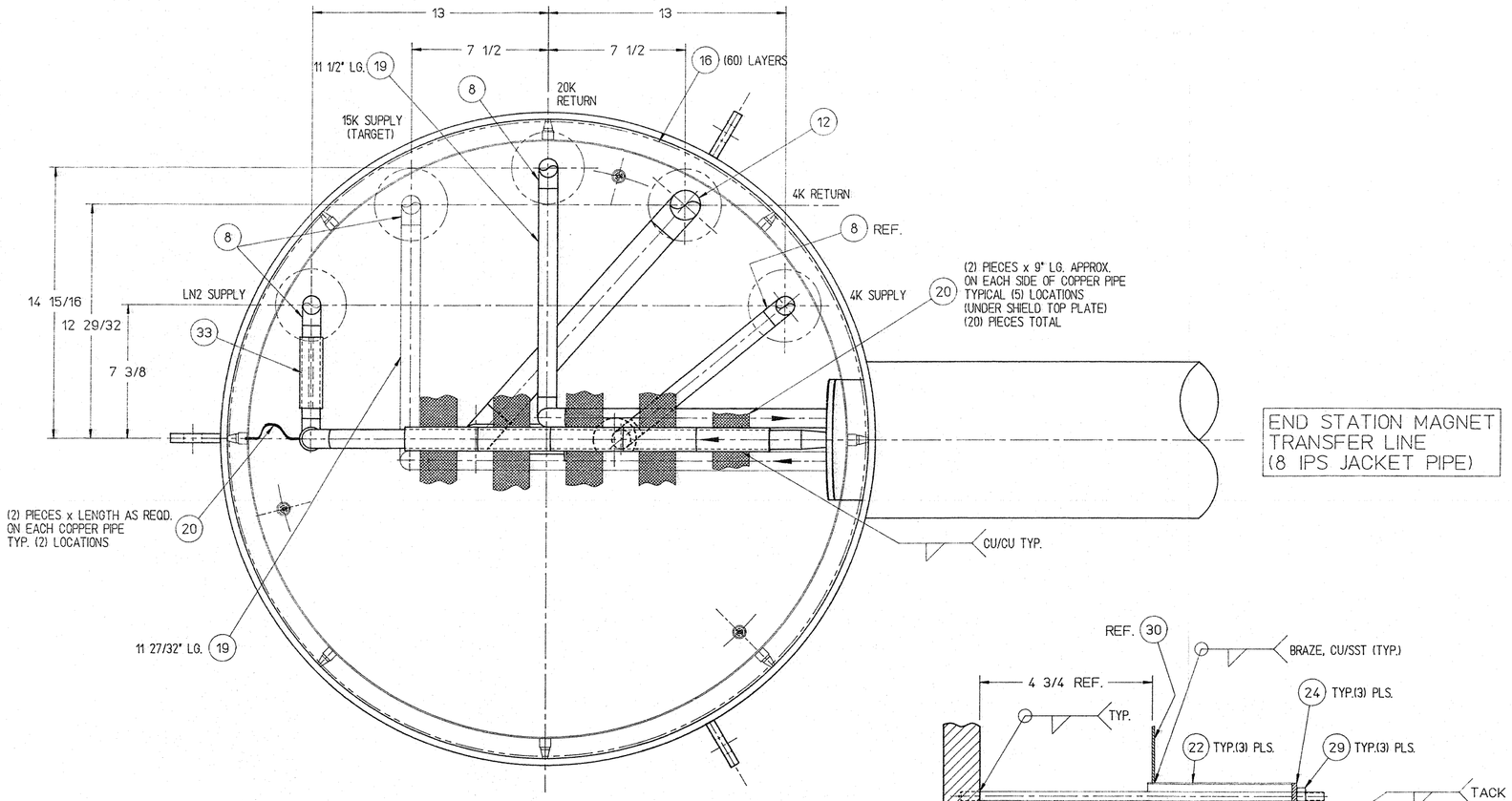
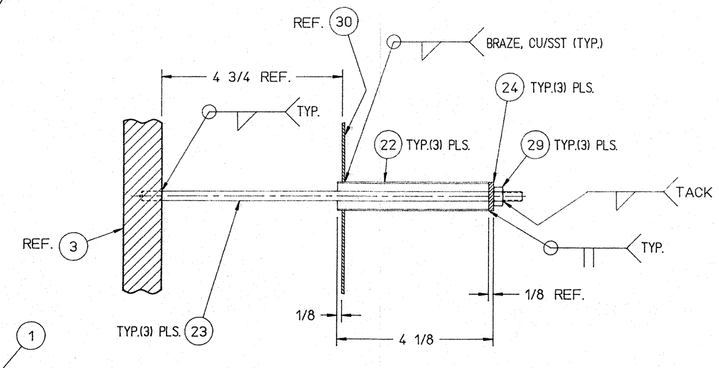
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED

