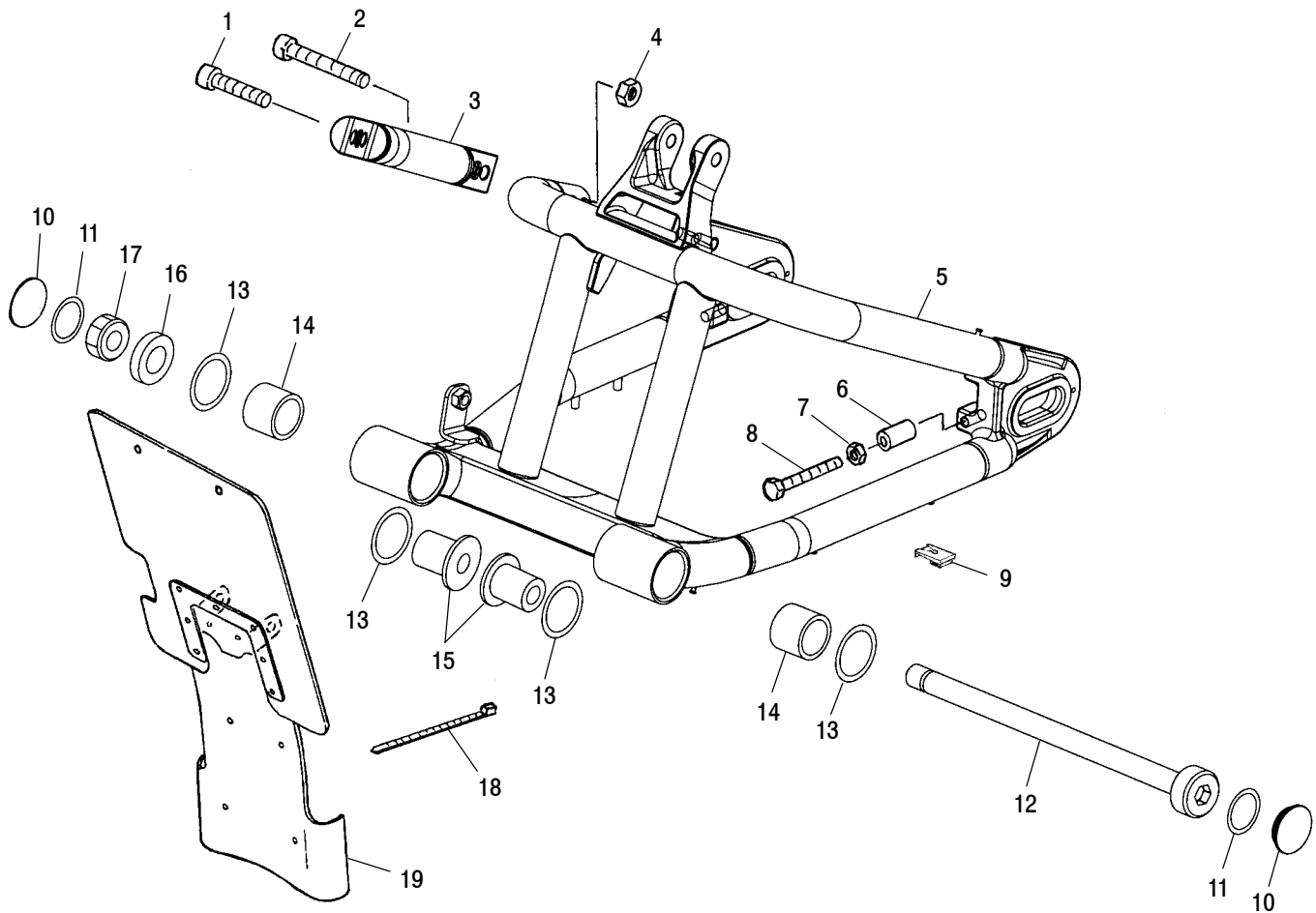


Ref.	Part No.	Qty.	Description
1	1080025-067	1	Lock, Seat, Rear
2	7010088	1	Lock, Seat
3	7517355	2	Screw
4	5131799-067	1	Spacer, Seat Lock Release
5	7547041	6	Nut, FLEXLOC
6	7556064	4	Washer
7	7517370	10	Screw
8	5241889	1	Support, Helmet Hook, Rear
9	1080013-1088	1	Fender, Rear, Antares Red
	1080013-1084	1	Fender, Rear, KYSO Blue
	1080013-266	1	Fender, Rear, Cruiser Black
10	5811539	1	Pad, Signal/License Bracket
11	5131819	1	Bracket, Signal
12	5242249	1	Bracket, License Plate
13	5432992	1	Reflector, Rear, Red

Ref.	Part No.	Qty.	Description
14	5411323	2	Bumper, Grommet
15	5241885	1	Retainer, License Plate
16	7517494	3	Screw
17	2201394	1	Kit - License Plate Hardware
18	5432965	2	Reflector, Side, Red
19	7080737	5	Clip, Electrical
20	7517484	6	Screw
21	5131943	6	Bushing, Fender, Rear
22	7517367	5	Screw
23	7517554	1	Screw
24	5010465-067	1	Tube, Support
25	7547039	2	Nut
26	1080006-067	1	Subframe, Rear
27	7517438	4	Screw

SWING ARM

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
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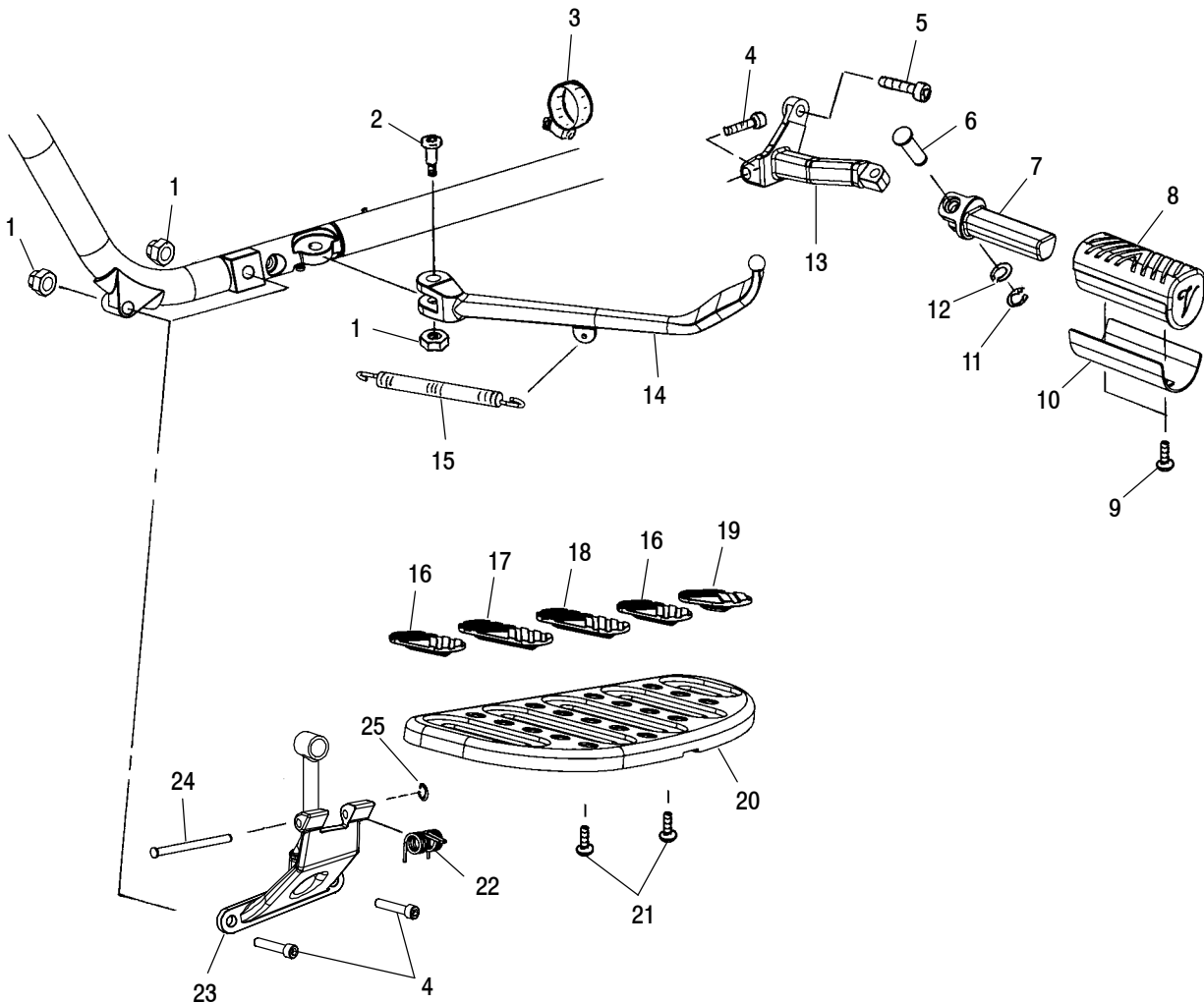


Ref.	Part No.	Qty.	Description
1	7517358	2	Screw
2	7517367	2	Screw
3	1080002-067	1	Tube, Upper
4	7547039	4	Nut
5	1080001-067	1	Arm, Swing
6	5131908	2	Spacer, Swing Arm Alignment
7	7547076	2	Nut
8	7517508	2	Screw
9	5433193	4	Clip, Frame Post
10	5131681	2	Cap, Swing Arm Pivot

Ref.	Part No.	Qty.	Description
11	5411522	2	O-Ring
12	5020925	1	Shaft, Swing Arm Pivot
13	5411367	4	O-Ring
14	5432767	2	Bushing, Swing Arm
15	5010445	2	Sleeve, Swing Arm
16	7556021	2	Washer
17	7547048	1	Nut, FLEXLOC
18	7080138	4	Cable Tie
19	1012719	1	Fender, Inner

FLOOR BOARD and SIDE STAND

**STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
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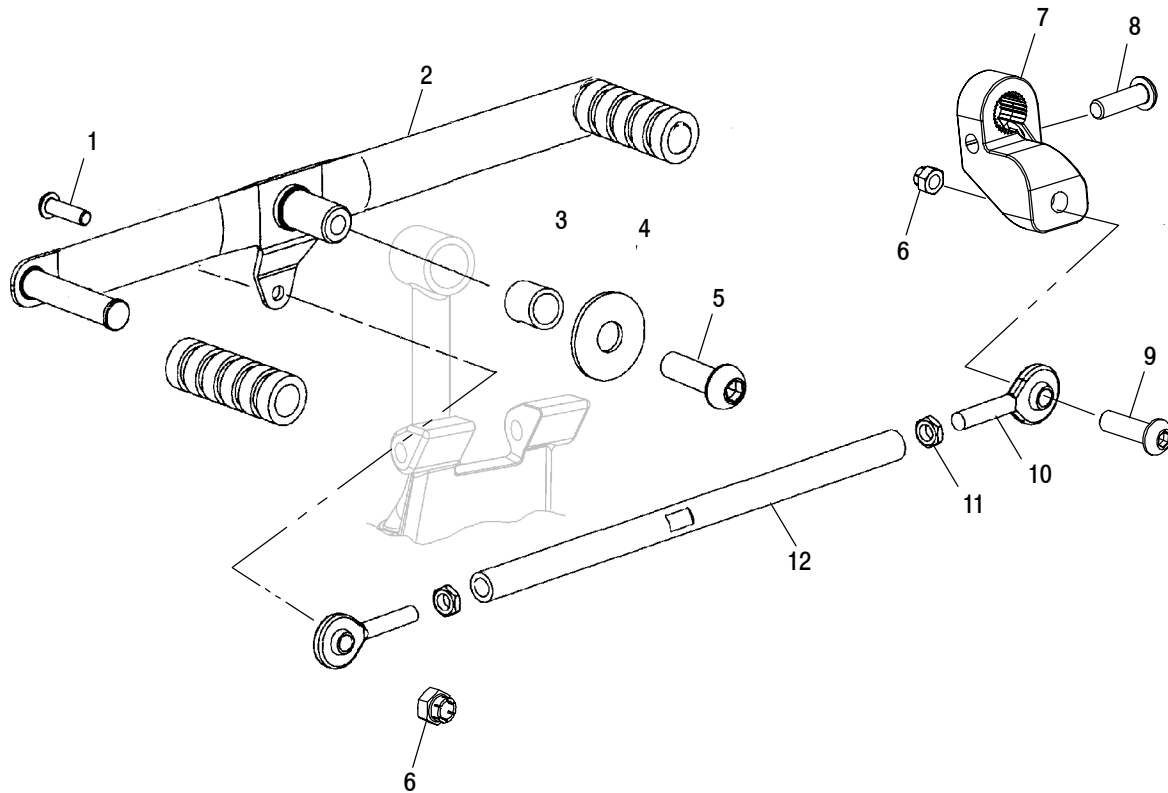


Ref.	Part No.	Qty.	Description
1	7547039	5	Nut
2	7517404	1	Screw
3	7080831	1	Clamp, Worm Gear
4	7517526	2	Screw
5	7517554	1	Screw (LH Side Only)
6	5131857	2	Pin, Passenger Peg
7	5630801	1	Footpeg, Passenger, LH
	5630802	1	Footpeg, Passenger, RH
8	5411333	1	Pad, Footpeg, Passenger LH
	5411334	1	Pad, Footpeg, Passenger RH
9	7517359	4	Screw
10	5243767	2	Cover, Footpeg
11	7710493	2	E-Clip
12	7556046	2	Washer
13	5211828-067	1	Support, Footpeg, Passenger, LH
	5211829-067	1	Support, Footpeg, Passenger, RH

Ref.	Part No.	Qty.	Description
14	5630719	1	Stand, Side
15	7042047	1	Spring, Sidestand
16	5411267	4	Pad, Floorboard, 1 and 4
17	5411268	2	Pad, Floorboard, 2
18	5411269	2	Pad, Floorboard, 3
19	5411270	2	Pad, Floorboard, 5
20	5131590	1	Floorboard, LH
	5131591	1	Floorboard, RH
21	7517694	4	Screw
22	7041623	2	Spring, Floorboard Support
23	1012978-067	1	Shift, Support
	5131691-067	1	Support, Floorboard, RH
24	7661018	2	Pin, Floorboard Support
25	7710492	2	E-Clip

SHIFT LEVER

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
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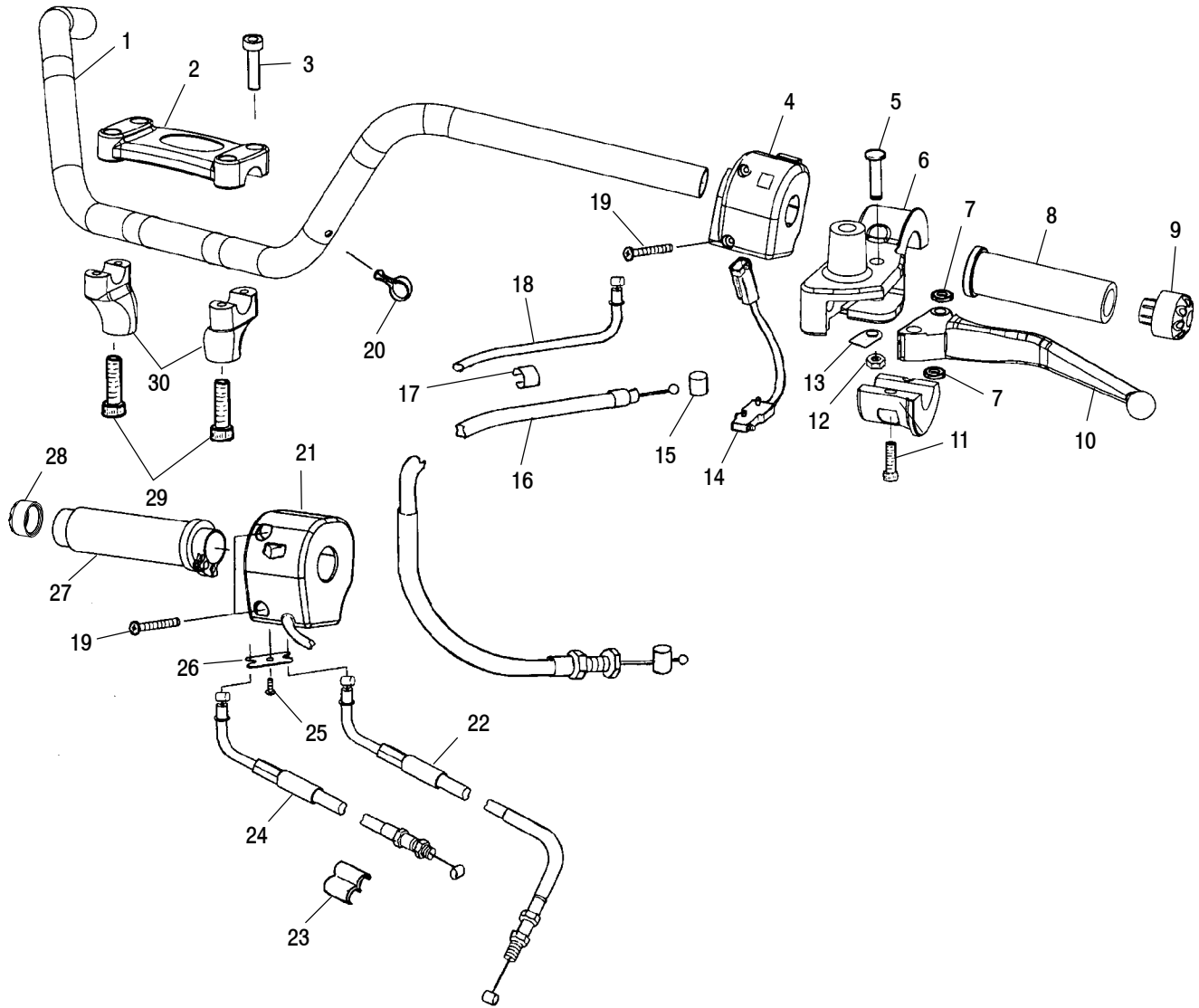


Ref.	Part No.	Qty.	Description
1	7517391	1	Screw
2	1012977	1	Pedal, Shifter
3	3514335	1	Bearing, Shift Pedal
4	7556045	1	Washer
5	7517484	1	Screw
6	7547041	2	Nut, FLEXLOC
7	5132151	1	Lever, Shifter, Rear
8	7517506	1	Screw

Ref.	Part No.	Qty.	Description
9	7517355	1	Screw
10	7061017	1	Rod End, RH
11	7547062	1	Nut
12	5020922	1	Rod, Shifter
13	7547081	1	Nut
14	7061020	1	Rod End, LH
15	5411364	2	Pad, Shift Pedal

HANDLEBAR

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
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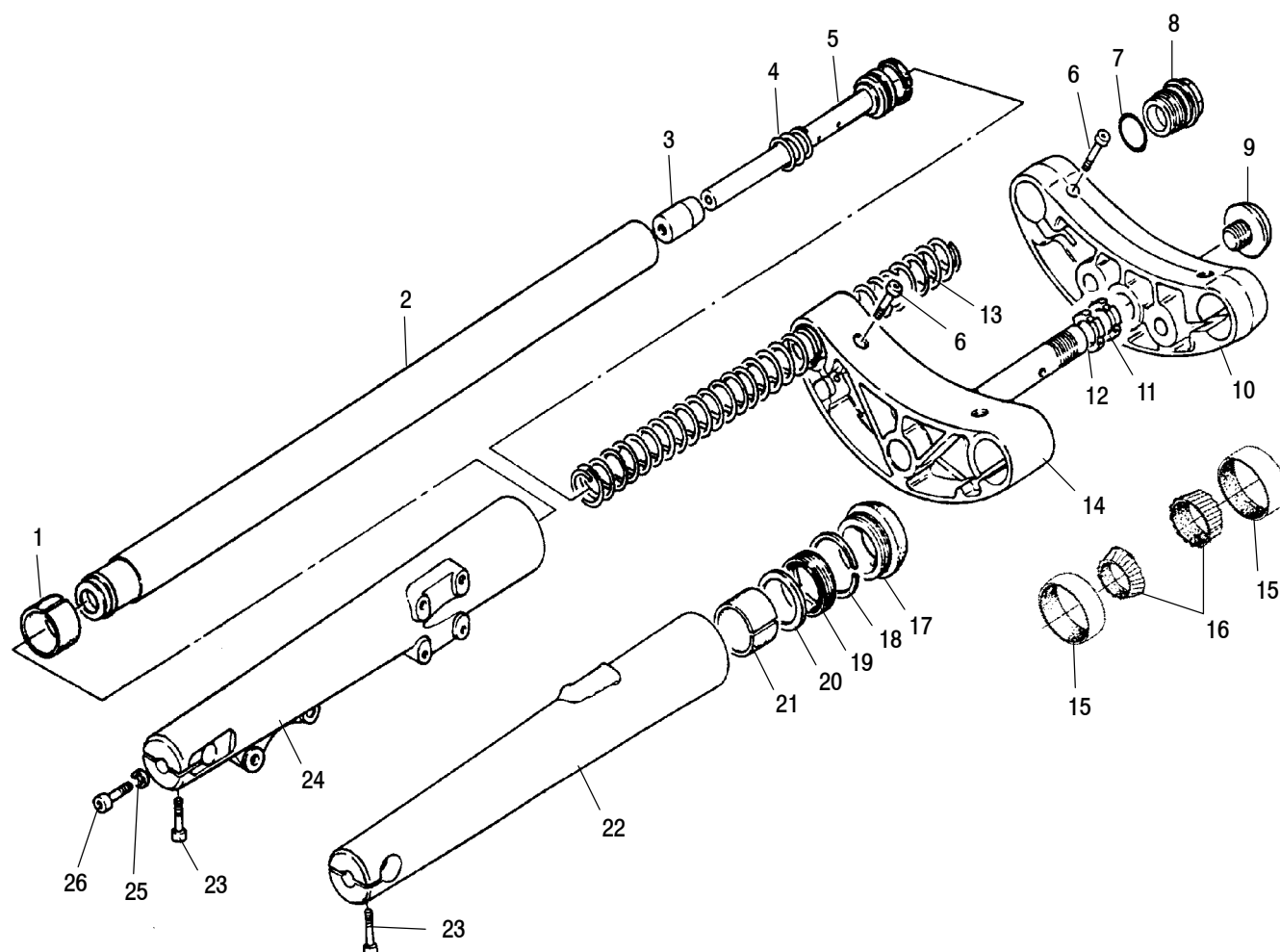


Ref.	Part No.	Qty.	Description
1	5243728	1	Handlebar
2	5131499	1	Clamp, Handlebar
3	7517361	4	Screw
4	4110240	1	Switch, Hand Control, LH
5	2201229	1	Kit - Lever Hardware (7,12,13)
	5020946	1	Pin, Clutch Lever Screw
6	5131654	1	Bracket, Clutch/Mirror, LH
7	-----	2	Washer, Clutch Lever
8	5411256	1	Grip, Handlebar, LH
9	5432692	1	Cap, Handlebar End, LH
10	5131562	1	Lever, Clutch Hand, LH
11	2201230	1	Kit - Clutch Clamp Hardware (Incl. Clamp and Screws)
	5131655	1	Clamp
	7517630	2	Screw
12	-----	1	Nut, Nylok
13	-----	1	Clip, Switch
14	4110257	1	Switch, Safety Clutch

