Introduction to Gas Handling Equipment

GTS' equipment section contains a wide variety of products necessary for the proper handling and delivery of specialty gases.

All of the items offered in this greatly expanded equipment line are of the highest quality and are state of the art.

The expanded use of specialty gases, and the increased demand for higher levels of purity, has created a need for more sophisticated delivery systems of the highest quality and integrity. Stringent quality control in our equipment line, just as in the production of gases and mixtures, is a vital part of our operation to insure that our customers receive products of uncompromising quality.

Regulators

- The Purpose of a Regulator. Pressure regulators
 reduce the pressure of a gas supplied from a high
 pressure source to a desired working pressure. A
 regulator does not control flow unless equipped with
 a flow control device, such as a metering valve, on
 the outlet.
- Single Stage Regulators. Single stage regulators
 reduce cylinder or line pressure to working (outlet)
 pressure in one step. Extensive changes in inlet
 pressure result in delivery pressure variations. They
 are recommended in systems where inlet pressure is
 constant, i.e., in liquefied gas systems or where
 some variation of delivery pressure can be tolerated.
- Two Stage Regulators. Two stage regulators
 reduce pressure in two steps. Inlet pressure is reduced
 in the first stage to a pre-set intermediate pressure.
 Because the inlet pressure to the second stage is
 constant, the delivery pressure is not affected by
 changes in the cylinder or line pressure. Two stage
 regulators give a more precise and constant control

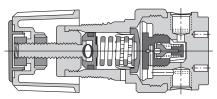
and are recommended for use with all high pressure gases and gas mixtures and also with liquefied gas where changes in ambient temperature may cause large variations in cylinder pressure.

Most regulators, whether single or two stage, are equipped with two gauges, inlet pressure and delivery pressure. Some regulators used with low pressure liquefied gases do not have an inlet pressure/gauge since cylinder pressure is relatively constant until the last liquid has vaporized.

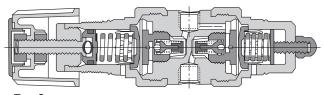
Flow Rates. The regulators shown on the following pages are designed for use with specialty gases and have the proper flow capacity for most applications.
 Because rate of flow depends on many variables (inlet and outlet pressure, outlet fittings, length of line, etc.), a single figure for flow capacity has little significance. For more specific flow capacity information, contact your nearest GTS location.

- Warranty. GTS warrants that any pressure regulator sold by GTS will perform in accordance with published specifications for the time period listed below, on the condition that it is used according to our recommendations and not abused, modified or otherwise tampered with by the user.
 - Regulators used in non-corrosive service are warranteed for 1 year from date of shipment. These include the Series 420, 325, 315, 158, 150, 120, 100, 145, 360, S250B, 170, 270, 700, 720, 152, 900, S-EC1, S270 and S202.
 - Regulators used in corrosive gas service are warranteed for 6 months from date of shipment. This warranty is limited to repair or replacement at seller's option. These include the Series S300, S250S, S320, S300VCR®, S220, S210, S360S, S960, S450, S452 and S190S.

Warranty; Limitation of Liability. SELLER MAKES NO OTHER WARRANTY OF ANY KIND, EITHER EXPRESS OR IMPLIED, IN FACT OR BY LAW, INCLUD-ING BUT NOT LIMITED TO ANY WARRANTY OF MER-CHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. Seller's sole liability and Buyer's exclusive remedy for the delivery of products not conforming to specification shall be limited to the replacement of such non-conforming Products delivered by Seller. Seller shall not be liable in contract or tort for any other direct, or for any indirect, incidental, special, punitive or consequential damages, including by way of illustration and not of limitation, loss of use, loss of work in process, downtime or loss of profit. Notice of a claim as to any non-conforming products delivered to Buyer shall be made within ten (10) days of the date of delivery and failure to give such notice shall constitute a waiver by Buyer of all claims with respect to such nonconformity.



Single Stage



Two Stage

Glossary of Terms

Self Contained Pressure Regulator - A pressure regulating device wherein all elements of the mechanism are contained in one unit.

Single Stage Pressure Reducing Regulator - A regulator which reduces high pressure to low pressure and controls the low or outlet pressure with one stage of pressure reduction.

Two Stage Pressure Reducing Regulator - A regulator which reduces high pressure to low pressure and controls the low or outlet pressure with two stages of pressure reduction. Used when more stability of operation is required.

Back Pressure Regulator - Used for controlling inlet pressure (upstream pressure) rather than reducing. Normally used for pressure relief applications.

Dome Loaded Pressure Regulator - Can be a pressure reducing or a back pressure type. It is not a completely contained regulator. In place of the range spring and associated components the load is placed on the regulator diaphragm or piston by external means. It is usually pneumatic but it can be loaded by bleeding down inlet pressure of the regulator.

Hand Loaded Pressure Regulator - A spring loaded manually controlled pressure reducing regulator usually used to apply pressure to the dome of a dome loaded regulator.

Inlet Pressure - Always the pressure at the inlet of the regulator regardless of whether you are speaking of a pressure reducing or back pressure types.

Outlet Pressure - Always the pressure at the outlet of the regulator regardless of whether you are speaking of a pressure reducing or back pressure types.

Absolute Pressure - Usually expressed as psia. This is the pressure reading taking into consideration atmospheric pressure of 14.7 psi at 68° F. Pounds per square inch gauge (psig) plus 14.7 equals psia. (psig + 14.7 = psia)

CGA/DIN Fittings - CGA is the abbreviation for Compressed Gas Association which is the group that has established standards in the gas industry for fittings which are used to attach to gas cylinders. The DIN system is European and established by the Germans and used by everyone else in Europe.

Process Wetted - This term refers to the area of the device which come into contact with the flow system. This does not normally include the cap, range spring knob, etc.

Creep - This is an increase in outlet pressure occurring after the initial setting. Creep normally appears as a gradual rise in outlet pressure over a period of time. The usual cause of creep is contamination on the regulator seat assembly causing the seat assembly to remain slightly open allowing a rise in outlet pressure.

Bubble Tight Shutoff - Determined by attaching a section of tubing to the outlet of the regulator and submerging the open end in water. No bubbles should be detected over a given period of time.

Balanced Poppet - This is a design description of the poppet assembly wherein the forces exerted on the top and the bottom of the poppet are equal. In the case of regulator description the unit is sometimes referred to as a balanced pressure regulator or pressure compensated regulator.

