

4

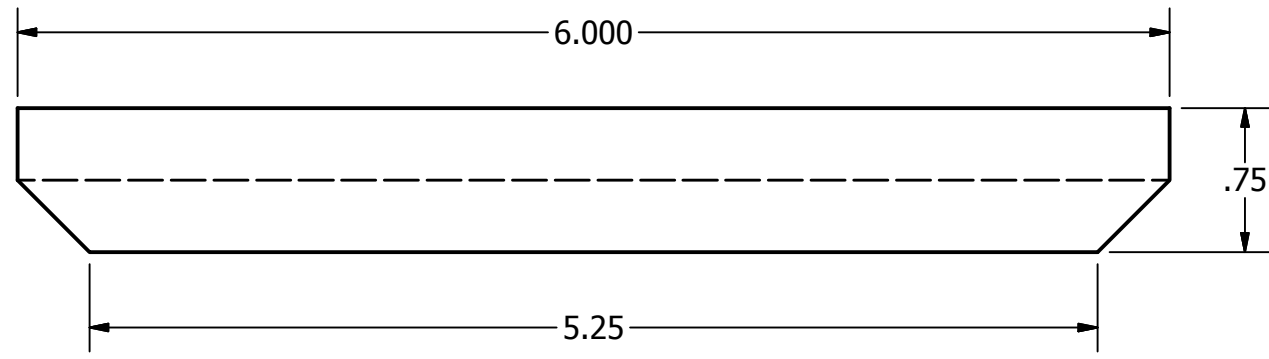
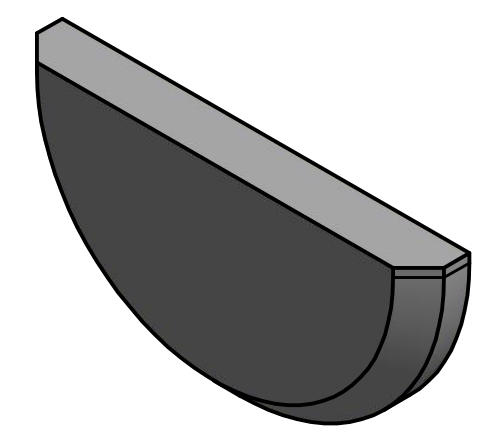
3

2

1

D

D



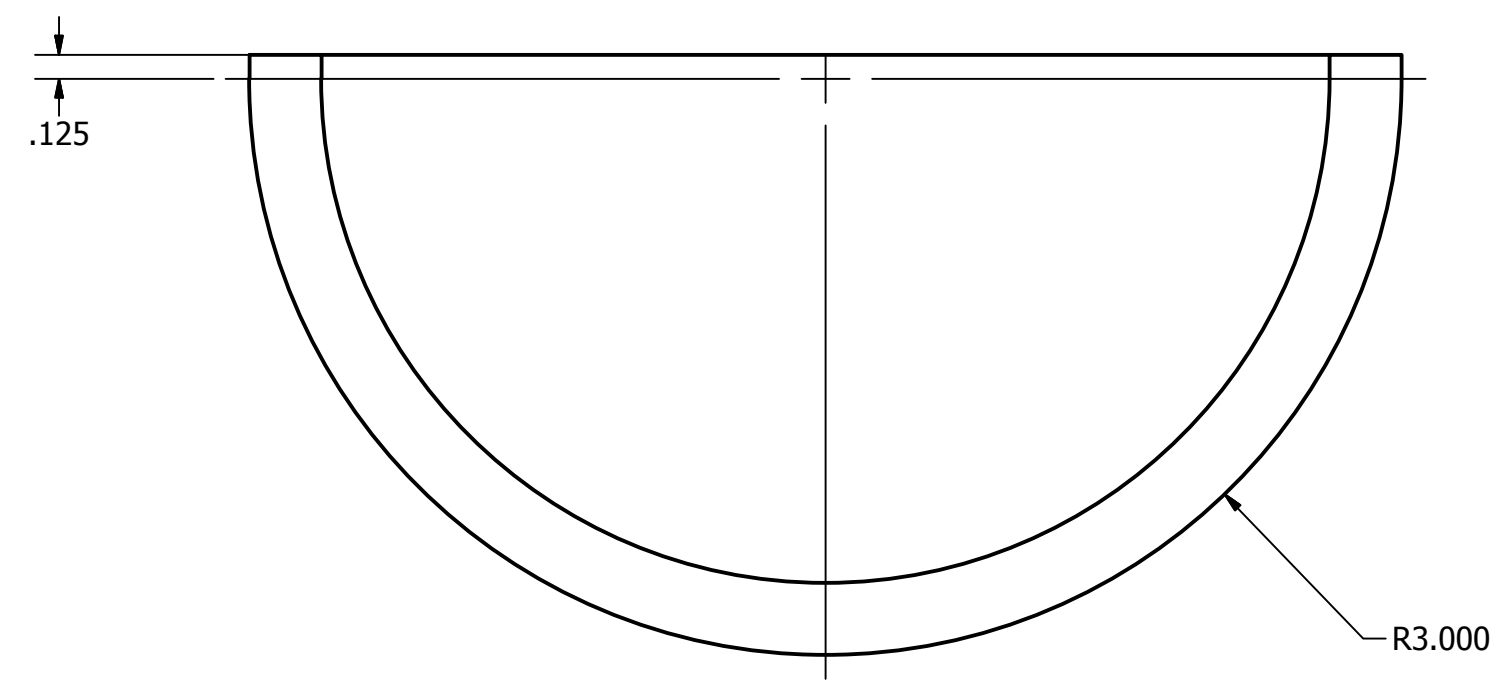
3/4 inch stainless steel plate
Please break all corners

C

C

B

B



B

B

A

A

DRAWN folts	9/8/2014			
CHECKED		TITLE		
QA				
MFG				
APPROVED				
		SIZE C	DWG NO	REV
			Q1 helium vessel repair insert	
		SCALE	SHEET 1 OF 1	

4

3

2

1

A