Ref.	Part No.	Qty.	Description
15	5433071	1	Bushing, Clutch Cable Upper
16	7080676	1	Cable, Clutch
17	5433070	2	Clip, Clutch, Fast Idle Cable
18	7080716	1	Cable, Fast Idle
19	7517366	4	Screw
20	5433140	4	Dart, Handlebar
21	4110241	1	Switch, Hand Control, RH
22	7080724	1	Cable, Throttle, Push
23	5433039	2	Clip, Throttle Cables, Dual
24	7080725	1	Cable, Throttle, Pull
25	7517420	1	Screw
26	5242448	1	Retainer, Throttle Cable, Right
27	5411255	1	Grip, Throttle Handlebar
28	5432715	1	Cap, Handlebar End, RH
29	7517586	2	Screw
30	5131501	2	Riser, Handlebar

FRONT FORKS

**STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
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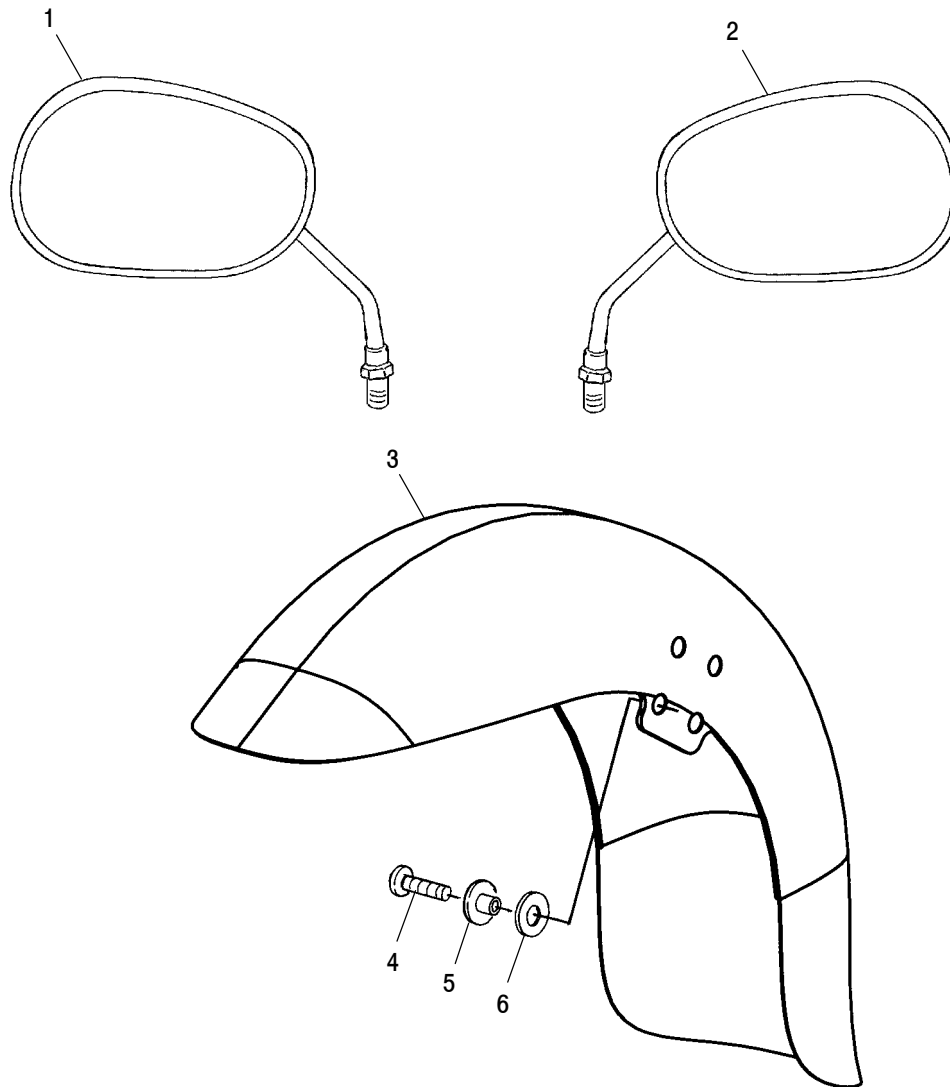


Ref.	Part No.	Qty.	Description
	1843081	1	Asm., Fork Leg, LH (Incl. 1-5,7-9,13-26)
	1843082	1	Asm., Fork Leg, RH (Incl. 1-5,7-9,13-26)
	2871985	1	Oil, Fork
1	3585714	2	Bushing, Lower
2	5131505	2	Tube, Stanchion
3	5131498	2	Foot, Buffer
4	7041624	2	Spring, Rebound
5	2201122	2	Kit - Damper Rod w/Segment
	1500171	2	Segment, Rod Damper
	1500131	2	Rod, Damper
6	1500170	4	Screw
7	5411330	2	O-Ring
8	5131502	2	Plug, Fork
9	5131497	1	Bolt, Steering Post Cap
10	5131503	1	Clamp, Triple, Upper
11	5131953	1	Nut, Steering Post, Upper

Ref.	Part No.	Qty.	Description
12	5131496	1	Nut, Steering Post
13	7041684	2	Spring, Compression
14	1843096	1	Asm., Triple Clamp, Lower (Incl. 6,9,11,12)
15	3554507	2	Cup, Bearing
16	3554510	2	Bearing, Tapered, Sealed
17	1500167	2	Cap, Dust Seal
18	5211827	2	Ring, Stop
19	3610068	2	Seal, Oil
20	5131504	2	Cap, Oil Seal
21	3585715	2	Bushing, Upper
22	1843094	1	Slider Unit, LH
23	1500168	4	Screw
24	1843095	1	Slider Unit, RH
25	3610069	2	Washer, Oil Seal
26	1500169	2	Screw

MIRRORS and FRONT FENDER

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
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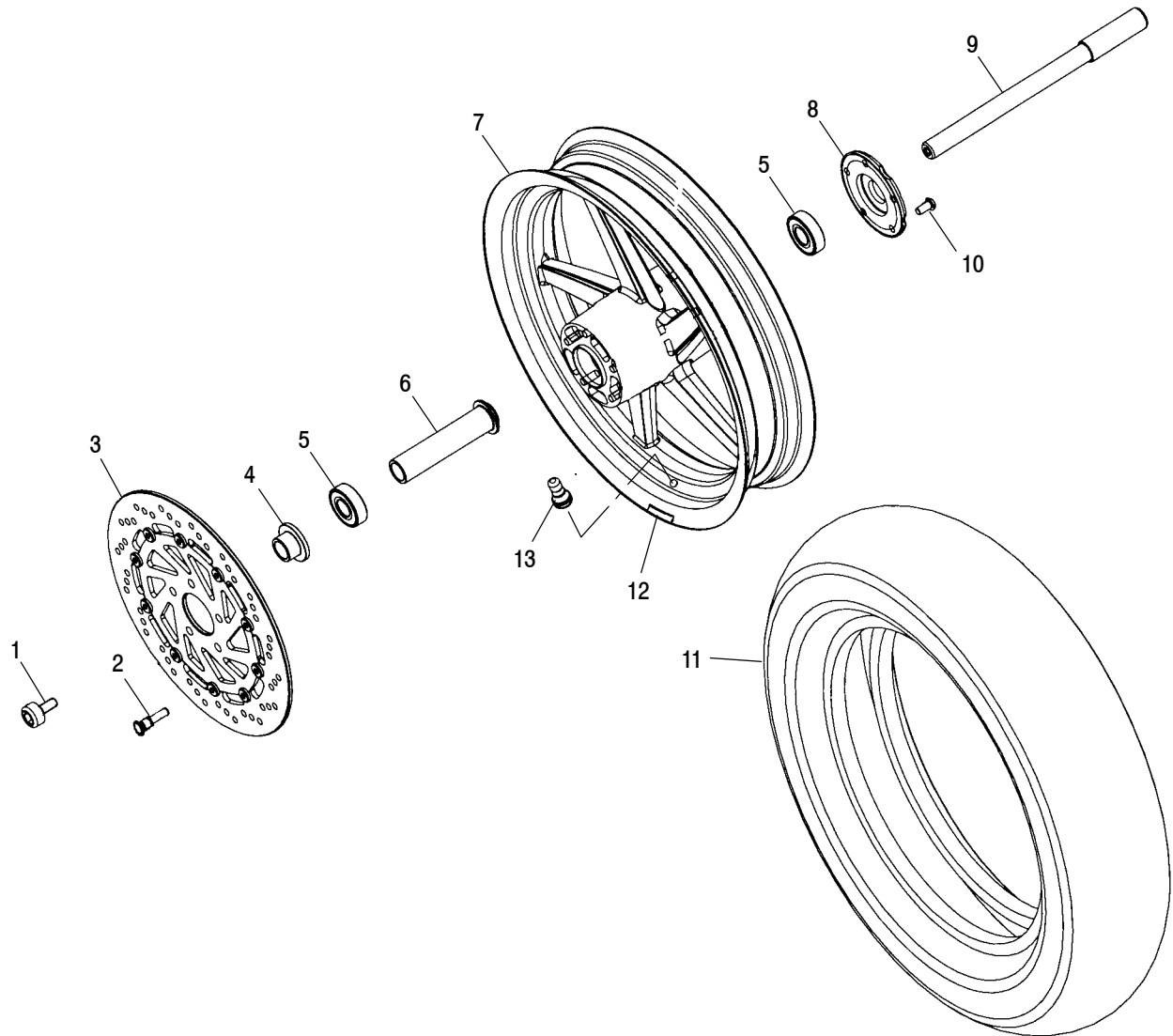
Ref.	Part No.	Qty.	Description
1	2670193	1	Mirror, LH
2	2670186	1	Mirror, RH
3	5241833-1088	1	Fender, Front, Antares Red
	5241833-1084	1	Fender, Front, KYSO Blue
	5241833-266	1	Fender, Front, Cruiser Black

Ref.	Part No.	Qty.	Description
4	7517510	8	Screw
5	5010440	8	Bushing, Fender Mount
6	5411355	8	Bushing, Rubber

9/02

FRONT WHEEL

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
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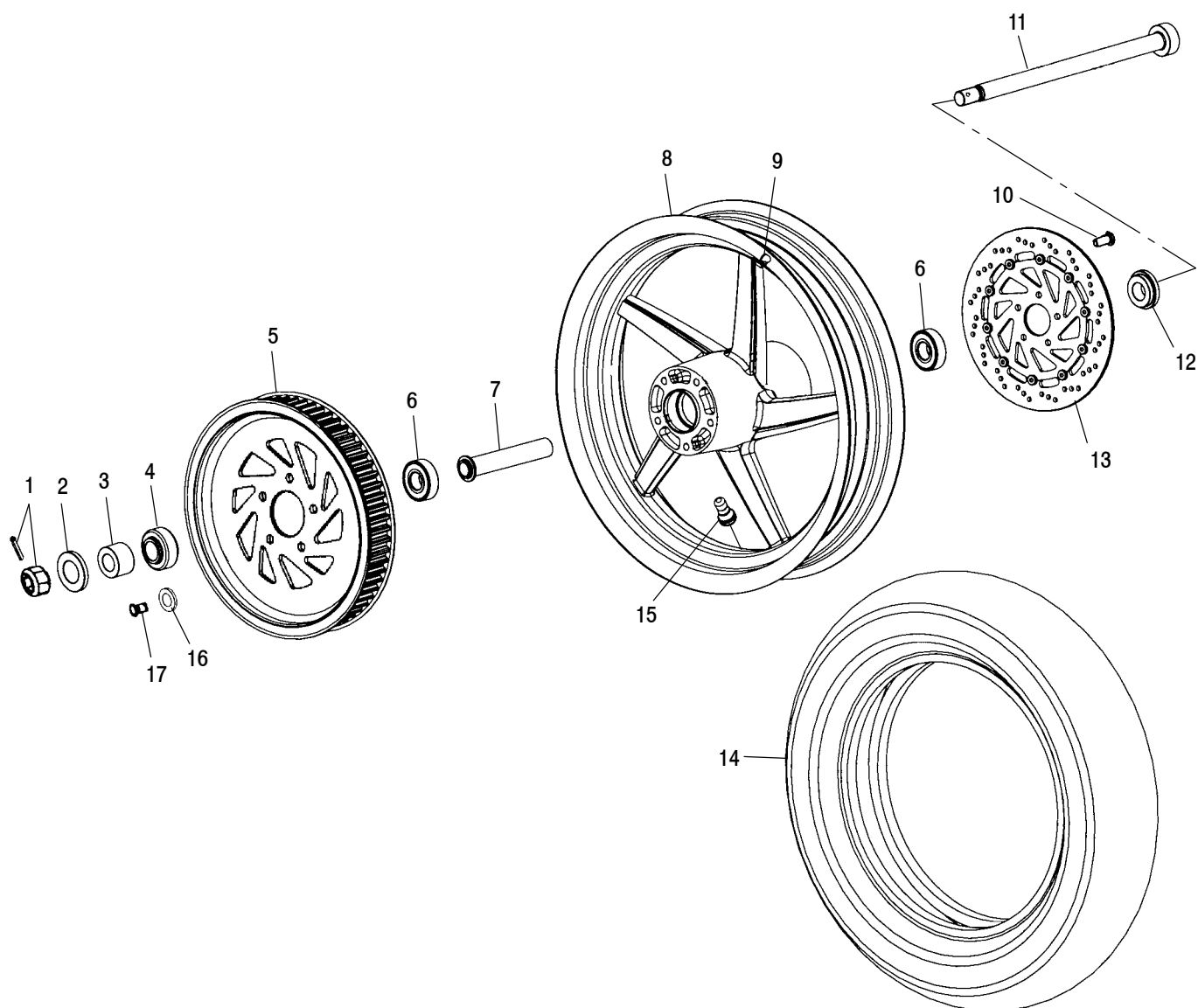


Ref.	Part No.	Qty.	Description
1	7517381	1	Screw
2	7517470	5	Screw
3	1910216	1	Rotor, Brake, Front
4	5333558	1	Spacer, Front Axle
5	3513509	2	Bearing, Ball
6	5241905	1	Spacer, Bearing
7	5131395	1	Wheel, Front

Ref.	Part No.	Qty.	Description
8	5020966	1	Cap, Hub
9	5020893	1	Axle, Front
10	7517502	5	Screw
11	5411253	1	Tire, Front (16x3)
12	1520253	AR	Weight, Balance
13	1520232	1	Valve, Rim

REAR WHEEL

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
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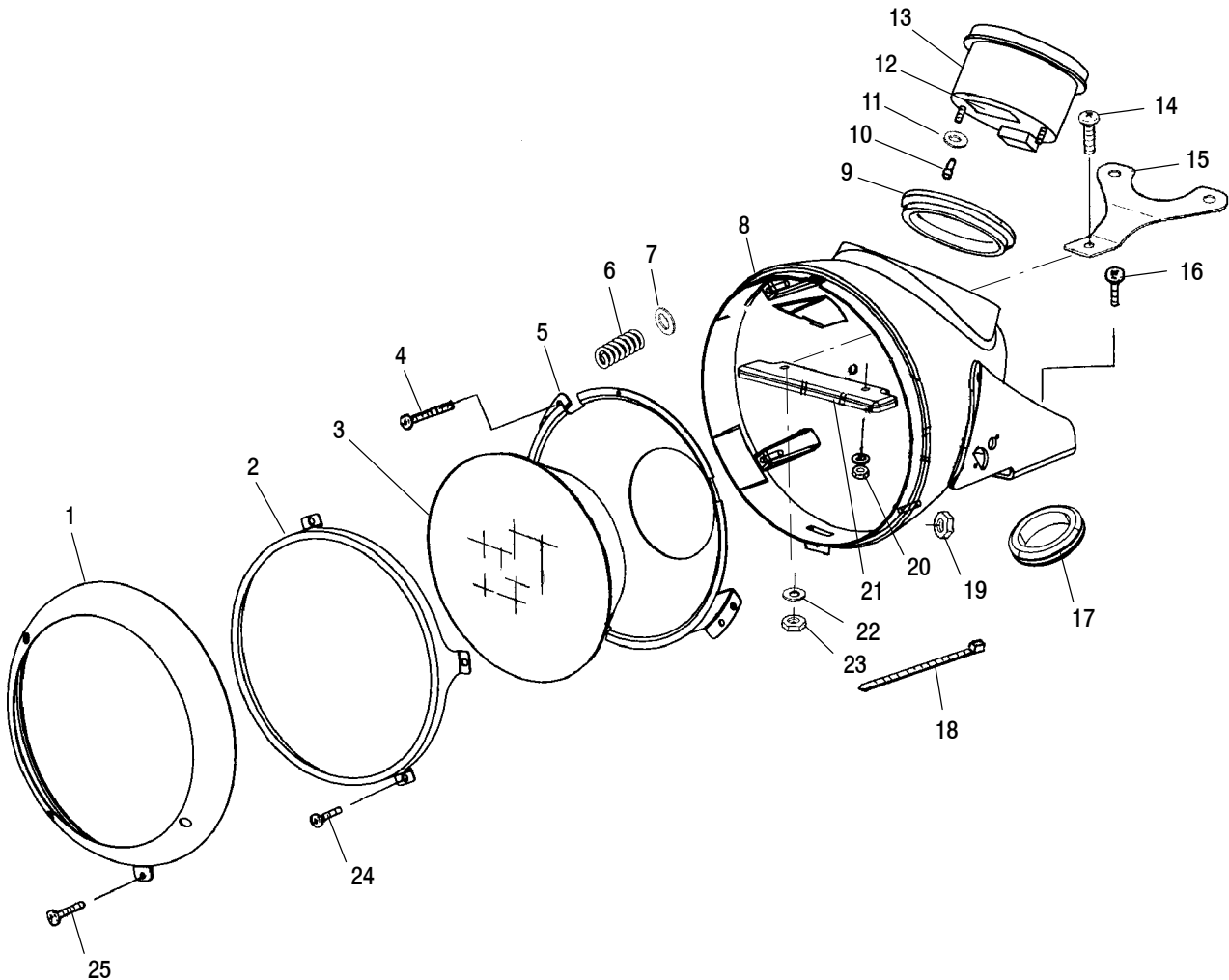


Ref.	Part No.	Qty.	Description
1	2201356	1	Kit - Axle Nut/Cotter Pin
2	7555980	1	Washer
3	5010403	1	Spacer, Rear Wheel, Outer, RH
4	5010441	1	Spacer, Rear Wheel, Inner, RH
5	5131561-067	1	Sprocket, Driven, 64T
6	3513509	2	Bearing, Ball
7	5010436	1	Spacer, Bearing, Middle
8	5131394	1	Wheel, Rear
9	1520253	AR	Weight, Balance

Ref.	Part No.	Qty.	Description
10	7517470	5	Screw
11	5020894	1	Axle, Rear
12	5010429	1	Spacer, Axle, Rear, LH
13	1910257	1	Rotor, Brake
14	5411254	1	Tire, Rear (16x3.5)
15	1520232	1	Valve, Rim
16	7556123	5	Washer
17	7517712	5	Screw

HEADLIGHT

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
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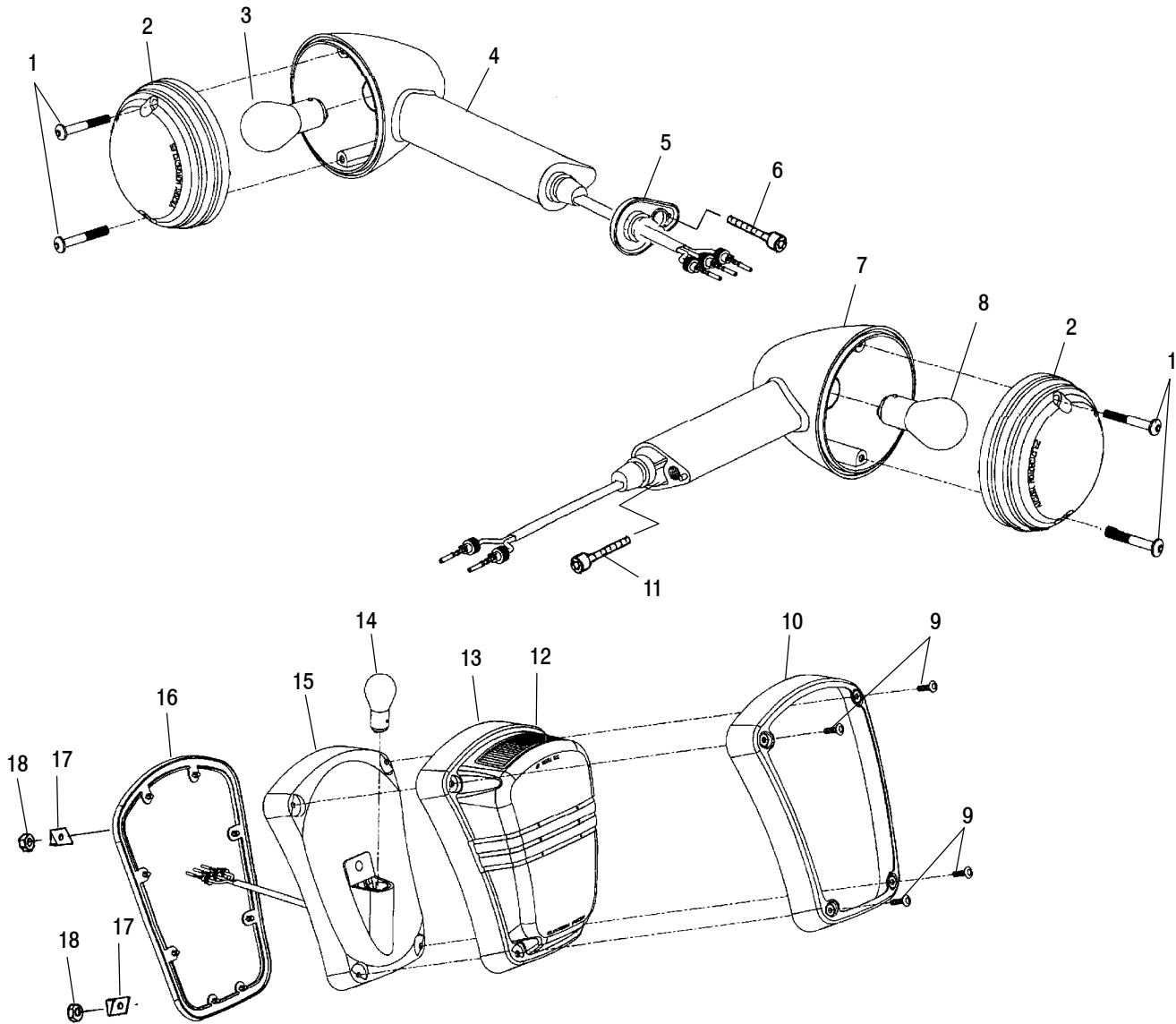


Ref.	Part No.	Qty.	Description
1	1080019	1	Bezel, Headlamp
2	5241850	1	Ring, Headlamp Retaining
3	4010160	1	Headlight, Sealed Beam
4	7517623	3	Screw
5	5241849	1	Mount, Housing, Inner
6	7041644	3	Spring, Adjuster
7	7556093	3	Washer
8	2201526	1	Kit - Headlight Housing (Incl. 19)
9	5811529	1	Gasket, Speedometer
10	2410102	6	Lamp, Indicator
11	7556064	4	Washer
12	5432695	1	Cover, Speedometer
13	3280261	1	Asm., Gauge, Speedo/Tach