Set Point - this is the control point desired for operation of a regulator.

Inboard Leakage - This refers to the leakage of the atmosphere or the environment surrounding the regulator while it is in service at operating pressure. The test for this usually done with a mass spectrometer leak detector which is sensitive to helium and for practical purposes a Vacuum is pulled on the internal of the regulator and helium surrounding the regulator. For this reason the leak rate is usually expressed in std cc per second of helium and the numbers are usually small such as 1 x 10-8 cc/sec helium.

Outboard Leakage - This refers to leakage of the regulator form the internal area to the atmosphere while at operating

Supply Pressure Effect or Regulation Accuracy -

This is accuracy of the set pressure or outlet pressure with a change in the inlet pressure. In the case of a single stage regulator, 1 % accuracy means 1 psi outlet change per 100 psi inlet change.

Droop - This is the amount of outlet pressure decrease with respect to increasing flow demand on a pressure reducing regulator. It can be expressed in percentage change of the set point or can be shown as pounds per square inch change with respect to flow increases.

Setability - This is a term used to describe the ability to adjust a hand loaded pressure regulator to a specific set point. This involves the number of turns of rotation on the adjusting knob to reach the set point. This is sometimes referred to as resolutions

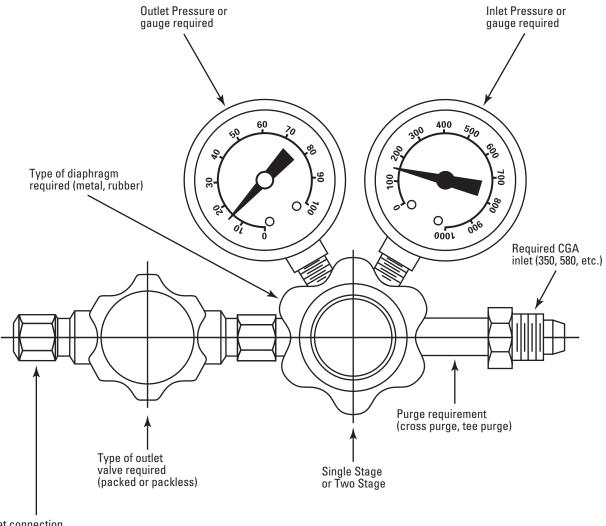
Cv - Flow Coefficient. This is a flow expression which number is a measure of the gallons per minute of water that will pass through a stated flow restriction based on a pressure drop of one psi.

Critical Flow - This is also sometimes referred to as sonic flow and is the maximum flow which can pass through a regulator or an orifice.

Flow Rate - A quantity of gas or liquid passing through a controlled orifice during a specific time period. Units of measure include, SCFM - Standard Cubic Feet Per Minute, SCFH - Standard Cubic Feet Per Hour.

SLPM - Standard Liters Per Minute, SCC/Min - Standards Cubic Centimeters Per Minute. Standard condition for all of the above are 68° F and 14.7 psia.

How To Order A Regulator



Outlet connection required (hose nipple, pipe thread, etc.)

> If possible, specify GTS series and product code. Recommendations for specific gas handling applications are given under "Equipment Recommendation" in the Pure Gas section of this catalog.

CYLINDER PRESSURE REGULATORS QUICK REFERENCE GUIDE DIAPHRAGMS **GAS SERVICE APPLICATION** STAGES BODY SEATS/SEALS SERIES PAGE Non Corrosive General Purpose 1 **Brass** Neoprene Neoprene 150 184 1 Stainless Steel Neoprene/Nylon 179 **Brass** 100 2 **Brass** Stainless Steel/Neoprene Neoprene/Nylon 158 182 2 **Brass** Stainless Steel Neoprene/Nylon 120 179 High Purity 2 **Chrome-Plated Brass** Stainless Steel PTFE Teflon® 420 180 Chrome-Plated Brass PTFE Teflon® 1 Stainless Steel 202 181 Brass 316 L Stainless Steel PCTFE & Teflon® 1 315 177 2 Brass 316 L Stainless Steel PCTFE & Teflon® 325 178 Mildly Corrosive **High Purity** 1 Aluminum 316 L Stainless Steel PTFE Teflon® 220 185 Corrosive **General Purpose** 1 **Nickel Plated Brass** Nickel Plated NiAg Alloy Kel-F®/Kel-F® & Teflon® 210 186 PCTFE & Teflon® **High Purity** 1 316 L Stainless Steel 316 L Stainless Steel 300 175 2 316 L Stainless Steel 316 L Stainless Steel PCTFE & Teflon® 320 176 Ultra High Purity 316 L Stainless Steel 316 L Stainless Steel Kel-F®/Kel-F® 1 450 183 2 316 L Stainless Steel 316 L Stainless Steel Kel-F®/Kel-F® 452 183 Non Corrosive **High Purity** Piston Brass 316 Stainless Steel Piston Kel-F®/Kel-F® 145 188 (High Pressure) **Brass** 303 Stainless Steel Piston Kel-F®/Kel-F® Piston 360 187 Kel-F®/Kel-F® Stainless Steel 303 Stainless Steel Piston Piston 360 187

GAS SERVICE	APPLICATION	STAGES	BODY	DIAPHRAGMS	SEATS/SEALS	SERIES	PAGE
Non Corrosive	High Flow Line Regulator	1	Brass	316 L Stainless Steel	PCTFE & Teflon®	250B	177
	Low Flow Line Regulator	1	Brass	Stainless Steel	Viton®/Kel-F®, Viton®	270	181
	Low Pressure Line Regulator	1	Zinc	Buna-N	Neoprene	170	189
	Medical Gas	1	Brass	Rubber	Nylon	700	193
		2	Brass	Stainless Steel/Neoprene	Teflon®/Neoprene	720	193
	Lecture Bottle	1	Brass	Neoprene	Polyurethane/Nylon	900	190
	Regulator/ Flowmeter	1	Brass	Neoprene	Neoprene/Nylon	152	187
	Combinations	2	Brass	Stainless Steel/Neoprene	Neoprene/Nylon	152	187
	CaliBlend™ Cylinder Regulato	ırs		See Page 191, 192			
Corrosive	High Flow Line Regulator	1	316 L Stainless Steel	316 L Stainless Steel	PCTFE & Teflon®	250S	175
	Lecture Bottle Regulators	1	316 Stainless Steel	316 Stainless Steel	Teflon®/Kel-F®	960	189

SERIES S300 - HIGH PURITY - STAINLESS STEEL - SINGLE STAGE REGULATOR

The 300 Series is a high purity single stage regulator that can be used where a slight pressure rise is acceptable upon decrease in cylinder pressure. Recommended for high purity,



flammable, and corrosive gases, where

the delivery pressure can be

monitored.

