

12 Gev startup pre Beam Checklist

Last revised 11/21/13 **Date** _____ **time** _____

This checklist will be performed after every restricted access to Hall A that maintenance is performed

People checking list _____

Left Arm

Spectrometers

- ___ Correct angle _____ (not to be used for calculations)
- ___ Check spectrometer for obstructions to movement
- ___ Check Intergen bottles for correct pressure
- ___ Ensure that Intergen alarm switch is in the normal position and the green light on the front panel is on
- ___ Ensure that 14-degree stop pin is installed (if used)
- ___ Ensure that outer limit stop is installed (if used)
- ___ Minimum/Maximum angles for spectrometer from _____ Deg. To _____ Deg.

Vacuum

- ___ Turbo on at turbo controller in rack # 1H71B01
- ___ Pump valves open at valve controller in rack #1H71B01 channel #2
- ___ Convectron gauges read "0" millitorr
- ___ Cold cathode gauge in rack # 1H71B01 < 5×10^{-5}
- ___ Actual cold cathode reading _____
- ___ Ensure that Q1 lead heaters in rack 1H71B08 are on and operating (4 blinking red lights)
- ___ Ensure that Q2, Q3 and Dipole lead heaters are on and operating and at least 40 deg.
- ___ Bogie power is ON ___ Off ___

Power supplies

Q1:

- Visual inspection of main current leads, dump resistor, and lead flags (for condition, visual shorts, etc.)
- Ensure that all doors and panels are closed and secured
- Unlock power disconnect switch and turn on AC power.
- Visually check power supply for faults
- When all faults have been cleared, ensure that power supply is in remote control

Q2:

- Visual inspection of main current leads, dump resistor, and lead flags (for condition, visual shorts, etc.)
- Ensure that all doors and panels are closed and secured
- Unlock power disconnect switch and turn on AC power
- Turn on both sets of three pole breakers located on power supply
- Visually check power supply for faults
- When all faults have been cleared, lift lever on lower right side of supply
- Ensure that power supply is in remote control

Q3:

- Visual inspection of main current leads, dump resistor, and lead flags (for condition, visual shorts, etc.)
- Ensure that all doors and panels are closed and secured
- Unlock power disconnect switch and turn on AC power
- Turn on both sets of three pole breakers located on power supply
- Visually check power supply for faults
- When all faults have been cleared, lift lever on lower right side of supply
- Ensure that power supply is in remote control

Dipole:

- Visual inspection of main current leads, dump resistor, and lead flags (for condition, visual shorts, etc.)
- Ensure that all doors and panels are closed and secured
- Unlock power disconnect switch and turn on AC power
- Turn on power lever on right upper side of supply
- Visually check power supply for faults on supply and at rack #
- When all faults have been cleared, Ensure that power supply is in remote control
- Ensure Kepco power supply is on
- Check power supply for proper polarity positive____ negative____
- NMR gradient compensation for proper polarity positive____ negative____

- Ensure that the Q3 insulating vacuum pump is functioning and has sufficient oil

- Ensure the Q3 automatic valve is operational and open and it's the Convectron gauge reads 0
- Ensure that spectrometer turbo backing pump is on, has sufficient oil and that the automatic valve is operational

Right Arm

Spectrometers

- ___ Correct angle _____ (not to be used for calculations)
- ___ Check spectrometer for obstructions to movement
- ___ Check Intergen bottles for correct pressure
- ___ Ensure that Intergen alarm switch is in the normal position and the green light is on on the front panel
- ___ Ensure that 14-degree stop pin is installed
- ___ Ensure that outer limit stop is installed (if used)
- ___ Minimum/maximum angles for spectrometer _____ to _____

Vacuum

- ___ Turbo on at turbo controller in rack # 1H72B01
- ___ Pump valves open at valve controller in rack # 1H72B01 channel #2
- ___ Convectron gauges read "0" millitorr
- ___ Cold cathode gauge in rack # 1H72B01 $< 5 \times 10^{-5}$
- ___ Actual cold cathode reading _____

- ___ Ensure that Q1 lead heaters in rack 1H72B08 are on and operating (4 blinking red lights)
- ___ Ensure that Q2, Q3 and Dipole lead heaters are on and operating and at least 40 deg.
- ___ Bogie power is ON ___ Off ___

Power supplies

Q1:

Visual inspection of main current leads, dump resistor, and lead flags (for condition, visual shorts, etc.)

Ensure that all doors and panels are closed and secured

Unlock power disconnect switch and turn on AC power

Visually check power supply for faults.

When all faults have been cleared, Ensure that power supply is in remote control.

Q2:

Visual inspection of main current leads, dump resistor, and lead flags (for condition, visual shorts, etc.)