Ref.	Part No.	Qty.	Description
14	7517494	1	Screw
15	5243286	1	Bracket, Stiffener
16	7517523	4	Screw
17	5411350	1	Grommet
18	7080138	2	Cable Tie
19	7547126	1	Nut
20	7547041	2	Nut, FLEXLOC
21	5211872-067	1	Retainer, Speedo
22	7556088	1	Washer
23	7547079	1	Nut
24	7517681	3	Screw
25	7517368	1	Screw

TAILLIGHT and TURN SIGNAL

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
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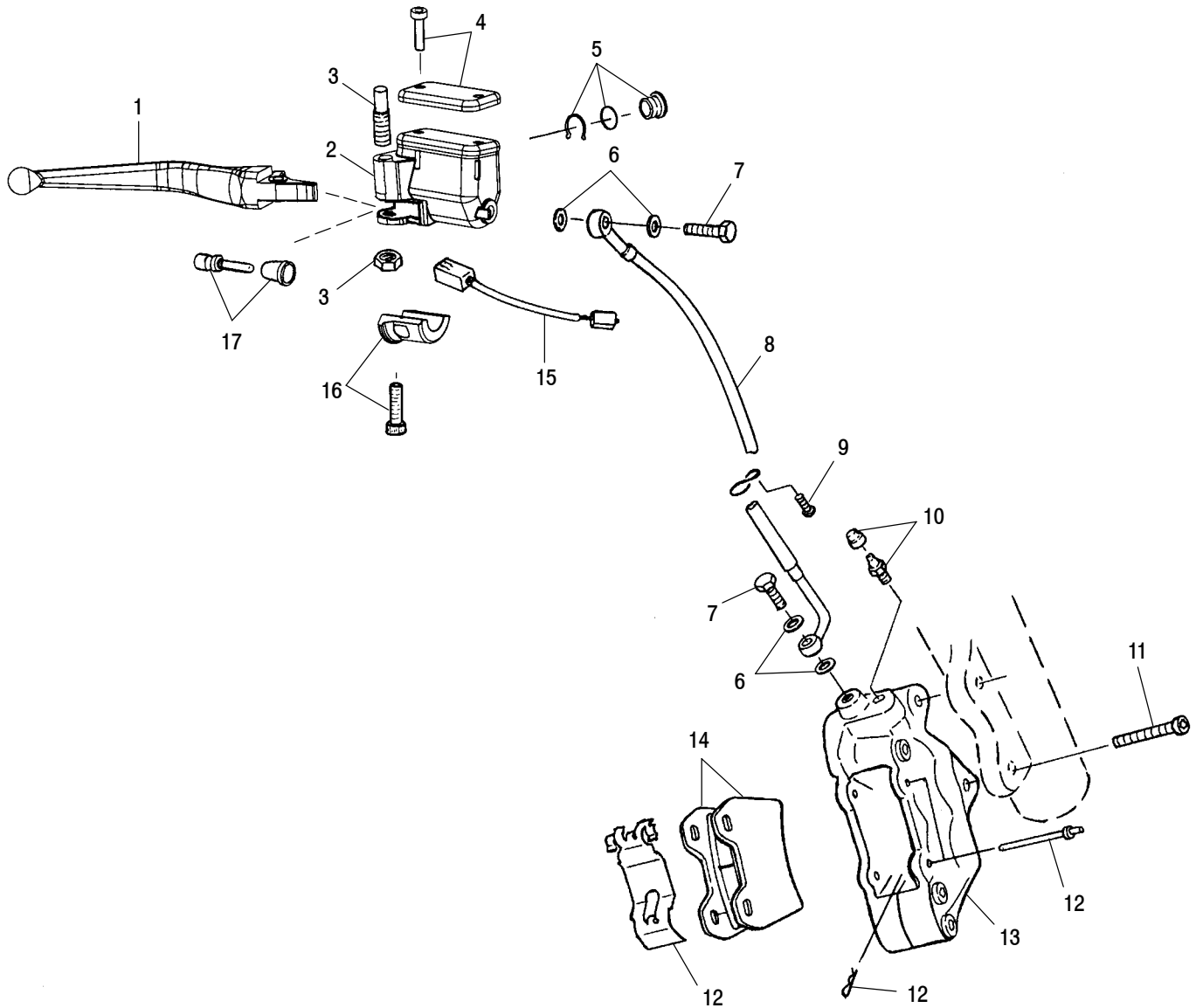


Ref.	Part No.	Qty.	Description
1	7517369	8	Screw
2	2201419	4	Kit - Turn Signal Lens (Incl. 1)
3	4030064	2	Bulb, Dual Filament, 198
4	2433005	1	Asm., Turn Signal, Left, Front
	2433007	1	Asm., Turn Signal, Right, Front
5	5433203	2	Spacer, Turn Signal
6	7517517	2	Screw
7	2433004	1	Asm., Turn Signal, Left, Rear
	2433006	1	Asm., Turn Signal, Right, Rear
8	4030065	2	Bulb, Single Filament, 199

Ref.	Part No.	Qty.	Description
9	7517237	4	Screw
10	5230125	1	Bezel, Taillight
11	7517571	2	Screw
12	2432039	1	Asm., Taillight (Incl. 3,9,10,13,15,16)
13	5432732	1	Lens, Taillight
14	4010222	1	Bulb, Dual Filament, 2357
15	-----	1	Base
16	5811530	1	Pad, Taillight Mounting
17	5131842	2	Spacer, Taillamp, Fender
18	7547041	2	Nut, FLEXLOC

FRONT BRAKE

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
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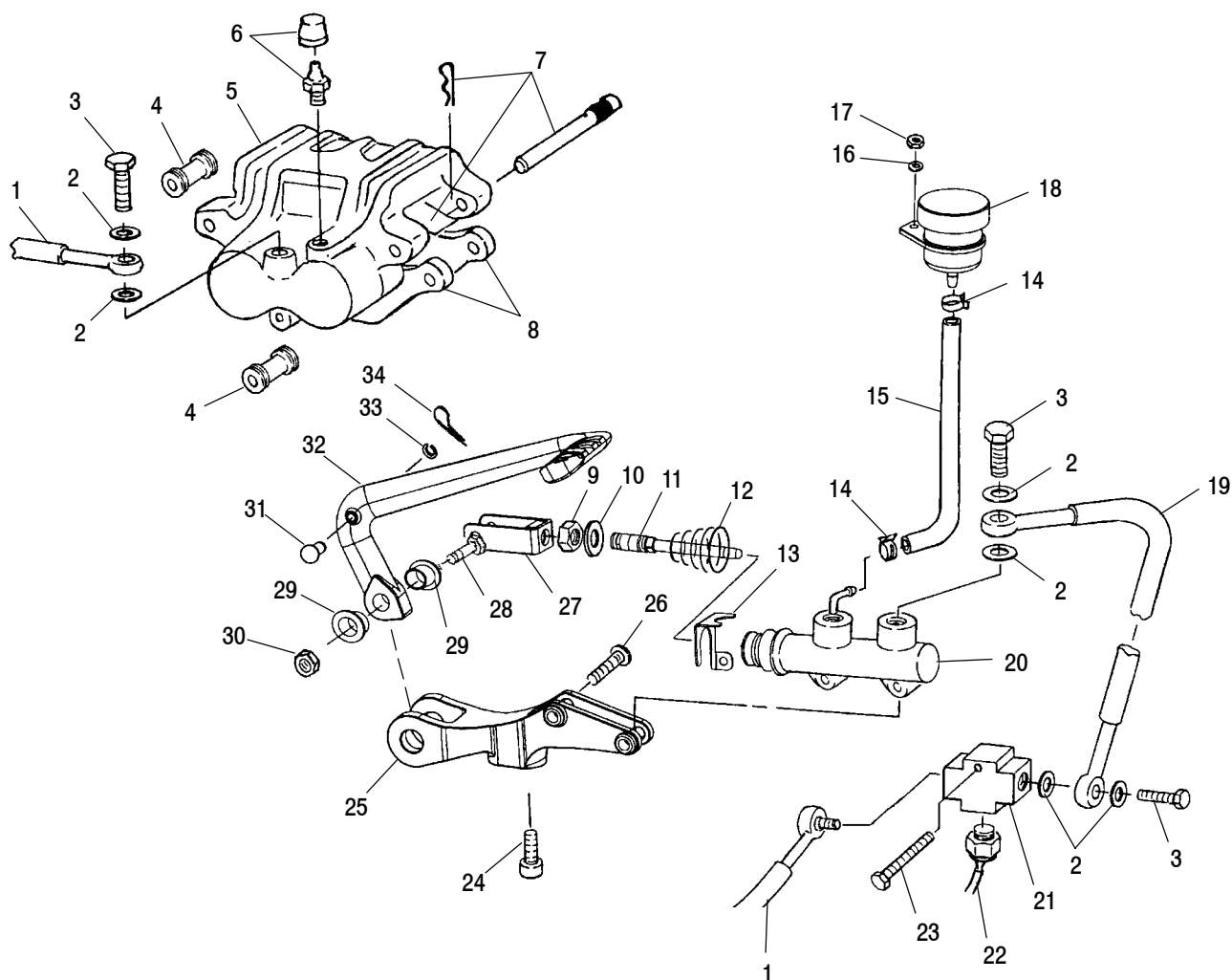


Ref.	Part No.	Qty.	Description
1	5131657	1	Lever, Brake, Front
2	2050079	1	Asm., Master Cylinder, Front Brake
3	2201215	1	Kit - Lever Hardware (Incl. Pin and Nut)
4	2201216	1	Kit - Cap Hardware (Incl. Membrane, Screws, Cap and Diaphragm)
5	2201182	1	Kit - Sight Hardware (Incl. O-Ring, Sight and Clip)
6	7556028	4	Washer
7	1930848	2	Bolt, Banjo
8	1930871	1	Line, Brake, Front
9	7517406	1	Screw

Ref.	Part No.	Qty.	Description
10	2201173	1	Kit - Bleeder (Incl. Bleeder Fitting and Boot)
11	7517419	2	Screw
12	2201176	2	Kit - Pins, Clips, Spring
13	1930850	1	Asm., Front Brake Caliper
14	2201170	1	Kit - Front Brake Pads (2 Per)
15	4110242	1	Switch, Stop
16	2201217	1	Kit - Clamp Hardware (Incl. Clamp and Screws)
17	2201218	1	Kit - Pushrod Hardware (Incl. Pushrod and Boot)

REAR BRAKE

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ

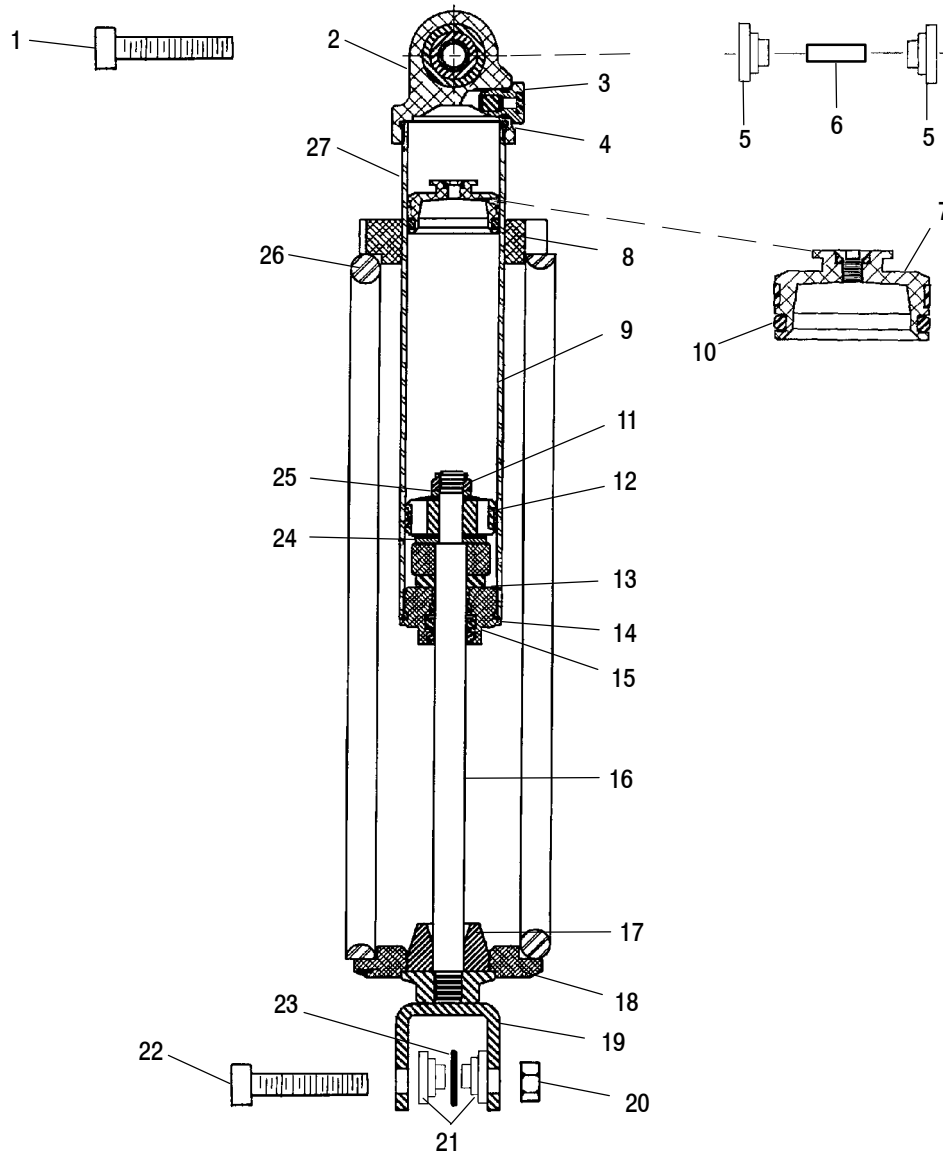


Ref.	Part No.	Qty.	Description
1	1930887	1	Hose, Rear Brake, Rear Segment
2	7556028	6	Washer
3	1930848	3	Bolt, Banjo
4	2201174	1	Kit - Boots, Rear Caliper
5	1930868	1	Asm., Rear Brake Caliper
-----		1	Bracket, Rear Brake Caliper
6	2201173	1	Kit - Bleeder
7	2201175	1	Kit - Pin, Retainer, Spring, Clip
8	2201171	1	Kit - Rear Brake Pads
9	7547050	1	Nut
10	7556045	1	Washer
11	5020923	1	Rod, Brake
12	7041746-067	1	Spring, Brake Pedal
13	5242952-067	1	Bracket, Brake Spring Retainer
14	7080785	2	Clamp, Hose
15	8450082	1	Hose, Reservoir
16	5020919	1	Spacer
17	7547073	1	Nut, FLEXLOC

Ref.	Part No.	Qty.	Description
18	1930882	1	Reservoir, Rear Master Cylinder
19	1930867	1	Hose, Rear Brake, Front Segment
20	1930865	1	Cylinder, Master, Rear
21	1910266	1	Manifold, Brake, Rear
22	4110238	1	Switch, Pressure
23	7516411	1	Screw
24	7517410	2	Screw
25	5131688-067	1	Support, Brake Pedal
26	7517391	2	Screw
27	1080038	1	Clevis, Rod
28	7517576	1	Screw
29	5020904	2	Bushing, Pedal
30	7547039	1	Nut
31	7661063	1	Pin, Brake Linkage
32	5132160	1	Pedal, Brake
33	7556088	1	Washer
34	7661070	1	Pin, Cotter

REAR SHOCK

**STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ**

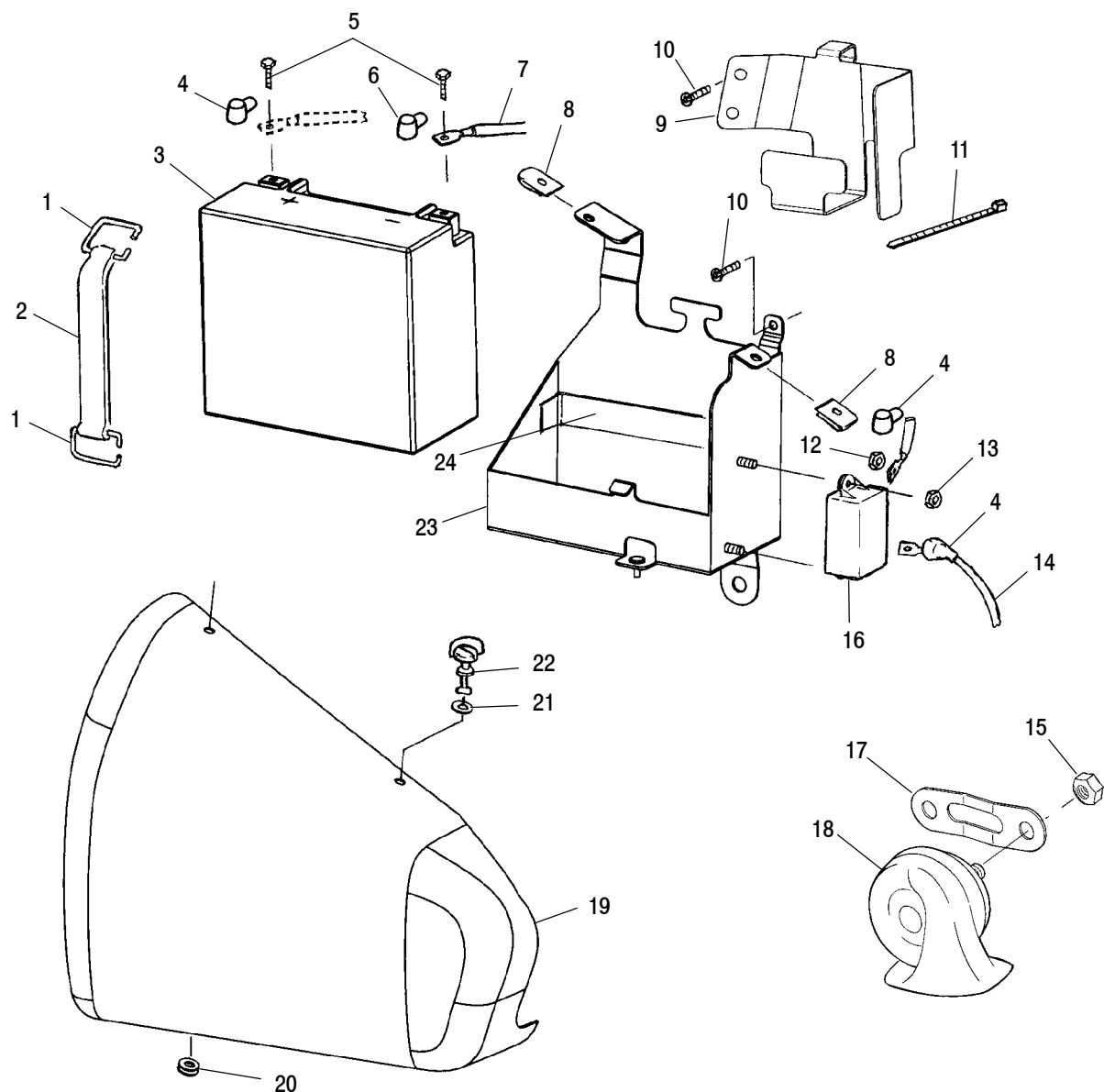


Ref.	Part No.	Qty.	Description
1	7517367	1	Screw (Rear Shock Mounting)
2	1500175	1	Asm., Body Cap
3	1500019	1	Screw
4	1500004	1	O-Ring
5	1500103	2	Bushing
6	1500274	1	Sleeve
7	1500011	1	Piston, Floating
8	1500237	1	Ring, Preload, Spring
9	1500181	1	Body
10	1500180	1	O-Ring
11	1500016	1	Nut
12	1500002	1	Bearing, External
13	1500074	1	Bumper
14	1500020	1	O-Ring

Ref.	Part No.	Qty.	Description
15	1500009	1	Asm., Bearing
16	1500177	1	Shaft
17	5410855	1	Bumper, Jounce
18	1500178	1	Retainer, Spring
19	1500179	1	Eyelet
20	7547039	2	Nut
21	1500173	2	Reducer
22	7517365	1	Screw
23	1500093	1	O-Ring
24	1500017	1	Plate, Top Out
25	1500015	1	Plate, Back Up
26	7041759	1	Spring
27	1500174	1	Shock

BATTERY BOX

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ

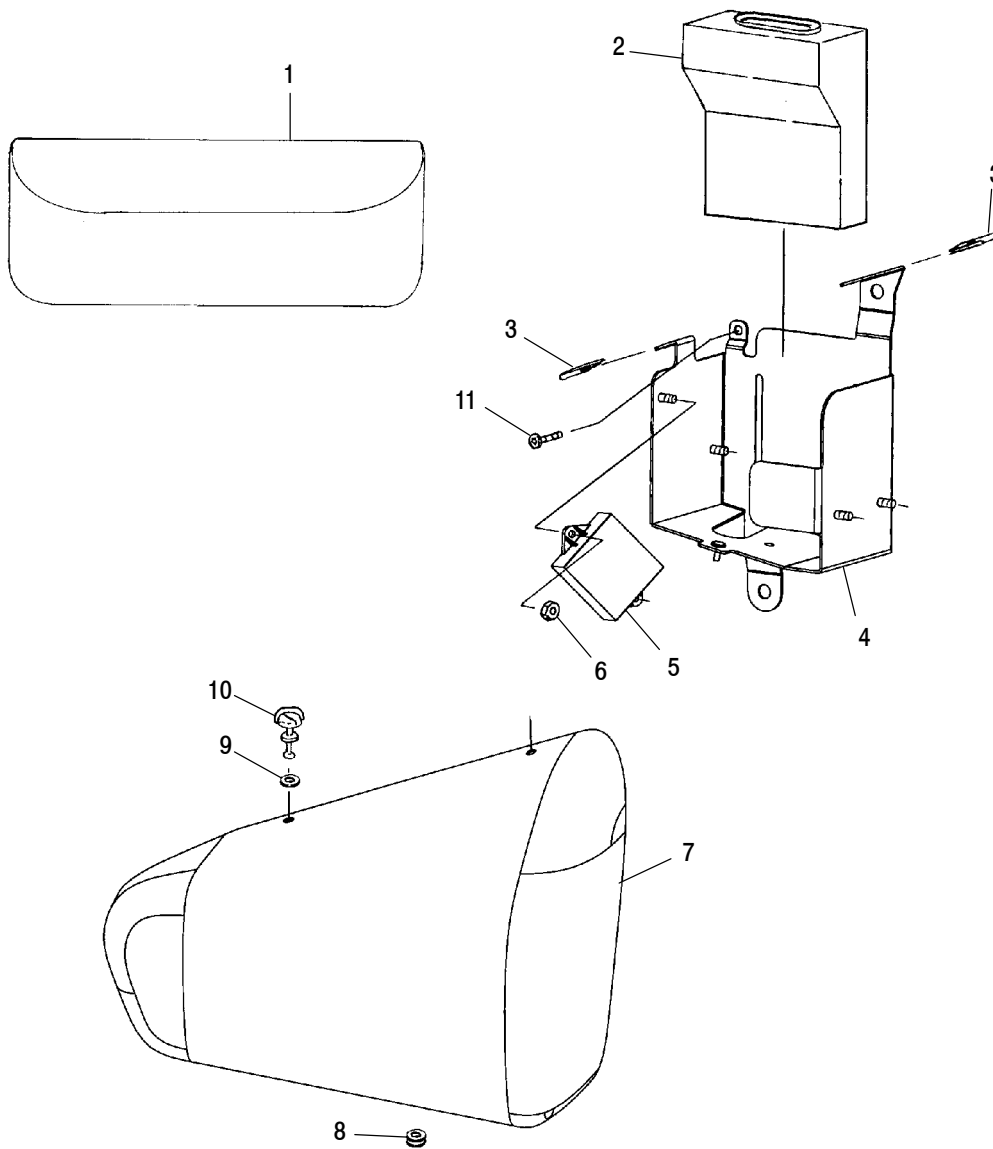


Ref.	Part No.	Qty.	Description
1	5224472	2	D-Hook
2	5410424	1	Strap, Battery Hold Down
3	4140011	1	Battery
4	5411570	3	Boot, Cable, Battery, Red
5	2201357	1	Kit - Battery Bolt
6	5411571	1	Boot, Battery Cable, Black
7	4010152	1	Cable, Battery/Regulator
8	7080783	2	Receptacle, 1/4 Turn
9	5242220	1	Mount, Fuse Box
10	7517479	2	Screw
11	7080138	4	Cable Tie
12	7547077	1	Nut