PRODUCT	DELIVERY PRESSURE	GAUGE	S
CODE	RANGES	OUTLET	INLET
S300-1	0 to 15 PSIG	-30-0-30 PSIG	0-4000 PSIG
S300-2	0 - 100 PSIG	-30-0-200 PSIG	0-4000 PSIG
S300-3	0 - 250 PSIG	0-400 PSIG	0-4000 PSIG
S300-4	0 - 500 PSIG	0-1000 PSIG	0-4000 PSIG

FEATURES

Body: 316L SS construction Front & rear panel mountable Diaphragm seal outlet valve

BENEFITS

Corrosion resistant Easy installation Maintains gas purity

SPECIFICATIONS

Inlet pressure Temperature range **Ports** Flow coefficient Helium leak integrity Gauges

3000 PSIG -40° F to 140°F 1/4" NPTF Cv=.135 1 x 10-9 2"

MATERIALS

Body: 316L SS barstock Seats/Seals: PCTFE & Teflon® Diaphragm: 316L SS

Bonnet: Chromed brass Filter: 10 micron 316L SS Gauges: 316L SS

OPTIONS

Regulator brackets			
Tee purge			
Relief valve			
Captured vent			
Panel mount (front)			
Panel mount (rear)			
Fittings			

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SERIES S250-S - HIGH PURITY - STAINLESS STEEL - LINE REGULATOR

The Series 250-S is a secondary regulator used to provide exacting point of use control of high purity, inert, flammable

and corrosive gases. It can be used on supply lines from bulk sources or in combination with a single stage regulator to eliminate

> **PRODUCT DELIVERY PRESSURE GAUGE** CODE **RANGES** -30-0-30 PSIG S250S-1 0 to 15 PSIG S250S-2 0 - 100 PSIG -30-0-200 PSIG S250S-3 0 - 250 PSIG 0-400 PSIG S250S-4 0 - 500 PSIG 0-1000 PSIG

pressure rise due to supply pressure effect.

FEATURES

316L SS barstock body Front and rear panel mountable

BENEFITS

Corrosion resistant Easy installation

SPECIFICATIONS

Inlet pressure Temperature range Body ports Flow coefficient Gauges

3000 PSIG -40° F to 140°F 1/4" NPTF Cv=.135 2"

MATERIALS

Body Bonnet Seats/Seals Filter Diaphragm

316L SS barstock Chromed brass PCTFE & Teflon® 10 micron 316L SS 316L SS

OPTIONS
Panel mount (front)
Panel mount (rear)

Outlet check valve Captured vent Tee purge Diaphragm valves Fittings Relief valve

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SERIES S320 - HIGH PURITY - STAINLESS STEEL - TWO STAGE REGULATOR

The 320 Series is a high purity, two stage regulator designed for corrosive and non-corrosive, high purity gas services, which require extremely precise delivery pressure control, regardless of inlet pressure variations. The Series 320 design is an excellent performer in gas services where purity is of the utmost concern. The barstock body and stainless steel construction ensures a long service life.

AWARIN

TYPICAL APPLICATIONS

EPA protocol gases
Petrochemical industry
High-purity carrier gases
Purge gases
Zero, span, and calibration gases
Gas and liquid chromatography
(FID, GC, HID, PID, FPD, TCD, ECD, etc...)
Mass spectrometers
Semiconductor process gases
Laboratory analysis
Research systems

FEATURES

316L SS construction
Threaded bonnet for panel mounting
Six ported configuration
316L SS diaphragms
Diaphragm sealed outlet valve
Pressure ranges 0-500 PSI

BENEFITS

Corrosion resistant
Easy installation
Allows for relief valves
Eliminates "off gassing"
Maintains gas purity
Wide range of applications

PAGE

SPECIFICATIONS

 Inlet pressure
 3000 PSI

 Temperature range
 -40° F to 140°F

 Ports
 1/4" NPTF

 Flow coefficient
 Cv=.111

 Helium leak integrity
 1 x 10-9

 Gauges
 2"

MATERIALS

Body 316L SS barstock
Bonnet Chromed brass barstock
Seats/Seals PCTFE & Teflon®
Filter 10 micron 316L SS
Diaphragms 316L SS
Gauges 316L SS

OPTIONS

 Captured vent
 \$300-CV

 Panel mount (front)
 \$300-PMF

 Regulator brackets
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 Relief valve
 \$300-RVS

 Tee purge
 \$502-S
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PRODUCT	DELIVERY PRESSURE	GAUGE	s
CODE	RANGES	OUTLET	INLET
S320-1	0 to 15 PSIG	-30-0-30 PSIG	0-4000 PSIG
S320-2	0 - 100 PSIG	-30-0-200 PSIG	0-4000 PSIG
S320-3	0 - 250 PSIG	0-400 PSIG	0-4000 PSIG
S320-4	0 - 500 PSIG	0-1000 PSIG	0-4000 PSIG

SERIES S315 - HIGH PURITY - BRASS BARSTOCK - SINGLE STAGE REGULATOR

The 315 Series regulator is designed for use with non-

corrosive high purity gases. Like the 325 series the barstock

body and stainless steel diaphragms combine to make this

an excellent instrument regulator. The

Series 315 can be used in the same

applications as a Series 325, where supply

pressure effect is not a problem.

