



#10-24 UN THD. 3/8 DEEP
 (6) HOLES EQUALLY SPACED
 AS SHOWN ON 2.437 B.C.
 .010 DIA.
 (DO NOT BREAK THRU W/ TAP DRILL)

— 2" RAD. TYP.

.328 DIA. THRU
 (4) HOLES ON 3.375 B.C.

1/4-18 U.P.T.
 TAP DRILL THRU WALL
 .437 DIA.

FULL SCALE

PARKER O-RING # 2-135

DETAIL A SCALE 4X SIZE

APPROVALS	DATE	DESCRIPTION
CHECKED W.S.B.	7/21/90	
APPROVED D.H.C.	7/25/90	
APPROVED D.H.C.	7/25/90	
APPROVED W.H.C.	7/25/90	

DWG. NO.	75600-C-0091
USED ON	SHEET OF

UNLESS OTHERWISE SPECIFIED	ORIGINATOR	DATE
FRACTIONS DECIMALS ANGLES	DDU GREYSKES	2-4-86
± 1/64 ± .005 ± 1°	D. RICHARDSON	2-7-86
1. BREAK ALL SHARP EDGES	W.C. BROWN	2-1-86
2. DO NOT SCALE DWG.		
3. DIMENSIONING IN ACCORD WITH ANSI Y14.5 STD.		
MAX. ALL MACHINED SURFACES		

FERMI NATIONAL ACCELERATOR LABORATORY
 U.S. DEPARTMENT OF ENERGY

SAVER CRYOGENIC SYSTEM GROUP
 1/2 BAYONET CHEVRON SEAL
 BASE PLATE

SCALE: NOTED
 DRAWING NUMBER: 1650-MC-168618
 REV: 2

75600-C-0091

75600-C-0091