Ref.	Part No.	Qty.	Description
13	7547091	2	Nut, FLEXLOC
14	4010151	1	Cable, Starter/Relay
15	7547041	1	Nut, FLEXLOC
16	2410099	1	Relay, Starter
17	5311055-067	1	Bracket, Horn
18	4040072	1	Horn
19	5242119-266	1	Cover, Side, Black, LH
20	5411351	1	Grommet
21	7556067	2	Washer
22	7080784	2	Stud, 1/4 Turn
23	1080014-067	1	Box, Battery
24	5210868	1	Pad, Battery Box

ECM BOX and TOOL KIT

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
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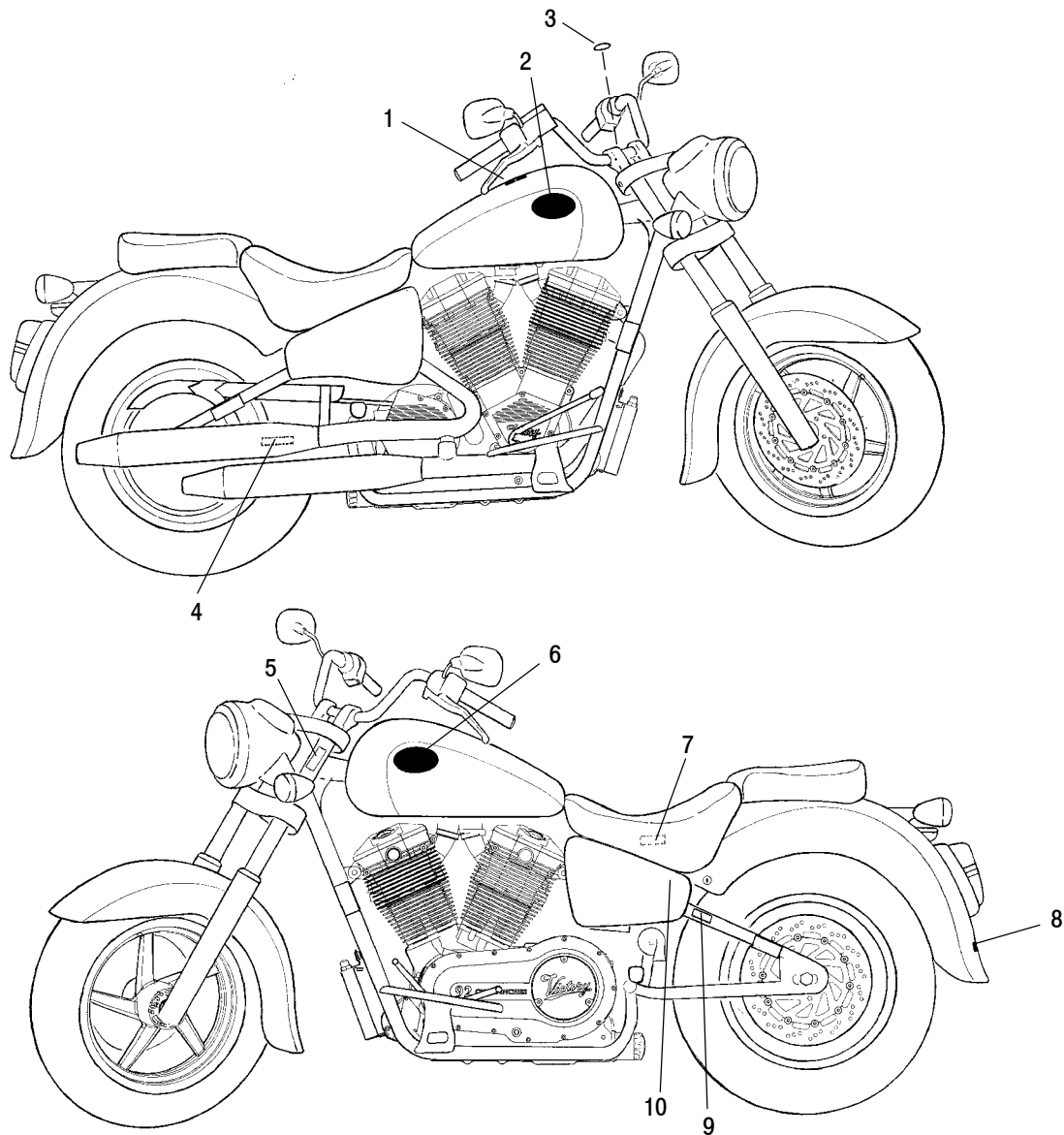


Ref. Part No.	Qty.	Description
1	2872124	1 Kit - Tool
2	4110212	1 Module, Electrical Control
3	7080783	2 Receptacle, 1/4 Turn
4	1080039-067	1 Mount, ECM/Fuse/Side Cover
5	2410101	1 Flasher, Turn Signal/Hazard
6	7547041	1 Nut, FLEXLOC

Ref. Part No.	Qty.	Description
7	5242120-266	1 Cover, Side, Black, RH
8	5411351	1 Grommet
9	7556067	2 Washer
10	7080784	2 Stud, 1/4 Turn
11	7517479	1 Screw

DECALS

**STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
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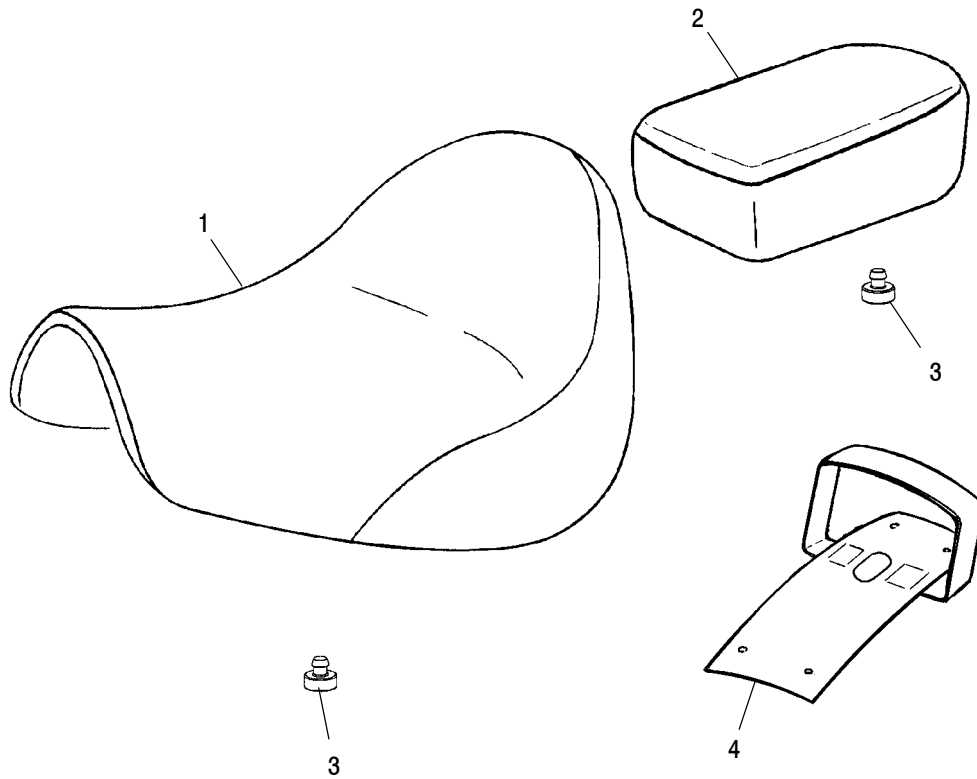


Ref.	Part No.	Qty.	Description
1	7077937	1	Decal - Loading, Operate, Fuel
2	7077826	1	Badge, Tank, RH
3	7077936	1	Decal - Nameplate, Handlebar Clamp
4	7078381	1	Decal - Tire Information (Lower Swing Arm Tube)
5	7077932	1	Decal - Vehicle Identification Number
6	7077825	1	Badge, Tank, LH
7	7078401	1	Decal - Pending Patents

Ref.	Part No.	Qty.	Description
8	7077930	1	Decal - USA/Flag
9	7077931	1	Decal - Vehicle Emission Control (V99CB15DAZ)(V99CB15DBZ) (V99CB15DCZ)
	7077929	1	Decal - Vehicle Emission Control (V99CB15LAZ)(V99CB15LBZ) (V99CB15LCZ)
10	7077942	1	Decal - Fuse Box Layout (Inside Box Cover)

SEAT

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ



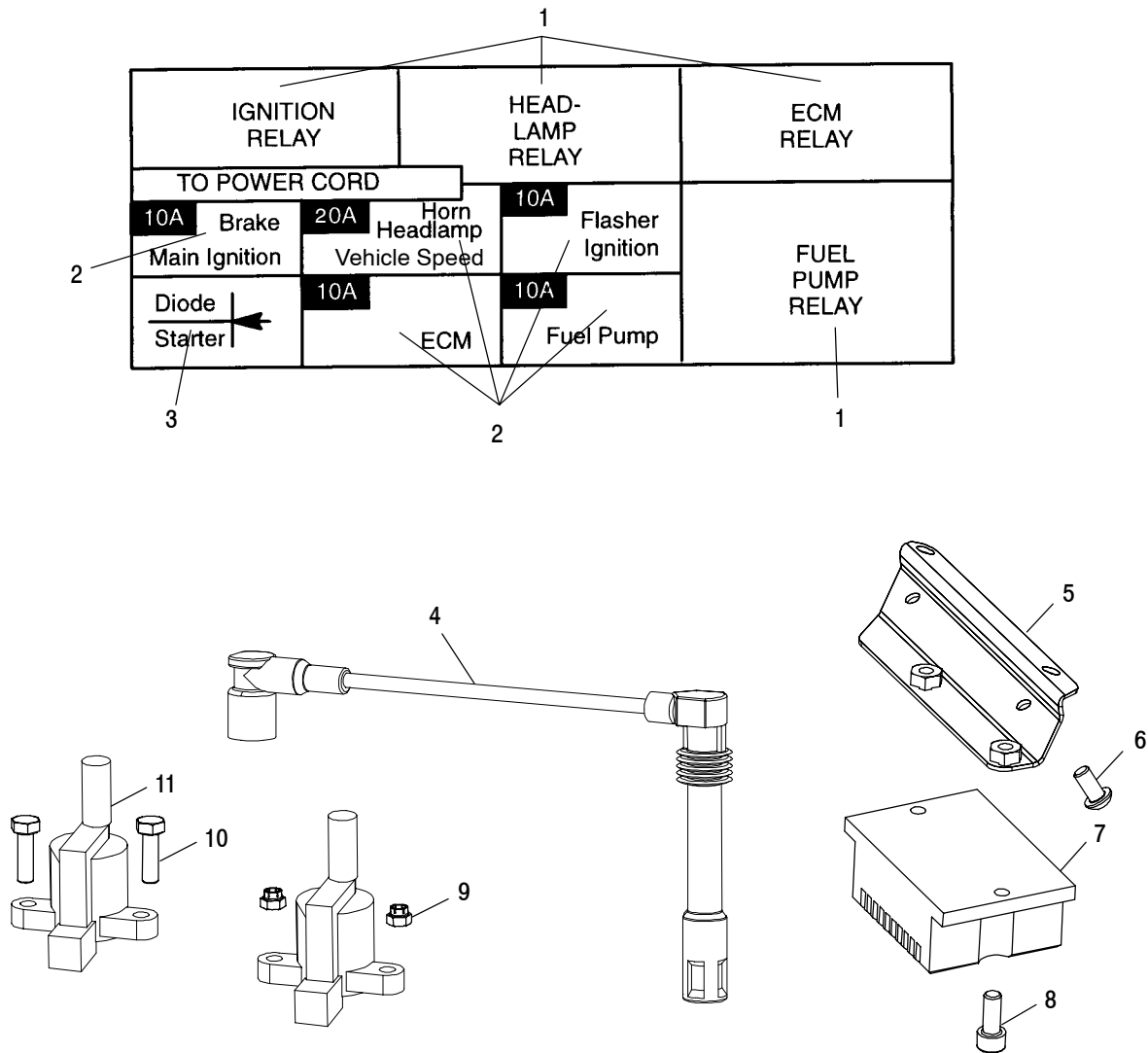
Ref.	Part No.	Qty.	Description
1	2682315	1	Seat
	2682316	1	Cover, Seat
2	2682327	1	Seat, Rear
	2682328	1	Cover, Seat, Rear

Ref.	Part No.	Qty.	Description
3	5411352	7	Pad, Seat
4	2682464	1	Asm., Passenger Hand Hold

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ELECTRICAL

**STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
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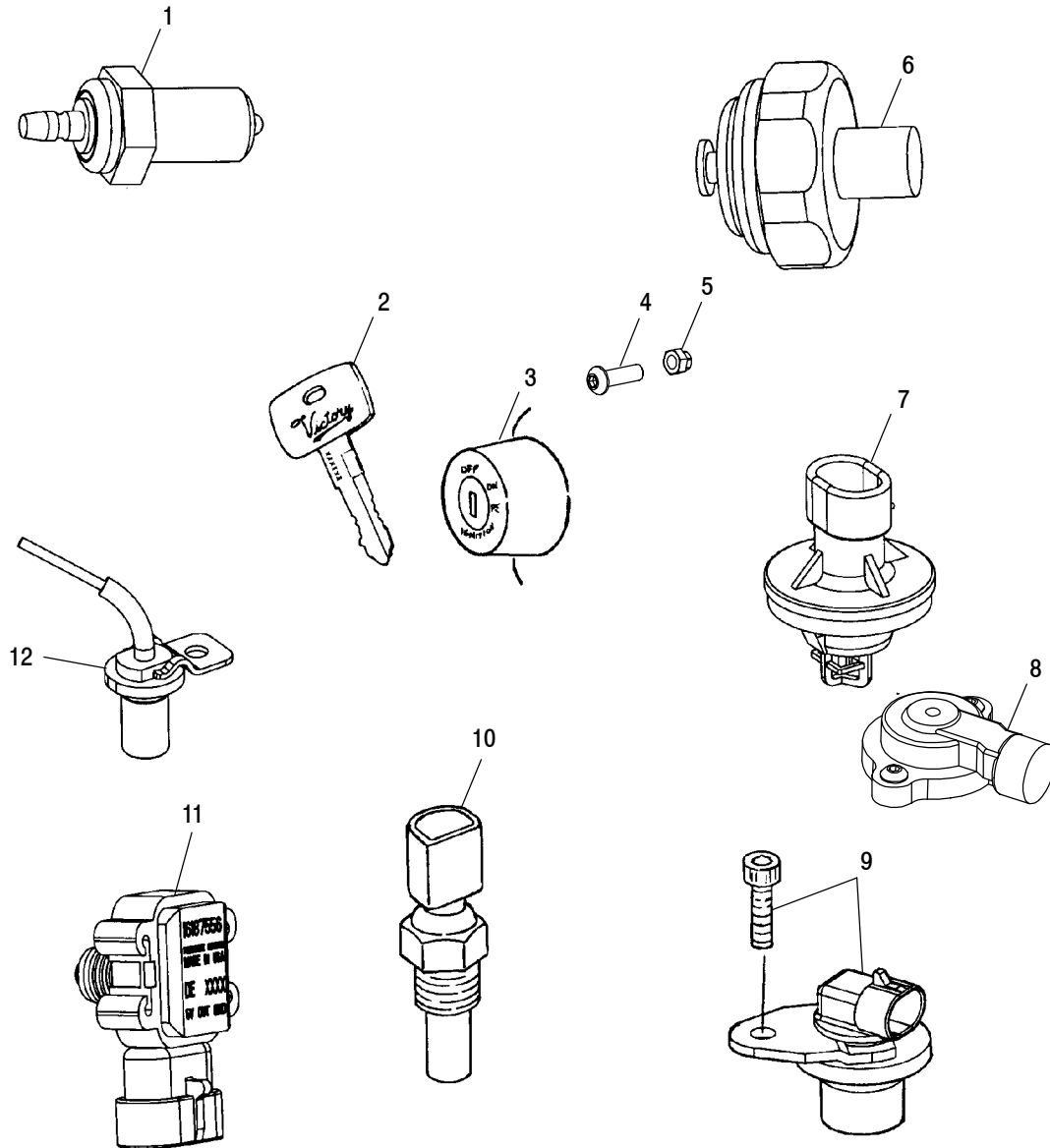


Ref. Part No.	Qty.	Description
7077942	1	Decal - Fuse Box Layout
2460692	1	Harness, Turn Signal, Rear, Right
2460695	1	Harness, Turn Signal, Rear, Left
4010153	1	Connector, Fender
4010154	1	Lock, Connector
2460595	1	Harness, Engine Wire
2460633	1	Harness, Chassis Main Wire
1 2410098	4	Relay, Fuel Pump
2 2434016	4	Fuse, Ignition, 10 Amp.
2434017	1	Fuse, Park, 20 Amp.

Ref. Part No.	Qty.	Description
3 2434019	1	Diode, Starter Circuit
4 4010130	2	Lead, Spark Plug Wire
5 1080003-067	1	Bracket, Voltage Regulator
6 7517479	2	Screw
7 2410094	1	Regulator, Voltage
8 7517272	2	Screw
9 7547041	2	Nut, FLEXLOC (Rear Coil)
10 7517429	2	Screw
11 4010136	2	Coil, Ignition

ELECTRICAL

**STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
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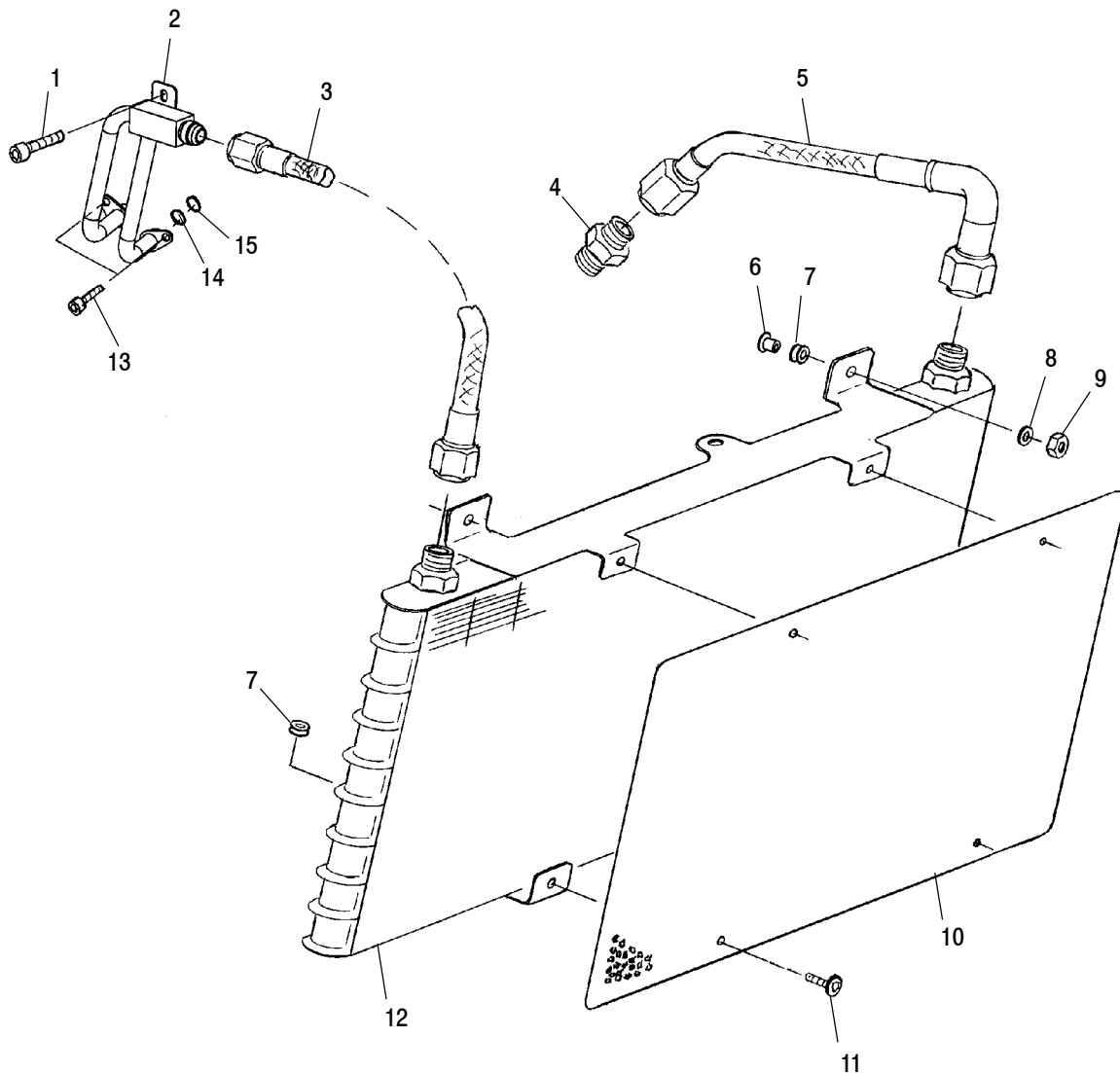


Ref.	Part No.	Qty.	Description
1	4110235	1	Switch, Neutral Indicator
2	4110239	1	Key, Ignition
3	4110253	1	Asm., Ignition Switch and Key (Incl. Rear Seat Lock, Fork Lock, Igni- tion Switch)
4	7517516	1	Screw
5	7547077	1	Nut, FLEXLOC
6	4110211	1	Sensor, Oil Pressure

Ref.	Part No.	Qty.	Description
7	4040077	1	Sensor, Air Temperature
8	4010225	1	Sensor, Throttle Position
	1500201	1	O-Ring
9	4110217	1	Sensor, Crankshaft Position
	7517272	1	Screw
10	4040076	1	Sensor, Engine Temperature
11	4040078	1	Sensor, MAP
12	4040075	1	Sensor, Vehicle Speed