PRODUCT	DELIVERY PRESSURE	GAUGES	
CODE	RANGES	OUTLET	INLET
S315-1	0 to 15 PSIG	-30-0-30 PSIG	0-4000 PSIG
S315-2	0 - 100 PSIG	-30-0-200 PSIG	0-4000 PSIG
S315-3	0 - 250 PSIG	0-400 PSIG	0-4000 PSIG
S315-4	0 - 500 PSIG	0-1000 PSIG	0-4000 PSIG

FEATURES

Front & rear mountable Diaphragm seal outlet valve Six port configuration

BENEFITS

Easy installation Maintains gas purity Allows for relief valve

SPECIFICATIONS

Inlet pressure 3000 PSIG Temperature range -40° F to 140°F Flow coefficient Cv=.135 1/4" NPTF **Ports** Gauges 2 1/2"

MATERIALS

Body Diaphragm Seats/Seals Bonnet Filter

High purity brass barstock 316L SS PCTFE & Teflon®

Chromed brass barstock 10 Micron Stainless Steel

S300-CV

S530

S1, PL

OPTIONS

Captured vent
Panel mount (front
Panel mount (rear)
Relief valve
Regulator brackets
Fittings

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S300-PMF S300-PMR 274 208, 207 275, 276

SERIES S250-B - HIGH PURITY - BRASS BARSTOCK - LINE REGULATOR

The Series S250-B is a secondary regulator used to provide exacting point of use control of high purity non-corrosive

gases. It can be used on supply lines from bulk sources or in combination with a single stage regulator to

eliminate pressure rise due to

supply pressure effect.

PRODUCT	DELIVERY PRESSURE	GAUGE
CODE	RANGES	
S250B-1	0 to 15 PSIG	-30-0-30 PSIG
S250B-2	0 - 100 PSIG	-30-0-200 PSIG
S250B-3	0 - 250 PSIG	0-400 PSIG
S250B-4	0 - 500 PSIG	0-1000 PSIG

FEATURES

Brass barstock body Front and rear mountable

BENEFITS

Quality surface finish Easy installation

SPECIFICATIONS

Inlet pressure Temperature range Flow coefficient **Ports** Gauges

3000 PSIG -40° F to 140°F Cv=.135 1/4" NPTF 2 1/2"

MATERIALS

Body Diaphragms Seats/Seals Bonnet Filter Adjusting knob High purity brass barstock 316L SS PCTFE & Teflon® Chromed brass barstock 10 Micron Stainless Steel Machined aluminum

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SERIES S325 - HIGH PURITY - BRASS BARSTOCK - TWO STAGE REGULATOR

The Series 325 regulator is a high purity two stage regulator designed for non-corrosive gas service. It will provide extremely precise delivery control and long service life. The barstock body and two stainless steel diaphragms combine to minimize dead space and eliminate inboard diffusion of unwanted contaminants for analytical applications.

A WARNING .

TYPICAL APPLICATIONS

High purity carrier gases Calibration gases GC applications Petro/Chemical FID TCD

HID

ECD

Non corrosive gas mixtures for analytical instrumentation EPA protocol gases Mass spectrometers

FEATURES

High purity brass barstock Threaded bonnet for panel mounting Six port configuration 316 L SS diaphragms Diaphragm sealed outlet valve Pressure ranges 0-500 psi

BENEFITS

Quality surface finish Easy installation Allows for relief valve Eliminates "off gassing" Maintains gas purity Wide range of applications

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SPECIFICATIONS

3000 PSIG Inlet pressure -40° F to 140°F Temperature range 1/4" NPTF Ports Flow coefficient Cv=.111 Helium leak integrity 1 x 10-9 Gauges 2 1/2"

MATERIALS

High purity brass barstock Body Chromed brass barstock **Bonnet** Seats/Seals PCTFE & Teflon® Filter 10 micron 316L SS Diaphragms 316L SS Polished brass/Bourdon Gauges

OPTIONS

S300-CV Captured vent Panel mount (front) S300-PMF Relief valve S530 274 Regulator bracket S1, PL 208, 207 275, 276 **Fittings**

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PRODUCT	DELIVERY PRESSURE	RE GAUGES	
CODE	RANGES	OUTLET	INLET
S325-1	0 to 15 PSIG	-30-0-30 PSIG	0-4000 PSIG
S325-2	0 - 100 PSIG	-30-0-200 PSIG	0-4000 PSIG
S325-3	0 - 250 PSIG	0-400 PSIG	0-4000 PSIG
S325-4	0 - 500 PSIG	0-1000 PSIG	0-4000 PSIG

SERIES S120 - GENERAL PURPOSE - BRASS - HIGH FLOW TWO STAGE REGULATOR

The Series S120 is an economical instrument regulator,

for use where precise pressure control is required. It is

recommended for non-corrosive gases, for general plant



PRODUCT	DELIVERY PRESSURE	GAUG	ES
CODE	RANGES	OUTLET	INLET
S120-1	2 to 15 PSIG	0-30 PSIG	4000 PSIG
S120-2	4 - 80 PSIG	0-100 PSIG	4000 PSIG
S120-3	5 - 125 PSIG	0-200 PSIG	4000 PSIG

FEATURES

Preset safety relief valve

Large diaphragms Needle valve

BENEFITS

Prevents pressure buildup in 2nd stage Provides precise control Controls gas flow

SPECIFICATIONS

Inlet pressure 3000 PSIG 0° F to 140°F Temperature range Flow coefficient Cv=0.08 Body ports 1/4" NPTF Gauges 2 1/2"

MATERIALS

Body Diaphragms Seats/Seals Bonnet Needle valve Forged brass 316L SS Neoprene/Nylon Chrome plated forged brass Forged brass

OPTIONS

Regulator bracket Tube fittings Check valves

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SERIES S100 - GENERAL PURPOSE - FORGED BRASS - SINGLE STAGE REGULATOR

The Series S100 is an economical single stage regulator

with high flow capabilities. It can be used for the same

applications as a model S100 where a slight variation in



PRODUCT	DELIVERY PRESSURE	GAUG	ES
CODE	RANGES	OUTLET	INLET
S100-1	2 to 15 PSIG	0-30 PSIG	0-4000 PSIG
S100-2	4 - 80 PSIG	0-100 PSIG	0-4000 PSIG
S100-3	5 - 125 PSIG	0-200 PSIG	0-4000 PSIG

FEATURES

Preset safety relief valve 2 1/4" Stainless steel diaphragm Needle valve

BENEFITS

S44B

Prevents pressure buildup Sensitive pressure control Controls gas flow

SPECIFICATIONS

Inlet pressure Temperature range Flow coefficient Body ports

3000 PSIG 0° F to 140°F Cv=.05 1/4" NPTF

MATERIALS

Body Diaphragm Seats/Seals Bonnet

Forged brass Stainless steel Neoprene/Nylon Chrome plated forged brass

OPTIONS

Regulator bracket **Tube fittings** Check valves

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CLOSE

SERIES \$420 - HIGH PURITY- BRASS - TWO STAGE REGULATOR

The Series S420 is a two stage high purity regulator designed for non-corrosive gas services. It offers extremely precise delivery control, and has been designed for years of trouble free service. Stainless steel diaphragms prevent inboard diffusion into the gas stream, making the Model S420 an excellent choice for your laboratory instrumentation.

