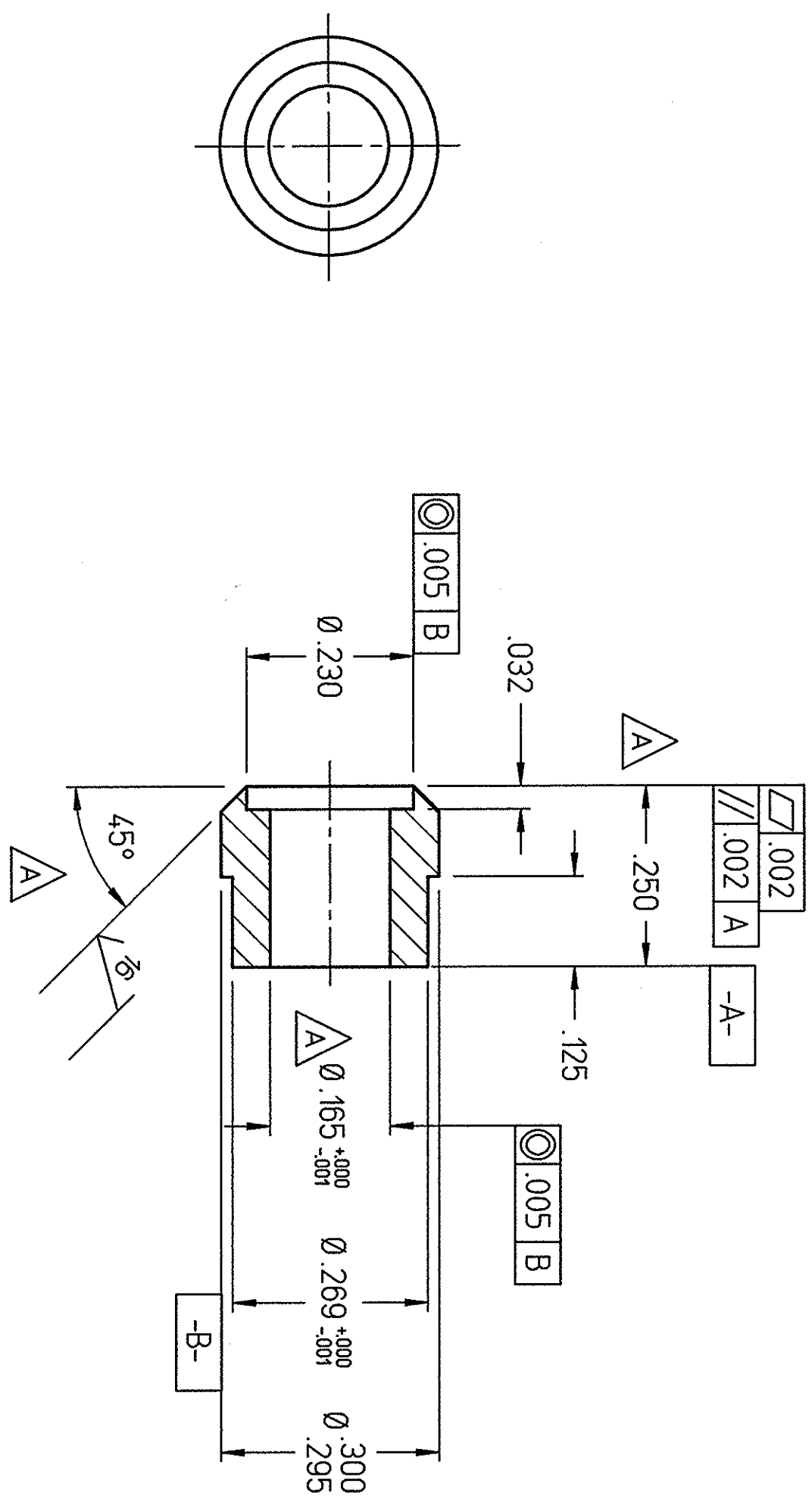


REVISIONS			DATE	APPROVED
ZONE	REV.	DESCRIPTION		
ALL	A	GEN. REV, O.A.L. (WAS .125), I.D. (WAS 0.169) ANGLE (WAS 30°)	MRZ 4/7/99	<i>[Signature]</i> 4/9/99



NOTES:
1.) ALL DIAMETERS TO BE CONCENTRIC WITHIN .002

DIM & TOL. PER ANSI Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES ± 1/64 XXX ± N/A ± 0.25°		CADD I.D. NO. /wbs/7/wbs_7_5/75600/B0448		Thomas Jefferson National Accelerator Facility UNITED STATES DEPARTMENT OF ENERGY	
MATERIAL KEL-F		APPROVALS		SIZE/DWG. NO. B 75600-B-0448	
FINISH 125 UNLESS NOTED DEBURR & BREAK ALL SHARP EDGES		DRAWN CHRIS GRAVES 27 Jan99		REVISIONS REV. A	
DO NOT SCALE DRAWING		CHECKED R. BROWN 2/24/99		SCALE 5 : 1	
		APPROVED M. ZARECKY 2/24/99		USED (IN ASSY NO. 75600-D-0445) SHEET 1 OF 1	
		APPROVED RAO GANNI 2/25/99			

DO NOT SCALE