OIL COOLING

**STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ**

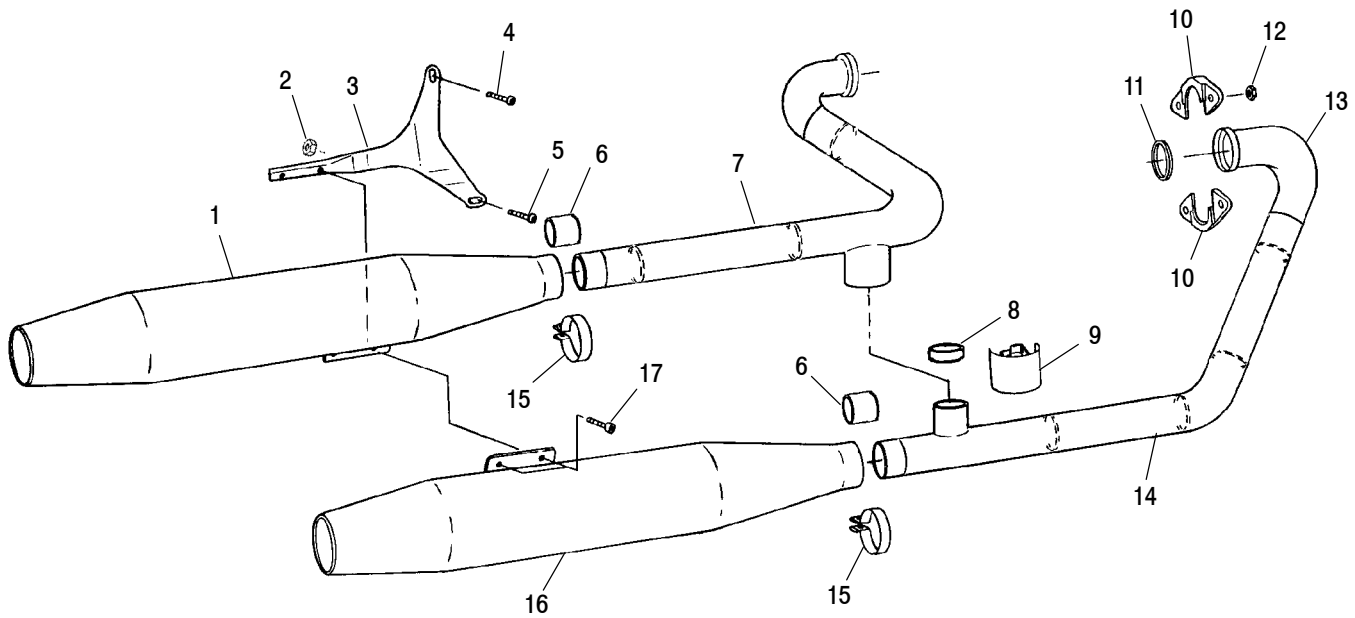


Ref.	Part No.	Qty.	Description
1	7517370	1	Screw
2	2540043	1	Manifold, Oil Cooling
3	5411337	1	Hose, Cooler Inlet
4	7052186	1	Fitting, Engine Oil Line
5	5411338	1	Hose, Cooler Outlet
6	5010474	2	Sleeve, Cooler Mount
7	5411579	4	Grommet
8	7556064	2	Washer

Ref.	Part No.	Qty.	Description
9	7547041	2	Nut, FLEXLOC
10	5243033	1	Guard, Oil Cooler
11	7517573	4	Screw
12	1240030	1	Cooler, Oil
13	7517405	2	Screw
14	7556113	2	Washer
15	5411356	2	O-Ring

EXHAUST SYSTEM

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ

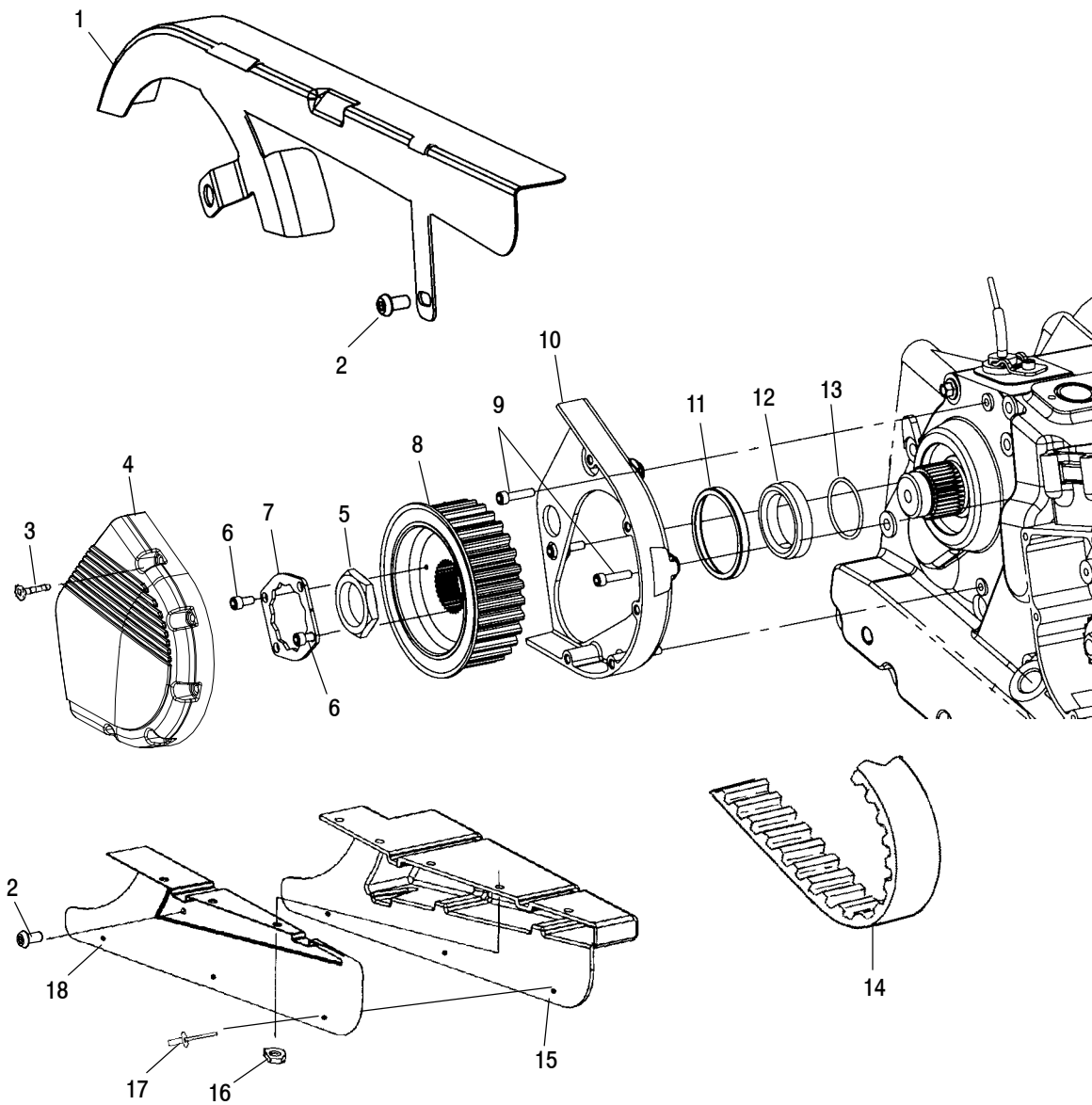


Ref.	Part No.	Qty.	Description
1	1260949	1	Muffler, Rear (Incl. Ref.15)
2	7547045	2	Nut
3	5242187-067	1	Mount, Exhaust, Rear
4	7517410	1	Screw
5	7517458	1	Screw
6	5811770	2	Gasket, Exhaust, Muffler
7	1260954	1	Asm., Exhaust Pipe, Rear (Incl. Shield)
8	5811769	1	Gasket, Exhaust, Crossover
9	7080835	1	Clamp, Crossover

Ref.	Part No.	Qty.	Description
10	5131916	4	Flange, Exhaust, Top/Bottom
11	5211770	2	Gasket, Exhaust Sealing
12	7546805	4	Nut, Flange
13	1260953	1	Asm., Exhaust Pipe, Front (Incl. Shield)
14	7080774	7	Clamp, Shield
15	7080834	2	Clamp, Muffler
16	1260951	1	Muffler, Front (Incl. Ref.15)
17	7517524	2	Screw

FRONT DRIVE SPROCKET

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ

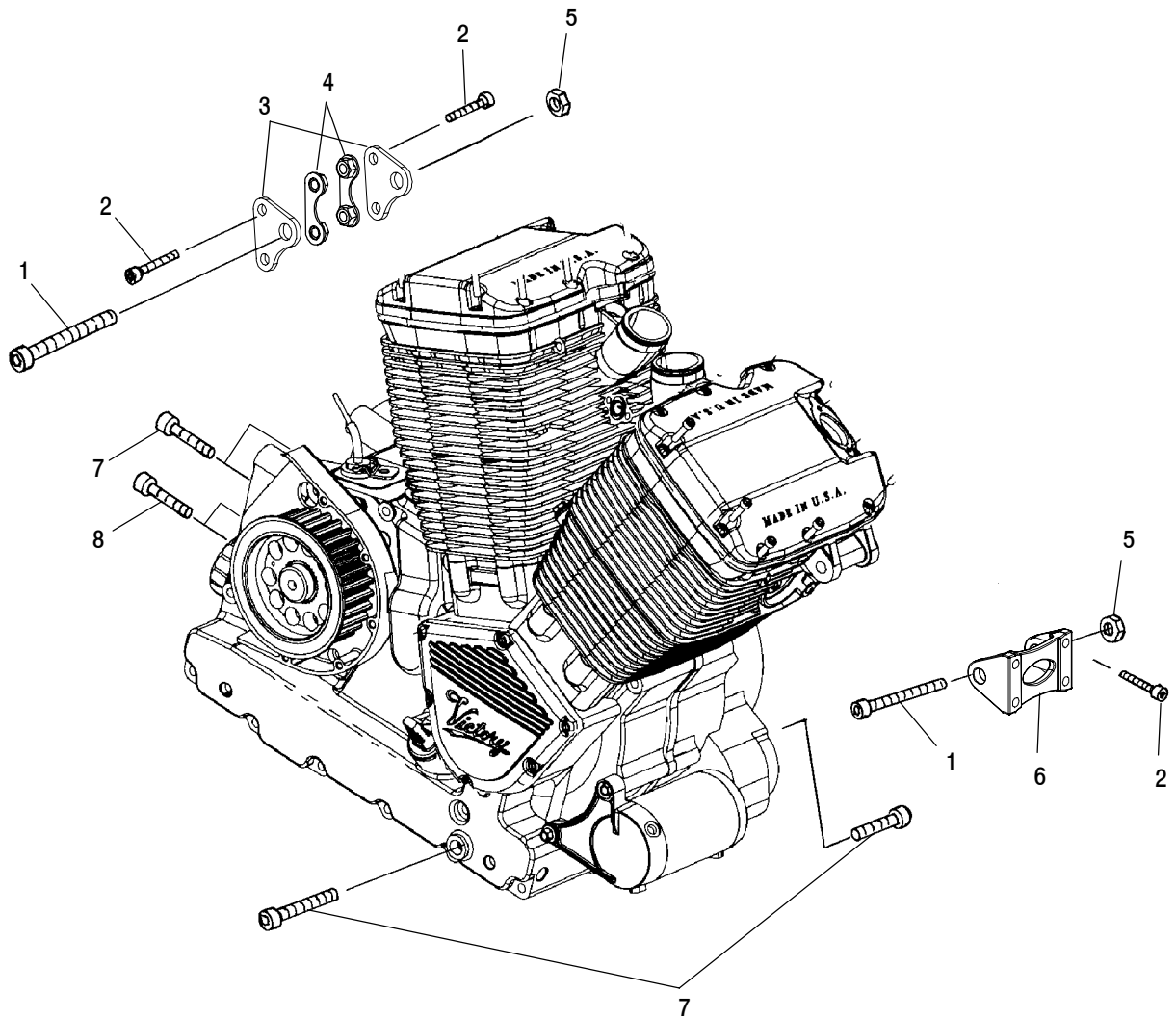


Ref.	Part No.	Qty.	Description
1	1080010	1	Guard, Belt
2	7517359	2	Screw
3	7517259	5	Screw
4	5131486	1	Cover - Sprocket, Outer
5	7547020	1	Nut
6	7517272	2	Screw
7	5211876	1	Washer
8	5131859	1	Sprocket, Drive, 30T
9	7517384	4	Screw

Ref.	Part No.	Qty.	Description
10	5131487	1	Cover, Sprocket, Inner
11	3610057	1	Seal
12	5131559	1	Sleeve, Seal
13	3610056	1	O-Ring
14	3211068	1	Belt, Drive
15	5433347	1	Guard, Belt, Lower
16	7547041	4	Nut, FLEXLOC
17	7621478	3	Rivet
18	5243654	1	Cover, Belt Guard, Lower

ENGINE MOUNTING

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ



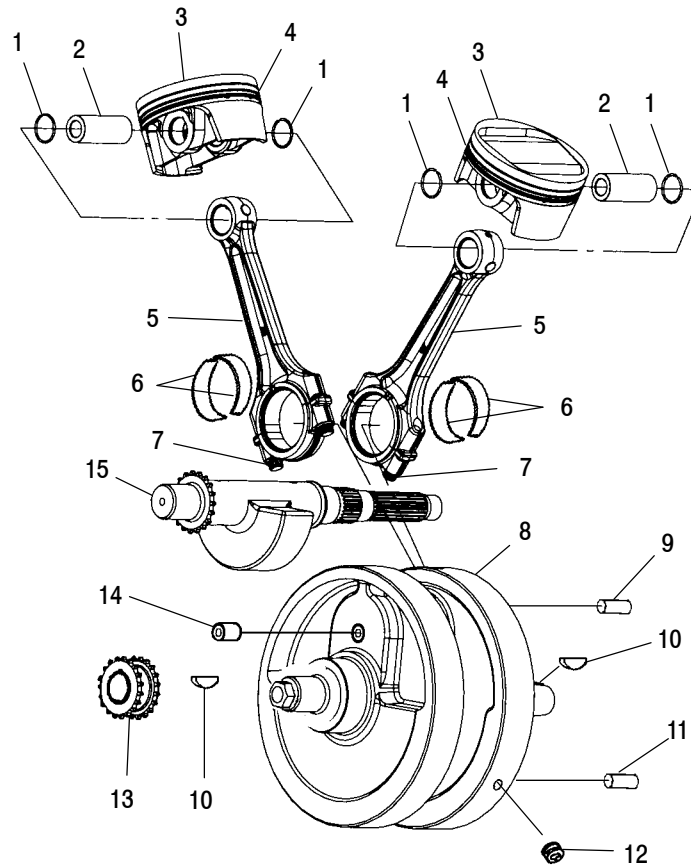
Ref.	Part No.	Qty.	Description
1	7517509	2	Screw
2	7517524	8	Screw
3	5211830-067	2	Bracket, Engine Mount, Rear
4	1012747-067	2	Bracket, Nut Retainer

Ref.	Part No.	Qty.	Description
5	7547043	2	Nut, FLEXLOC
6	5131664-067	1	Bracket, Engine Mount, Upper Front
7	7517526	2	Screw
8	7517554	4	Screw

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CRANKSHAFT

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
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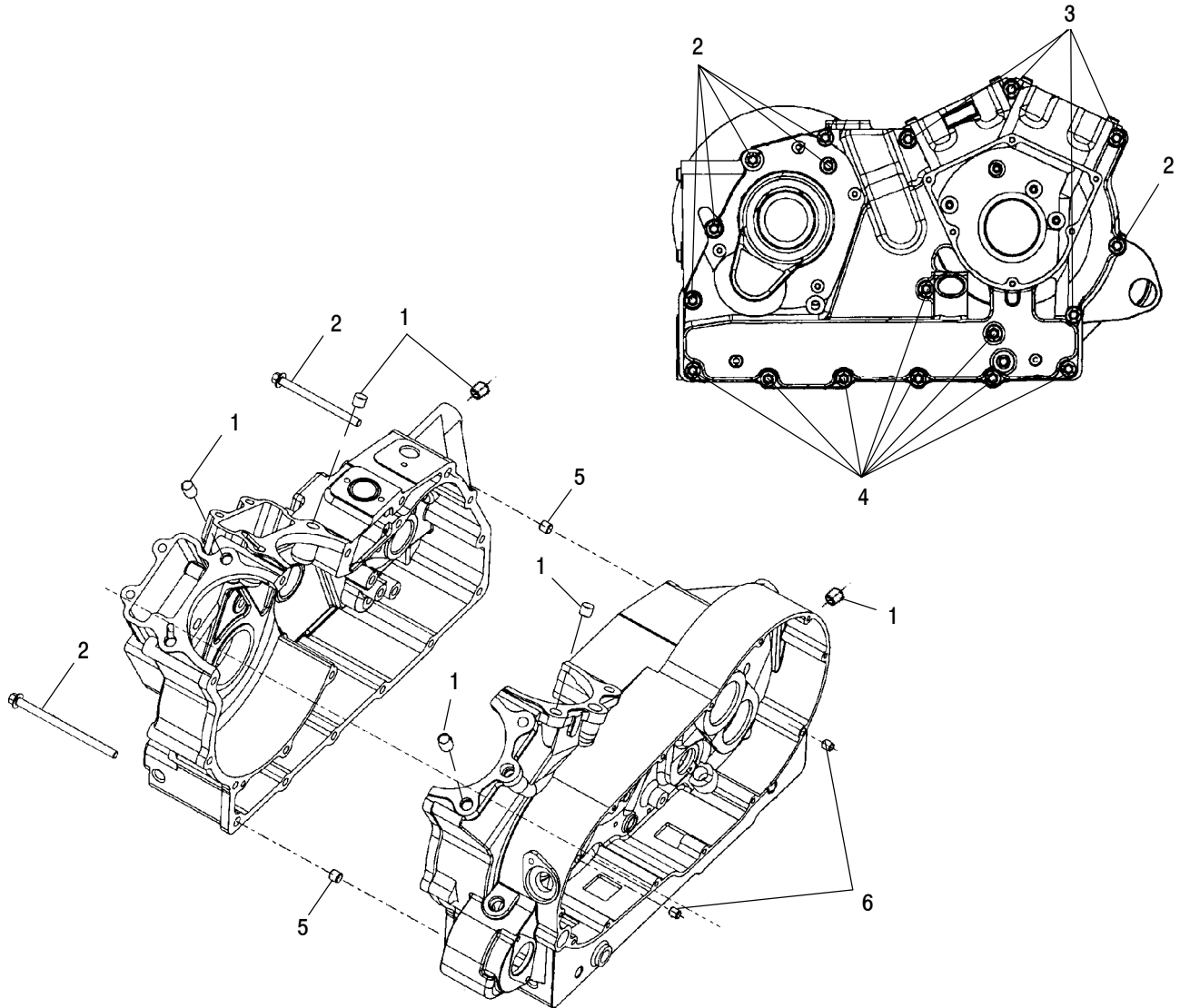


Ref.	Part No.	Qty.	Description
1	7710479	4	Ring, Retaining
2	5131860	2	Pin, Wrist
3	3021082	2	Asm., Piston (Incl. Piston, Rings, Clips, Pin)
4	2201434	2	Kit - Piston Ring (Incl. Top, Middle, Bottom Rings)
5	3023007	2	Asm., Connecting Rod (Incl. 7)
6	3585707	4	Bearing, Rod
7	7517269	4	Screw

Ref.	Part No.	Qty.	Description
8	1201729	1	Asm., Crankshaft (Incl. 10,12,13,14)
9	7661045	1	Pin, Solid
10	7721122	2	Key
11	7663010	1	Pin, Solid
12	7051538	1	Plug
13	3221083	1	Sprocket, 19T, 4W, Dual
14	7051528	1	Plug
15	5132289	1	Shaft, Balance

CRANKCASE

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ



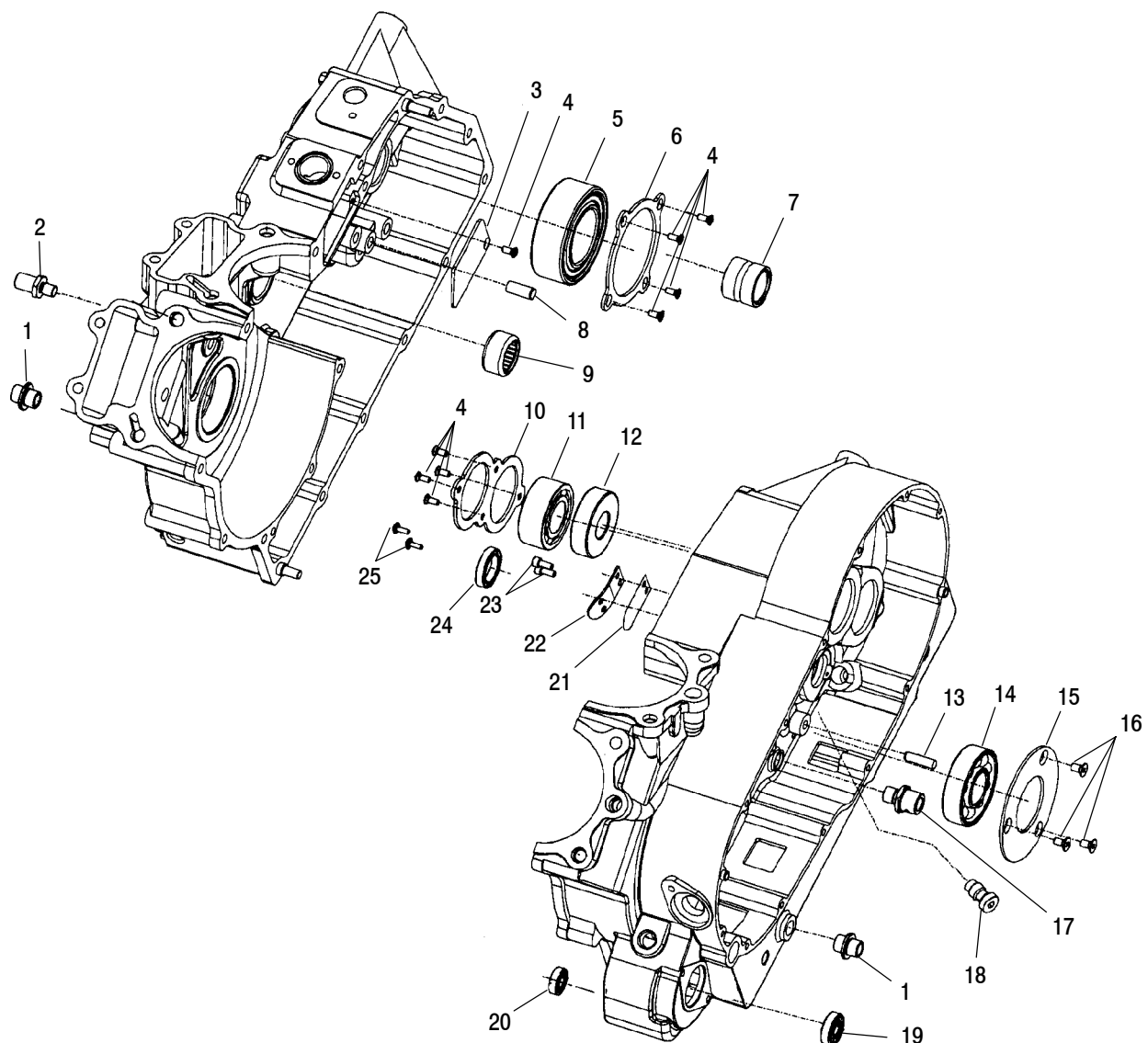
Ref.	Part No.	Qty.	Description
	1201699	1	Asm., Crankcase (Incl. 2,5,6)
1	7663008	6	Dowel
2	7517254	6	Screw
3	7517409	4	Screw