TYPICAL APPLICATIONS

Gas chromatography Mass spectrometers Instrument calibration Process stream applications

Fuel gases

Flushing systems

Calibration gases

Purging systems

Carrier gases

Sampling gases

"BTU" analyzers

Non corrosive gas mixtures for analytical instrumentation

FEATURES

Forged brass body

316L SS diaphragms Diaphragm sealed outlet valve Large diaphragms Pressure ranges

BENEFITS

Chrome plated for system appearance Eliminates "off gassing" Maintains gas purity Provides precise delivery Wide range of applications

SPECIFICATIONS

Inlet pressure 3000 PSIG 0° F to 140°F Temperature range Body ports 1/4" NPTF Flow coefficient Cv=0.04 Helium leak integrity 2 x 10-6 Gauges 2 1/2"

MATERIALS

Body Bonnet Seats/Seals

Diaphragms Filter

Chrome plated forged brass Chrome plated forged brass 1st stage Kel-F®

2nd stage Viton® 316L SS 10 Micron

OPTIONS

S420-3

1/8" Tube fitting (outlet) 1/4" Tube fitting (outlet) Regulator bracket Check valves

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INLET

0-200 PSIG

4000 PSIG 4000 PSIG

4000 PSIG



0 - 120 PSIG

SERIES S270 - FORGED BRASS - LOW PRESSURE LINE REGULATOR

The Series 270 is a secondary line regulator used to provide

an exacting point of use control, of low pressure, non-



PRODUCT	DELIVERY PRESSURE	DELIVERY PRESSURE
CODE	RANGES	GAUGE
S270-1	2 to 15 PSIG	0-30 PSIG
S270-2	4 - 80 PSIG	0-100 PSIG
S270-3	5 - 125 PSIG	0-200 PSIG

TYPICAL APPLICATIONS

Recommended for inert and non-corrosive low pressure gas applications, where diffusion resistance is required.

FEATURES

Large SS diaphragm Forged brass body Pressure ranges

BENEFITS

Sensitive pressure control Economical design Wide range of applications

SPECIFICATIONS

Maximum inlet pressure Temperature range Body ports Gauge

Cv=.33 350 PSIG 0°F to 140°F 1/4" NPTF

2 1/2" compression

MATERIALS

Body Bonnet Diaphragm

Chrome plated forged brass Chrome plated forged brass 316L SS

OPTIONS

Tube fittings Panel mount Diaphragm valves

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SERIES S202 - HIGH PURITY - HYDROCARBON - CHROME PLATED BRASS SINGLE STAGE "BTU" REGULATOR

The Series S202 regulator has been specifically designed for

low pressure calibration standards. It is highly recommended

for use on "BTU" analyzers.



Chrome-plated forged brass body

Diaphragm sealed outlet valve Standard relief valve

BENEFITS

Economical quality finish, long life Maintains system purity Diaphragm and gauge protection

SPECIFICATIONS

Inlet pressure Temperature range Flow coefficient Body ports Gauges

350 PSIG -40° F to 140°F Cv=0.05 1/4" NPTF 2 1/2"

MATERIALS

Body Bonnet Seats/Seals Diaphragms Filter

Chrome plated forged brass Chromed plated forged brass Kel-F®

316 L SS 10 micron SS

OPTIONS

Regulator bracket Tube fittings

S1, PL

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GTS

PRODUCT	DELIVERY PRESSURE	SSURE GAUGES	
CODE	RANGES	OUTLET	INLET
S202-1	0 to 15 PSIG	0-30 PSIG	0-400 PSIG
S202-2	0 - 30 PSIG	0-60 PSIG	0-400 PSIG
S202-3	0 - 60 PSIG	0-100 PSIG	0-400 PSIG

SERIES S158 - GENERAL PURPOSE - FORGED BRASS - TWO STAGE REGULATOR

The Series S158 is not intended for precise analytical work.

It is a low cost general purpose regulator recommended for non-corrosive gases. It can be used where inboard diffusion and slight "out gassing" of elastomeric compounds can be tolerated.

FEATURES

Preset safety relief valve

Needle valve Large diaphragm

BENEFITS

Prevents pressure buildup in 2nd stage Controls gas flow Sensitive pressure control

SPECIFICATIONS

Inlet pressure
Temperature range
Flow coefficient
Body ports
Gauges

3000 PSIG 140°F Cv=0.08 1/4" NPTF 2 1/2"

S1

MATERIALS

Body Diaphragms Seats/Seals Bonnet Needle valve Forged brass Nylon reinforced neoprene Neoprene/Nylon Chrome plated brass Forged brass

OPTIONS

Regulator bracket Tube fittings Check valves **PAGE**208
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PRODUCT DELIVERY PRESSURE GAUGES CODE **OUTLET** INLET **RANGES** S158-1 0 to 50 PSIG 0-60 PSIG 0-4000 PSIG S158-2 0 - 100 PSIG 0-200 PSIG 0-4000 PSIG S158-3 0 - 250 PSIG 0-400 PSIG 0-4000 PSIG

SERIES S452 - ULTRA HIGH PURITY - STAINLESS STEEL TWO STAGE REGULATOR

The S452 Series UHP process gas regulator is designed to

be used with ultra high purity corrosive gases. It is free of

internal threads that can trap impurities. The Series S452 is

ideal for use with ultra high purity electronic grade corrosive gases, where precise and demanding pressure control is required.

