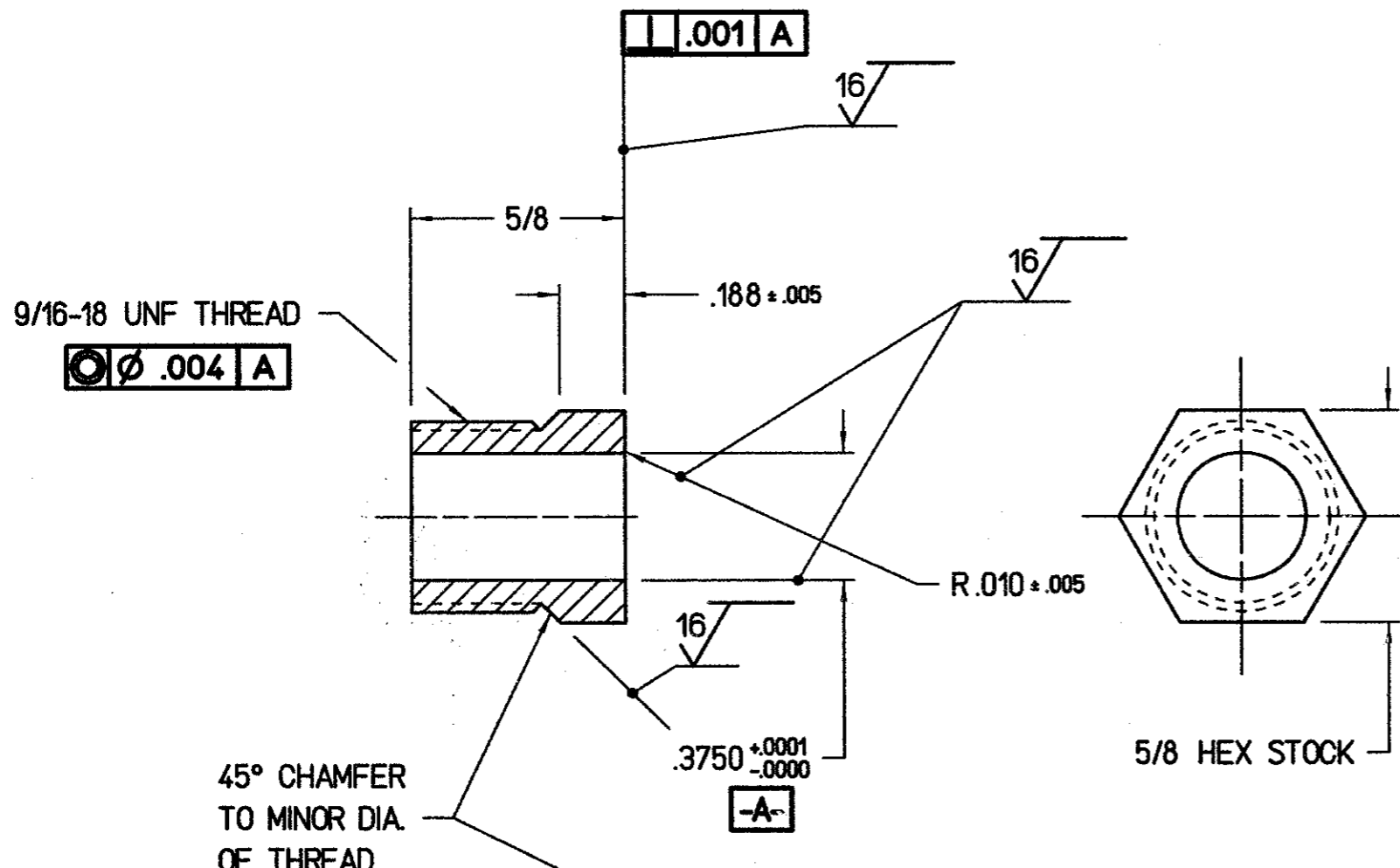


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED



45° CHAMFER TO MINOR DIA. OF THREAD

NOTE: THIS SURFACE TO BE INDIUM COATED



DIM & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES * 1/64 XX * N/A * 1/4° XXX * .005	CADD I.D. NO.		Thomas Jefferson National Accelerator Facility NEWPORT NEWS, VIRGINIA UNITED STATES DEPARTMENT OF ENERGY		
	APPROVALS	DATE			
	MATERIAL TYPE 304, ST.STL. 5/8" HEX STOCK	DRAWN FOWLER	04/28/09	HALL C JT VALVE CV 3.0 VALVE SEAT	
	FINISH N/A UNLESS OTHERWISE NOTED DEBURR & BREAK ALL SHARP EDGES	CHECKED <i>[Signature]</i>	5/13/09		
DO NOT SCALE DRAWING	APPROVED <i>[Signature]</i>	5/13/09	SIZE DWG. NO. B 67145-B-0606	REV. -	
SCALE 2:1			USED ON ASSY NO. 67145-D-0600-1	SHEET 1 OF 1	