Ref.	Part No.	Qty.	Description
4	7517253	8	Screw
5	7663005	2	Dowel
6	7663007	2	Dowel

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CRANKCASE BEARINGS

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ

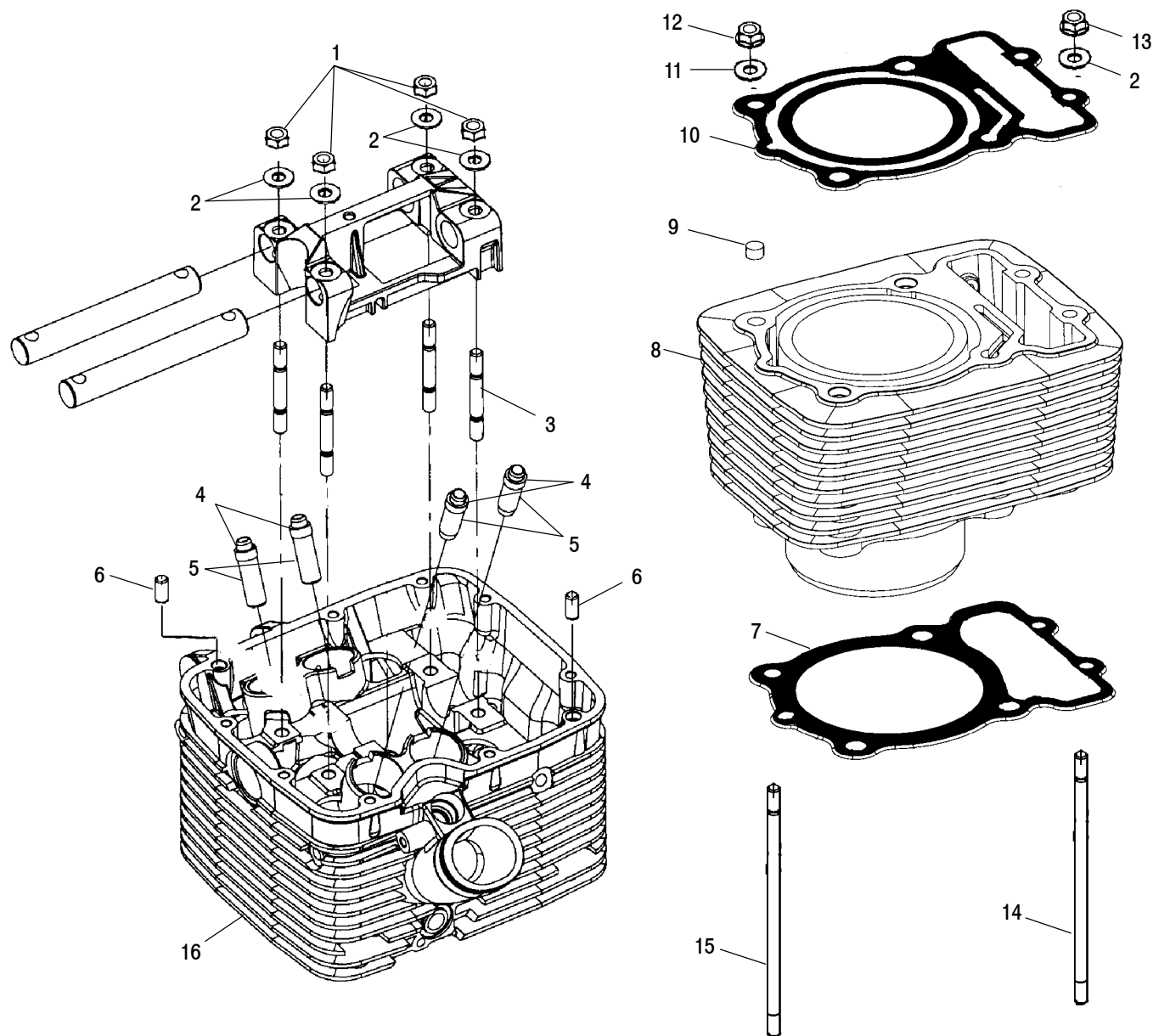


Ref.	Part No.	Qty.	Description
1	5020953	2	Tophat, Engine Mount
2	5010430	1	Adaptor, Cam Chain Guide
3	5131792	1	Plate, Breather Baffle
4	7517255	9	Screw
5	3513515	1	Bearing
6	5211817	1	Plate, Bearing Retaining
7	3584007	1	Bearing
8	7661020	1	Pin
9	3552102	1	Bearing, Needle
10	5211774	1	Plate, Bearing Retaining
11	3513524	1	Bearing, Double Row Ball
12	3513512	1	Bearing, Ball
13	7661021	1	Pin

Ref.	Part No.	Qty.	Description
14	3513525	1	Bearing, Ball
15	5211773	1	Plate, Bearing Retaining
16	7517440	3	Screw
17	5132139	1	Adaptor, Shift Shaft
18	5132226	1	Jet, Lubrication
19	3513518	1	Bearing, Ball
20	3514313	1	Bearing, Ball
21	5131793	1	Plate, Reed Valve
22	5131791	1	Plate, Reed Valve
23	7517276	2	Screw
24	3513511	1	Bearing, Ball
25	7517275	2	Screw

CYLINDER and HEAD

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ

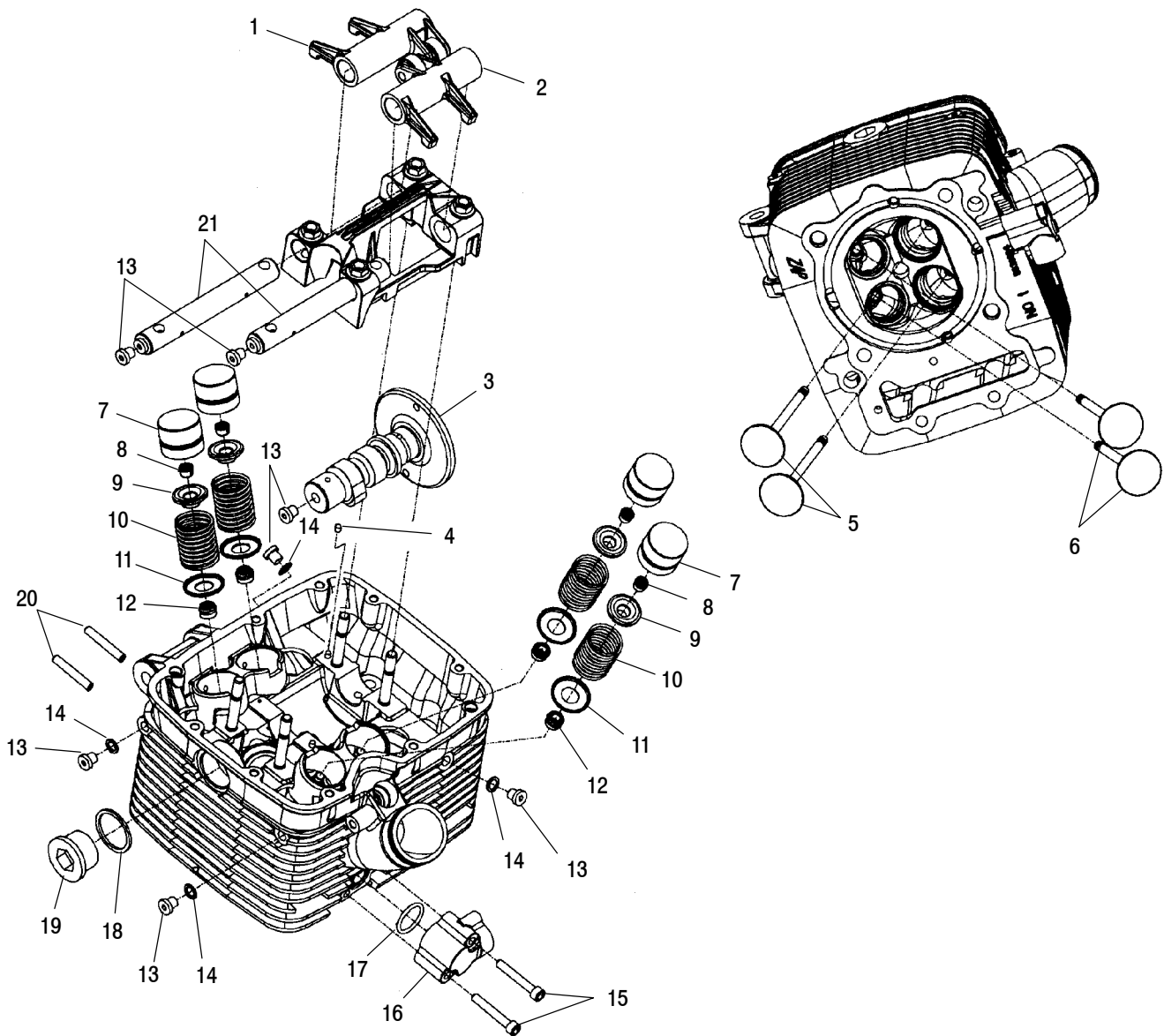


Ref.	Part No.	Qty.	Description
	2201281	1	Kit - Gasket, Top End
	2201282	1	Kit - Gasket (Complete, V92C)
1	7547080	8	Nut
2	7556043	12	Washer
3	5131743	8	Stud
4	3610064	8	Seal, Valve Stem
5	3021077	8	Guide, Valve
6	7663007	4	Dowel
7	5244305	2	Gasket, Base
8	5131491	2	Cylinder
9	7663008	4	Dowel

Ref.	Part No.	Qty.	Description
10	5244306	1	Gasket, Head, Front
	5244307	1	Gasket, Head, Rear
11	7555986	8	Washer
12	7547017	8	Nut
13	7547014	4	Nut
14	5131476	4	Stud, Cylinder Mounting
15	5131475	8	Stud, Cylinder Mounting
16	3023022	1	Head, Cylinder, Front (Incl. 1-5 and Shaft/Rocker Arm)
	3023024	1	Head, Cylinder, Rear (Incl. 1-5 and Shaft/Rocker Arm)

VALVE TRAIN

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ

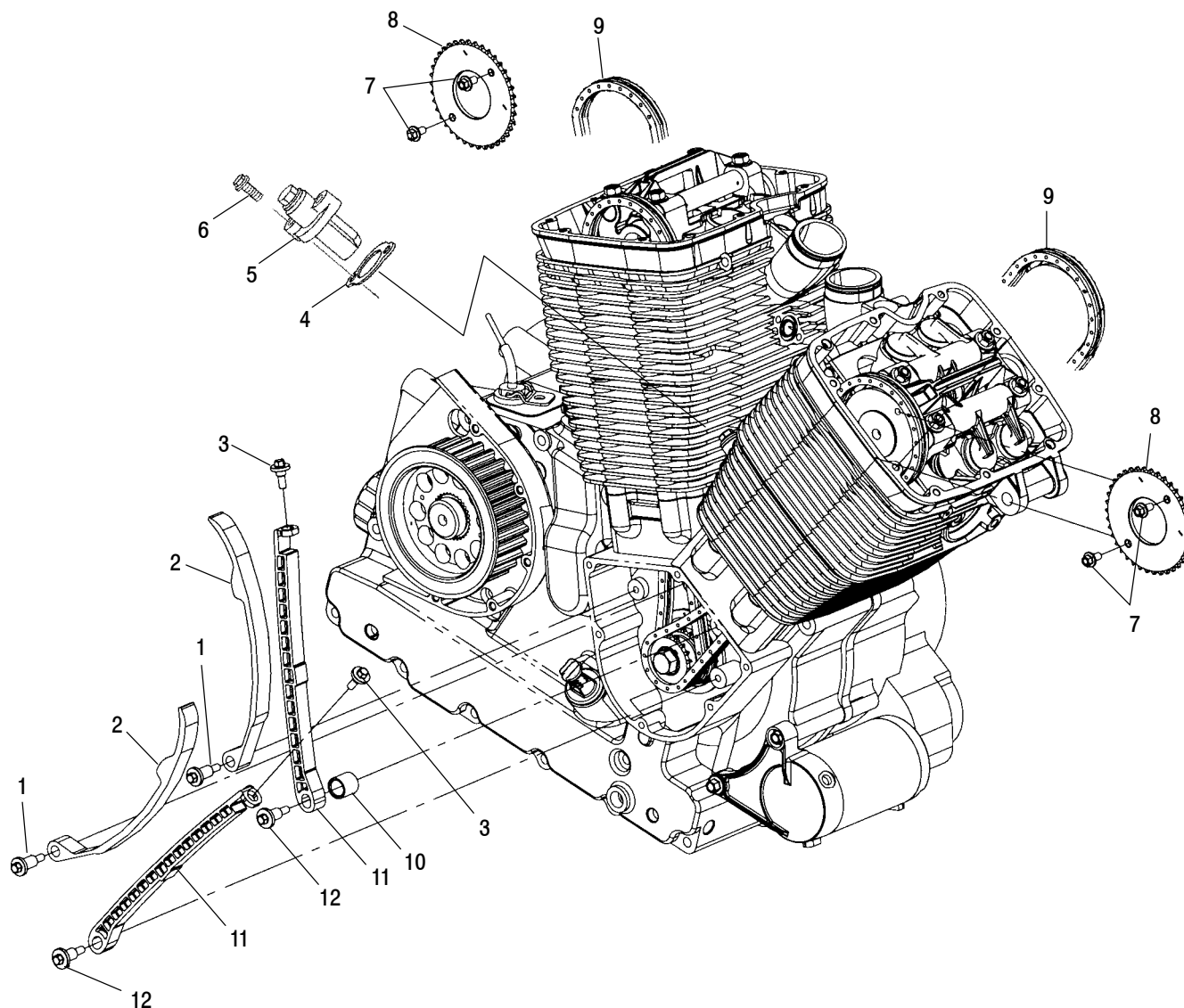


Ref.	Part No.	Qty.	Description
1	3022048	2	Asm., Rocker Arm, 1
2	3022049	2	Asm., Rocker Arm, 2
3	5131472	1	Camshaft, Front
	5131473	1	Camshaft, Rear
4	7661023	4	Pin, Solid
5	3022042	4	Valve, Intake
6	3022043	4	Valve, Exhaust
7	3022038	8	Lifter
8	7010081	16	Keeper, Valve
9	3022045	8	Cap, Valve
10	7041592	8	Spring, Valve
11	3022040	8	Seat, Valve Spring

Ref.	Part No.	Qty.	Description
12	3610064	8	Seal, Valve Stem
13	3022062	14	Plug
14	7556024	8	Washer
15	7517261	4	Screw
16	5131779	1	Adaptor, Front
	5131780	1	Adaptor, Rear
17	5411331	2	O-Ring
18	7556023	2	Washer
19	3022046	2	Plug
20	5132006	4	Stud, Exhaust Mount
21	5333546	4	Shaft, Rocker Arm

CAMCHAIN and TENSIONER

**STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ**

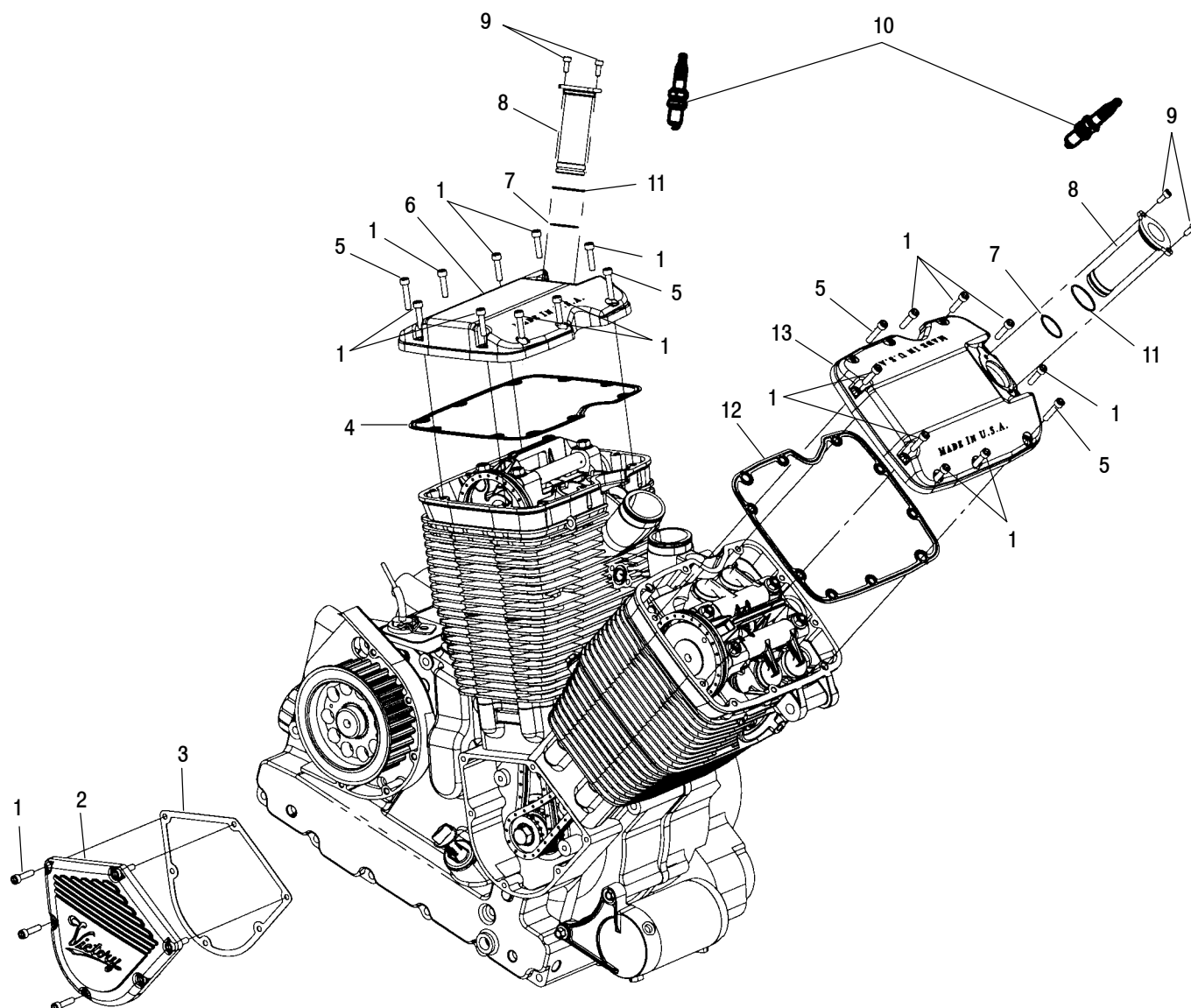


Ref.	Part No.	Qty.	Description
1	7517286	2	Bolt
2	3060009	2	Guide, Rotating Camchain
3	7516409	2	Bolt
4	5830117	2	Gasket, Tensioner
5	3060007	2	Tensioner, Camchain
6	7517259	4	Screw

Ref.	Part No.	Qty.	Description
7	7517257	4	Screw
8	3222091	2	Sprocket, Camshaft
9	3224063	2	Chain, Camshaft
10	3060011	1	Spacer
11	3060008	2	Guide, Fixed Camchain
12	7517271	2	Bolt

CAM and VALVE COVERS

**STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ**

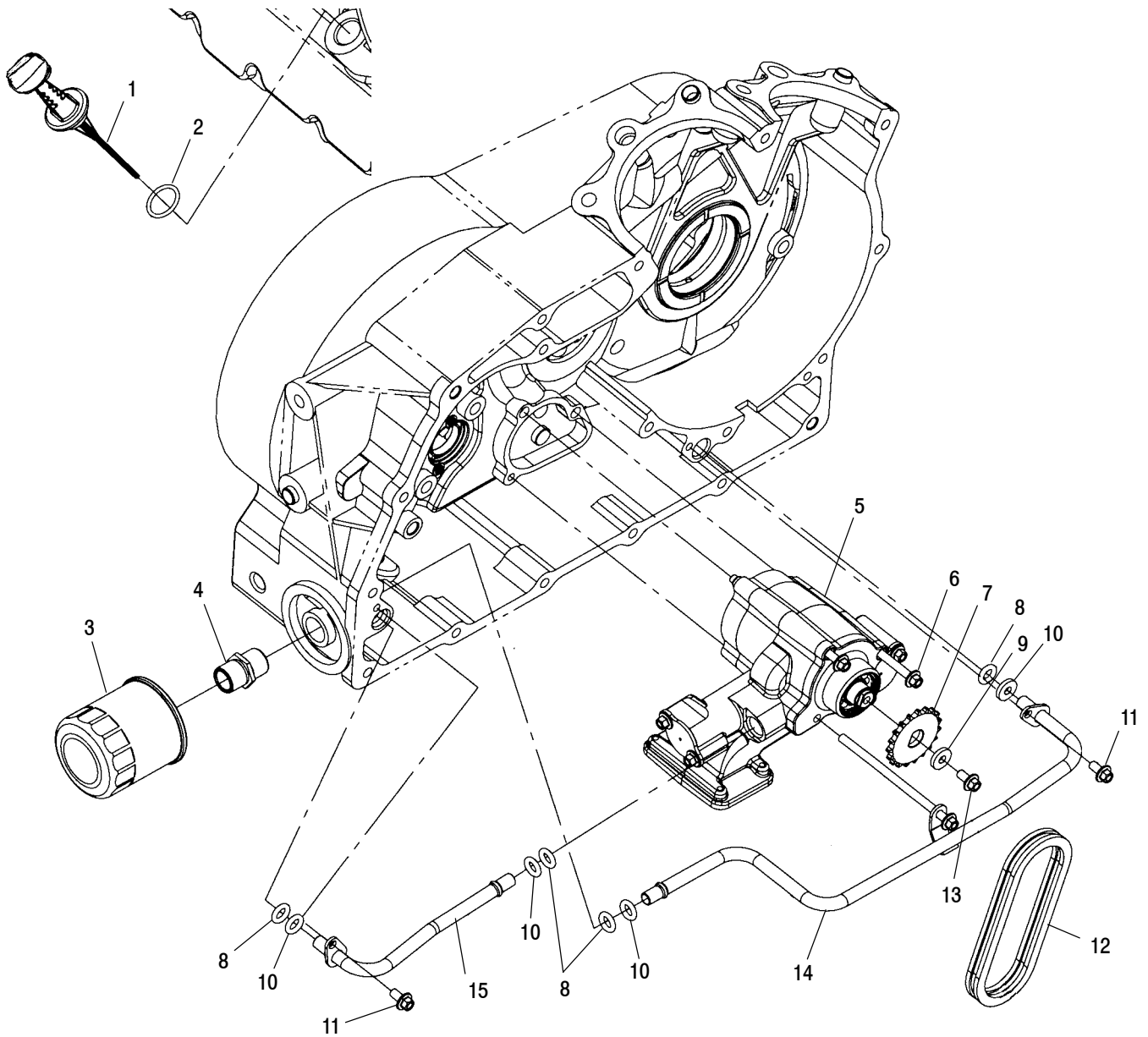


Ref.	Part No.	Qty.	Description
1	7517259	22	Screw
2	5131490	1	Cover, Cam Drive
3	5830118	1	Gasket, Cam Cover
4	5830142	1	Gasket, Valve Cover, Rear
5	7517301	4	Screw
6	5131525	1	Cover, Valve, Rear
7	5411279	2	O-Ring