PRODUCT	DELIVERY PRESSUR	E GAUGE	S
CODE	RANGES	OUTLET	INLET
S452-1	0 to 15 PSIG	0-30 PSIG	0-4000 PSIG
S452-2	0 - 60 PSIG	-30-0-100 PSIG	0-4000 PSIG

FEATURES

Low internal volume Stainless steel construction Diaphragm sealed outlet valve

BENEFITS

Facilitates purging Proven service life Maintains system purity

SPECIFICATIONS

Inlet pressure Temperature range Flow coefficient Body ports Surface finish Gauges

3000 PSIG -40°F to140°F Cv=0.04 1/4" NPTF 15 Ra 2"

MATERIALS

Body: 316L SS barstock Seats/Seals: Kel-F® Filter: 10 micron 316L SS Diaphragms: 316L SS (tied) Bonnet: Nickel plated brass Gauges: 316L SS

OPTIONS

Cross purges Surfaces *Welded VCR®

*10 Ra; 5 Ra finish Panel Mount

*Contact nearest GTS location

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SERIES S450 - ULTRA HIGH PURITY - STAINLESS STEEL SINGLE STAGE REGULATOR

The Series S450 UHP process gas regulator is designed

to be used with ultra high purity corrosive gases. It is ideal

for use with ultra high purity corrosive electronic grade

gases, where slight variations in delivery pressure can be tolerated.

> **PRODUCT DELIVERY PRESSURE GAUGES** CODE RANGES INLET **OUTLET** S450-1 0 to 15 PSIG -30-0-30 PSIG 4000 PSIG S450-2 0 - 60 PSIG -30-0-100 PSIG 4000 PSIG

FEATURES

Low internal volume Stainless steel construction Diaphragm sealed outlet valve

BENEFITS

Facilitates purging Proven service life Maintains system purity

SPECIFICATIONS

Inlet pressure Temperature range Flow coefficient Body ports Surface finish Gauges

3000 PSIG -40° F to 140°F Cv=0.04 1/4" NPTF 15 Ra 2"

MATERIALS

Body Diaphragm Seats/Seals Bonnet Filter Gauges

316 L SS barstock 316 L SS Kel-F® Nickel plated brass

10 micron SS 316 L SS

OPTIONS

Cross purges Surfaces *Welded VCR® *10 Ra; 5 Ra finish Panel Mount

*Contact nearest GTS location

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SERIES S150 - GENERAL PURPOSE - ACETYLENE REGULATOR - FORGED BRASS SINGLE STAGE REGULATOR

The 150 Series is designed for use with acetylene, carbon

dioxide and liquefied hydrocarbons.

Caution: do not discharge acetylene at pressures greater than 15 PSIG.

SPECIFICATIONS

Inlet pressure 3000 PSIG Temperature range -20°F to 140°F Flow coefficient Cv=0.18 1/4" NPTF Body ports

Outlet pressure rise < .85 PSI/100 PSI decay

Gauges

MATERIALS

Body Forged brass Diaphragms Neoprene Seats/Seals Neoprene Inlet filter Sintered bronze Outlet Forged brass needle valve

OPTIONS

PAGE Tube fittings 275, 276 Regulator bracket 208



PRODUCT	DELIVERY PRESSURE	GAUGE	S
CODE	RANGES	OUTLET	INLET
S150-1	0 to 15 PSIG	0-30 PSIG	0-400 PSIG
S150-2	0 - 50 PSIG	0-60 PSIG	0-400 PSIG
S150-3	0 - 100 PSIG	0-200 PSIG	0-4000 PSIG

SERIES S300-4VCR STAGE REGULATOR

The Series S300-4VCR process gas regulator has been

designed for use in semiconductor manufacturing. It is

highly recommended for use with toxic, corrosive and



pyrophoric gases.

PRODUCT DELIVERY PRESSURE GAUGES				ES
	CODE	RANGES	OUTLET	INLET
	S300-VCR®-1	0 to 30 PSIG	0-4000 PSIG	-30-0-60 PSIG
	S300-VCR®-2	0 - 100 PSIG	0-4000 PSIG	-30-0-200 PSIG

FEATURES

Butt welded connections Vented bonnet

BENEFITS

Maintain purity

SPECIFICATIONS

3000 PSI Inlet pressure Temperature range -40-140°F Flow coefficient Cv=0.04 Body ports VCR® Surface finish 10 Ra. Gauges 2"

MATERIALS

Body Diaphragms Seats/Seals Bonnet Filter Gauges

316L Stainless Steel 316L Stainless Steel Kel-F®/Teflon® Chrome plated brass 10-Micron

2" 316L Stainless Steel

SERIES S220 - SPECIAL PURPOSE - SINGLE STAGE REGULATOR

The 220 Series is ideally suited for mildly corrosive gases

such as ammonia, hydrogen sulfide and amines.



PRODUCT	DELIVERY PRESSURE GAUGES		S
CODE	RANGES	OUTLET	INLET
S220-1	0 to 15 PSIG	-30-0-30 PSIG	4000 PSIG
S220-2	0 - 100 PSIG	-30-0-200 PSIG	4000 PSIG
S220-3	0 - 250 PSIG	0-400 PSIG	4000 PSIG
S220-4	0 - 500 PSIG	0-1000 PSIG	4000 PSIG

SPECIFICATIONS

Also available in 2 stage design.

Inlet pressure 3000 PSI Temperature range 0°F to 120°F 1/4" NPTF Body ports CV = .10Flow coefficient: Gauges 2"

MATERIALS

Body Diaphragm Seat/Seals Inlet Filter

Aluminum barstock 316 L SS Teflon®

10 Micron sintered bronze

OPTIONS

Tee purge Panel mount (front) Panel Mount (rear) Captured vent Regulator brackets

S502-S S300-PMF S300-PMR S300-CV 214, 215

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SERIES S210 - CORROSIVE - SINGLE STAGE REGULATOR

The Series S210 corrosive gas regulator is designed for use

with acid forming gases.