Ensure that all doors and panels are closed and secured

Unlock power disconnect switch and turn on AC power

Turn on both sets of three pole breakers located on power supply

Visually check power supply for faults

When all faults have been cleared, lift lever on lower right side of supply.

Ensure that power supply is in remote control

Q3:

Visual inspection of main current leads, dump resistor, and lead flags (for condition, visual shorts, etc.)

Ensure that all doors and panels are closed and secured

Unlock power disconnect switch and turn on AC power

Turn on both sets of three pole breakers located on power supply

Visually check power supply for faults.

When all faults have been cleared, lift lever on lower right side of supply.

Ensure that power supply is in remote control

Dipole:

Visual inspection of main current leads, dump resistor, and lead flags (for condition, visual shorts, etc.)

Ensure that all doors and panels are closed and secured

Unlock power disconnect switch and turn on AC power

Turn on power lever on right upper side of supply.

Visually check power supply for faults on supply and at rack #OD172Q.

When all faults have been cleared, Ensure that power supply is in remote control.

Ensure Kepco power supply is on

Check power supply for proper polarity positive____ negative____

NMR gradient compensation for proper polarity positive____ negative____

Ensure that the Dipole automatic valve is operational and open, that the Convectron gauge reads 0 and that the backing pump is on, has sufficient oil

Ensure that the Q3 automatic valve is operational and open, that the Convectron gauge reads 0 and that the backing pump is on, and has sufficient oil

Ensure that spectrometer turbo backing pump is on, has sufficient oil and that the automatic valve is operational

Left Arm (from the computer)

Spectrometer controls

- ___ Bogie controls checked for operation (do not move)
- ___ Check movement of left collimator for operation at 3 positions
- ___ Check left angle camera for movement in both directions

Magnet controls

Q1

- ___ Q1 full of liquid (60%) actual reading from computer _____
- ___ Open lead flows on Q1 to 80 slm as read from the Hall A Tools page
- ___ Actual lead flows, A _____ B _____

Q2

- ___ Q2 full of liquid (80%) actual reading from computer _____
- ___ Open lead flows on Q2 to 60 slm as read from the Hall A Tools page
- ___ Actual lead flows, A _____ B _____

D1

- ___ Dipole full of liquid (60%) actual reading from computer _____
- ___ Open lead flows on Dipole to 80 slm as read from the Hall A Tools page
- ___ Actual lead flows, A _____ B _____

Q3

- ___ Q3 full of liquid (80%) actual reading from computer _____
- ___ Open lead flows on Q3 to 100 slm as read from the Hall A Tools page
- ___ Actual lead flows, A _____ B _____

Right Arm (from the computer)

Spectrometer controls

- ___ Bogie controls checked for operation (do not move)
- ___ Check movement of right collimator for operation at 3 positions
- ___ Check right angle camera for movement in both directions

Magnet controls

Q1

- ___ Q1 full of liquid (60%) actual reading from computer _____
- ___ Open lead flows on Q1 to 80 slm as read from the Hall A Tools page
- ___ Actual lead flows, A _____ B _____

Q2

- ___ Q2 full of liquid (80%) actual reading from computer _____
- ___ Open lead flows on Q2 to 60 slm as read from the Hall A Tools page
- ___ Actual lead flows, A _____ B _____

D1

- ___ Dipole full of liquid (60%) actual reading from computer _____
- ___ Open lead flows on Dipole to 80 slm as read from the Hall A Tools page
- ___ Actual lead flows, A _____ B _____

Q3

- ___ Q3 full of liquid (80%) actual reading from computer _____
- ___ Open lead flows on Q3 to 80 slm as read from the Hall A Tools page
- ___ Actual lead flows, A _____ B _____

Controls check from the computer console

- ___ Pull up the Hall A tools page
- ___ Ensure that all of the lead flows are in the green
- ___ Ensure that all liquid levels are in the green
- ___ Ensure that all polarities are correct

- ___ Using the current button open the control page to **left Q1**
- ___ Clear all faults and turn on magnet with correct polarity
- ___ Ramp magnet to **100 amps**

- ___ Using the current button open the control page to **left Q2**
- ___ Clear all faults and turn on magnet with correct polarity
- ___ Ramp magnet to **100 amps**

- ___ Using the current button open the control page to **left Q3**
- ___ Clear all faults and turn on magnet with correct polarity
- ___ Ramp magnet to **100 amps**

- ___ Using the current button open the control page to **left Dipole**
- ___ Clear all faults and turn on magnet with correct polarity
- ___ Ramp magnet to **100 amps**