Ref.	Part No.	Qty.	Description
8	5630726	2	Tube, Spark Plug
9	7517276	4	Screw
10	3070177	2	Plug, Spark, Champion RA8GHC
11	5411278	2	O-Ring
12	5830124	1	Gasket, Valve Cover, Front
13	5131474	1	Cover, Valve, Front

OIL PUMP MOUNTING

**STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ**



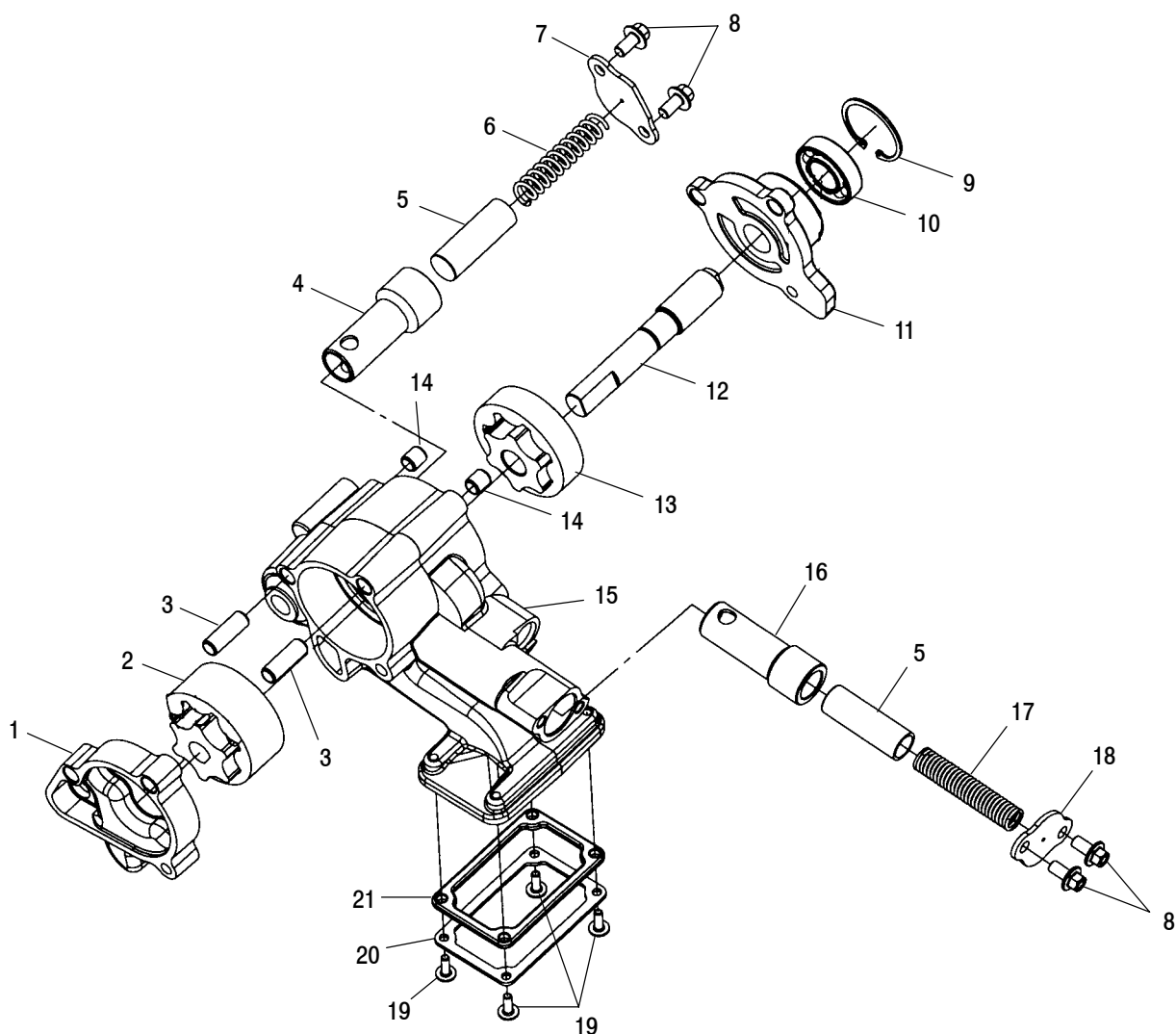
Ref.	Part No.	Qty.	Description
1	5433327	1	Dipstick, Oil Fill
2	5411331	1	O-Ring
3	3084963	1	Filter, Oil
4	2540023	1	Nipple
5	-----	1	Asm., Oil Pump (See Oil Pump Pg. C10 for Details)
6	7517256	3	Screw
7	3221082	1	Sprocket, 19T

Ref.	Part No.	Qty.	Description
8	5411231	4	O-Ring
9	7556032	1	Washer
10	7556026	4	Washer
11	7517257	2	Screw
12	3224062	1	Chain
13	7517633	1	Screw
14	5242222	1	Tube, Oil, Filter/Crankcase
15	5242223	1	Tube, Oil, Pump/Filter

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OIL PUMP

**STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ**

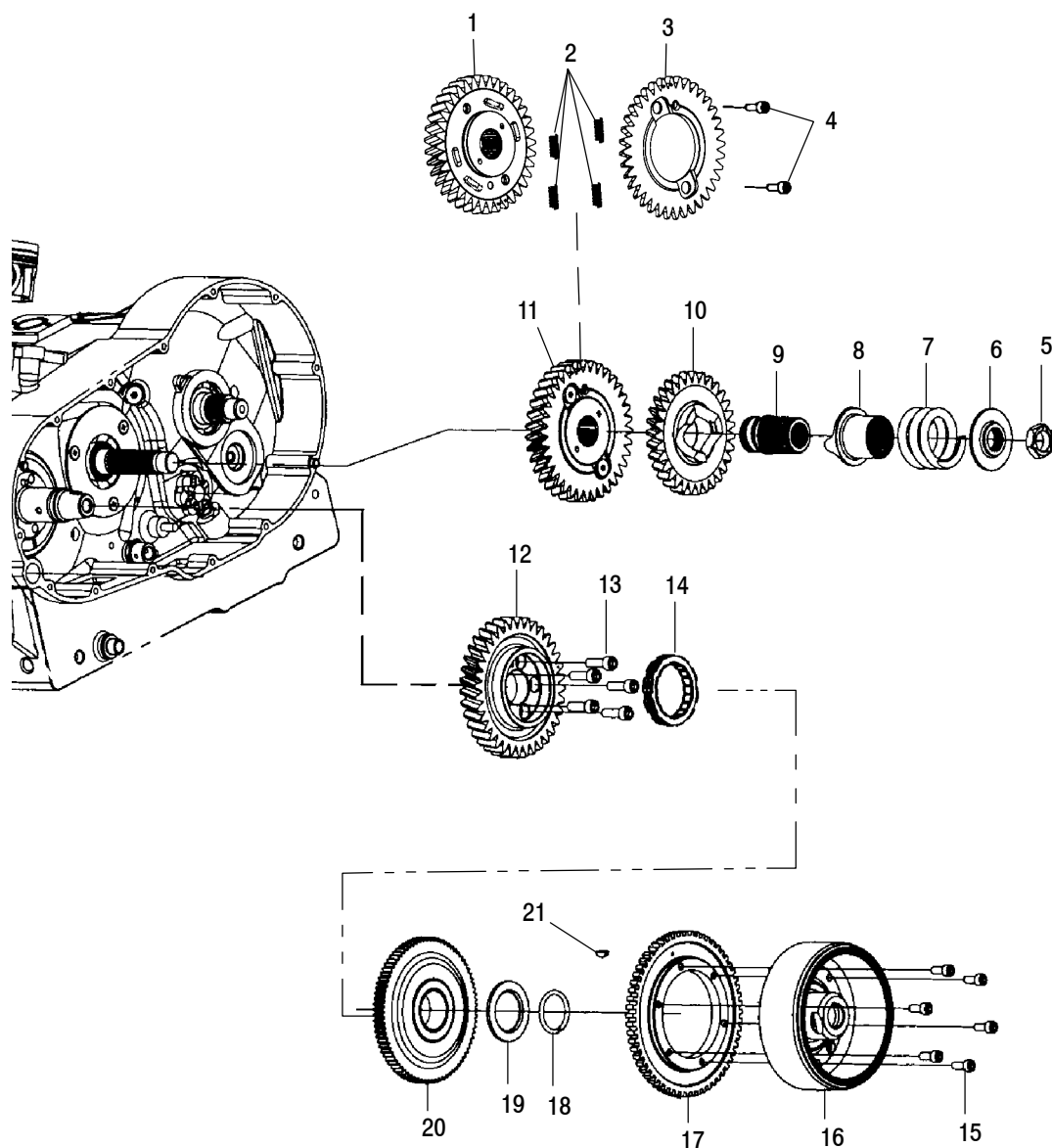


Ref.	Part No.	Qty.	Description
1	5132174	1	Base, Oil Pump Body
2	2540011	1	Rotor, Set Cooling
3	7663014	2	Dowel
4	2540019	1	Body, Pressure Relief, Cooling
5	2540015	2	Piston, Pressure Relief, Cooling
6	2540014	1	Spring, Pressure Relief, Cooling
7	5211898	1	Plate, Retainer 1
8	7517257	4	Screw
9	7710403	1	Ring, Retaining
10	3513517	1	Bearing, Ball

Ref.	Part No.	Qty.	Description
11	5132319	1	Cover, Oil Pump
12	2540024	1	Shaft, Oil Pump
13	2540010	1	Rotor, Set, Lubrication
14	7663007	2	Dowel
15	5132291	1	Body, Oil Pump
16	2540009	1	Body, Pressure Relief, Lubrication
17	2540018	1	Spring, Pressure Relief, Lubrication
18	5211899	1	Plate, Retainer 2
19	7517275	4	Screw
20	5242999	1	Plate, Support
21	2540020	1	Screen, Oil Intake

PRIMARY DRIVE

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ

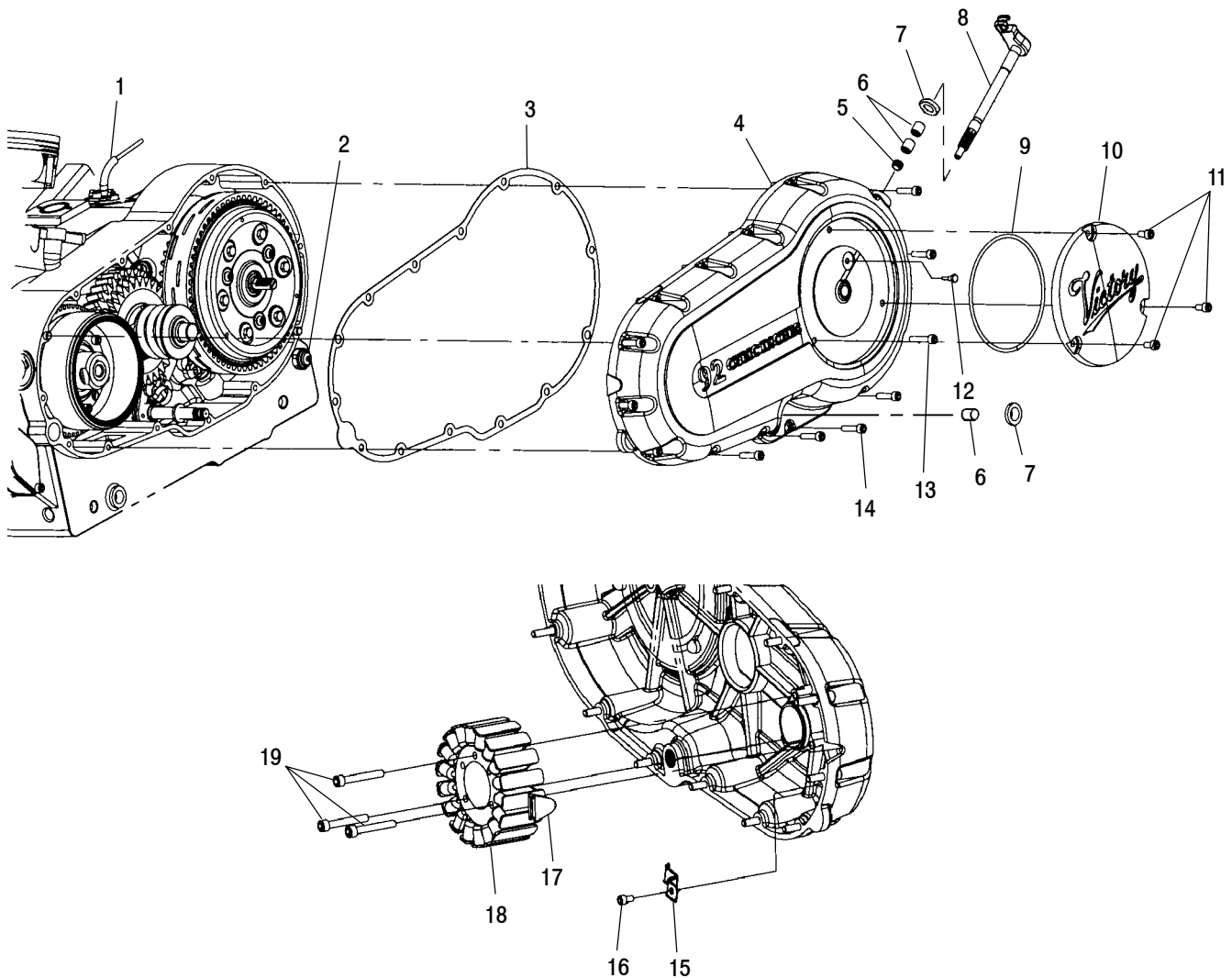


Ref.	Part No.	Qty.	Description
1	6230135	1	Gear, Drive Split
2	7041579	4	Spring, Split Gear
3	6230136	1	Gear, Backlash Split
4	7517348	2	Screw
5	7547019	1	Nut
6	5131699	1	Flange, Compensator
7	7041614	1	Spring, Compensator
8	6110017	1	Slider, Compensator
9	6110016	1	Compensator
10	6230157	1	Gear, Compensator, 30T
11	1341208	1	Asm., Split Gear, 36T (Incl. 1-4)

Ref.	Part No.	Qty.	Description
12	6230127	1	Gear, Crankshaft
13	7517260	5	Screw
14	4060156	1	Clutch, Starter Drive
15	7517272	6	Screw
16	3031005	1	Flywheel
17	3031006	1	Adaptor, Flywheel
18	7710490	1	Ring, Retaining, 35 Degree
19	7556038	1	Washer
20	1201744	1	Asm., Crankshaft Gear Starter Drive
21	7721122	1	Key, Woodruff

PRIMARY COVER

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ

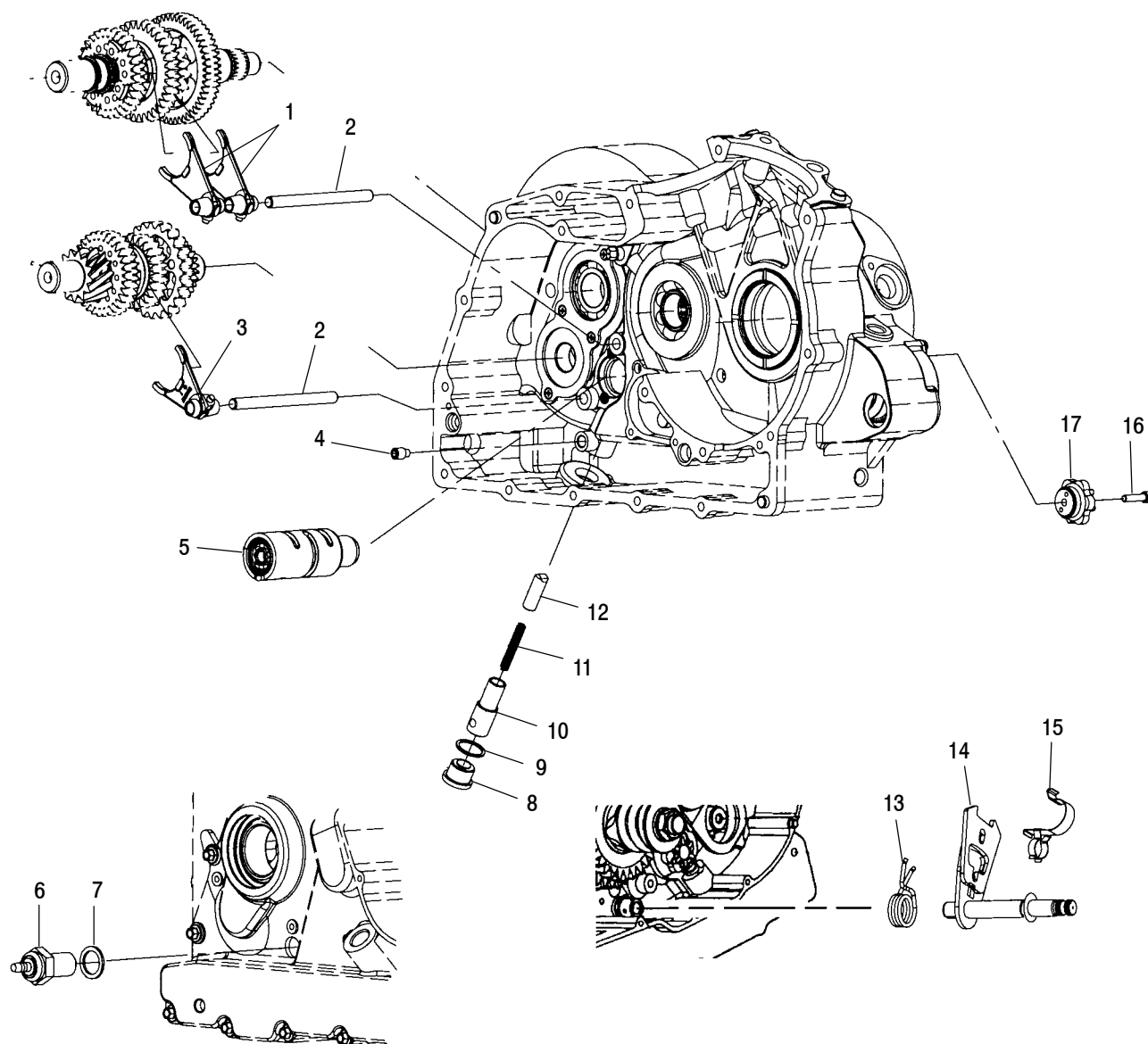


Ref.	Part No.	Qty.	Description
1	-----	1	Sensor, Vehicle Speed (See Electrical Pg. B11, Ref. 12)
	7517272	1	Screw
2	-----	1	Sensor, Oil Pressure (See Electrical Pg. B11, Ref. 6)
3	5830119	1	Gasket, Primary Cover
4	1201730	1	Asm. Primary Cover (Incl. 5,6,7)
5	3512106	1	Bearing, Needle
6	3552105	3	Bearing, Needle
7	3610059	2	Seal
8	1080040	1	Pinion, Clutch

Ref.	Part No.	Qty.	Description
9	5411499	1	O-Ring
10	5131531	1	Plate, Emblem
11	7517405	3	Screw
12	7517499	1	Screw
13	7517301	2	Screw
14	7517259	16	Screw
15	5243078	1	Clip, Stator Wire
16	7517515	1	Screw
17	5811837	1	Grommet
18	4060654	1	Stator
19	7517261	3	Screw

SHIFT FORKS/DRUM

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ

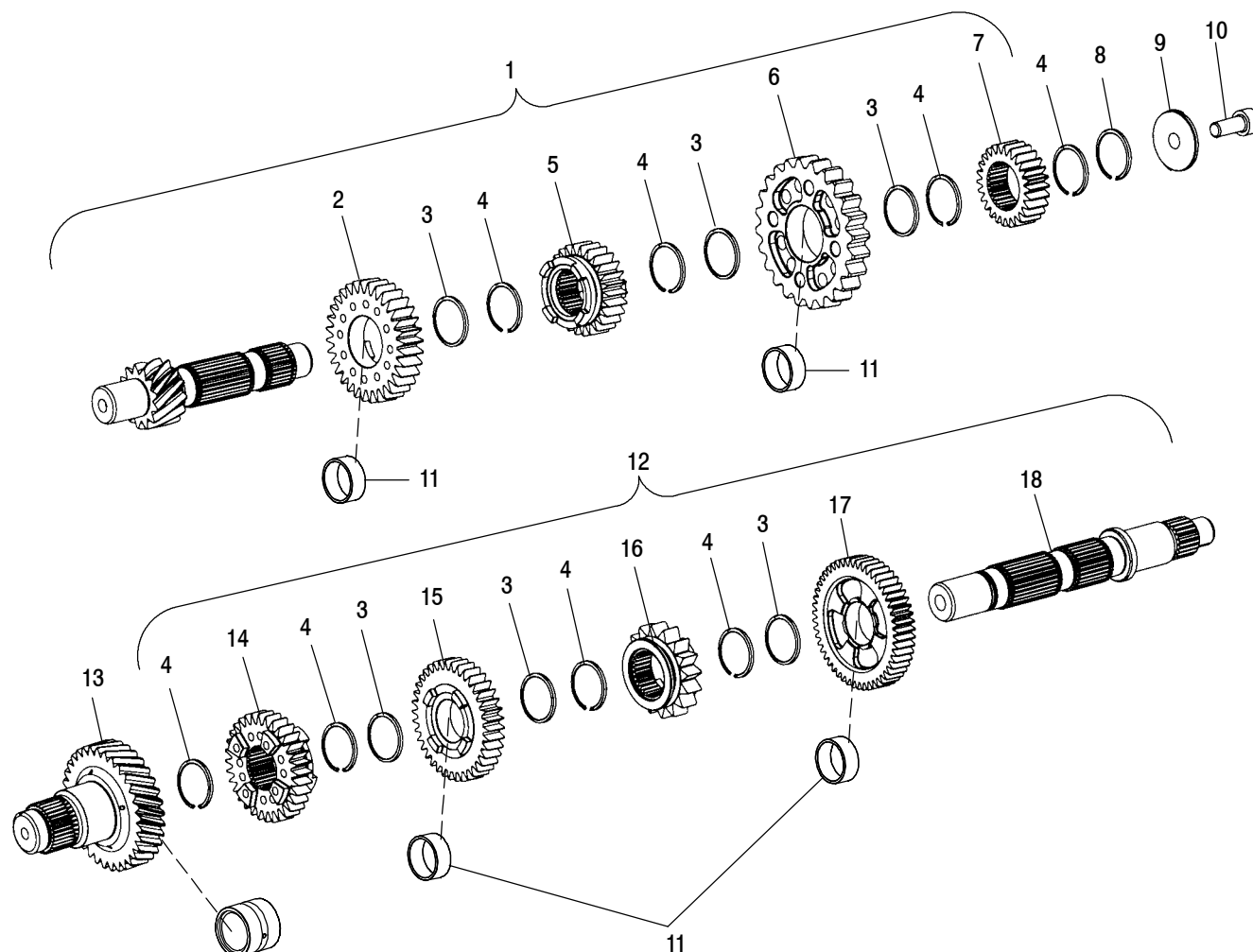


Ref.	Part No.	Qty.	Description
1	5132307	2	Fork, Mainshaft Shift
2	5010423	2	Rail, Shift
3	5132308	1	Fork, Countershaft Shift
4	7517449	1	Screw, Set
5	1341212	1	Asm., Shifter Drum (Incl. Bearing, Drum, Pins)
	3513518	1	Bearing, Ball
	5131555	1	Drum
	7661023	2	Pin, Solid
6	-----	1	Switch, Neutral Indicator (See Electrical Pg. B11, Ref. 1)
7	7556070	1	Washer