FEATURES

Nickel plated forged brass body

Four seats on a mountable block precision yoke interconnects the diaphragm and seat block

BENEFITS

Durable long lasting construction Long service life Instant response to flow demands

SPECIFICATIONS

Inlet pressure Temperature range Body ports Gauges 3000 PSIG -20°F - 160°F 1/4" NPTF Monel®

MATERIALS

Body

Diaphragms Seats/Seals Nozzle Filter Electroless nickel-plated brass

302 Stainless Steel

Kel-F®/Teflon® Monel®

Electroless nickel-plated sintered bronze

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SERIES S360 - PISTON REGULATOR

The 360 Series is designed to reduce high pressures down to a usable level. The piston design is self relieving, which allows the user to reduce downstream pressure in a closed

system by venting through the regulator. It also features a



SPECIFICATIONS

Inlet pressure See table -40°F to 165°F Temperature range Body ports 1/4" NPTF 3000 SCFH Maximum flow brass Maximum flow SS 10,000 SCFH

MATERIALS

Body Brass/SS **Pistons** 303 SS Seat/Seals Kel-F®/Viton® 20-Micron, brass/SS Filter

PRODUCT	DELIVERY PRESSURE	GAUGI	ES
CODE	RANGES	OUTLET	INLET
S360-1*	0 to 500 PSIG	0-600 PSIG	7500 PSIG
S360-2*	25 - 4000 PSIG	0-5000 PSIG	7500 PSIG
S360-3**	25 - 4000 PSIG	0-5000 PSIG	10000 PSIG
S360-4**	60 - 6000 PSIG	0-10000 PSIG	10000 PSIG

^{*}Brass

SERIES S152 - SPECIAL PURPOSE - REGULATOR/FLOWMETER COMBINATION

The Series 152 Regulator Flowmeter is a combination of our Series 150 or 158 Regulator and a Series 65 Flowmeter. They permit convenient adjustment of both pressure and flow.



OPTIONS

Tube fitting

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PRODUCT		FLOW RANGE	SERIES	
	CODE	SLPM (AIR)	150	158
	S152-1	.05 to .5	$\sqrt{}$	
	S152-2	0.2 - 2.0	$\sqrt{}$	
	S152-3	0.5 - 6.0	$\sqrt{}$	
	S152-4	1.0 - 10.0	$\sqrt{}$	
	S152-5	2.0 - 25.0	$\sqrt{}$	
	S152-12	.055		$\sqrt{}$
	S152-11	0.2 - 2.0		$\sqrt{}$
	S152-13	0.5 - 6.0		$\sqrt{}$
	S152-14	1.0 - 10.0		$\sqrt{}$
	S152-15	2.0 - 25.0		$\sqrt{}$

^{**}Stainless Steel

SERIES S145 - SPECIAL PURPOSE - PISTON REGULATOR

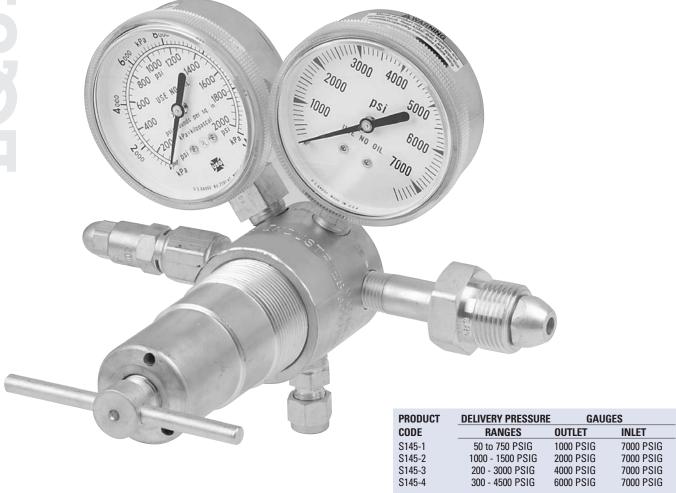
The 145 Series is designed for applications requiring inlet pressures up to 6000 PSI. the S145-1 and S145-2 are capped with self-reseating relief valves. The piston design requires little or no maintenance.

SPECIFICATIONS

Inlet pressure 6000 PSI 0°F to 120°F Temperature range Body ports 1/4" NPTF 22000 SCFH @ 4500 PSI Flow 16000 SCFH @ 3000 PSI Outlet 1/4" Tube fitting

MATERIALS

Body Machined brass Piston Brass Seat/Seals Kel-F® Inlet filter Sintered bronze



SERIES S170 - LOW PRESSURE LINE REGULATOR

These regulators are designed to provide sensitive and accu-

rate pressure control of non-corrosive gases at low pressure.

The large rubber diaphragm delivers a steady flow at pres-

sures below 10 PSIG. 2 1/2 inch delivery pressure gauge

makes outlet pressure setting easy and accurate.

DELIVERY PRESSURE

RANGES

0.5 to 8 PSIG

5 - 10 PSIG

The pressure adjusting screw is protected by

a plastic cap to prevent accidental

changes of pressure setting.

CDE	~tet	~ 7 '	гт 🦳	NTC
SPE	CIFI	CA.	$\mathbf{L}\mathbf{I}\mathbf{C}$	CPI

Maximum inlet pressure 250 PSIG Operating temperature -40°F to +160°F

Maximum flow (air):

(360 CFH) S170-1 S170-2 (550 CFH) 1/4" NPTM Inlet & outlet connections

MATERIALS

Body Die cast zinc Diaphragm Buna-N Seat/Seal Neoprene Nozzle Brass

Gauge 2-1/2" chrome plated brass

Brass needle valve Outlet

OPTIONS

Brass cylinder connection Brass check valve

PAGE CGA 510

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DELIVERY PRESSURE
CALICE

S44-B

SERIES S960 - STAINLESS STEEL - LECTURE BOTTLE REGULATOR

GAUGE 0-10 PSIG

0-15 PSIG

The Series 960 is a compact, lightweight, all stainless steel

lecture bottle regulator suitable for corrosive gases. It is



PRODUCT

CODE

S170-1

S170-2

designed to withstand vacuum purging and incorporates a vented bonnet to facilitate

safe venting.

	DELIVERY	DELIVERY	CYLINDER
PRODUCT	PRESSURE	PRESSURE	PRESSURE
CODE	RANGES	GAUGE	GAUGE
S960-1	0 to 25 PSIG	-30-0-30 PSIG	0-4000 PSIG
S960-2	0 - 50 PSIG	-30-0-100 PSIG	0-4000 PSIG

SPECIFICATIONS

Body Barstock 316 SS Diaphragm 316 SS Seats/Seals Teflon® and Kel-F®

Gauge 1 1/2" 316 SS CGA-110 Inlet

Outlet SS 1/8" NPTM needle valve Ports

1/8" NPTF (3)

MATERIALS

Body 316 Stainless Steel Spring housing cap Nickel-plated brass 316 Stainless Steel Diaphragm 316 Stainless Steel Nozzle Seat Kel-F®

Teflon® and Kel-F® Seals **Poppet** 316 Stainless Steel 10 Micron sintered Filter Stainless Steel Seat return spring 316 Stainless Steel

Pressure adjusting spring Music wire Adjusting knob Glass filled polypropylene 316 Stainless Steel Gauges

OPTIONS

PAGE Check valve 275, 276 **Fittings**

SERIES S900 - NONCORROSIVE LECTURE BOTTLE REGULATOR

The Series 900 is a lightweight, compact regulator for use with non-corrosive gases. It has a brass body, neoprene diaphragm, polyurethane seat, and nylon seals. It is equipped with a self reseating relief valve on the diaphragm, and a brass needle valve on the outlet.