- ___ Using the current button open the control page to **right Q1**
- ___ Clear all faults and turn on magnet with correct polarity
- ___ Ramp magnet to **100 amps**

- ___ Using the current button open the control page to **right Q2**
- ___ Clear all faults and turn on magnet with correct polarity
- ___ Ramp magnet to **100 amps**

- ___ Using the current button open the control page to **right Q3**
- ___ Clear all faults and turn on magnet with correct polarity
- ___ Ramp magnet to **100 amps**

- ___ Using the current button open the control page to **right Dipole**
- ___ Clear all faults and turn on magnet with correct polarity
- ___ Ramp magnet to 100 amps

- ___ Input 1 GeV/c for both spectrometers
- ___ Ensure that all magnets lock in for the input momentum
- ___ list magnets that do not _____

- ___ If used open the controls page to **Big Bite**
- ___ Clear all faults and turn on magnet with correct polarity
- ___ Ramp magnet to **100 amps**

Target

- ___ Windows functional
- ___ Cctv cameras “on” and focused
- ___ Target light “on”
- ___ Backing pump “on” at pump
- ___ Ensure roughing is closed
- ___ Turbo “on” at rack # 1H75B09
- ___ Turbo valve “open” at rack # 1H75B09 channel # 1 upper & #2 lower
- ___ Ensure target **Convectron** set point is **5 torr**
- ___ Gauges operational
- ___ Convectron “0” millitorr at rack # 1H75B09
- ___ **Cold cathode < 5x10⁻⁴** at rack # 1H75B08
- ___ Actual cold cathode reading _____

Exit beam tube

- ___ **Diffuser cooler on**
- ___ **Diffuser water level ok**
- ___ Close flow valve and observe flow meter (drops to 0)
- ___ open flow valve and observe flow meter (rises to ≥ 1 GPM) Actual GPM _____
- ___ Backing pump is “on” and operational
- ___ Valve “open” at pump
- ___ Turbo “on” at rack # 1H75B09
- ___ Gauges operational
- ___ **Convectron “<5” millitorr** at rack # 1H75B09
- ___ Actual convectron gauge reading _____
- ___ magnetic shielding installed (if necessary)

Entrance beam tube

- ___ Ensure that beam line girder turbo is on and running
- ___ Ensure that there is cooling water flow to the Moeller Dipole
- ___ Ensure that Moller turbo is on and running
- ___ Instrument air compressor functioning normally
- ___ **All beam line vacuum valves “open” (VBV1H04 B and C upstream and down stream of the target visually checked at the valve)**

___ Call MCC, get the name of the person you talked to _____ and say “I am doing the Hall A pre beam checklist, Please Ensure that the Hall A beam line valves are set to close” after they say that they are, say “I am turning the control key from maintenance to operational are you ready” after they say yes, turn key and tell them **“you have control could you please open the valves so that we can verify operability make an e-log entry”**

BigBite

- ___ Ensure Big Bite magnet is on the forward stops
- ___ Ensure that Big Bite detector guards are removed
- ___ Ensure that the field read back is working on the Big Bite GUI
- ___ **Ensure Big Bite magnet beacons are operational**

Hall

- ___ **All interlocks in rack # 1H75B08 indicate green**
- ___ Ensure that all 4 Moller quad power supply doors and panels are closed and secured
- ___ **Check 4 Moeller power supplies for on and in remote**
- ___ Ensure installation of Ion chambers at raster, and target
- ___ Correct LCW flow and pressure (120 psi supply and <50 psi return)
- ___ Cctv monitors at X terminal off
- ___ Clear of unnecessary equipment
- ___ Man lift and Forklift in truck ramp.
- ___ **Ensure that all lifting slings and safety harnesses are correctly stored and that the storage cage is at least 90 deg from the beam dump and at least 60 ft from the target**
- ___ Perform pre sweep of run safe boxes.
- ___ **Move Left spectrometer stairs clear of lower balcony.**

___ **Ensure polar crane is positioned over the entrance beam pipe, and that power is off at the power disconnect switch**

___ **Ensure that spectrometer entrance window guards are removed**

___ **Ensure that spectrometer exit window guards are removed**

___ **Ensure that detector VDC covers are removed**

___ **Ensure that target window guards are removed**

___ Ensure operability of shield house doors

___ Deliver checklist to operations coordinator

___ Make the following entries into the HALOG

“Checklist Complete and Target Window and spectrometer Guards are Removed”

“Angle limits for the Left Spectrometer are _____ to _____”

“Angle limits for the Right Spectrometer are _____ to _____”

“The tech on call at startup is _____”

Note any outstanding issues not completed on the checklist

Note any special requirements or restrictions

Name of person checklist was delivered to _____