Ref.	Part No.	Qty.	Description
8	5131488	1	Plug, Drain
9	7556039	1	Washer
10	5010464	1	Sleeve
11	7041581	1	Spring
12	5131558	1	Plunger
13	7041583	1	Spring
14	1341317	1	Asm., Shifter Ratchet (Incl. 13,15)
15	7041869	1	Spring
16	7517259	1	Screw
17	5131565	1	Star, Shifter

TRANSMISSION

**STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ**

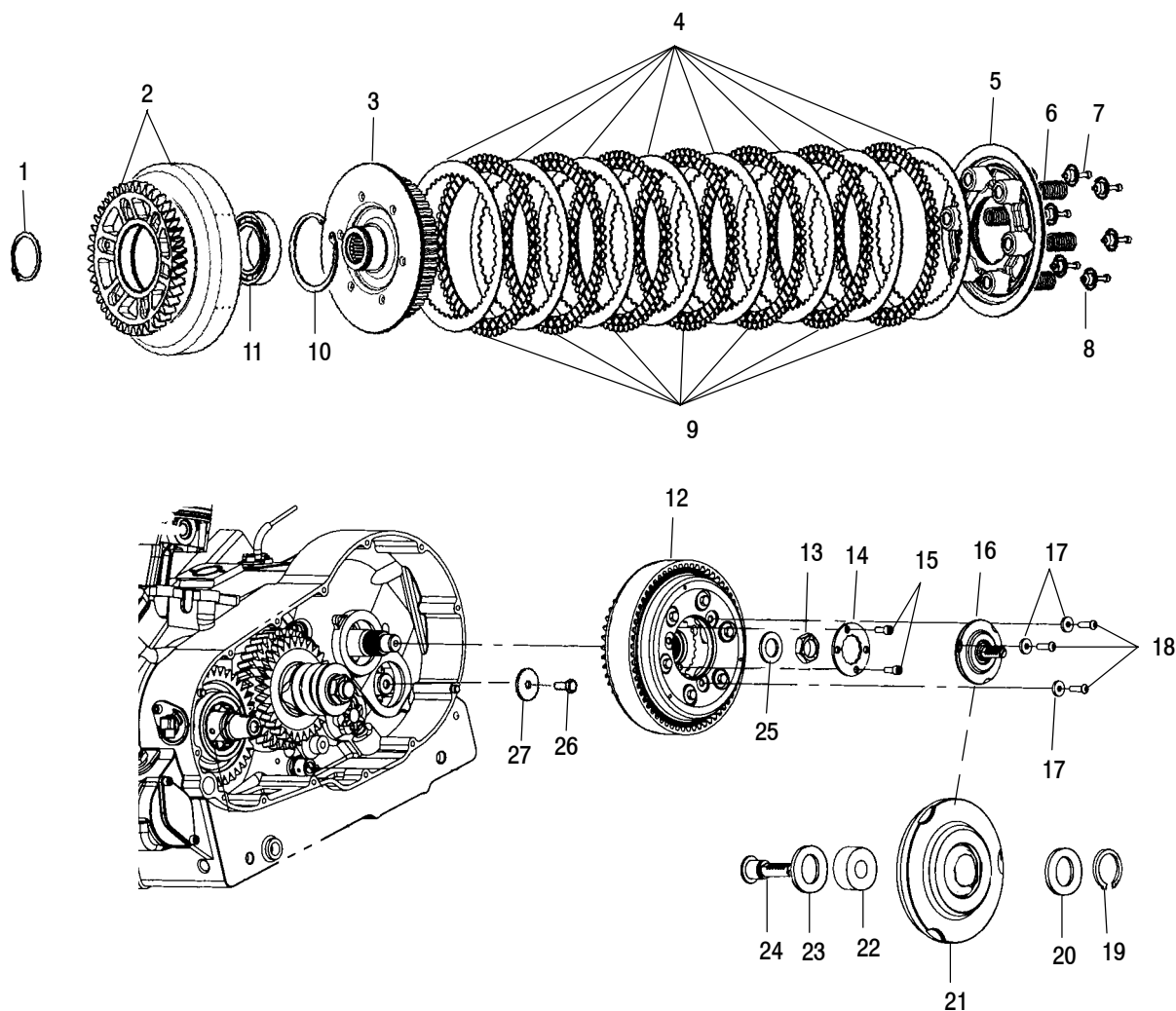


Ref.	Part No.	Qty.	Description
1	3230538	1	Asm., Countershaft (Incl. 1-7,11)
	6230117	1	Shaft, Counter
2	6230119	1	Gear, 2nd, Countershaft
3	5211756	6	Washer
4	7710455	8	Ring, Retaining
5	6230168	1	Gear, 3rd, Countershaft
6	6230118	1	Gear, 1st, Countershaft
7	6230121	1	Gear, 4th, Countershaft
8	7710476	1	Ring, Retaining
9	7556057	1	Washer
10	7517587	1	Screw

Ref.	Part No.	Qty.	Description
11	3584006	4	Bearing, Roller
12	3230539	1	Asm., Mainshaft (Incl. 3,4,8,12,14,15,16,17)
13	1341213	1	Gear, 5th, Mainshaft (Incl. Bearing)
	3584007	1	Bearing, Roller
14	6230169	1	Gear, 2nd, Mainshaft
15	6230114	1	Gear, 3rd, Mainshaft
16	6230167	1	Gear, 1st, Mainshaft
17	6230115	1	Gear, 4th, Mainshaft
18	6230111	1	Shaft, Main

DRIVE CLUTCH

**STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
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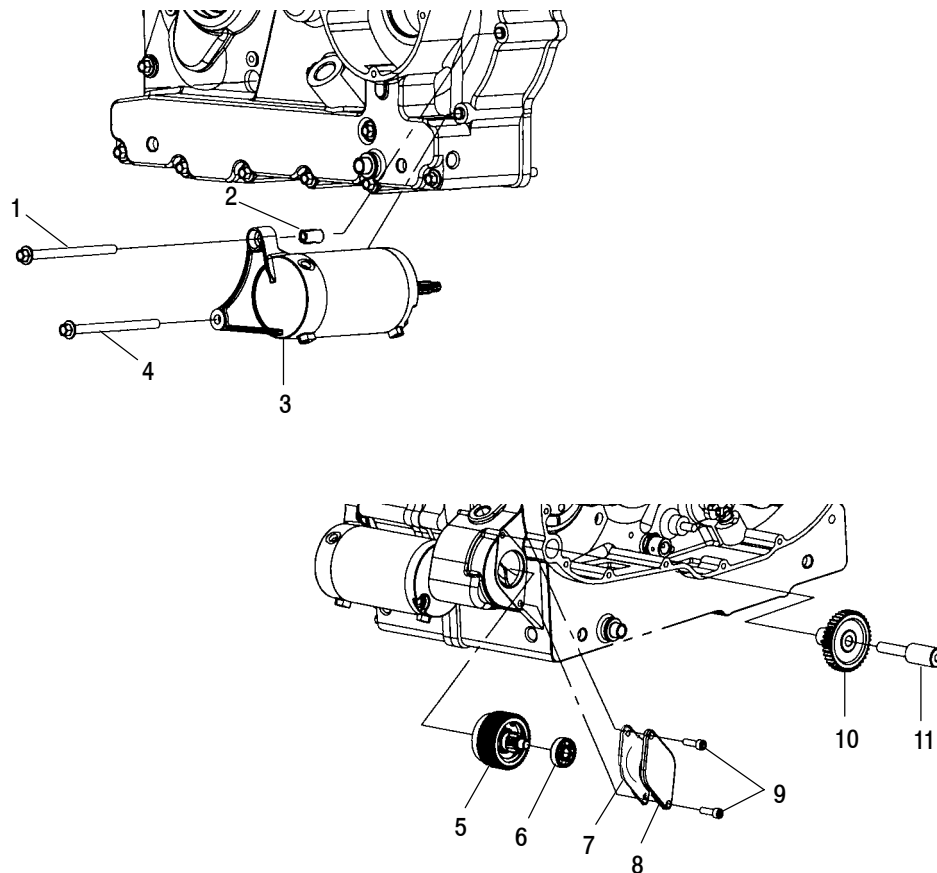


Ref.	Part No.	Qty.	Description
1	7710483	1	Ring, Retaining
2	1341298	1	Asm., Gear/Basket
3	5132178	1	Hub, Clutch
4	3230536	8	Plate, Separator
5	5132140	1	Plate, Pressure
6	7041610	6	Spring, Clutch
7	7517661	6	Screw
8	7556054	6	Washer
9	3230535	7	Plate, Friction
10	7710484	1	Ring, Retaining
11	3514322	2	Bearing, Ball
12	1321839	1	Asm., Clutch
	1321838	1	Asm., Clutch Pack (Incl. 4,9)
13	7547019	1	Nut
14	5211877	1	Washer

Ref.	Part No.	Qty.	Description
15	7517272	2	Screw
16	1341211	1	Asm., Rack Insert (Incl. 19,20,21,22,24)
17	7556032	3	Washer
18	7517429	3	Screw
19	7710462	1	Ring, Retaining
20	7556019	1	Washer
21	5131433	1	Insert, Pressure Plate
22	3513517	1	Bearing, Ball
23	7556075	1	Washer
24	6230123	1	Rack, Clutch
25	5131658	1	Washer
26	7517587	1	Screw
27	7556139	1	Washer, Flat

STARTER MOTOR

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ

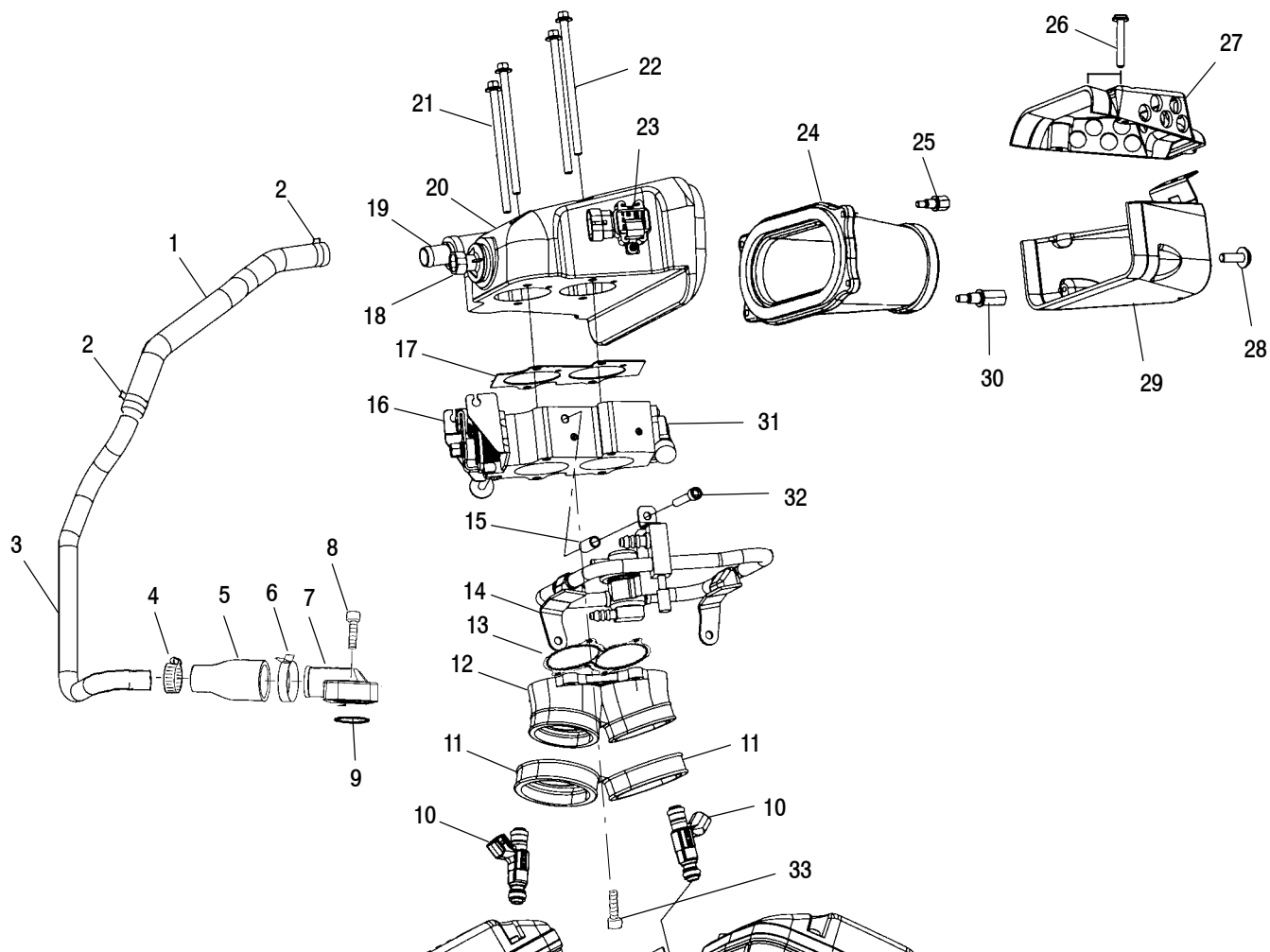


Ref.	Part No.	Qty.	Description
1	7517254	1	Screw
2	7663005	2	Dowel
3	4060155	1	Starter
4	7517409	1	Screw
5	3250035	1	Clutch, Torque Limiting
6	3513518	1	Bearing, Ball

Ref.	Part No.	Qty.	Description
7	5830192	1	Gasket, Starter Drive Cover
8	5131678	1	Cap, Bearing
9	7517384	2	Screw
10	6230128	1	Gear, Idler
11	5020905	1	Shaft, Idler, Mounting

THROTTLE BODY

**STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ**

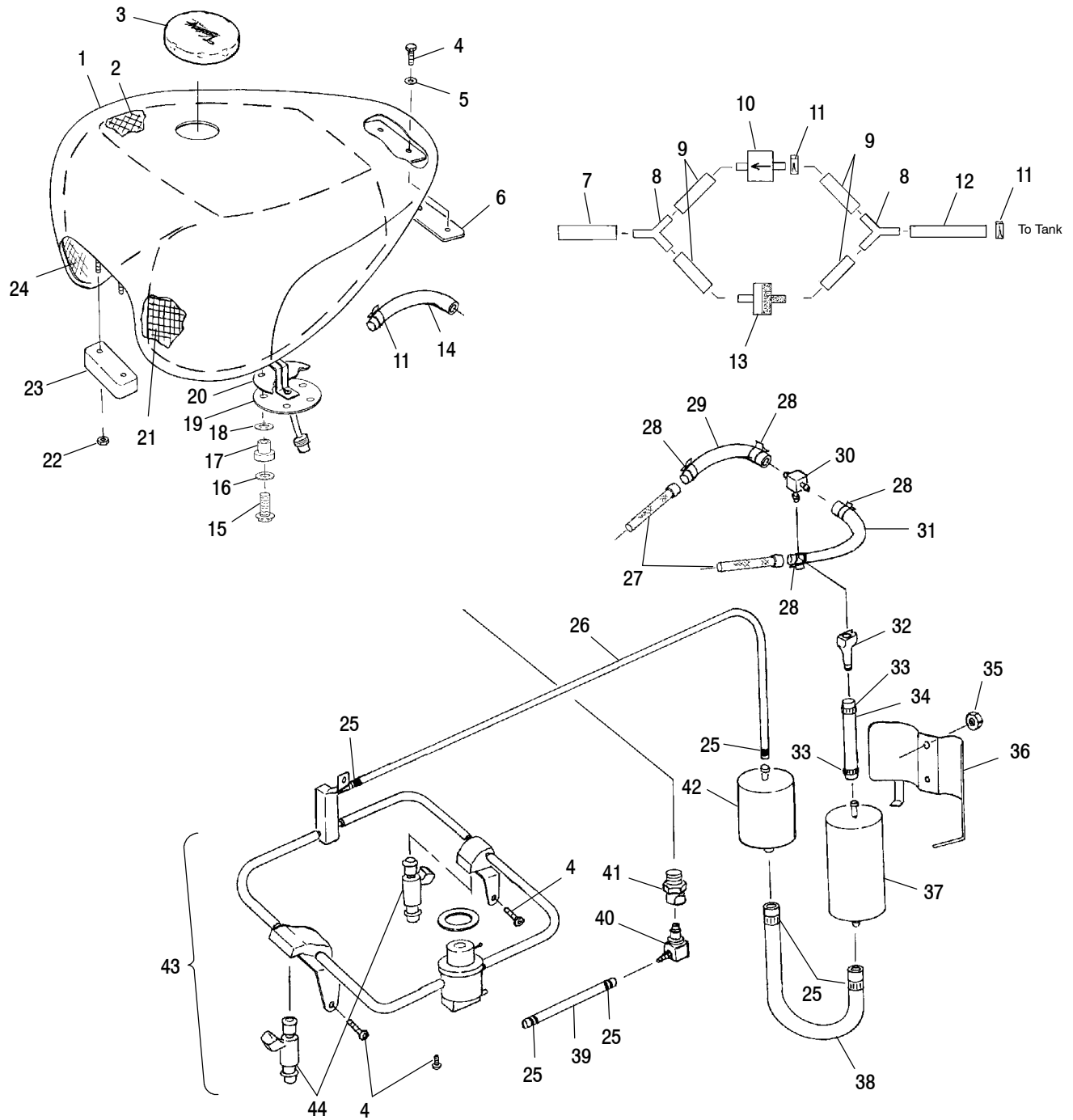


Ref.	Part No.	Qty.	Description
	2201283	1	Kit - Throttle Body (Incl. O-Ring)
1	5411223	1	Hose, Breather/Airbox
2	7080781	2	Clamp, Breather Hose
3	5224831	1	Tube, Engine Breather
4	7080714	1	Clamp, Breather Hose
5	5411513	1	Hose, Breather/Engine
6	7080782	1	Clamp, Breather Hose
7	5131679	1	Adaptor, Breather
8	7517384	2	Screw
9	5411279	1	O-Ring
10	1253174	2	Injector, Fuel
	7670103	2	Clip
	1500198	4	O-Ring
11	7080656	2	Clamp
12	1253173	1	Adaptor, Throttle Body
13	5811868	1	Seal, Throttle Body/Adapter
14	2520132	1	Rail, Fuel
15	5020971	1	Collar, Spacer
16	1253233	1	Asm., Throttle Body
17	1253210	1	Gasket, Airbox/Throttle Body

Ref.	Part No.	Qty.	Description
18	-----	1	Sensor, Air Temperature (See Electrical Pg. B11, Ref. 7)
19	5131939	1	Fitting, Breather Hose
	5411535	1	Bushing, Breather Fitting
20	5432506	1	Base, Airbox
21	7517496	2	Screw
22	7517495	2	Screw
23	4040078	1	Sensor, MAP
	5211907	1	Bracket, Sensor
	7517483	1	Screw
24	7080695	1	Filter, Air
25	5131966	2	Standoff, Male/Female
26	7517594	2	Screw
27	5433122	1	Cover, Airbox, Top
28	7517593	2	Screw
29	1253256	1	Airbox, Bottom
30	5131965	2	Standoff, Male/Female
31	-----	1	Sensor, Throttle Position and O-Ring (See Electrical Pg.B11, Ref.8)
32	7517301	1	Screw
33	7516610	2	Screw

FUEL SYSTEM

STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ



FUEL SYSTEM

**STANDARD CRUISER V99CB15DAZ and STANDARD CRUISER V99CB15DBZ and STANDARD CRUISER V99CB15DCZ and
STANDARD CRUISER V99CB15LAZ and STANDARD CRUISER V99CB15LBZ and STANDARD CRUISER V99CB15LCZ**

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1080004-1088	1	Tank, Fuel, Antares Red	21	5830163	1	Shield, Heat, Left
	1080004-1084	1	Tank, Fuel, KYSO Blue	22	7547045	2	Nut, FLEXLOC
	1080004-266	1	Tank, Fuel, Cruiser Black	23	5411317	1	Pad, Front
2	5830147	1	Shield, Heat, Top	24	5830164	1	Shield, Heat, Right
3	5131511	1	Cap, Fuel	25	7080476	6	Clamp, Hose
4	7517355	5	Screw	26	5411399	1	Hose, Manifold/Filter
5	7556052	2	Washer	27	2530031	2	Filter, Pre
6	5411324	1	Isolator, Rear	28	7080790	4	Clamp, Double Band Hose
7	8450084-27	AR	Line, Fuel (V99CB15LAZ) (V99CB15LBZ)(V99CB15LCZ)	29	5411405	1	Hose, Tank, RH
8	7052261	2	Connector (V99CB15LAZ) (V99CB15LBZ)(V99CB15LCZ)	30	2520131	1	Disc-Quick, Fuel Feed, Male, Tee
9	8450084-6	AR	Line, Fuel (V99CB15LAZ) (V99CB15LBZ)(V99CB15LCZ)		1500199	1	O-Ring
10	7052262	1	Valve, Pressure Relief (V99CB15LAZ) (V99CB15LBZ)(V99CB15LCZ)	31	5411404	1	Hose, Tank, LH
11	7080829	3	Clamp, Hose	32	2520136	1	Disc-Quick, Fuel Pump, Female
12	8450084-51	AR	Line, Fuel (V99CB15LAZ) (V99CB15LBZ)(V99CB15LCZ)	33	7080474	2	Clamp, Double Band
13	7052263	1	Valve, Inline Check (V99CB15LAZ) (V99CB15LBZ)(V99CB15LCZ)	34	5411402	1	Hose, Quick Disc/Pump
14	2520147	1	Hose, Tank Vent (V99CB15DAZ) (V99CB15DBZ)(V99CB15DCZ)	35	7547041	2	Nut, FLEXLOC
15	7517688	5	Screw	36	5211889-067	1	Bracket, Fuel Pump, Top
16	5411748	5	O-Ring	37	2520128	1	Pump, Fuel
17	5433452	5	Bushing	38	5411401	1	Hose, Filter/Pump
18	5411749	5	O-Ring	39	5411403	1	Hose, Fuel, Rail/Tank Return
19	4110231	1	Sender, Fuel Level	40	5131507	1	Disc-Quick, Fuel Line, Male
20	5811851	1	Gasket, Fuel Sender		1500199	1	O-Ring
				41	5131506	1	Disc-Quick, Fuel Tank, Female
				42	2530028	1	Filter, Fuel, High Pressure
				43	2520132	1	Asm., Fuel Rail
				44	1253174	2	Injector, Fuel
					1500198	4	O-Ring

9/02



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