FEATURES

1-1/4" Diaphragm

1-1/2" Chrome plated gauges

Stem type seat assembly

Self reseating type relief valve in diaphragm (not designed to protect downstream apparatus)

SPECIFICATIONS

Maximum inlet pressure 3000 PSIG 0°F to 140°F Operating temperature Gauges 1 1/2" Brass 1/8" NPTF Ports Valve outlet 1/8" NPTM

Shipping weight 2 lbs.

CGA 170 (CGA 180 optional) Inlet

MATERIALS

Chrome plated brass Spring housing cap Chrome plated brass Diaphragm Neoprene

Nozzle Brass Seat Nylon Seals Nylon Poppet Brass

Filter 50 Micron sintered bronze

Seat return spring Stainless Steel Pressure adjusting spring Wire Adjusting knob ABS plastic77

OPTIONS

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	DELIVERY	DELIVERY	CYLINDER
PRODUCT	PRESSURE	PRESSURE	PRESSURE
CODE	RANGES	GAUGE	GAUGE
S900-1	0 to 15 PSIG	0-30 PSIG	0-4000 PSIG
S900-2	0 - 60 PSIG	0-100 PSIG	0-4000 PSIG

SERIES DR-4 & DR-4S - HIGH PURITY - FIXED FLOW REGULATOR

The Model DR4 is a flow regulator equipped with an orifice that determines the outlet flow rate in liters per minute. It is available with internal components in brass for non-



SPECIFICATIONS

Maximum inlet pressure Inlet connection Outlet connection Gauge Available flow rates

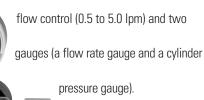
1500 PSIG C-10 5/8" - 18 UNF 3/16" Hose barb 0-1500 PSIG

0.5, 1.0, 1.5, 2.0, 2.5, 5.0, 6.0 lpm

PRODUCT CODE	MATERIAL	FLOW RATE
DR4-1	Brass	0.5 LPM
DR4-2	Brass	1.0
DR4-3	Brass	2.5
DR4-4	Brass	5.0
DR4-5	Brass	1.5
DR4-6	Brass	2.0
DR4-7	Brass	6.0
DR4S3	Stainless Steel	0.3
DR4S-1	Stainless Steel	1.0
DR4S-2	Stainless Steel	2.0

SERIES S-EC1 - VARIABLE FLOW REGULATOR

The Model S-EC1 is a flow regulator with an aluminum body and stainless steel internal components for mildly corrosive and non-corrosive applications. It is equipped with a variable



SPECIFICATIONS

3000 PSIG Maximum inlet pressure Inlet connection CGA-180 Outlet connection 1/4" Hose barb 0-3000 PSIG Gauge Available flow rates 0.5 to 5.0 lpm

OPTIONS

Fittings

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PRODUCT	DELIVERY PRESSURE	GAU	IGES
CODE	RANGES	OUTLET	INLET
S-EC1	0 to 5 LPM	0-5 LPM	3000 PSIG

SERIES S190B & S190S - HIGH PURITY - GRADUATED FIXED FLOW REGULATOR

The Model S190 is a 10-position flow regulator with an aluminum body and a cylinder pressure-indicating gauge. The first position is OFF and the remaining 9 positions are increasing, graduated flow rates from 0.3 LPM to 8.0 LPM. It is available with internal components in brass for non-cor-

Maximum inlet pressure Inlet connection Outlet connection Gauge Available flow rates

SPECIFICATIONS

3000 PSIG CGA-180 3/16" Hose barb 0-3000 PSIG 0.3, 0.5, 1.0, 1.5, 2.0, 2.5, 5.0, 6.0, 8.0 LPM



	PRODUCT		FLOW	GAUGES
	CODE	MATERIAL	RATES	INLET
	S190B	Brass	0.2 LPM to 6 LPM	3000 PSIG
Shown with S-ECI	S190B-180	Brass	0.5 LPM to 8 LPM	3000 PSIG
	S190S-180	Stainless Steel	0.5 LPM to 8 LPM	3000 PSIG

SERIES S720 - MEDICAL BLOOD GAS REGULATOR

Modern Blood Gas Analyzers require extremely precise pressure and flow control. The Model 720 two stage regulator is designed to provide this. It is available with either pin-indexed or yoke connections for E cylinders, or the CGA 500

connection for larger cylinders. An optional metering valve can be installed on the outlet port for precise flow control. These regulators comply with FDA standards for medical gas regulators. These regulators can also be used with other medical gases

and mixtures such as medical laser mixtures.

SPECIFICATIONS

Maximum inlet pressure Body Seat Seals Diaphragms

Outlet

3000 PSIG Chrome plated brass Tefzel® Neoprene SS/Neoprene

1/8" male NPT

	DELIVERY	DELIVERY	CYLINDER
PRODUCT	PRESSURE	PRESSURE	PRESSURE
CODE	RANGES	GAUGE	GAUGE
S720-1	0 to 15 PSIG	0-30 PSIG	0-4000 PSIG
S720-2	0 - 75 PSIG	0-200 PSIG	0-4000 PSIG

^{*}Please specify CGA when ordering

SERIES S700 - MEDICAL REGULATOR

This regulator is machined from high quality brass to provide long service life and then chrome plated to enhance appearance and sanitation. It features a built in safety relief valve, exceptional pressure stability and uniform gas flow.

It is available with pin-indexed, which permit

a quick and complete gas tight

seal without the use of a wrench.

SPECIFICATIONS

Maximum inlet pressure 3000 PSIG
Body Chrome plated brass
Seat Tefzel®
Seals Neoprene
Diaphragms SS/Neoprene
Outlet 1/8" male NPT

PRODUCT	DELIVERY PRESSURE	CYLINDER PRESSURE
CODE	GAUGE	GAUGE
S700-1	0 to 15 PSIG	0-3000 PSIG
S700-2	0 - 15 LPM	0-3000 PSIG