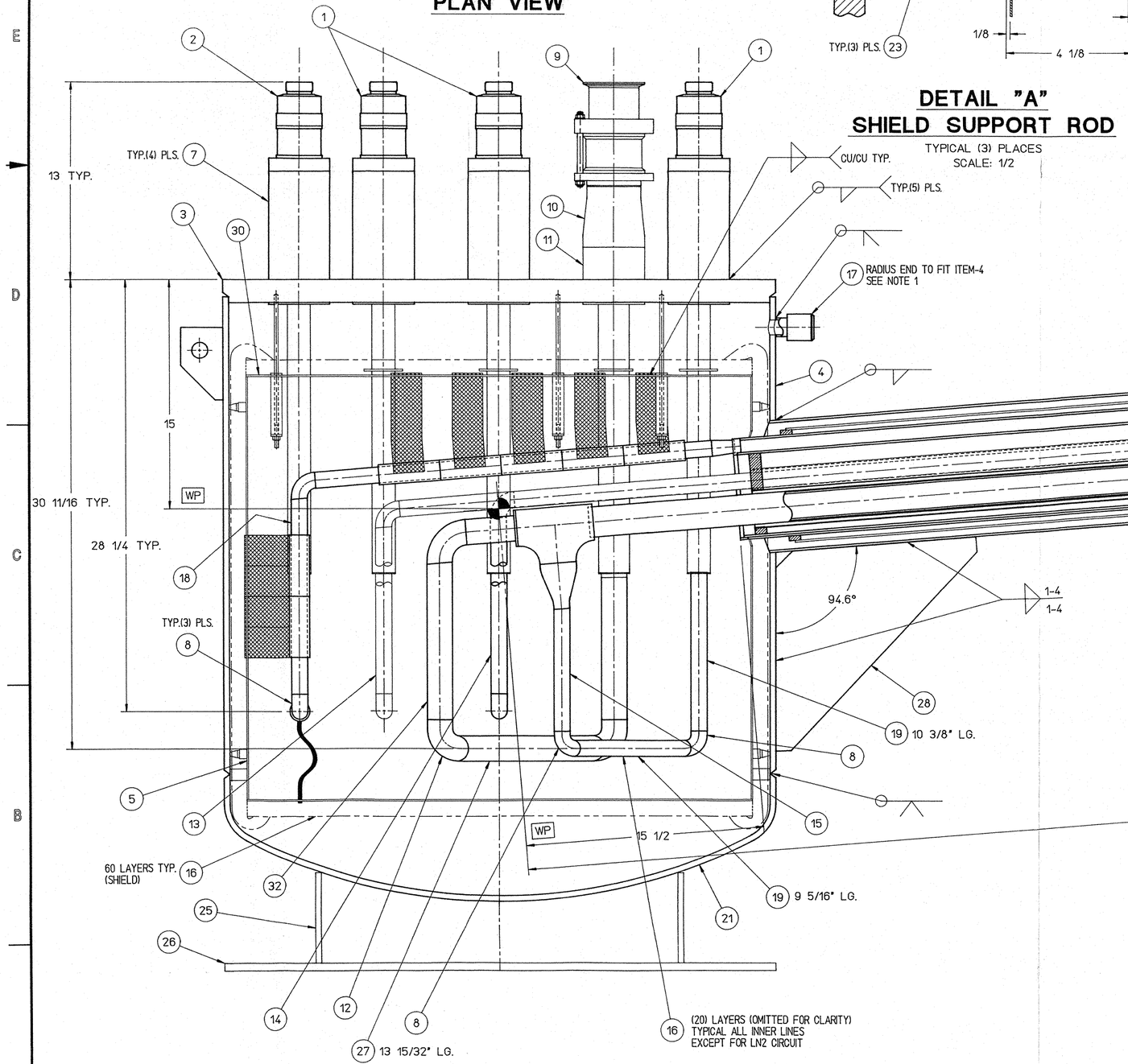


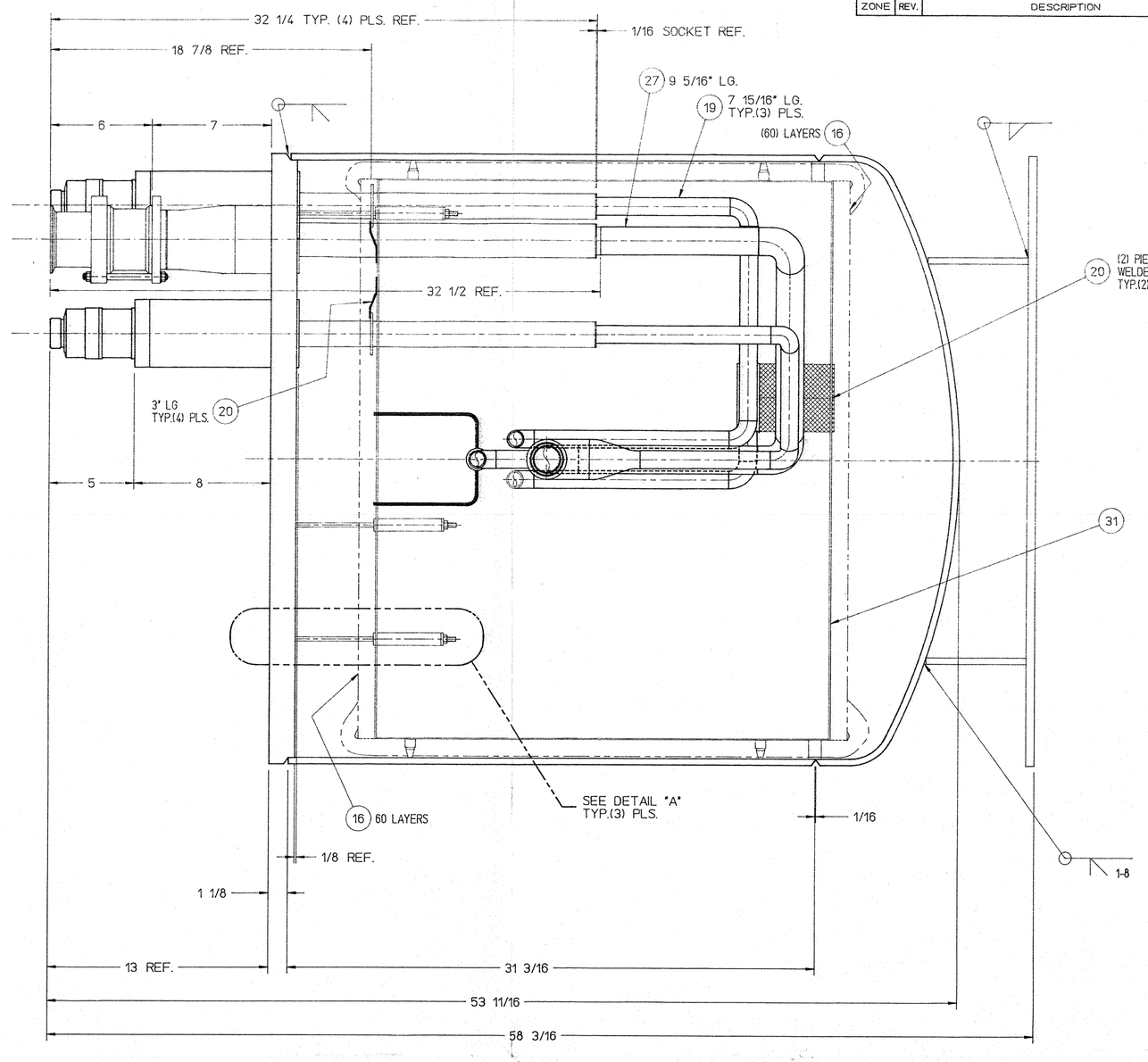
PLAN VIEW



DETAIL "A" SHIELD SUPPORT ROD

TYPICAL (3) PLACES
SCALE: 1/2





FOR INFORMATION ONLY

NOTES :

1.) VACUUM SEAL-OFF VALVE (ITEM 17) MUST BE DISSASSEMBLED & O-RING REMOVED FROM BODY PRIOR TO WELDING TO VACUUM SHELL (ITEM 4). PROTECT FROM WELD SPATTER DURING WELDING.

2.) ESTIMATED WEGHT = 3000 LBS.

DRAWN @ 300K

DIM & TOL PER ANSI Y14.5
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS ± 1/32 DECIMAL .XX ± N/A .XXX ± N/A ANGLES ± 1/2°
MATERIAL: SEE "B" SIZE PARTS LIST
FINISH: N/A UNLESS OTHERWISE NOTED
DEBURR & BREAK ALL SHARP EDGES
DO NOT SCALE DRAWING

CADD I.D. NO. /wbs/7/wbs_7_4/74400/E0050_02

APPROVALS	DATE
DRAWN M. ZARECKY	8/10/92
CHECKED R. Brown	9/11/92
APPROVED	9/11/92
APPROVED	

CEBAF
The Continuous Electron Beam Accelerator Facility
NEWPORT NEWS, VIRGINIA
UNITED STATES DEPARTMENT OF ENERGY

HALL "A" BAYONET CAN (ANCHOR)

SIZE E | DWG. NO. 74400-E-0050 | REV. -
SCALE 1/4 | USED ON ASSY NO. 74300-E-0003 | SHEET 2 OF 2

DWG. NO. 74400-E-0050 | SHT. 2 | REV. -