



1/16" X 45° CHAMF.
 1/16" MIN THD. DEPTH
 1/16" X 20 UN-2B THD.
 MED. KNURL
 1/32" R
 1/32" DIA. HOLE
 2" DIA.
 1.750 DIA.
 1.770 DIA.
 (MATES W/ MA-168907)

USED ON
 MD-145450 (9)
 MD-257376 (2)
 MD-257379 (2)

NOTE: PART MAY BE PURCHASED SEPARATELY OR AS PART OF A FULL VACUUM COUPLING ASSEMBLY FROM: A & N CORPORATION, P.O. BOX 878, RT. 40 WEST, INGLIS, FLORIDA, 32649, PHONE (904) 447-2411. ASSEMBLY N^o B-138-KM (ALL BRASS) ASSEMBLY N^o SB-138-KM (BRASS NUT w/SS SLEEVE) (PURCHASED CAP MUST HAVE THRU HOLE ADDED)

75600-A-0097

75600-A-0097

REV.	DESCRIPTION	DATE	BY

UNLESS OTHERWISE SPECIFIED		COMPARISON	
1.1/16" X 20 UN-2B THD.	1.1/16" X 20 UN-2B THD.	1.1/16" X 20 UN-2B THD.	1.1/16" X 20 UN-2B THD.
2. DO NOT SCALE DIMS.	2. DO NOT SCALE DIMS.	2. DO NOT SCALE DIMS.	2. DO NOT SCALE DIMS.
3. DIMENSIONS IN ACCORDANCE WITH ALL APPLICABLE STANDARDS	3. DIMENSIONS IN ACCORDANCE WITH ALL APPLICABLE STANDARDS	3. DIMENSIONS IN ACCORDANCE WITH ALL APPLICABLE STANDARDS	3. DIMENSIONS IN ACCORDANCE WITH ALL APPLICABLE STANDARDS
MATERIAL: 316L SS OR SEE NOTE		MATERIAL: 316L SS OR SEE NOTE	
FEDERAL NATIONAL ACCELERATOR LABORATORY U.S. DEPARTMENT OF ENERGY SAVER CRYOGENIC SYSTEMS GROUP 1 1/2 BAYONET VACUUM COUPLING CAP SCALE: FULL DRAWING NUMBER: 1650-MA-168909			

APPROVALS		DATE	<p align="center">CEBAF The Continuous Electron Beam Accelerator Facility NEWPORT NEWS, VIRGINIA UNITED STATES DEPARTMENT OF ENERGY</p> <p align="center">1-1/2 BAYONET VACUUM COUPLING CAP</p> <p>DWG. NO. 75600-A-0097</p> <p>USED ON ASSY NO. SHEET OF</p>
CHECKED	<i>W-38</i>	7/25/90	
APPROVED	<i>DHK</i>	7/25/90	
APPROVED	<i>DHK</i>	7/25/90	
APPROVED	<i>DHK</i>	7/25/90	